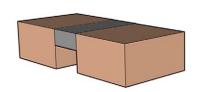


www.vishay.com

Vishay Dale

# Power Metal Strip<sup>®</sup> Current Sense Resistors, Low Value (0.3 m $\Omega$ to 3 m $\Omega$ ), Surface-Mount, High Power



## **FEATURES**

 Ideal for all types of current sensing and pulse applications including switching and linear power supplies, instruments, power amplifiers, shunts, power inverters, and battery management



ROHS COMPLIANT HALOGEN

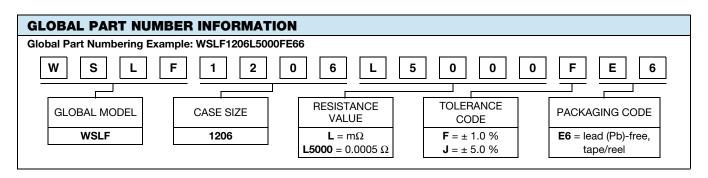
FREE

- Proprietary processing technique produces low resistance values (0.3 m $\Omega$  to 3 m $\Omega$ )
- Solid metal manganese-copper and nickel-chromiumaluminum alloy resistive element with low TCR (< 20 ppm/°C)</li>
- Very low inductance 0.5 nH to 5 nH
- Low thermal EMF (< 3 μV/°C)
- Sulfur resistance by construction that is unaffected by high sulfur environments
- Material categorization: for definitions of compliance please see <a href="https://www.vishav.com/doc?99912"><u>www.vishav.com/doc?99912</u></a>

| STANDARD ELECTRICAL SPECIFICATIONS |      |   |  |                |                                 |                                      |  |  |  |
|------------------------------------|------|---|--|----------------|---------------------------------|--------------------------------------|--|--|--|
| GLOBAL<br>MODEL                    | SIZE | POWER RATING  P <sub>70 °C</sub> (1)  W | POWER RATING  P <sub>100 °C</sub> (2)  W | TOLERANCE<br>% | RESISTANCE VALUE RANGE $\Omega$ | WEIGHT<br>(typical)<br>g/1000 pieces |  |  |  |
|                                    | 1206 | 5.0                                     | 3.0                                      | ± 1, ± 5       | 0.3m                            | 45                                   |  |  |  |
|                                    | 1206 | 5.0                                     | 3.0                                      | ± 1, ± 5       | 0.5m                            | 30                                   |  |  |  |
| WSLF1206                           | 1206 | 4.0                                     | 2.0                                      | ± 1, ± 5       | 1m                              | 26                                   |  |  |  |
|                                    | 1206 | 4.0                                     | 2.0                                      | ± 1, ± 5       | 2m                              | 34                                   |  |  |  |
|                                    | 1206 | 4.0                                     | 2.0                                      | ± 1, ± 5       | 3m                              | 28                                   |  |  |  |

#### Notes

- Part marking: no part marking on these parts
- "Thermal Management for Surface-Mount Devices" white paper: <a href="https://www.vishay.com/doc?30380">www.vishay.com/doc?30380</a>
- (1) See Fig. 1 Ambient Temperature Derating
- (2) See Fig. 2 Terminal Temperature Derating
- (3) Other values may be available, contact factory



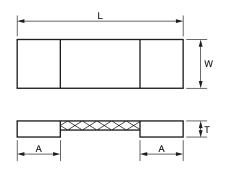


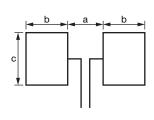
| TECHNICAL SPECIFICATIONS   |         |   |  |  |  |  |
|--|---------|---|--|--|--|--|
| PARAMETER  | UNIT    | WSLF1206 RESISTOR CHARACTERISTICS         |  |  |  |  |
|  |         | $\pm$ 275 for 0.3 m $\Omega$              |  |  |  |  |
| Temperature coefficient (-65 °C to +170 °C) WFMA                     | ppm/°C  | $\pm$ 200 for 0.5 m $\Omega$              |  |  |  |  |
| (complete resistor) (1)  | ррпі/ С | $\pm$ 100 for 1 m $\Omega$                |  |  |  |  |
|  |         | $\pm$ 75 for 2 m $\Omega$ to 3 m $\Omega$ |  |  |  |  |
| Temperature coefficient (20 °C to 60 °C) (only element material) (2) | ppm/°C  | ± 20                                      |  |  |  |  |
| Operating temperature range  | °C      | -65 to +170                               |  |  |  |  |
| Maximum working voltage (3)  | V       | (P x R) <sup>1/2</sup>                    |  |  |  |  |

#### **Notes**

- · Consult factory for detailed TCR performance across full temperature range as performance is resistance value specific
- "Temperature Coefficient of Resistance for Current Sensing" white paper: www.vishay.com/doc?30405
- (1) Component TCR total TCR that includes the TCR effects of the resistor element and the copper terminal
- (2) Element TCR only applies to the alloy used for the resistor element
- (3) Maximum working voltage the WSL is not voltage sensitive, but is limited by power / energy dissipation and is also not ESD sensitive

#### **DIMENSIONS**





#### Note

• Surface mount solder profile recommendations: www.vishay.com/doc?31052

| GLOBAL MODEL | RESISTANCE VALUE | DIMENSIONS                |            |             |            | SOLDER PAD DIMENSIONS |           |      |
|--------------|------------------|---------------------------|------------|-------------|------------|-----------------------|-----------|------|
| GLOBAL MODEL | (m $\Omega$ )    | L                         | w          | Т           | Α          | а                     | b         | С    |
|              | 0.3              |                           |            | 1.20 ± 0.15 | 0.80 ± 0.2 |                       | 1.55 1.30 |      |
|              | 0.5              | 0.5<br>1 3.2 ± 0.2<br>2 3 | 1.65 ± 0.2 | 0.90 ± 0.15 |            |                       |           | 1.88 |
| WSLF1206     | 1                |                           |            | 0.85 ± 0.15 |            | 1.55                  |           |      |
|              | 2                |                           |            | 0.85 ± 0.15 |            |                       |           |      |
|              | 3                |                           |            | 0.80 ± 0.15 |            |                       |           |      |

#### Note

(1) The full power rating of Power Metal Strip resistors are dependent upon the ability of the circuit board to dissipate the heat energy created in the resistance element. It is recommended to follow common design practices for power semiconductors that ensure the junction temperature is maintained with in thermal limits by using large pad surfaces, thermal vias, heavier copper weights, internal layers as well as other thermal spreading features. The thermal resistance values provided function in the same manner as junction to terminal temperature

| GLOBAL MODEL | RESISTANCE VALUE (m $\Omega$ ) | ELEMENT MATERIAL |
|--------------|--------------------------------|------------------|
|              | 0.3                            | MnCuSn           |
|              | 0.5                            | MnCu             |
| WSLF1206     | 1                              | MnCu             |
|              | 2                              | FeCrAl           |
|              | 3                              | FeCrAl           |



## **DERATING - AMBIENT TEMPERATURE**

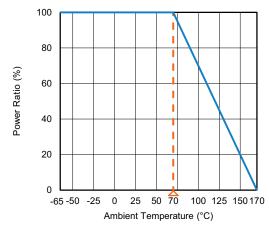


Fig. 1 -  $P_{70\,^{\circ}\text{C}}$  of Standard Electrical Specification Table

# **DERATING - TERMINAL TEMPERATURE**

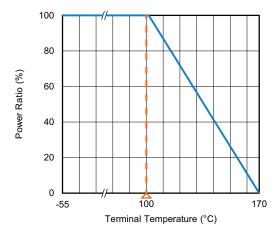


Fig. 2 -  $P_{100~^{\circ}\text{C}}$  Rated Power of Standard Electrical Specification Table (Example L5000)

## **PULSE CAPABILITY**

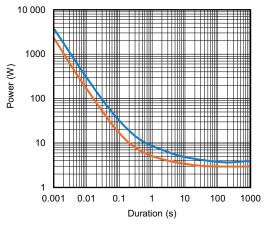


Fig. 3 - Pulsed Power Characteristics

#### Note

• The curve is valid for resistance value 0.3 m $\Omega$  to 1 m $\Omega$ . Other pulsed power characteristics on request



# **PERFORMANCES**

| ENVIRONMENTAL PERFORMANCE |   |   |   |  |  |  |  |
|---------------------------|---|---|---|--|--|--|--|
| NO.                       | ITEM  | TEST CONDITION  | SPECIFICATION                           |  |  |  |  |
| 1                         | Short time overload                         | Loading 5 times rate power for 5 seconds  | $\Delta R$ : ± (1 % + 0.0005 $\Omega$ ) |  |  |  |  |
| 2                         | Temperature coefficient of resistance (TCR) | +25 °C / +125 °C (JIS-C5202-5.2)<br>TCR (ppm/°C) = $\frac{\Delta R}{R \times \Delta t} \times 10^6$   | Refer to Electrical Specification       |  |  |  |  |
| 3                         | Moisture resistance                         | The specimens shall be placed in a chamber and subjected to a relative humidity of 90 % to 98 % and a temperature of 25 °C / 65 °C, 10 cycles (MIL-STD-202, method 106)   | $\Delta R$ : ± (1 % + 0.0005 $\Omega$ ) |  |  |  |  |
| 4                         | High temperature exposure                   | The chip (mounted on board) is exposed in the heat chamber 125 °C for 1000 hours. (JIS-C5202-7.2)   | $\Delta R$ : ± (1 % + 0.0005 $\Omega$ ) |  |  |  |  |
| 5                         | Load life                                   | Apply rated power for 1000 hours with 1.5 hours ON and 0.5 hour OFF. (JIS-C5202-7.10)   | $\Delta R$ : ± (1 % + 0.0005 $\Omega$ ) |  |  |  |  |
| 6                         | Rapid change of temperature                 | The chip (mounted on board) is exposed, -55 °C $\pm$ 3 °C (30 min.) / +125 °C $\pm$ 2 °C (30 min.) for 5 cycles. The following conditions as the following figure. (JIS-C5202-7.4) Ambient temperature +125 ( $\pm$ 2) °C +25 ( $\pm$ 2) °C +25 ( $\pm$ 2) °C -55 ( $\pm$ 3) °C 1 cycle | $\Delta R$ : ± (1 % + 0.0005 $\Omega$ ) |  |  |  |  |

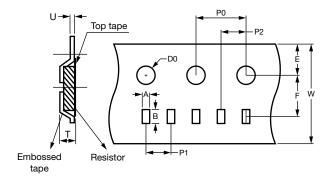
## Notes

- Surface temperature of component should be below 100 °C
- "\*" Not include soldering deviation causing

| FUN | FUNCTION PERFORMANCE |   |   |  |  |  |  |  |
|-----|----------------------|---|---|--|--|--|--|--|
| NO. | ITEM                 | TEST CONDITION  | SPECIFICATION   |  |  |  |  |  |
|     |                      | Mount the chip to test 90 mm (L) x 40 mm (W) FR4 printed circuit board substrate. Apply pressure in direction of arrow unit band width reaches 2 mm (+0.2 mm / -0 mm) illustrated in the figure below and hold for 10 s $\pm$ 1 s (JIS-C5202-6.1)   |   |  |  |  |  |  |
| 1   | Bending strength     | Position before bend  Testing printed circuit board   | $\Delta R$ : ± (1 % + 0.0005 $\Omega$ )                     |  |  |  |  |  |
| 8   | Solderability        | The specimen chip shall be immersed into the flux specified in the solder bath 235 °C $\pm$ 5 °C for 2 s $\pm$ 0.5 s. It shall be immersed to a point 10 mm from its root. (Sn96.5 / Ag3.0 / Cu0.5) (JIS-C5 202-6.11)  Molten solder  Specimen  SMD $h = 10 \text{ mm}$ | Solder shall be covered 95 % or more of the electrode area. |  |  |  |  |  |



# PAPER TAPE SPECIFICATIONS



| TYPE     |               |               |            | CARRIER DIMENSIONS (in millimeters) |                |               |               |                |                 |           |                 |
|----------|---------------|---------------|------------|-------------------------------------|----------------|---------------|---------------|----------------|-----------------|-----------|-----------------|
| ITPE     | Α             | В             | E          | F                                   | W              | P0            | P1            | P2             | D0              | T (REF.)  | U (REF.)        |
| WSLF1206 | $2.0 \pm 0.1$ | $3.6 \pm 0.1$ | 1.75 ± 0.1 | $5.5 \pm 0.05$                      | $12.0 \pm 0.2$ | $4.0 \pm 0.1$ | $4.0 \pm 0.1$ | $2.0 \pm 0.05$ | $1.50 \pm 0.05$ | 1.2 ± 0.2 | $0.25 \pm 0.05$ |

| PACKAGING |                     |             |             |      |  |  |  |  |
|-----------|---------------------|-------------|-------------|------|--|--|--|--|
| MODEL     | TAPE WIDTH          | DIAMETER    | PIECES/REEL | CODE |  |  |  |  |
| WSLF1206  | Embossed paper tape | 178 mm / 7" | 3000        | E66  |  |  |  |  |

#### Note

• Embossed carrier tape per EIA (EIAJ)



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