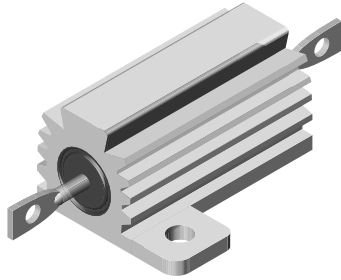


# Wirewound Resistors, Industrial Power, Aluminum Housed, Chassis Mount



## FEATURES

- Molded construction for total environmental protection
- Complete welded construction
- Available in non-inductive styles (NI special) with Ayrton-Perry winding for lowest reactive components
- Mounts on chassis to utilize heat-sink effect
- Excellent stability in operation (< 1 % change in resistance)
- Material categorization: for definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)



**RoHS**  
COMPLIANT  
HALOGEN  
**FREE**  
**GREEN**  
(5-2008)

STANDARD ELECTRICAL SPECIFICATIONS					
GLOBAL MODEL	HISTORICAL MODEL	POWER RATING $P_{25\text{ }^\circ\text{C}}$ W	RESISTANCE RANGE $\Omega$	TOLERANCE $\pm$ %	WEIGHT (typical) g
TMC005	TMC-5	7.5	0.02 to 24.5K	1, 3, 5	3
TMC005...NI	TMC-5-...-NI	7.5	0.05 to 12.75K	1, 3, 5	3
TMC010	TMC-10	12.5	0.01 to 47.1K	1, 3, 5	5
TMC010...NI	TMC-10-...-NI	12.5	0.05 to 23.5K	1, 3, 5	5
TMC025	TMC-25	25	0.01 to 95.2K	1, 3, 5	12
TMC025...NI	TMC-25-...-NI	25	0.05 to 47.6K	1, 3, 5	12
TMC050	TMC-50	50	0.01 to 273K	1, 3, 5	28
TMC050...NI	TMC-50-...-NI	50	0.05 to 136K	1, 3, 5	28
TMC100	TMC-100	100	0.05 to 90K	1, 3, 5	353
TMC100...NI	TMC-100-...-NI	100	0.05 to 37.5K	1, 3, 5	353
TMC250	TMC-250	250	0.05 to 116K	1, 3, 5	637
TMC250...NI	TMC-250-...-NI	250	0.05 to 48.5K	1, 3, 5	637

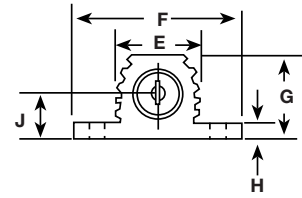
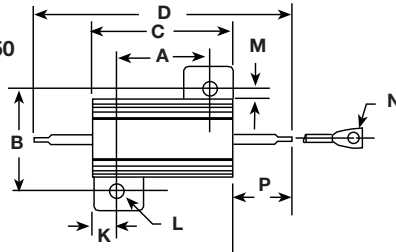
### Note

- The NI is for two digit "special" number to indicate a non-inductive part.

TECHNICAL SPECIFICATIONS		
PARAMETER	UNIT	TMC RESISTOR CHARACTERISTICS
Temperature Coefficient	ppm/°C	$\pm$ 20 for 10 $\Omega$ and above; $\pm$ 50 for 1 $\Omega$ to 9.9 $\Omega$ ; $\pm$ 100 for 0.5 $\Omega$ to 0.99 $\Omega$
Maximum Working Voltage	V	$(P \times R)^{1/2}$
Insulation Resistance	$\Omega$	10 000 M $\Omega$ minimum dry, 1000 M $\Omega$ minimum after moisture test
Solderability	-	Meets requirements of ANSI J-STD-002
Operating Temperature Range	°C	-55 to +250

GLOBAL PART NUMBER INFORMATION																
Global Part Numbering example: TMC0054R125FE02NI (visit <a href="http://www.vishay.net">www.vishay.net</a> Vishay Dale parts numbering manual for all options)																
T	M	C	0	0	5	4	R	1	2	5	F	E	0	2	N	I
GLOBAL MODEL (6 digits)			VALUE (5 digits)			TOLERANCE (1 digit)	PACKAGING CODE (3 digits)			SPECIAL (up to 2 digits)						
(See Standard Electrical Specifications Global Model column for options)			R = decimal K = thousand 15R00 = 15 $\Omega$ 10K00 = 10 k $\Omega$			F = 1 % H = 3 % J = 5 %	E02 = lead (Pb)-free, card pack (TMC005 to TMC050) E01 = lead (Pb)-free, skin pack (TMC100 and TMC250)			NI = non-inductive (dash number) from 1 to 99 as applicable						
Historical Part Number example: TMC-5-4.125-1%-NI																
TMC-5			4.125 $\Omega$			1 %			NI							
HISTORICAL MODEL			RESISTANCE VALUE			TOLERANCE			SPECIAL							

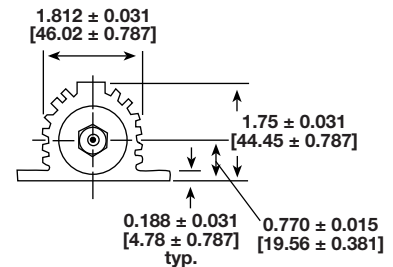
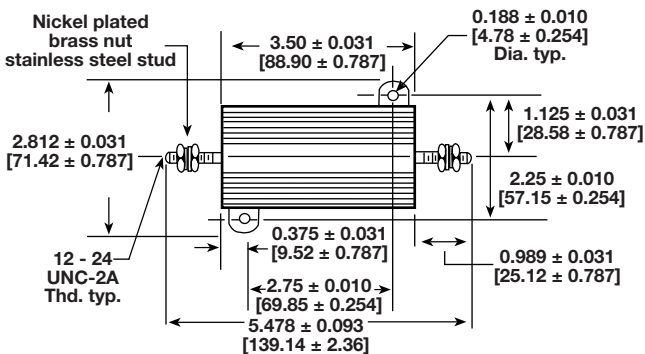
**DIMENSIONS** in inches [millimeters]

 TMC005, 010, 025, 050  
 TMC005...NI, 010, 025, 050


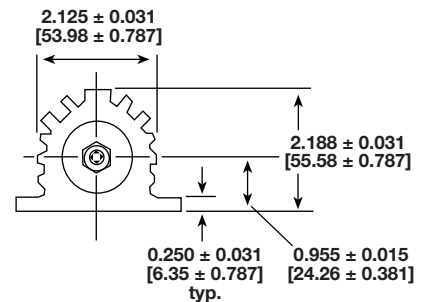
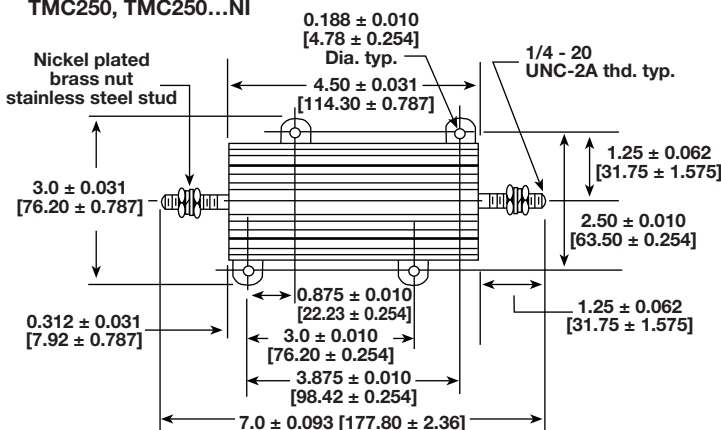
GLOBAL MODEL	DIMENSIONS in inches [millimeters]													
	A	B	C	D	E	F	G	H	J	K	L	M	N	P
TMC005 TMC005...NI	0.444 ± 0.005 [11.28 ± 0.127]	0.490 ± 0.005 [12.45 ± 0.127]	0.600 ± 0.030 [15.24 ± 0.787]	1.125 ± 0.062 [28.58 ± 1.57]	0.334 ± 0.015 [8.48 ± 0.381]	0.646 ± 0.015 [16.41 ± 0.381]	0.320 ± 0.015 [8.13 ± 0.381]	0.065 ± 0.010 [1.65 ± 0.254]	0.133 ± 0.010 [3.38 ± 0.254]	0.078 ± 0.010 [1.98 ± 0.254]	0.093 ± 0.005 [2.36 ± 0.127]	0.078 ± 0.015 [1.98 ± 0.381]	0.050 ± 0.005 [1.27 ± 0.127]	0.266 ± 0.062 [6.76 ± 1.57]
TMC010 TMC010...NI	0.562 ± 0.005 [14.27 ± 0.127]	0.625 ± 0.005 [15.88 ± 0.127]	0.750 ± 0.031 [19.05 ± 0.787]	1.375 ± 0.062 [34.93 ± 1.57]	0.420 ± 0.015 [10.67 ± 0.381]	0.800 ± 0.015 [20.32 ± 0.381]	0.390 ± 0.015 [9.91 ± 0.381]	0.075 ± 0.010 [1.91 ± 0.254]	0.165 ± 0.010 [4.19 ± 0.254]	0.093 ± 0.010 [2.36 ± 0.254]	0.094 ± 0.005 [2.39 ± 0.127]	0.102 ± 0.015 [2.59 ± 0.381]	0.085 ± 0.005 [2.16 ± 0.127]	0.312 ± 0.062 [7.92 ± 1.57]
TMC025 TMC025...NI	0.719 ± 0.005 [18.26 ± 0.127]	0.781 ± 0.005 [19.84 ± 0.127]	1.062 ± 0.031 [26.97 ± 0.787]	1.938 ± 0.062 [49.23 ± 1.57]	0.550 ± 0.015 [13.97 ± 0.381]	1.080 ± 0.015 [27.43 ± 0.381]	0.546 ± 0.015 [13.87 ± 0.381]	0.075 ± 0.010 [1.91 ± 0.254]	0.231 ± 0.010 [5.87 ± 0.254]	0.172 ± 0.010 [4.37 ± 0.254]	0.125 ± 0.005 [3.18 ± 0.127]	0.115 ± 0.015 [2.92 ± 0.381]	0.085 ± 0.005 [2.16 ± 0.127]	0.438 ± 0.062 [11.13 ± 1.57]
TMC050 TMC050...NI	1.562 ± 0.005 [39.67 ± 0.127]	0.844 ± 0.005 [21.44 ± 0.127]	1.968 ± 0.031 [49.99 ± 0.787]	2.781 ± 0.062 [70.64 ± 1.57]	0.630 ± 0.015 [16.00 ± 0.381]	1.140 ± 0.015 [28.96 ± 0.381]	0.610 ± 0.015 [15.49 ± 0.381]	0.088 ± 0.010 [2.24 ± 0.254]	0.260 ± 0.010 [6.60 ± 0.254]	0.196 ± 0.010 [4.98 ± 0.254]	0.125 ± 0.005 [3.18 ± 0.127]	0.107 ± 0.015 [2.72 ± 0.381]	0.085 ± 0.005 [2.16 ± 0.127]	0.438 ± 0.062 [11.13 ± 1.57]

**DIMENSIONS** in inches [millimeters]

TMC100, TMC100...NI



TMC250, TMC250...NI





**POWER RATING**

Vishay TMC resistor wattage ratings are based on mounting to the following heat sink:

- TMC005 and TMC010: 4" x 6" x 2" x 0.040" thick aluminum chassis (129 sq. in. surface area)
- TMC025: 5" x 7" x 2" x 0.040" thick aluminum chassis (167 sq. in. surface area)
- TMC050: 12" x 12" x 0.059" thick aluminum panel (291 sq. in. surface area)
- TMC100 and TMC250: 12" x 12" x 0.125" thick aluminum panel (294 sq. in. surface area)

FREE AIR POWER RATING						
GLOBAL MODEL	TMC005 TMC005...NI	TMC010 TMC010...NI	TMC025 TMC025...NI	TMC050 TMC050...NI	TMC100 TMC100...NI	TMC250 TMC250...NI
W at 25 °C	4.5	7.5	12.5	20	40	100

**AMBIENT TEMPERATURE DERATING**

Derating is required for ambient temperatures above 25 °C, see the following graph.

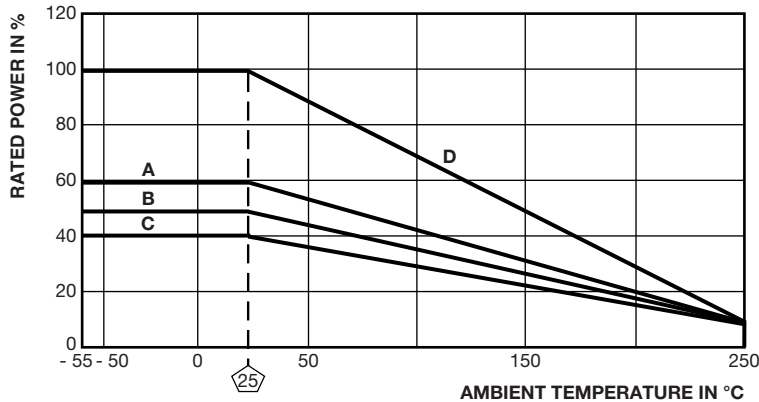
Curves A, B, C apply to operation of unmounted resistors. Curve D applies to all types when mounted to specified heat sink.

A = TMC005 and TMC010 size resistor, unmounted

B = TMC025 size resistor, unmounted

C = TMC050, TMC100 and TMC250 size resistor, unmounted

D = All types mounted to recommended aluminum heat sink



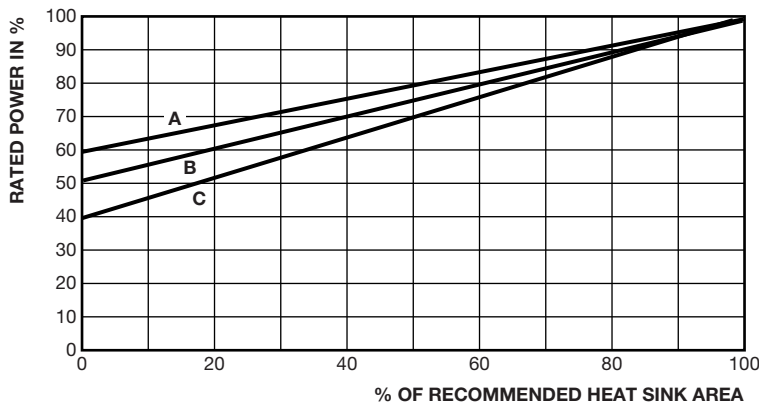
**REDUCED HEAT SINK DERATING**

Derating is also required when recommended heat sink area is reduced.

A = TMC005 and TMC010 size resistor

B = TMC025 size resistor

C = TMC050, TMC100 and TMC250 size resistor





**MATERIAL SPECIFICATIONS**

**Element:** copper-nickel alloy or nickel-chrome alloy, depending on resistance value

**Core:** ceramic, steatite or alumina, depending on physical size

**Encapsulant:** silicone molded construction

**Housing:** aluminum with hard anodic coating

**End Caps:** stainless steel

**Standard Terminals:** For TMC005 through TMC050 size terminal finish - Lead (Pb)-free is Ni/Pd/Au, finish is on copper clad steel core terminal. For TMC100 and TMC250 terminals are threaded stainless steel.

**Part Marking:** HEI, model, wattage, value, tolerance, date code

**TMC NON-INDUCTIVE**

Models of equivalent physical and electrical specifications are available with non-inductive (Ayrton-Perry) winding. They are identified by model number with special (TMC005...NI, for example).

**SPECIAL MODIFICATIONS**

A number of special modifications to the aluminum housed resistor style are available upon request. Special modifications include:

- Terminal configurations and materials
- Resistance values and tolerances
- Low resistance temperature coefficient (RTC)
- Housing configuration
- Threaded mounting holes
- Preconditioning and other additional testing

PERFORMANCE		
TEST	CONDITIONS OF TEST	TEST LIMITS
Thermal Shock	Rated power applied until thermally stable, then a minimum of 15 min at -55 °C	± (0.5 % + 0.05 Ω) ΔR
Short Time Overload	5x rated power for 5 s	± (0.5 % + 0.05 Ω) ΔR
Dielectric Withstanding Voltage	1000 V <sub>RMS</sub> TMC005, TMC010 and TMC025; 2000 V <sub>RMS</sub> for TMC050; 4500 V <sub>RMS</sub> for TMC100 and TMC250; duration 1 min	± (0.2 % + 0.05 Ω) ΔR
High Temperature Storage	250 °C for 2 h	± (0.5 % + 0.05 Ω) ΔR
Moisture Resistance	MIL-STD-202 Method 106, 7b not applicable	± (1.0 % + 0.05 Ω) ΔR
Shock, Specified Pulse	MIL-STD-202 Method 213, 100 g's for 6 ms, 10 shocks	± (0.2 % + 0.05 Ω) ΔR
Vibration, High Frequency	Frequency varied 10 Hz to 2000 Hz, 20 g peak, 2 directions 6 h each	± (0.2 % + 0.05 Ω) ΔR
Load Life	1000 h at rated power, +25 °C, 1.5 h "ON", 0.5 h "OFF"	± (1.0 % + 0.05 Ω) ΔR
Terminal Strength	30 s, 5 pound pull test for TMC005 and TMC010, 10 pound pull test for other sizes	± (0.2 % + 0.05 Ω) ΔR



## **Disclaimer**

ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Vishay Intertechnology, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Vishay"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Vishay makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Vishay disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Statements regarding the suitability of products for certain types of applications are based on Vishay's knowledge of typical requirements that are often placed on Vishay products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and / or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Vishay's terms and conditions of purchase, including but not limited to the warranty expressed therein.

Except as expressly indicated in writing, Vishay products are not designed for use in medical, life-saving, or life-sustaining applications or for any other application in which the failure of the Vishay product could result in personal injury or death. Customers using or selling Vishay products not expressly indicated for use in such applications do so at their own risk. Please contact authorized Vishay personnel to obtain written terms and conditions regarding products designed for such applications.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Vishay. Product names and markings noted herein may be trademarks of their respective owners.