



Aluminum Capacitors SMD (Chip), High Temperature

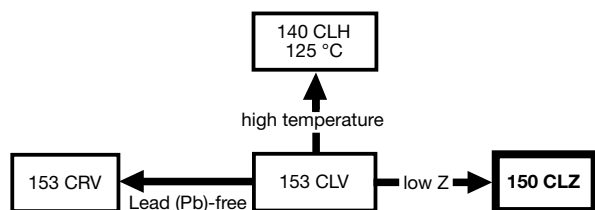
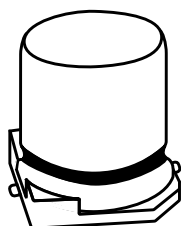


Fig. 1

FEATURES

- Polarized aluminum electrolytic capacitors, non-solid electrolyte, self healing
- SMD-version with base plate, reflow solderable
- Very low impedance, very high ripple current
- Very long useful life: 3000 h at 105 °C
- Charge and discharge proof, no peak current limitation
- ATTENTION: for maximum safe soldering conditions refer to Fig. 4


RoHS
COMPLIANT

APPLICATIONS

- SMD technology, for high mounting density
- Industrial and professional applications
- Automotive, general industrial
- Smoothing, filtering, buffering

MARKING

- Rated capacitance (in μF)
- Rated voltage (in V)
- Date code, in accordance with IEC 60062
- Black mark or “-” sign indicating the cathode (the anode is identified by bevelled edges)
- Code indicating group number (Z)

PACKAGING

Supplied in blister tape on reel.

QUICK REFERENCE DATA

DESCRIPTION	VALUE
Nominal case sizes (L x W x H in mm)	8 x 8 x 10 to 10 x 10 x 14
Rated capacitance range, C_R	33 μF to 1000 μF
Tolerance on C_R	$\pm 20\%$
Rated voltage range, U_R	6.3 V to 63 V
Category temperature range	-55 °C to +105 °C
Endurance test at 105 °C	2000 h
Useful life at 105 °C: case size $\leq 10 \times 10 \times 10$ case size $10 \times 10 \times 14$	2500 h 3000 h
Useful life at 40 °C; 1.8 x I_R applied: case size $\leq 10 \times 10 \times 10$ case size $10 \times 10 \times 14$	125 000 h 150 000 h
Shelf life at 0 V, 105 °C	1000 h
Based on sectional specification	IEC 60384-18 / CECC32300
Climatic category IEC 60068	55/105/56

SELECTION CHART FOR C_R , U_R , AND RELEVANT NOMINAL CASE SIZES (L x W x H in mm)

C_R (μF)	U_R (V)						
	6.3	10	16	25	35	50	63
33	-	-	-	-	-	-	8 x 8 x 10
47	-	-	-	-	-	-	8 x 8 x 10
	-	-	-	-	-	-	10 x 10 x 10
68	-	-	-	-	-	8 x 8 x 10	10 x 10 x 10
100	-	-	-	-	8 x 8 x 10	10 x 10 x 10	10 x 10 x 14
150	-	-	-	8 x 8 x 10	-	-	-
220	-	-	8 x 8 x 10	8 x 8 x 10	10 x 10 x 10	10 x 10 x 14	-
330	-	8 x 8 x 10	8 x 8 x 10	10 x 10 x 10	10 x 10 x 14	-	-
470	8 x 8 x 10	8 x 8 x 10	10 x 10 x 10	10 x 10 x 14	-	-	-
680	-	10 x 10 x 10	10 x 10 x 14	-	-	-	-
1000	10 x 10 x 10	10 x 10 x 14	-	-	-	-	-



Table 1

DIMENSIONS in millimeters AND MASS									
NOMINAL CASE SIZE L x W x H	CASE CODE	L _{max.}	W _{max.}	H _{max.}	Ø D	B _{max.}	S	L _{1 max.}	MASS (g)
8 x 8 x 10	0810	8.5	8.5	10.5	8.0	1.0	3.1	9.9	≈ 1.0
10 x 10 x 10	1010	10.5	10.5	10.5	10.0	1.0	4.5	11.8	≈ 1.3
10 x 10 x 14	1014	10.5	10.5	14.3	10.0	1.0	4.5	11.8	≈ 1.5

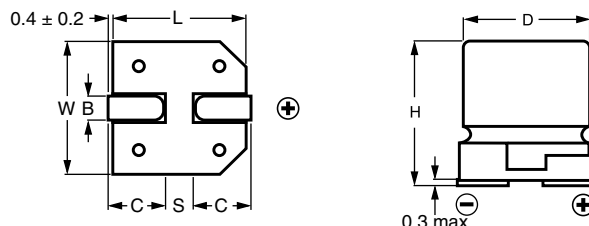


Fig. 2 - Dimensional outline

Table 2

TAPE AND REEL DIMENSIONS in millimeters, PACKAGING QUANTITIES						
NOMINAL CASE SIZE L x W x H	CASE CODE	PITCH P ₁	TAPE WIDTH W	TAPE THICKNESS T ₂	REEL DIA.	PACKAGING QUANTITY PER REEL
8 x 8 x 10	0810	16	24	11.3	380	500
10 x 10 x 10	1010	16	24	11.3	380	500
10 x 10 x 14	1014	16	24	14.8	330	250

Note

- Detailed tape dimensions see section "PACKAGING".

MOUNTING

The capacitors are designed for automatic placement on to printed-circuit boards.

Optimum dimensions of soldering pads depend amongst others on soldering method, mounting accuracy, print layout and / or adjacent components.

For recommended soldering pad dimensions, refer to Fig. 3 and Table 3.

SOLDERING

Soldering conditions are defined by the curve, temperature versus time, where the temperature is that measured on the soldering pad during processing.

For maximum conditions refer to Fig. 4.

Any temperature versus time curve which does not exceed the specified maximum curves may be applied.

Table 3

RECOMMENDED SOLDERING PAD DIMENSIONS in millimeters			
CASE CODE	a	b	c
0810	3.5	2.5	3.0
1010	4.3	2.5	4.0
1014	4.3	2.5	4.0

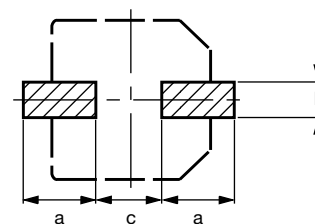


Fig. 3 - Recommended solder pad dimensions

AS A GENERAL PRINCIPLE, TEMPERATURE AND DURATION SHALL BE THE **MINIMUM** NECESSARY REQUIRED TO ENSURE GOOD SOLDERING CONNECTIONS. HOWEVER, THE SPECIFIED MAXIMUM CURVES SHOULD NEVER BE EXCEEDED.

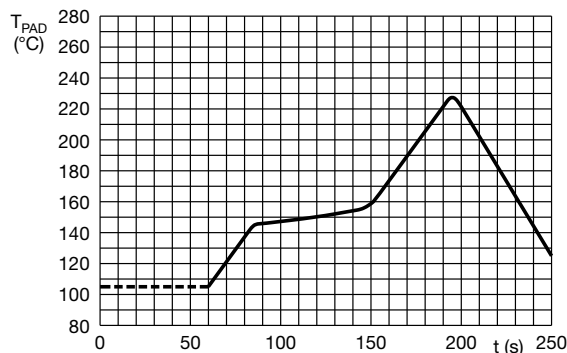


Fig. 4 - Maximum temperature load during infrared reflow soldering measured on the soldering pad



ELECTRICAL DATA	
SYMBOL	DESCRIPTION
C_R	Rated capacitance at 100 Hz, tolerance $\pm 20\%$
I_R	Rated RMS ripple current at 100 kHz, 105 °C
I_{L2}	Max. leakage current after 2 min at U_R
$\tan \delta$	Max. dissipation factor at 100 Hz
Z	Max. impedance at 100 kHz

Note

- Unless otherwise specified, all electrical values in Table 4 apply at $T_{amb} = 20\text{ °C}$, $P = 86\text{ kPa}$ to 106 kPa , $RH = 45\%$ to 75% .

Table 4

ELECTRICAL DATA AND ORDERING INFORMATION							
U_R (V)	C_R (μF)	NOMINAL CASE SIZE $L \times W \times H$ (mm)	I_R 105 °C 100 kHz (mA)	I_{L2} 2 min. (mA)	$\tan \delta$ 100 Hz	Z 100 kHz (Ω)	ORDERING CODE MAL2150.....
6.3	470	8 x 8 x 10	435	30	0.24	0.25	95311E3
	1000	10 x 10 x 10	670	63	0.24	0.13	95301E3
10	330	8 x 8 x 10	435	33	0.20	0.25	95411E3
	470	8 x 8 x 10	435	47	0.20	0.25	95412E3
	680	10 x 10 x 10	670	68	0.20	0.13	95401E3
	1000	10 x 10 x 14	850	100	0.20	0.10	95402E3
16	220	8 x 8 x 10	435	35	0.16	0.25	95511E3
	330	8 x 8 x 10	435	53	0.16	0.25	95512E3
	470	10 x 10 x 10	670	75	0.16	0.13	95501E3
	680	10 x 10 x 14	850	109	0.16	0.10	95502E3
25	150	8 x 8 x 10	420	38	0.14	0.28	95611E3
	220	8 x 8 x 10	420	55	0.14	0.28	95612E3
	330	10 x 10 x 10	640	83	0.14	0.14	95601E3
	470	10 x 10 x 14	820	118	0.14	0.11	95602E3
35	100	8 x 8 x 10	405	35	0.12	0.30	95011E3
	220	10 x 10 x 10	630	77	0.12	0.15	95001E3
	330	10 x 10 x 14	790	116	0.12	0.12	95002E3
50	68	8 x 8 x 10	333	34	0.12	0.48	95111E3
	100	10 x 10 x 10	490	50	0.12	0.24	95101E3
	220	10 x 10 x 14	620	110	0.12	0.19	95102E3
63	33	8 x 8 x 10	270	21	0.10	0.65	95812E3
	47	8 x 8 x 10	270	30	0.10	0.65	95811E3
	47	10 x 10 x 10	390	30	0.10	0.38	95801E3
	68	10 x 10 x 10	390	43	0.10	0.38	95802E3
	100	10 x 10 x 14	507	63	0.10	0.29	95803E3

ADDITIONAL ELECTRICAL DATA		
PARAMETER	CONDITIONS	VALUE
Voltage		
Surge voltage for short periods	IEC 60384-18, subclause 4.14	$U_s \leq 1.15 \times U_R$
Reverse voltage for short periods	IEC 60384-18, subclause 4.16	$U_{rev.} \leq 1\text{ V}$
Current		
Leakage current	After 2 min at U_R	$I_{L2} \leq 0.01 \times C_R \times U_R$
Inductance		
Equivalent series inductance (ESL)		Typ. 16 nH
Resistance		
Equivalent series resistance (ESR) at 100 Hz	Calculated from $\tan \delta_{max.}$ and C_R (see Table 4)	$ESR = \tan \delta / 2 \pi f C_R$



CAPACITANCE (C)

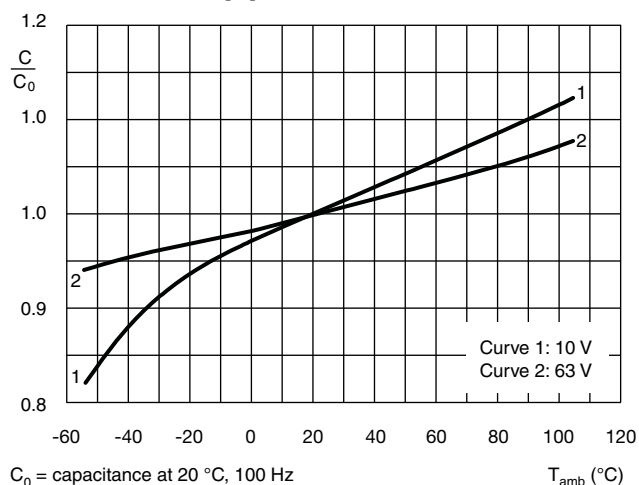


Fig. 5 - Typical multiplier of capacitance as a function of ambient temperatures

DISSIPATION FACTOR ($\tan \delta$)

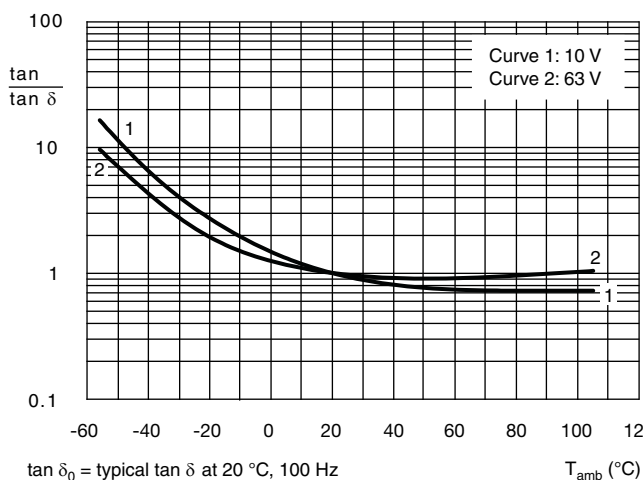


Fig. 6 - Typical multiplier of dissipation factor ($\tan \delta$) as a function of ambient temperatures

EQUIVALENT SERIES RESISTANCE (ESR)

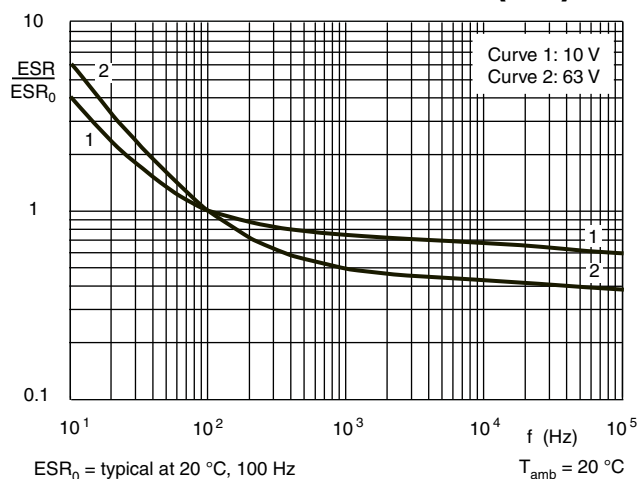


Fig. 7 - Typical multiplier of ESR as a function of frequency

IMPEDANCE (Z)

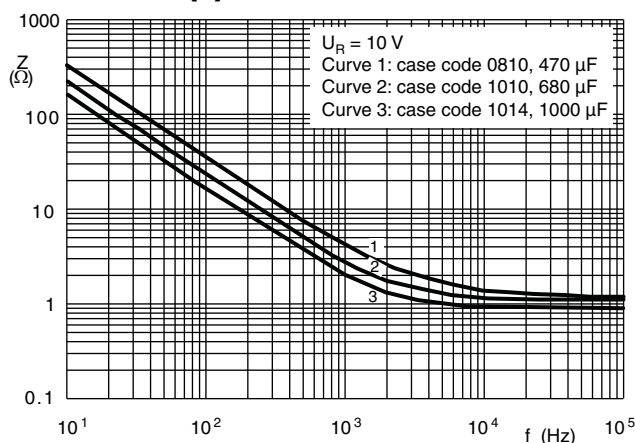


Fig. 8 - Typical impedance as a function of frequency

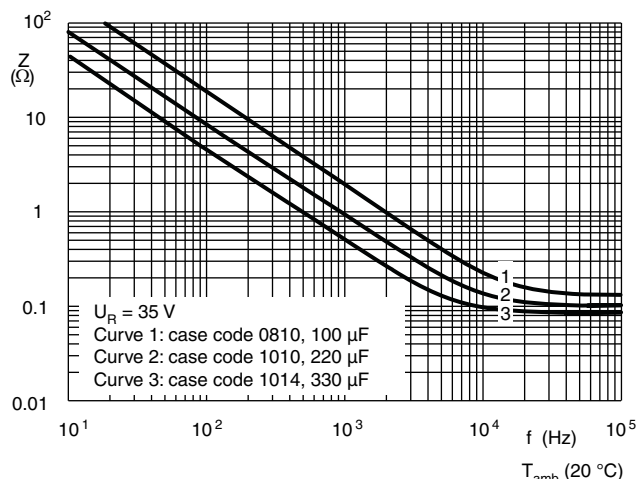


Fig. 9 - Typical impedance as a function of frequency

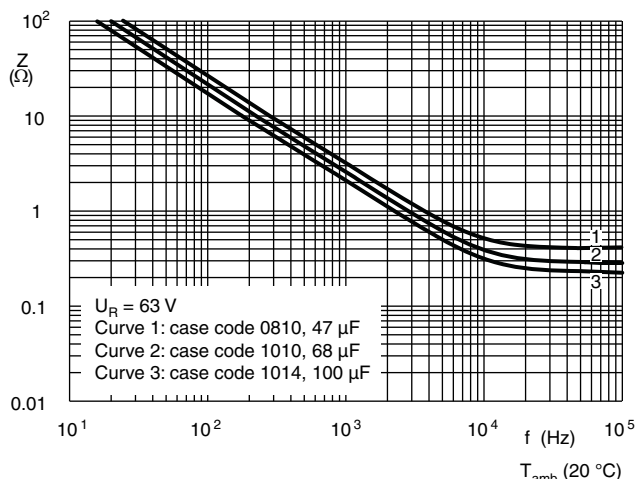


Fig. 10 - Typical impedance as a function of frequency



RIPPLE CURRENT AND USEFUL LIFE

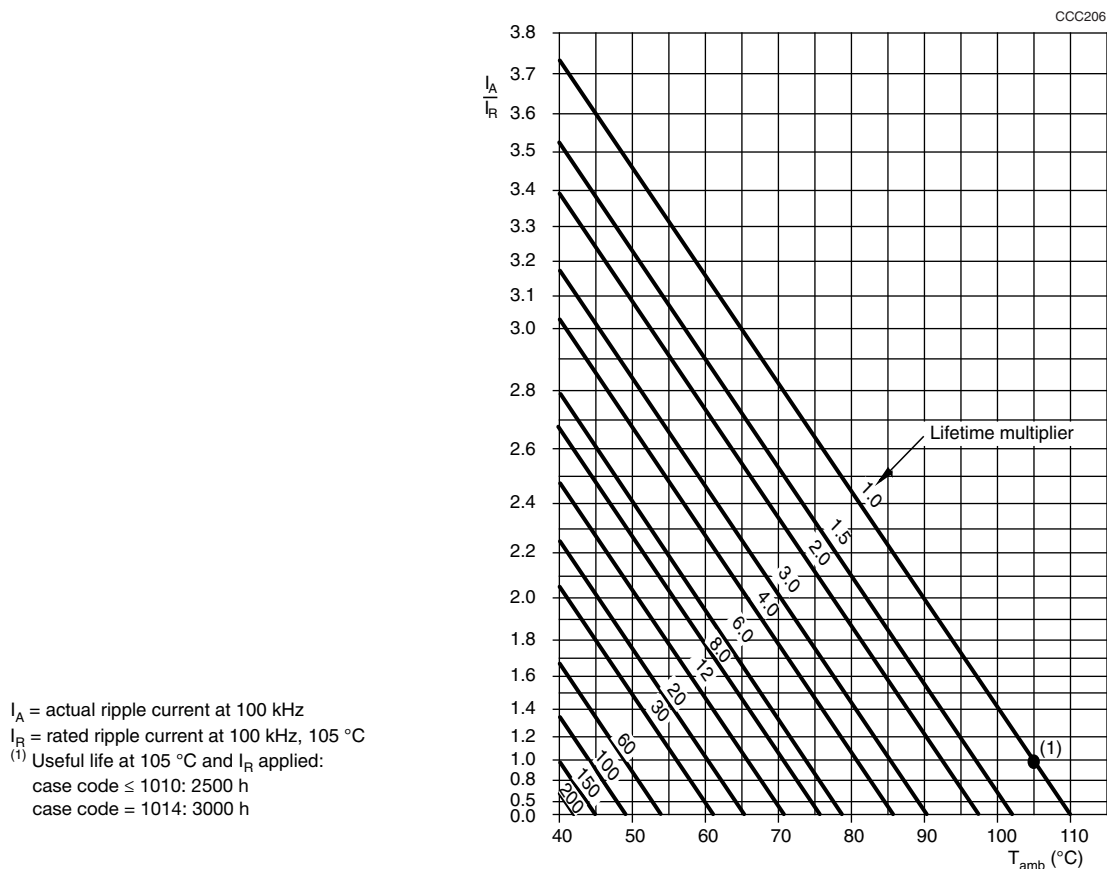


Fig. 11 - Multiplier of useful life as a function of ambient temperature and ripple current load

MULTIPLIER OF RIPPLE CURRENT (I_R) AS A FUNCTION OF FREQUENCY			
FREQUENCY (Hz)	I_R MULTIPLIER		
	$U_R = 6.3 \text{ V TO } 25 \text{ V}$	$U_R = 35 \text{ V}$	$U_R = 50 \text{ V TO } 63 \text{ V}$
100	0.70	0.65	0.60
300	0.80	0.80	0.75
1000	0.85	0.85	0.85
3000	0.93	0.93	0.93
10 000	0.95	0.95	0.95
30 000	0.97	0.97	0.97
100 000	1.00	1.00	1.00



TEST PROCEDURES AND REQUIREMENTS			
TEST		PROCEDURE (quick reference)	REQUIREMENTS
NAME OF TEST	REFERENCE		
Mounting	IEC 60384-18, subclause 4.3	Shall be performed prior to tests mentioned below; reflow soldering; for maximum temperature load refer to chapter "Mounting"	$\Delta C/C: \pm 5 \%$ $\tan \delta \leq \text{spec. limit}$ $I_{L2} \leq \text{spec. limit}$
Endurance	IEC 60384-18 / CECC 32300, subclause 4.15	$T_{\text{amb}} = 105 \text{ }^{\circ}\text{C}$; U_R applied; 2000 h	$U_R = 6.3 \text{ V}$; $\Delta C/C: \pm 25 \%$ $U_R \geq 10 \text{ V}$; $\Delta C/C: \pm 20 \%$ $\tan \delta \leq 2 \times \text{spec. limit}$ $I_{L2} \leq \text{spec. limit}$
Useful life	CECC 30301, subclause 1.8.1	$T_{\text{amb}} = 105 \text{ }^{\circ}\text{C}$; U_R and I_R applied; case size $\leq 10 \times 10 \times 10$: 2500 h case size $= 10 \times 10 \times 14$: 3000 h	$\Delta C/C: \pm 50 \%$ $\tan \delta \leq 3 \times \text{spec. limit}$ $I_{L2} \leq \text{spec. limit}$ no short or open circuit total failure percentage: $\leq 1 \%$
Shelf life (storage at high temperature)	IEC 60384-18/ CECC 32300, subclause 4.17	$T_{\text{amb}} = 105 \text{ }^{\circ}\text{C}$; no voltage applied; 1000 h after test: U_R to be applied for 30 min, 24 h to 48 h before measurement	For requirements see "Endurance test" above



Disclaimer

ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Vishay Intertechnology, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Vishay"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Vishay makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Vishay disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Statements regarding the suitability of products for certain types of applications are based on Vishay's knowledge of typical requirements that are often placed on Vishay products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and / or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Vishay's terms and conditions of purchase, including but not limited to the warranty expressed therein.

Hyperlinks included in this datasheet may direct users to third-party websites. These links are provided as a convenience and for informational purposes only. Inclusion of these hyperlinks does not constitute an endorsement or an approval by Vishay of any of the products, services or opinions of the corporation, organization or individual associated with the third-party website. Vishay disclaims any and all liability and bears no responsibility for the accuracy, legality or content of the third-party website or for that of subsequent links.

Except as expressly indicated in writing, Vishay products are not designed for use in medical, life-saving, or life-sustaining applications or for any other application in which the failure of the Vishay product could result in personal injury or death. Customers using or selling Vishay products not expressly indicated for use in such applications do so at their own risk. Please contact authorized Vishay personnel to obtain written terms and conditions regarding products designed for such applications.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Vishay. Product names and markings noted herein may be trademarks of their respective owners.