Not for New Designs - Alternative Device: MKP338 1 X1

MKP336 1 X1



www.vishay.com

Vishay BCcomponents

Interference Suppression Film Capacitors MKP Radial Potted Type



FEATURES

- 15 mm to 27.5 mm lead pitch. Supplied in box, taped on ammopack or reel
- Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>



RoHS COMPLIANT

APPLICATIONS

X1 class

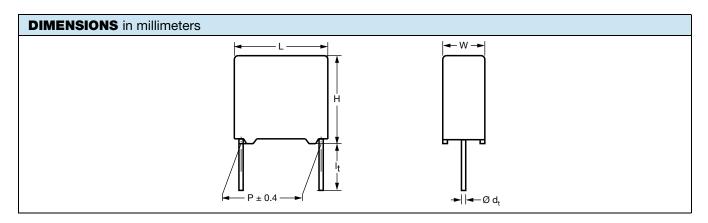
For X1 electromagnetic interference suppression in across the line applications (50 Hz / 60 Hz) with a maximum mains voltage of 275 $V_{AC}.$

For application limitations please refer to section "Application Notes".

QUICK REFERENCE DATA			
Capacitance range (E12 series)	0.01 μ F to 1 μ F (preferred values according to E6)		
Capacitance tolerance	± 20 %; ± 10 %; ± 5 %		
Rated AC voltage	275 V _{AC} ; 50 Hz to 60 Hz		
Permissible DC voltage	630 V _{DC}		
Climatic testing class (according to EN 60068-1)	55/105/56/B		
Maximum application temperature	105 °C		
Rated temperature	105 °C		
Leads	Tinned wire		
Reference standards	IEC 60384-14:2013 IEC 60384-14:2013 / AMD1:2016 EN 60384-14:2013 + AMD1:2016 IEC 60065, pass. flamm. class B UL 60384-14 CSA E384-14		
Dielectric	Polypropylene film		
Electrodes	Metallized film		
Construction	Mono construction		
Encapsulation	Plastic case, epoxy resin sealed, flame retardant UL-class 94 V-0		
Marking	C-value; tolerance; rated voltage; sub-class; manufacturer's type; code for dielectric material; manufacturer location, year and week; manufacturer's logo or name; safety approvals		

Note

· For more detailed data and test requirements, contact rfi@vishay.com



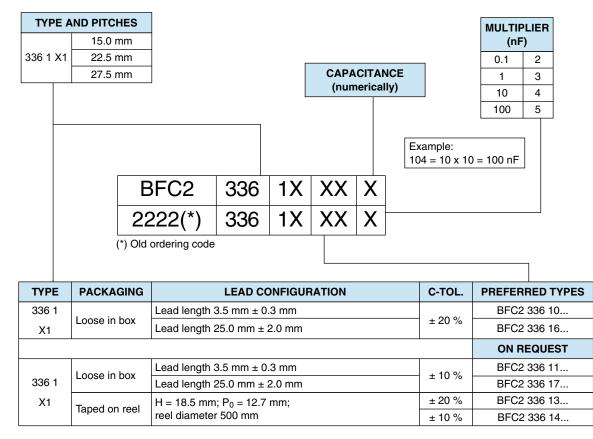
Revision: 15-Jan-2024



MKP336 1 X1

Vishay BCcomponents

COMPOSITION OF CATALOG NUMBER



Note

⁽¹⁾ For detailed tape specifications refer to packaging information: <u>www.vishay.com/doc?28139</u>.

SPECIFIC REFERENCE DATA					
DESCRIPTION	VALUE				
Tangent of loss angle:	at 10 kHz				
C ≤ 100 nF	≤ 10 x 10 ⁻⁴				
$100 \text{ nF} < C \le 470 \text{ nF}$	$\leq 20 \times 10^{-4}$				
C > 470 nF	≤ 70 x 10 ⁻⁴				
Rated voltage pulse slope (dU/d _t) _R at 385 V _{DC} :					
P = 15 mm	250 V/µs				
P = 22.5 mm	150 V/μs				
P = 27.5 mm	100 V/µs				
R between leads, for C \leq 0.33 μ F at 100 V; 1 min	> 15 000 MΩ				
RC between leads, for C > 0.33 μ F at 100 V; 1 min	> 5000 s				
R between leads and case; 100 V; 1 min	> 30 000 MΩ				
Withstanding (DC) voltage (cut off current 10 mA) $^{(1)}$; rise time \leq 1000 V/s	3400 V; 1 min				
Withstanding (AC) voltage between leads and case	2050 V; 1 min				

Note

⁽¹⁾ See "Voltage Proof Test for Metalized Film Capacitors": <u>www.vishay.com/doc?28169</u>



MKP336 1 X1

Vishay BCcomponents

ELECTRICAL DATA AND ORDERING INFORMATION									
				CA	TALOG NU	JMBER BFC2 336	1 AND	PACKAGING	
	DIMENSIC	DIMENSIONS			LOOSE		REEL 500 mm ⁽¹⁾⁽²⁾		
U _{RAC} CAP. (V) (μF)		CAP. WYHYI	MASS (g) ⁽¹⁾	l _t = 3.5 mm ± 0.3 mm		l _t = 25.0 mm ± 2.0 mm		H = 18.5 mm; P ₀ = 12.7 mm	
				LAST 5 DIGITS OF CATALOG NUMBER	SPQ	LAST 5 DIGITS OF CATALOG NUMBER	SPQ	LAST 5 DIGITS OF CATALOG NUMBER	SPQ
		PITCH = 15.0	mm ± 0.4		n ± 0.06 m	m; U _{RAC} = 275 V; (C-TOL. = ±		
	0.010			19001		19007		19002	
	0.015	5.0 x 11.0 x 17.5	1	10153	1000	16153	1000	13153	1100
	0.022			10223		16223		13223	
	0.033	6.0 x 12.0 x 17.5	1.4	10333		16333		13333	900
					n ± 0.08 m	m; U _{RAC} = 275 V;	C-TOL. = ±		
	0.047	7.0 x 13.5 x 17.5	1.8	10473	1000	16473		13473	800
	0.068	8.5 x 15.0 x 17.5	2.4	10683	=	16683	500	13683	650
	0.100	10.0 x 16.5 x 17.5	3	10104	500	16104		13104	600
	0.10				n ± 0.08 m	m; U _{RAC} = 275 V; (C-TOL. = 1		550
	0.10	7.0 x 16.5 x 26.0 8.5 x 18.0 x 26.0	2.9	19003	000	19008	500	19004	550
	0.15		3.8	10154 10224	200	16154	500	13154	450
	0.22	10.0 x 19.5 x 26.0	6.8			16224		13224	400
	0.00				n ± 0.08 m	m; U _{RAC} = 275 V; (C-TOL. = 1	E 20 %	
	0.22	11.0 x 21.0 x 31.0 13.0 x 23.0 x 31.0	7.4 9.2	19005 10334		19009 16334			
	0.33	15.0 x 25.0 x 31.0	9.2	10334	100	16474	125		
		18.0 x 28.0 x 31.0	12.3	10474		16684			
	0.68	21.0 x 31.0 x 31.0	20.3	10105	50	16105	75	-	
	1.00					m; U _{RAC} = 275 V; (L 10 0∕	
	0.010	FITCH = 15.0	$\min \pm 0.4$		1 ± 0.00 m		C-TOL. = 3	14103	
	0.010				11103 17103 11123 17123 11153 17153			14103	
	0.012	5.0 x 11.0 x 17.5	1	11153			14153	1100	
275	0.013			11183	1000	17183	1000	14183	900
210	0.022			11223		17223		14223	
	0.022	6.0 x 12.0 x 17.5	1.4	11273		17273		14273	
	0.027	PITCH = 15.0	mm + 0.		n + 0.08 m	m; U _{RAC} = 275 V; (C-TOL = -		
	0.033	111011 = 10.0	11111 ± 0.	11333	1 ± 0.00 m	17333	0-102 2	14333	
	0.039	7.0 x 13.5 x 17.5	1.8	11393		17393		14393	800
	0.047			11473	1000	17473	500	14473	
	0.056	8.5 x 15.0 x 17.5	2.4	11563		17563		14563	650
	0.068			11683		17683		14683	
	0.082	10.0 x 16.5 x 17.5	3	11823	500	17823		14823	600
		PITCH = 22.5	mm ± 0.4		n ± 0.08 m	m; U _{RAC} = 275 V; (C-TOL. = ±	± 10 %	
	0.10	7.0 x 16.5 x 26.0	2.9	11104		17104	500	14104	550
	0.12			11124	000	17124	050	14124	
	0.15	8.5 x 18.0 x 26.0	3.8	11154	200	17154	250	14154	450
	0.18	10.0 x 19.5 x 26.0	6.8	11184		17184	500	14184	400
		PITCH = 27.5	mm ± 0.4	4 mm; d _t = 0.8 mn	n ± 0.08 m	m; U _{RAC} = 275 V; (C-TOL. = =	± 10 %	
	0.22		7.4	11224		17224			
	0.27	11.0 x 21.0 x 31.0	7.4	11274		17274			
	0.33	13.0 x 23.0 x 31.0	9.2	11334		17334			
	0.39	15.0 x 25.0 x 31.0	12.3	11394	100	17394	125		
	0.47	13.0 X 23.0 X 31.0	12.0	11474		17474			
	0.56	18.0 x 28.0 x 31.0	16.1	11564		17564			
	0.68			11684		17684			
	0.82	21.0 x 31.0 x 31.0	20.3	11824	50	17824	75		

Notes

SPQ = Standard Packing Quantity

⁽¹⁾ Reel diameter = 356 mm is available on request ⁽²⁾ H = In tape height; P₀ = Sprocket hole distance; for detailed specifications refer to Packaging Information.

⁽³⁾ Weight for short lead product only

Revision: 15-Jan-2024

3

Document Number: 28117



MKP336 1 X1

www.vishay.com

Vishay BCcomponents

APPROVALS						
SAFETY APPROVALS X1	VOLTAGE	VALUE	FILE NUMBERS	LINKS		
EN 60384-14 (ENEC) (= IEC 60384-14 ed-4 (2013))	275 V _{AC}	10 nF to 1 μ F	ENEC16/FI/21/01061/A2	www.vishay.com/doc?28197		
UL 60384-14	275 V _{AC}	10 nF to 1 µF	E354331	www.vishay.com/doc?28188		
CSA E384-14	275 V _{AC}	10 nF to 1 µF	E354331			
CB-Test-Certificate	275 V _{AC}	10 nF to 1 µF	FI-39828/A1	www.vishay.com/doc?28198		

The ENEC-approval together with the CB-Certificate replace all national marks of the following countries (they have already signed the ENEC-Agreement): Austria; Belgium; Czech. Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg; Netherlands; Norway; Portugal; Slovenian; Spain; Switzerland and United Kingdom.





MOUNTING

Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoleers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to "Packaging information".

Specific Method of Mounting to Withstand Vibration and Shock

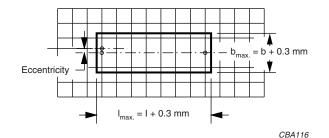
In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board:

- For pitches \leq 15 mm capacitors shall be mechanically fixed by the leads
- For longer pitches the capacitors shall be mounted in the same way and the body clamped

Space Requirements on Printed Circuit Board

The maximum length and width of film capacitors is shown in Figure:

- Eccentricity as in figure. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned
- Product height with seating plane as given by "IEC 60717" as reference: $h_{max.} \le h + 0.3 \text{ mm}$



SOLDERING CONDITIONS

For general soldering conditions and wave soldering profile, we refer to the application note: **"Soldering Guidelines for Film Capacitors":** <u>www.vishay.com/doc?28171</u>

Storage Temperature

T_{sta} = -25 °C to +35 °C with RH maximum 75 % without condensation

Ratings and Characteristics Reference Conditions

Unless otherwise specified, all electrical values apply to an ambient temperature of 23 °C \pm 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 % \pm 2 %.

For reference testing, a conditioning period shall be applied over 96 h \pm 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

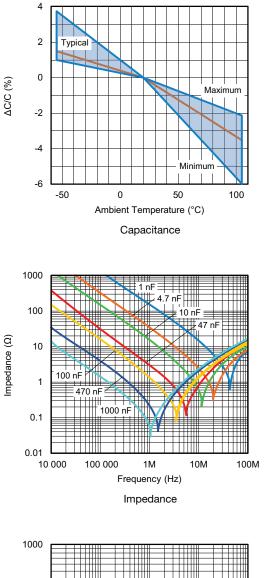
Not for New Designs - Alternative Device: MKP338 1 X1

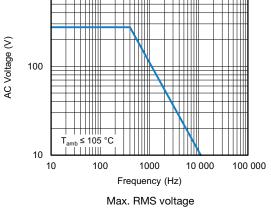


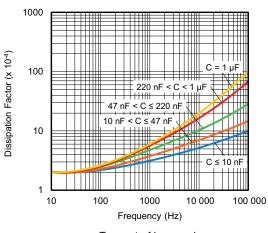
MKP336 1 X1

Vishay BCcomponents

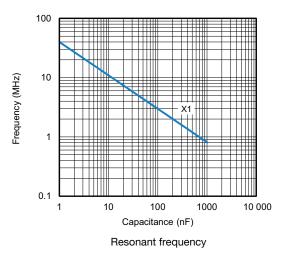
CHARACTERISTICS

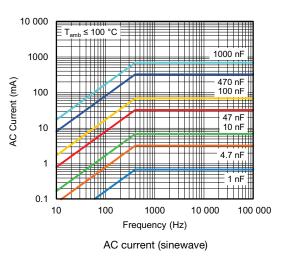






Tangent of loss angle





Revision: 15-Jan-2024

5 For technical questions, contact: rfi@vishay.com

THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE PRODUCTS DESCRIBED HEREIN AND THIS DOCUMENT ARE SUBJECT TO SPECIFIC DISCLAIMERS, SET FORTH AT www.vishay.com/doc?91000

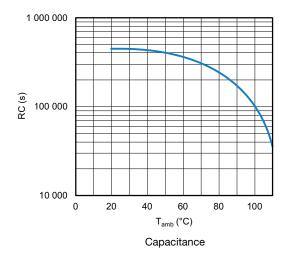
Not for New Designs - Alternative Device: MKP338 1 X1



www.vishay.com

MKP336 1 X1

Vishay BCcomponents



APPLICATION NOTES

- For X2 electromagnetic interference suppression in standard across the line applications (50 Hz / 60 Hz) with a maximum mains voltage of 310 V_{AC}
- For series impedance applications we refer to application note www.vishay.com/doc?28153
- For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact: <u>dc-film@vishay.com</u>
- These capacitors are not intended for continuous pulse application. For these situations capacitors of the AC and pulse programs must be used
- The maximum ambient temperature must not exceed 110 °C. (125 °C for less than 1000 h) for C \leq 470 nF and 110 °C for C > 470 nF
- Rated voltage pulse slope:

If the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 435 V_{DC} and divided by the applied voltage

INSPECTION REQUIREMENTS

General Notes

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 60384-14 ed-4 (2013) and Specific Reference Data."

GROUP C INSPECTION REQUIREMENTS				
SUB-CLAUSE NUMBER AND TEST	D OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS	
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1	D			
4.1 Dimensions (detail)			As specified in chapters "General Data" of this specification	
Initial measurements		Capacitance Tangent of loss angle: For C \leq 470 nF at 100 kHz For C $>$ 470 nF at 10 kHz		
4.3 Robustness of terminations		Tensile: load 10 N; 10 s Bending: load 5 N; 4 x 90°	No visible damage	

Revision: 15-Jan-2024

6 For technical questions, contact: rfi@vishay.com Document Number: 28117



www.vishay.com

MKP336 1 X1

Vishay BCcomponents

GROUP C INSPECTION REQUIREMENTS					
SUB-CLAUSE NUMBER AND TEST	D OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS		
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1	D				
4.4 Resistance to soldering heat		No pre-drying Method: 1A Solder bath: 260 °C Duration: 10 s			
4.19 Component solvent resistance		Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: Min. 1 h, max. 2 h			
4.4.2 Final measurements		Visual examination	No visible damage Legible marking		
		Capacitance	$ \Delta C/C \le 5$ % of the value measured initially		
		Tangent of loss angle	Increase of tan δ : \leq 0.008 Compared to values measured initially		
		Insulation resistance	As specified in section "Insulation Resistance" of this specification		
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1	D				
Initial measurements		Capacitance Tangent of loss angle: For C \leq 470 nF at 100 kHz For C $>$ 470 nF at 10 kHz	No visible damage Legible marking		
4.20 Solvent resistance of the marking: see section "General Notes"; item 5		Isopropylalcohol at room temperature Method: 1 Rubbing material: cotton wool Immersion time: 5 min ± 0.5 min	No visible damage		
4.6 Rapid change of temperature		θA = - 55 °C θB = + 105 °C 5 cycles			
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1	D				
4.6.1 Inspection		Duration t = 30 min			
4.7 Vibration (see note 3.1)		Visual examination Mounting: see section "Mounting" of this specification Procedure B4: Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s ² (whichever is less severe) Total duration 6 h	No visible damage		
4.7.2 Final inspection		Visual examination	No visible damage		

Revision: 15-Jan-2024

7 For technical questions, contact: <u>rfi@vishay.com</u> Document Number: 28117



www.vishay.com

MKP336 1 X1

Vishay BCcomponents

GROUP C INSPECTION REQUIREMENTS					
SUB-CLAUSE NUMBER AND TEST	D OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS		
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1	D				
4.9 Shock (see note 3)		Mounting: See section "Mounting" for more information Pulse shape: Half sine Acceleration: 490 m/s ² Duration of pulse: 11 ms			
4.9.2 Final measurements		Visual examination	No visible damage		
		Capacitance	$ \Delta C/C \leq 5$ % of the value measured initially		
		Tangent of loss angle	Increase of tan $\delta : \le 0.008$ Compared to values measured initially		
		Insulation resistance	As specified in section "Insulation Resistance" of this specification		
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B	D				
4.11 Climatic sequence					
4.11.1 Initial measurements		Capacitance Measured in 4.4.2 and 4.9.2 Tangent of loss angle: Measured initially in C1A and C1B			
4.11.2 Dry heat		Temperature: 105 °C Duration: 16 h			
4.11.3 Damp heat cyclic Test Db First cycle					
4.11.4 Cold		Temperature: - 55 °C Duration: 2 h			
4.11.5 Damp heat cyclic Test Db remaining cycles					
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B	D				
4.11.6 Final measurements		Visual examination	No visible damage Legible marking		
		Capacitance	$ \Delta C/C \le 5$ % of the value measured in 4.11.1.		
		Tangent of loss angle	Increase of tan $\delta : \le 0.008$ compared to values measured in 4.11.1		
		Voltage proof 1200 V _{DC} ; 1 min between term	No permanent breakdown or flash-over		
		Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification		

Revision: 15-Jan-2024

8 For technical questions, contact: <u>rfi@vishay.com</u> Document Number: 28117



www.vishay.com

MKP336 1 X1

Vishay BCcomponents

GROUP C INSPECTION REQUIREMENTS					
SUB-CLAUSE NUMBER AND TEST	D OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS		
SUB-GROUP C2	D				
4.12 Damp heat steady state		56 days, 40 °C, 90 % to 95 % RH, no load capacitance			
4.12.1 Initial measurements		Tangent of loss angle at 10 kHz			
4.12.3 Final measurements		Visual examination	No visible damage Legible marking		
		Capacitance	$ \Delta C/C \le 5$ % of the value measured in 4.12.1.		
		Tangent of loss angle	Increase of tan δ : ≤ 0.008 Compared to values measured in 4.12.1.		
		Voltage proof 1200 V _{DC} ; 1 min between term	No permanent breakdown or flash-over		
		Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification		
SUB GROUP C3	D				
4.13.1 Initial measurements		Capacitance Tangent of loss angle: For C \leq 470 nF at 100 kHz For C $>$ 470 nF at 10 kHz			
4.13 Impulse voltage		3 successive impulses, full wave, peak voltage: X1: 4 kV Max. 24 pulses	No selfhealing breakdowns or flashover		
4.14 Endurance		Duration: 1000 h 1.25 U _{RAC} at 105 °C Once in every hour the voltage is increased to 1000 V _{RMS} for 0.1 s via resistor of 47 $\Omega \pm 5$ %			
SUB GROUP C3	D				
4.14.7 Final measurements		Visual examination	No visible damage Legible marking		
		Capacitance	$ \Delta C/C \le 10$ % compared to values measured in 4.13.1.		
		Tangent of loss angle	Increase of tan δ : \leq 0.008 Compared to values measured in 4.13.1.		
		Voltage proof 1200 V _{DC} ; 1 min between terminations 2050 V _{DC} ; 1 min between terminations and case	No permanent breakdown or flash-over		
		Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification		

Revision: 15-Jan-2024

9 For technical questions, contact: <u>rfi@vishay.com</u> Document Number: 28117



Г

www.vishay.com

MKP336 1 X1

Vishay BCcomponents

GROUP C INSPECTION REQUIREMENTS					
SUB-CLAUSE NUMBER AND TEST	D OR ND	CONDITIONS	PERFORMANCE REQUIREMENTS		
SUB-GROUP C 4	D				
4.15 Charge and discharge		10 000 cycles (50 c/s) charge to U _R half sinewave Duration: 5 ms Discharge resistance: $R = \frac{385 V_{DC}}{1.5 x C(dU/dt)}$ $R_{min.} = 2.2$			
4.15.1 Initial measurements		Capacitance Tangent of loss angle For C \leq 470 nF at 100 kHz For C > 470 nF at 10 kHz			
4.15.3 Final measurements		Capacitance	$ \Delta C/C \le 10$ % compared to values measured in 4.15.1.		
		Tangent of loss angle	Increase of tan δ : \leq 0.008 Compared to values measured in 4.15.1		
		Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification		
SUB-GROUP C5	D				
4.16 Radio frequency characteristic		Resonance frequency	As specified in section "Resonant Frequency" of this specification. \pm 10 %		
SUB-GROUP C6	D				
4.17 Passive flammability Class B		Bore of gas jet: Ø 0.5 mm Fuel: Butane Test duration for actual volume V in mm ³ : $V \le 250: 10 \text{ s}$ $250 < V \le 500: 20 \text{ s}$ $500 < V \le 1750: 30 \text{ s}$ V > 1750: 60 s One flame application 12 mm 45.0°	After removing test flame from capacitor, the capacitor must not continue to burn for more than 10 s. No burning particle must drop from the sample.		
SUB-GROUP C7	D				
4.18 Active flammability		20 x 4 kV discharges on the test capacitor connected to ${\rm U}_{\rm R}$	The cheese cloth around the capacitors shall not burn with a flame. No electrical measurements are required.		

Revision: 15-Jan-2024

10 For technical questions, contact: <u>rfi@vishay.com</u> Document Number: 28117



Vishay

Disclaimer

ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Vishay Intertechnology, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Vishay"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Vishay makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Vishay disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Statements regarding the suitability of products for certain types of applications are based on Vishay's knowledge of typical requirements that are often placed on Vishay products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and / or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Vishay's terms and conditions of purchase, including but not limited to the warranty expressed therein.

Hyperlinks included in this datasheet may direct users to third-party websites. These links are provided as a convenience and for informational purposes only. Inclusion of these hyperlinks does not constitute an endorsement or an approval by Vishay of any of the products, services or opinions of the corporation, organization or individual associated with the third-party website. Vishay disclaims any and all liability and bears no responsibility for the accuracy, legality or content of the third-party website or for that of subsequent links.

Except as expressly indicated in writing, Vishay products are not designed for use in medical, life-saving, or life-sustaining applications or for any other application in which the failure of the Vishay product could result in personal injury or death. Customers using or selling Vishay products not expressly indicated for use in such applications do so at their own risk. Please contact authorized Vishay personnel to obtain written terms and conditions regarding products designed for such applications.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Vishay. Product names and markings noted herein may be trademarks of their respective owners.

© 2024 VISHAY INTERTECHNOLOGY, INC. ALL RIGHTS RESERVED

Revision: 01-Jan-2024