Surface Mounted Power Resistor Thick Film Technology

FEATURES
- AEC-Q200 qualified
- 25 W at 25 °C case temperature
- Surface mounted resistor - TO-252 (DPAK) style package
- Wide resistance range: 0.016 Ω to 700 kΩ
- Non inductive
- Resistor isolated from metal tab
- Solder reflow secure at 270 °C / 10 s, MSL = 1
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

ADDITIONAL RESOURCES

DIMENSIONS in millimeters

MEMORIAL PROTECTION
- Molded

Resistive Element
- Thick film

Substrate
- Alumina

Connections
- Tinned copper, Ni under layer

Weight
- 2 g max.

ENVIRONMENTAL SPECIFICATIONS
- Temperature Range: -55 °C to +150 °C
- Climatic Category: 55 / 150 / 56
- Flammability: IEC 60695-11-5

Footprint recommendation for solderable contact area:

STANDARD ELECTRICAL SPECIFICATIONS

<table>
<thead>
<tr>
<th>MODEL</th>
<th>SIZE</th>
<th>RESISTANCE RANGE Ω</th>
<th>RATED POWER P25 °C W</th>
<th>LIMITING ELEMENT VOLTAGE UL V</th>
<th>TOLERANCE ± %</th>
<th>TEMPERATURE COEFFICIENT ± ppm/°C</th>
<th>CRITICAL RESISTANCE Ω</th>
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<tbody>
<tr>
<td>DTO25</td>
<td>TO-252 (DPAK)</td>
<td>0.016 to 700K</td>
<td>25</td>
<td>500</td>
<td>1, 2, 5, 10</td>
<td>150</td>
<td>10K</td>
</tr>
</tbody>
</table>

MECHANICAL SPECIFICATIONS

ELECTRICAL SPECIFICATIONS

Tolerances
- From 0.016 Ω to 0.047 Ω: ±5 % and ±10 %
- > 0.047 Ω to 0.1 Ω: ±2 % to ±10 %
- ≥ 0.11 Ω: ±1 % to ±10 %

Power Rating and Thermal Resistance
- 25 W at +25 °C case temperature Rth(j-c): 5 °C/W

Temperature Coefficient
- See Special Feature table ±150 ppm/°C

Dielectric Strength
- 1500 VRMS - 1 min - 15 mA max. (between terminals and board)

Insulation Resistance
- ≥10^6 MΩ

Inductance
- ≤0.1 μH

Notes
- For the assembly, we recommend the lead (Pb)-free thermal profile as per J-STD-020C
- Power dissipation is 3.2 W at an ambient temperature of 25 °C when mounted on a double sided copper board using FR4 HTG, 70 μm of copper, 39 mm x 30 mm x 1.6 mm, with thermal vias
- For other information about dissipation, see the Application Note 52027: "Thermal Management on SMD Thick Film Resistors (D2TO20, D2TO35, DTO25)"
<table>
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<tr>
<th>DIMENSIONS</th>
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<td>Standard Package</td>
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<th>SPECIAL FEATURES</th>
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<tr>
<td>Resistance Values</td>
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<td>Requirement Temperature Coefficient (TCR)</td>
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<th>PERFORMANCE</th>
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<th>TESTS</th>
<th>CONDITIONS</th>
<th>REQUIREMENTS</th>
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<tbody>
<tr>
<td>Momentary Overload</td>
<td>IEC 60115-1 §4.13 1.6 Pr 5 s US &lt; 1.5 UL</td>
<td>$\pm (0.25 % + 0.005 \Omega)$</td>
</tr>
<tr>
<td>Load Life</td>
<td>IEC 60115-1 1000 h, 90/30 Pr at +25 $^\circ C$</td>
<td>$\pm (1 % + 0.005 \Omega)$</td>
</tr>
<tr>
<td>High Temperature Exposure</td>
<td>AEC-Q200 rev. D conditions: MIL-STD-202 method 108 1000 h, +175 $^\circ C$, unpowered</td>
<td>$\pm (1 % + 0.005 \Omega)$</td>
</tr>
<tr>
<td>Temperature Cycling</td>
<td>AEC-Q200 rev. D conditions: pre-conditioning 3 reflows according JESD020D JESD22 method JA-104 1000 cycles, (-55 $^\circ C$ to +125 $^\circ C$) dwell time 15 min</td>
<td>$\pm (0.5 % + 0.005 \Omega)$</td>
</tr>
<tr>
<td>Biased Humidity</td>
<td>AEC-Q200 rev. D conditions: MIL-STD-202 method 103 1000 h, 85$^\circ C$, 85 % RH</td>
<td>$\pm (0.5 % + 0.005 \Omega)$</td>
</tr>
<tr>
<td>Operational Life</td>
<td>AEC-Q200 rev. D conditions: pre-conditioning 3 reflows according JESD020D MIL-STD-202 method 108 1000 h, 90/30, powered, +125 $^\circ C$</td>
<td>$\pm (1 % + 0.005 \Omega)$</td>
</tr>
<tr>
<td>ESD Human Body Model</td>
<td>AEC-Q200 rev. D conditions: AEC-Q200-002 25 kVAD</td>
<td>$\pm (0.5 % + 0.005 \Omega)$</td>
</tr>
<tr>
<td>Vibration</td>
<td>AEC-Q200 rev. D conditions: MIL-STD-202 method 204 20 g’s for 20 min, 12 cycles test from 10 Hz to 2000 Hz</td>
<td>$\pm (0.5 % + 0.005 \Omega)$</td>
</tr>
<tr>
<td>Mechanical Shock</td>
<td>AEC-Q200 rev. D conditions: MIL-STD-202 method 213 100 g’s, 6 ms, 3.75 m/s 3 shocks/direction</td>
<td>$\pm (0.5 % + 0.005 \Omega)$</td>
</tr>
<tr>
<td>Board Flex</td>
<td>AEC-Q200 rev. D conditions: AEC-Q200-005 bending 2 mm, 60 s</td>
<td>$\pm (0.25 % + 0.01 \Omega)$</td>
</tr>
<tr>
<td>Terminal Strength</td>
<td>AEC-Q200 rev. D conditions: AEC-Q200-006 1.8 kgf, 60 s</td>
<td>$\pm (0.25 % + 0.01 \Omega)$</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>ASSEMBLY SPECIFICATIONS</th>
</tr>
</thead>
<tbody>
<tr>
<td>For the assembly on board, we recommend the lead (Pb)-free thermal profile as per J-STD-020C</td>
</tr>
</tbody>
</table>

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<thead>
<tr>
<th>TESTS</th>
<th>CONDITIONS</th>
<th>REQUIREMENTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Resistance to Soldering Heat</td>
<td>AEC-Q200 REV D MIL-STD-202 method 210 Solder Bath method: 270 $^\circ C$ / 10 s</td>
<td>$\pm (0.5 % + 0.005 \Omega)$</td>
</tr>
<tr>
<td>Moisture Sensitivity Level (MSL)</td>
<td>IPC / JEDEC® J-STD-020C 85 $^\circ C$ / 85 % RH / 168 h</td>
<td>Level: 1 + pass requirements of TCR Overload and Dielectric Strength after MSL</td>
</tr>
</tbody>
</table>
POWER RATING
The temperature of the case should be maintained within the limits specified.

CHOOSE THE BOARD
The user must choose the board according to the working conditions of the component (power, room temperature). Maximum working temperature must not exceed 150 °C. The dissipated power is simply calculated by the following ratio:

\[
P = \frac{\Delta T}{R_{TH (j - c)} + R_{TH (c - h)} + R_{TH (h - a)}}
\]

- **P**: Expressed in W
- **ΔT**: Difference between maximum working temperature and room temperature
- **R_{TH (j - c)}**: Thermal resistance value measured between resistive layer and outer side of the resistor. It is the thermal resistance of the component: 5 °C/W.
- **R_{TH (c - h)}**: Thermal resistance value measured between outer side of the resistor and upper side of the board. This is the thermal resistance of the solder layer.
- **R_{TH (h - a)}**: Thermal resistance of the board.

Example:
\[
R_{TH (c - h)} + R_{TH (h - a)} \text{ for DTO25 power rating 3 W at ambient temperature +25 °C.}
\]
Thermal resistance \( R_{TH (j - c)} \): 5 °C/W
Considering equation \((1)\) we have:
\[
\Delta T = 150 °C - 25 °C = 125 °C
\]
\[
R_{TH (j - c)} + R_{TH (c - h)} + R_{TH (h - a)} = \Delta T/P = 125/3 = 41.7 °C/W
\]
\[
R_{TH (c - h)} + R_{TH (h - a)} = 41.7 °C/W - 5 °C/W = 36.7 °C/W
\]

ACCIDENTAL OVERLOAD
In any case the applied voltage must be lower than the maximum overload voltage of \( U_s = 750 \) V. The values indicated on the graph below are applicable to resistors onto a board.
**ENERGY CURVE** at 25 °C

Single Pulse:
These informations are for a single pulse on a cold resistor at 25 °C (not already used for a dissipation) and for pulses of 100 ms maximum duration.
The formula used to calculate $E$ is:

$$E = P \times t = \frac{U^2}{R} \times t$$

with:
- $E$ (J): Pulse energy
- $P$ (W): Pulse power
- $t$ (s): Pulse duration
- $U$ (V): Pulse voltage
- $R$ (Ω): Resistor
The energy calculated must be less than that allowed by the graph.

**POWER CURVE** at 25 °C

Repetitive or Superimposed Pulses:
The following formula is used to calculate the “equivalent” energy of a repetitive pulse or the “equivalent energy” of a pulse on a resistor that is already dissipating power.

$$E_c = E \times \left(1 + \frac{P_a}{P_t}\right)$$

with:
- $E_c$ (J): Equivalent pulse energy
- $E$ (J): Known pulse energy
- $P_t$: Resistor power rating
- $P_a$: Mean power being dissipated
The energy calculated must be less than that allowed by the graph and the average power dissipated ($P_a$) must not exceed the continuous power of resistor.
IMPEDEANCE CURVE 10 Ω to 1 kΩ from 100 kHz to 300 MHz

PACKAGING
- Tube: max. 50 units per tube
- Reel: max. 500 units per reel

MARKING
Model, style, resistance value (in Ω), tolerance (in %), manufacturing date, Vishay Sfernice trademark.
### ORDERING INFORMATION

<table>
<thead>
<tr>
<th></th>
<th>DTO</th>
<th>025</th>
<th>C</th>
<th>100 kΩ</th>
<th>± 1 %</th>
<th>XXX</th>
<th>e3</th>
</tr>
</thead>
<tbody>
<tr>
<td>MODEL</td>
<td>STYLE</td>
<td>CONNECTIONS</td>
<td>RESISTANCE VALUE</td>
<td>TOLERANCE</td>
<td>CUSTOM DESIGN</td>
<td>LEAD (Pb)-FREE</td>
<td></td>
</tr>
<tr>
<td>F = ± 1 %</td>
<td>G = ± 2 %</td>
<td>J = ± 5 %</td>
<td>K = ± 10 %</td>
<td>Optional on request: shape, etc</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### SAP PART NUMBERING GUIDELINES

<table>
<thead>
<tr>
<th>D</th>
<th>T</th>
<th>O</th>
<th>0</th>
<th>2</th>
<th>5</th>
<th>C</th>
<th>1</th>
<th>0</th>
<th>0</th>
<th>0</th>
<th>2</th>
<th>F</th>
<th>R</th>
<th>E</th>
<th>3</th>
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</thead>
</table>

<table>
<thead>
<tr>
<th>GLOBAL MODEL</th>
<th>SIZE</th>
<th>LEADS</th>
<th>OHMIC VALUE</th>
<th>TOLERANCE</th>
<th>PACKAGING</th>
<th>LEAD (Pb)-FREE / PACKAGING</th>
</tr>
</thead>
<tbody>
<tr>
<td>DTO</td>
<td>025</td>
<td>C = surface mount</td>
<td>The first four digits are significant figures and the last digit specifies the number of zeros to follow. R designates decimal point.</td>
<td></td>
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<tr>
<td></td>
<td></td>
<td></td>
<td>48R70 = 48.7 Ω</td>
<td>F = 1 %</td>
<td>R = reel</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>4870 = 48 700 Ω</td>
<td>G = 2 %</td>
<td>500 pieces</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>10002 = 100 000 Ω</td>
<td>J = 5 %</td>
<td>T = tube</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>0.01 Ω</td>
<td>K = 10 %</td>
<td>50 pieces</td>
<td></td>
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<tr>
<td></td>
<td></td>
<td></td>
<td>0.68 Ω</td>
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<td></td>
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<td></td>
<td>2700 = 2700 Ω</td>
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<tr>
<td></td>
<td></td>
<td></td>
<td>2.7 kΩ</td>
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</tbody>
</table>

Optional on request: shape, etc

- E3 = standard packaging reel 500 or tube 50 and lead (Pb)-free (pure tin)
- 15 = 1000 pcs. reel and lead (Pb)-free (pure tin)
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