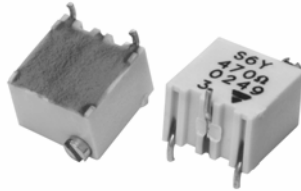


Multi-Turn Surface Mount 1/4" Square Cermet Trimmers, Fully Sealed


FEATURES

- 0.25 W at 70 °C
- Military and professional grade
- Multi-turn operation
- A low contact resistance variation (down to 2 % Rn)
- Low end contact resistance (1 Ω typical)
- Full sealing
- Tests according to CECC 41000 or IEC 60393-1
- Compliant to RoHS Directive 2002/95/EC


RoHS
COMPLIANT

Three variations are available according to the positioning of the control screw and contact positions.

The TS6 multi-turn trimmer has been designed for use in PCB surface mounting applications.

The cermet track gives a high stability performance with an extended ohmic capacity of 10 Ω to 2 MΩ.

DIMENSIONS in millimeters (± 0.5 mm)			
TS6X 	RECOMMENDED SOLDERING AREAS 		
TS6Z 	RECOMMENDED SOLDERING AREAS 		
TS6Y 	RECOMMENDED SOLDERING AREAS 		

ELECTRICAL SPECIFICATIONS	
Resistive Element	Cermet
Electrical Travel	14 turns \pm 2
Resistance Range	10 Ω to 2 M Ω
Standard Series E3	1 - 2.2 - 4.7 and on request 1 - 2 - 5
Tolerance	Standard \pm 10 %
	On Request \pm 5 %
Power Rating	<p>Linear 0.25 W at 70 °C</p>
Circuit Diagram	
Temperature Coefficient	See Standard Resistance Element table
Limiting Element Voltage (Linear Law)	250 V
Contact Resistance Variation	2 % Rn or 2 Ω
End Resistance (Typical)	1 Ω
Dielectric Strength (RMS)	1000 V
Insulation Resistance	10 ⁶ M Ω

MECHANICAL SPECIFICATIONS	
Mechanical Travel	15 turns \pm 5
Operating Torque (max. Ncm)	1.5
End Stop Torque	Clutch action
Net wWeight (max. g)	0.5
Wiper (Actual Travel)	Positioned at approx. 50 %

ENVIRONMENTAL SPECIFICATIONS	
Temperature Range	- 55 °C to + 155 °C
Climatic Category	55/125/56
Sealing	Fully sealed IP67
MSL Level	1

SOLDERING RECOMMENDATIONS	
Recommended reflow profile 2, see Application Note www.vishay.com/doc?52029	



Multi-Turn Surface Mount 1/4" Square Cermet Trimmers, Fully Sealed

Vishay Sfernice

PERFORMANCES							
TESTS	CONDITIONS	REQUIREMENTS		OTHER	TYPICAL VALUES AND DRIFTS		
		$\Delta R_T/R_T$ (%)	$\Delta R_{1-2}/R_{1-2}$ (%)		$\Delta R_T/R_T$ (%)	$\Delta R_{1-2}/R_{1-2}$ (%)	OTHER
Electrical Endurance	1000 h at rated power 90'/30' - ambient temp. 70 °C	± 2 %	± 4 %	Contact res. variation: < 3 % Rn	± 1 %	± 2 %	Contact res. variation: < 1 % Rn
Climatic Sequence	Phase A dry heat 125 °C Phase B damp heat Phase C cold - 55 °C Phase D damp heat 5 cycles	± 2 %	± 3 %		± 0.5 %	± 1 %	
Damp Heat Steady State	40 °C 93 % RH 56 days	± 2 %	± 3 %	Dielectric strength: 250 V _{RMS} Insulation resistance: > 100 MΩ	± 0.5 %	± 1 %	Dielectric strength: 1000 V _{RMS} Insulation resistance: > 10 ⁴ MΩ
Charge of Temperature	- 55 °C to + 125 °C 5 cycles	± 1.5 %		$\Delta V_{1-2}/\Delta V_{1-3}$ ≤ ± 2 %	± 0.5 %		$\Delta V_{1-2}/\Delta V_{1-3}$ < ± 1 %
Mechanical Endurance	200 cycles at rated power	± 2 %		Contact res. variation: < 3 % Rn	± (2 % + 3 Ω)		Contact res. variation: < 1 % Rn
Shock	50 g at 11 ms 3 successive shocks in 3 directions	± 1 %		$\Delta V_{1-2}/\Delta V_{1-3}$ ≤ ± 2 %	± 0.1 %		$\Delta V_{1-2}/\Delta V_{1-3}$ ≤ 0.2 %
Vibration	10 Hz to 55 Hz 0.75 mm or 10 g for 6 h	± 1 %		$\Delta V_{1-2}/\Delta V_{1-3}$ ≤ ± 2 %	± 0.1 %		$\Delta V_{1-2}/\Delta V_{1-3}$ ≤ ± 0.2 %

STANDARD RESISTANCE ELEMENT DATA				
STANDARD RESISTANCE VALUES	LINEAR LAW			TYPICAL TCR - 55 °C + 125 °C ppm/°C
	MAX. POWER AT 70 °C	MAX. WORKING VOLTAGE	MAX. WIPER CURRENT	
Ω	W	V	mA	
10	0.25	158	158	± 100
22	0.25	2.34	107	
47	0.25	3.43	73	
100	0.25	5.00	50	
220	0.25	7.42	34	
470	0.25	10.8	23	
1K	0.25	15.8	15.8	
2.2K	0.25	23.4	10.7	
4.7K	0.25	34.3	7.3	
10K	0.25	50	5	
22K	0.25	74.2	3.37	
47K	0.25	108.4	2.31	
100K	0.25	158	1.58	
220K	0.25	234	1.97	
470K	0.13	250	0.53	
1M	0.06	250	0.25	
2M	0.03	250	0.125	



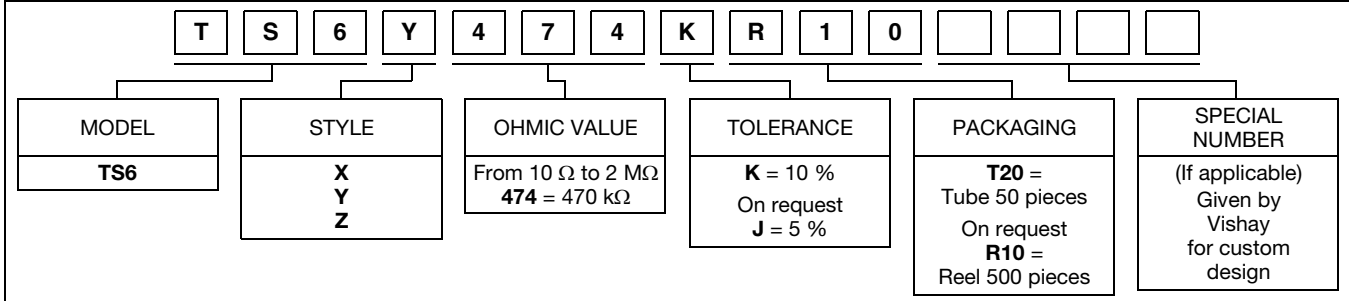
MARKING

Printed: Vishay trademark, model, style, ohmic value (in Ω , k Ω , M Ω), tolerance (in %) only if non standard, manufacturing date, marking of terminal 3.

PACKAGING

- In tube of 50 pieces code T20 (TU50)
- In reel of 500 pieces code R10 (TR500)

ORDERING INFORMATION (Part Number)



DESCRIPTION (for information only)

TS6	Y	470K	10 %		TU	e3
MODEL	STYLE	VALUE	TOLERANCE	SPECIAL	PACKAGING	LEAD FINISH



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