High Voltage Power Capacitors

SCOPE
1-phase capacitor units from 1 kV up to maximum 36 kV, 50 Hz or 60 Hz, 20 kvar up to maximum 1000 kvar for indoor or outdoor use.
- With dead casing, open terminal IP00 (2 bushings)
- With dead casing, type of enclosure IP55 (2 bushings)
- With live casing, open terminal IP00 (1 bushing)
3-phase capacitor units from 1 kV up to maximum 17.5 kV, 50 Hz or 60 Hz, 50 kvar up to max. 800 kvar with pressure monitoring device.
- With dead casing (3 bushings), open terminal IP00 (indoor use only)
- With dead casing (3 bushings), protected terminals, type of enclosure IP55 (indoor or outdoor)

STANDARDS
- IEC 60871 Shunt capacitors for AC power systems having a rated voltage above 1000 V
- IEC 60143 Series capacitors for power systems
Capacitors in accordance with other standards like AS, ANSI IEEE, BS, CSA, IS, etc... are also available upon request.

QUALITY MANAGEMENT SYSTEM
ISO 9001, ISO 14001, IRIS

QUALIFICATIONS
- EDF (HN 54-S-05)
- CSA std. C22.2 no. 190-M1985

SAFETY REGULATIONS
When installing the equipment, ZVEI General Safety recommendations shall be observed.

FIELDS OF APPLICATION

POWER FACTOR CORRECTION
The active power produced by the active current can alone be turned into an effective use for the consumer, while the reactive power produced by the reactive current does not yield usable power, and consequently, is not registered on the active performance meter. The reactive power has, however, a negative effect on generators, transformers, and conductor lines, while causing voltage drops and financial losses due to additional electric heating.

The reactive power required for the creation of the magnetic field around motors, transformers, and conductor lines continuously oscillates between the current generators and the consumers. A more cost effective way to provide this reactive power is to produce it by placing capacitors close to the consumers of reactive power (motors, transformers), thus relieving the line between generator and consumer of the transport of the reactive current portion. This way, several more current consumers can be connected to an existing supply system without having to extend or amplify that system if the capacitors are suitably positioned.

INDIVIDUAL POWER FACTOR CORRECTION
The power factor correction capacitor is connected directly to the terminals of the consumer and will be switched together with it. The advantages of this method are: Relief of the conductor lines and switches, no capacitor switches or discharge resistors are needed, and the installation is simple and cheap. The individual compensation is the best solution for large consumers (e.g. motors), particularly if they are in continuous operation.

INDIVIDUAL POWER FACTOR CORRECTION OF
3-PHASE MOTORS
The motor and the capacitor are connected in parallel. They are both switched in and out by means of one and the same switchgear and also monitored by a common protective device. A discharge device is not required, because discharging takes place through the motor windings.

The switchgear must be rated to be capable of withstanding the inrush current of the capacitor and the connection lines must be capable of withstanding the full load current of the motor. The capacitor, in this case, has to be installed in close proximity to the motor.

INDIVIDUAL POWER FACTOR CORRECTION OF
POWER TRANSFORMERS
The direct connection of the capacitor to a power transformer, which is jointly switched in and out, is feasible and permissible both at the H.V. side and the L.V. side.

In cases where harmonics exist in the line, the line should be checked to determine whether the capacitors and the power transformer are connected in series and create a resonance. Care should be taken not to overcompensate the power transformer during low load operation in order to avoid an unacceptable rise in voltage.

INDIVIDUAL POWER FACTOR CORRECTION OF
WELDING MACHINES
The output of capacitors for welding transformers and resistance welding machines only needs to be in the range of 30 % to 50 % of the nominal transformer capacity. For welding rectifiers, a capacitor output of about 10 % of the nominal capacity of the transformer / rectifier is sufficient.

GROUP POWER FACTOR CORRECTION
The power factor correction capacitor is connected to the secondary distribution system which feeds a number of individual motors, operating either continuously or at intervals.

The motors and the capacitors are each switched in and out separately and are monitored by separate protective devices. The capacitors can be switched in or out individually or in groups.
CENTRAL POWER FACTOR CORRECTION
In large installations where many individual electrical appliances of various size (motors etc.) operate at different times and for different periods, the power factor correction capacitors are centrally connected to the main bus bar. The capacitors can be switched either manually or, by means of power factor control relays, automatically.

Advantage:
Automatic control and optimal matching of the capacitor output to the specified requirements for reactive power insures that the specified cos phi is maintained in the most cost effective way.

GENERAL DATA

DIELECTRIC
An all film dielectric is used and consists of polypropylene in the form of biaxially oriented film, hazy on both side, and in 2 or 3 layers with a laser cut aluminum foil for the electrodes.

IMPREGNATING AGENT
The capacitors are impregnated with a non-PCB base fluid.

DIELECTRIC LOSSES AND TOTAL LOSSES
Dielectric losses in new state are approx. 0.1 W/kvar and reduce after 500 h operating to a stable state of approx. 0.05 W/kvar (see Curve 1 and Curve 2).
The dielectric losses, depending on capacitor design, shall be added to the losses caused by:
- Discharge resistors
- Internal connections
- Internal fuses
Total losses will reach values from 0.07 W/kvar to approx. 0.15 W/kvar.

TESTING
Capacitors are tested in accordance with IEC-standard 60871.
Other standards upon request.

CURVE 1
Losses as a function of dielectric temperature

CURVE 2
Losses as a function of dielectric temperature

CURVE 3
Capacitance as a function dielectric temperature
TEMPERATURE RANGE
Capacitors are classified in temperature categories, with each category being specified by a number followed by a letter.

<table>
<thead>
<tr>
<th>SYMBOL</th>
<th>AMBIENT AIR TEMPERATURE (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>MAXIMUM</td>
</tr>
<tr>
<td></td>
<td>24 h</td>
</tr>
<tr>
<td>A</td>
<td>40</td>
</tr>
<tr>
<td>B</td>
<td>45</td>
</tr>
<tr>
<td>C</td>
<td>50</td>
</tr>
<tr>
<td>D</td>
<td>55</td>
</tr>
</tbody>
</table>

The number represents the lowest ambient air temperature at which the capacitor may operate. -50 °C, -40 °C, -25 °C, -15 °C, -5 °C.
The letters represent upper limits of temperature variation ranges, having maximum values specified in above table.

OVERLOADS
a. Maximum permissible voltage (continuous)
   Capacitor units shall be suitable for operation at voltage levels according to the following table.
   The amplitudes of the over voltages that may be tolerated without significant deterioration of the capacitor depends on the duration, the total number and the capacitor temperature.

<table>
<thead>
<tr>
<th>TYPE</th>
<th>VOLTAGE FACTOR (V&lt;sub&gt;rms&lt;/sub&gt;)</th>
<th>MAXIMUM DURATION</th>
<th>OBSERVATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power frequency</td>
<td>1.0 U&lt;sub&gt;N&lt;/sub&gt;</td>
<td>Continuous</td>
<td>Highest average value during any period of capacitor energization. For energization periods less than 24 h, exceptions apply in accordance with the value below</td>
</tr>
<tr>
<td></td>
<td>1.1 U&lt;sub&gt;N&lt;/sub&gt;</td>
<td>12 h in every 24 h</td>
<td>System voltage regulation and fluctuations</td>
</tr>
<tr>
<td></td>
<td>1.15 U&lt;sub&gt;N&lt;/sub&gt;</td>
<td>30 min in every 24 h</td>
<td>System voltage regulation and fluctuations</td>
</tr>
<tr>
<td></td>
<td>1.2 U&lt;sub&gt;N&lt;/sub&gt;</td>
<td>5 min</td>
<td>Voltage rise at light load</td>
</tr>
<tr>
<td></td>
<td>1.3 U&lt;sub&gt;N&lt;/sub&gt;</td>
<td>1 min</td>
<td></td>
</tr>
</tbody>
</table>

b. Maximum permissible current
   Capacitor units shall be suitable for continuous operation at an rms current of 1.30 times the current that occurs at rated sinusoidal voltage and rated frequency, excluding transients.

DISCHARGING
Following may be used as discharge device:
- Discharge resistors
- Discharge coils
- Discharge transformers
- Windings of motors or transformers

Each capacitor unit shall be provided with means for discharging to 75 V or less in 10 minutes.

CORROSION PROTECTION
Case material:
- Stainless steel AISI 409 (AISI 304 at option)

Pre-treatment:
- Pickling with acid
- Washing with water
- Alkalinous degreasing
- Washing with water
- Washing with distilled water

Primer coating:
DEDELAN wash primer, two-component wash primer based on acrylic resin

Top coating:
2C-PUR high-solid topcoat low solvent two component topcoat based on acrylic resin

Total thickness:
CORO 1: 75 µm to 85 µm
CORO 2: 115 µm to 130 µm
PROTECTION DEVICES FOR POWER CAPACITORS
Detailed information is provided in IEC 60871-3 “Protection of shunt capacitors and shunt capacitor banks.”

a) INTERNAL FUSES
Detailed information is provided in IEC 60871-4 “Internal fuses.”
Internal fuses are designed to isolate faulty elements in order to allow further operation of the capacitor unit and the bank in which the capacitor is connected.
Complete protection is obtained when using internal fuses together with an unbalance protection device.

b) PRESSURE MONITORING DEVICE
The pressure inside the capacitor casing is monitored by means of an over pressure sensor. In the event that the setting (critical value) is exceeded, a change-over contact initiates disconnection of the capacitor. Such an early disconnection from the source of supply after an internal breakdown can stop gas evolution in the capacitor casing, avoiding the bursting of it. Complete protection is obtained when using the pressure monitoring device together with H.R.C. fuses.

Important!
If the pressure monitoring device has operated, the capacitor must not be placed back into service, but returned together with the device to our factory for examination.

TECHNICAL DATA
Casing: polycarbonate
Electrical connection: AMP-plug type lugs 6.35 mm
Contacts: 1 change-over contact 4 A/250 V_{AC}
Insulation test voltage: 1500 V/1 min according DIN EN 60947-1
Standard setting: 0.7 bar
Pressure limit: 3.0 bar
Temperature range: -45 °C up to +85 °C
Dimension: see dimension
Fitting: R 1/4" and mechanical protection
Mounting position: dependent on design of capacitor
Testing: functional test and leakage test

EXAMPLES OF MOUNTING