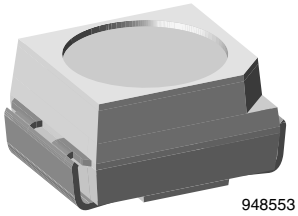
Standard SMD LED PLCC-2



948553

DESCRIPTION

This device has been designed for applications requiring narrow brightness and color selection.

The package of this device is the PLCC-2.

It consists of a lead frame which is embedded in a white thermoplast. The reflector inside this package is filled up with clear epoxy.

PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD PLCC-2
- Product series: standard
- Angle of half intensity: ± 60°

FEATURES

- SMD LED with exceptional brightness
- Luminous intensity categorized
- Compatible with automatic placement equipment
- EIA and ICE standard package
- Compatible with IR reflow, vapor phase and wave solder processes according to CECC 00802 and J-STD-020
- Available in 8 mm tape
- Low profile package
- Non-diffused lens: excellent for coupling to light pipes and backlighting
- Low power consumption
- Luminous intensity ratio in one packaging unit $I_{Vmax.}/I_{Vmin.} \leq 1.6$
- Preconditioning according to JEDEC® level 2a
- ESD withstand voltage: up to 2 kV according to JESD22-A114-B
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

APPLICATIONS

- Telecommunication: indicator and backlighting in telephone and fax
- Indicator and backlight for audio and video equipment
- Indicator and backlight in office equipment
- Flat backlight for LCDs, switches, and symbols
- General use

PARTS TABLE

PART	COLOR	LUMINOUS INTENSITY (mcd)			at I_F (mA)	WAVELENGTH (nm)			at I_F (mA)	FORWARD VOLTAGE (V)			at I_F (mA)	TECHNOLOGY
		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		
VLMY31J1K2-GS08	Yellow	4.5	7.6	11.2	10	581	588	594	10	-	2.1	2.8	20	GaAsP on GaP
VLMY31K1L2-GS08	Yellow	7.1	8.6	18	10	581	588	594	10	-	2.1	2.8	20	GaAsP on GaP

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ABSOLUTE MAXIMUM RATINGS (T_{amb} = 25 °C, unless otherwise specified)
VLMY31..

PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT
Reverse voltage (1)		V_R	6	V
DC forward current	$T_{amb} \leq 60$ °C	I_F	20	mA
Surge forward current	$t_p \leq 10$ µs	I_{FSM}	0.34	A
Power dissipation		P_V	56	mW
Junction temperature		T_j	100	°C
Operating temperature range		T_{amb}	-40 to +100	°C
Storage temperature range		T_{stg}	-40 to +100	°C
Soldering temperature	t ≤ 5 s	T_{sd}	260	°C
Thermal resistance junction to ambient	Mounted on PC board (pad size > 16 mm²)	R_{thJA}	400	K/W

Note

(1) Driving the LED in reverse direction is suitable for short term application

OPTICAL AND ELECTRICAL CHARACTERISTICS (T_{amb} = 25 °C, unless otherwise specified)
VLMY31.., YELLOW

PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX	UNIT
Luminous intensity	I_F = 10 mA	VLMY31J1K2	I_V	4.5	7.6	11.2	mcd
		VLMY31K1L2	I_V	7.1	8.6	18	mcd
Dominant wavelength	I_F = 10 mA		λ_d	581	588	594	nm
Peak wavelength	I_F = 10 mA		λ_p	-	590	-	nm
Angle of half intensity	I_F = 10 mA		φ	-	± 60	-	°
Forward voltage	I_F = 20 mA		V_F	-	2.1	2.8	V
Reverse voltage	I_R = 10 µA		V_R	6	15	-	V
Junction capacitance	V_R = 0 V, f = 1 MHz		C_j	-	15	-	pF

LUMINOUS INTENSITY CLASSIFICATION

GROUP	LUMINOUS INTENSITY (mcd)	
	MIN.	MAX.
J1	4.5	5.6
J2	5.6	7.1
K1	7.10	9.00
K2	9.00	11.20
L1	11.20	14.00
L2	14.00	18.00

Note

- Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of ± 11 %.
  The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel). In order to ensure availability, single brightness groups will not be orderable.
  In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped on any one reel.
  In order to ensure availability, singe wavelength groups will not be orderable

COLOR CLASSIFICATION

GROUP	DOMINANT WAVELENGTH (nm)	
	YELLOW	
	MIN.	MAX.
1	581	584
2	583	586
3	585	588
4	587	590
5	589	592
6	591	594

Note

- Wavelengths are tested at a current pulse duration of 25 ms

CROSSING TABLE

VISHAY	OSRAM
VLMY31J1K2	LYT670-J1K2
VLMY31K1L2	LYT670-K1L2

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TYPICAL CHARACTERISTICS (T_{amb} = 25 °C, unless otherwise specified)

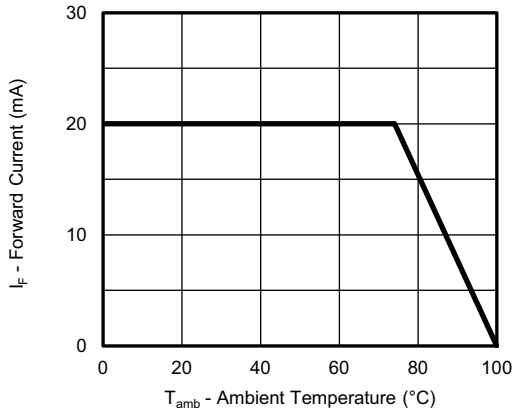

Fig. 1 - Forward Current vs. Ambient Temperature

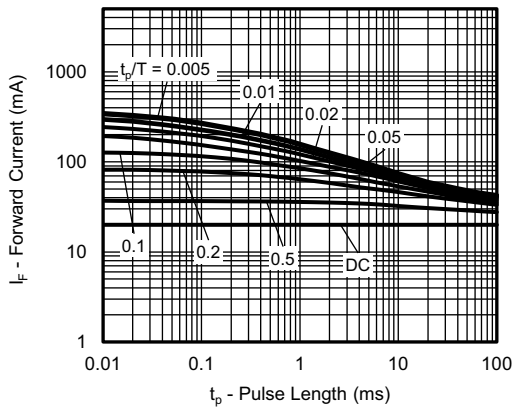

Fig. 2 - Forward Current vs. Pulse Length

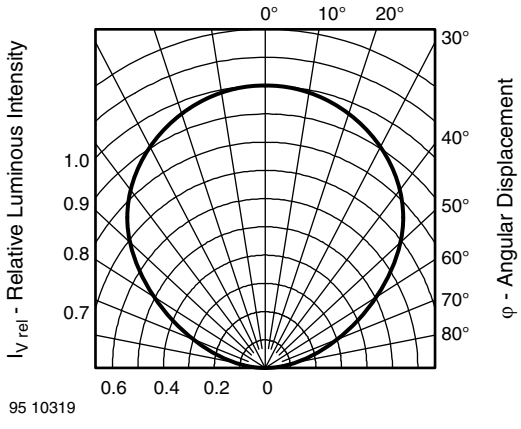

Fig. 3 - Relative Luminous Intensity vs. Angular Displacement

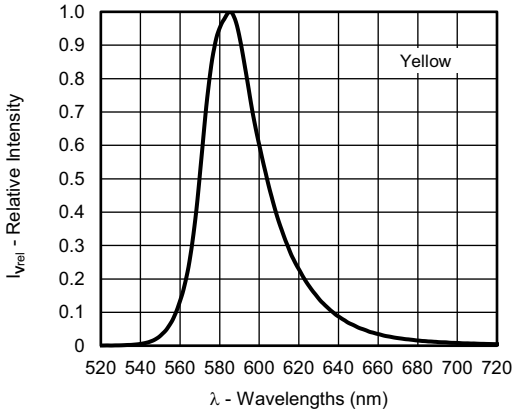

Fig. 4 - Relative Luminous Intensity vs. Wavelength

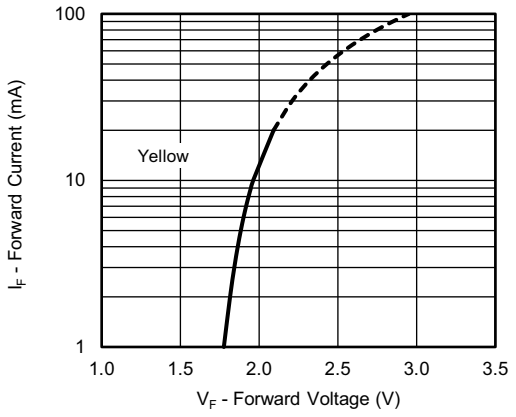

Fig. 5 - Forward Current vs. Forward Voltage

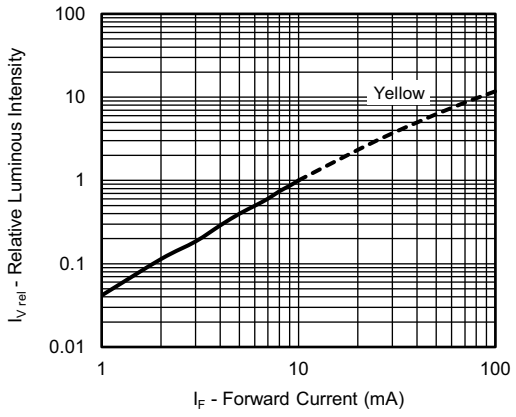

Fig. 6 - Relative Luminous Intensity vs. Forward Current

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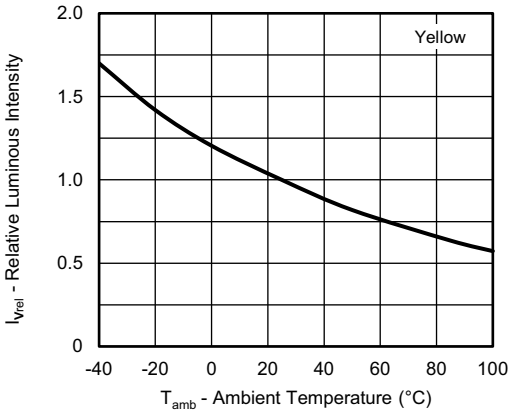


Fig. 7 - Relative Luminous Intensity vs. Ambient Temperature

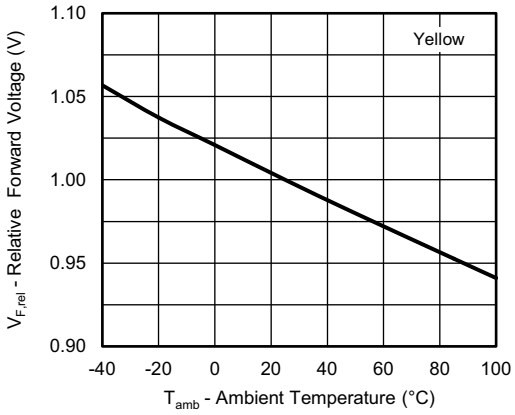
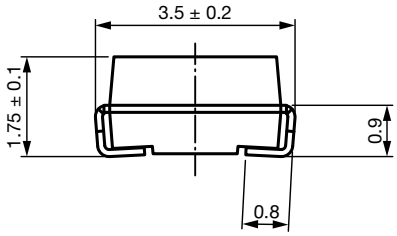
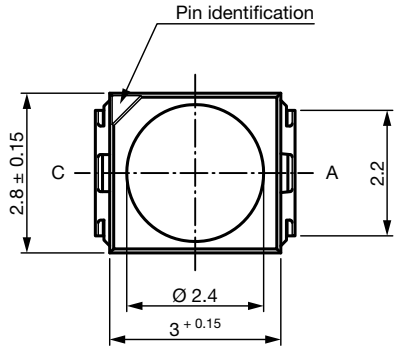
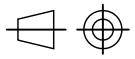


Fig. 8 - Relative Forward Voltage vs. Ambient Temperature

PACKAGE DIMENSIONS in millimeters

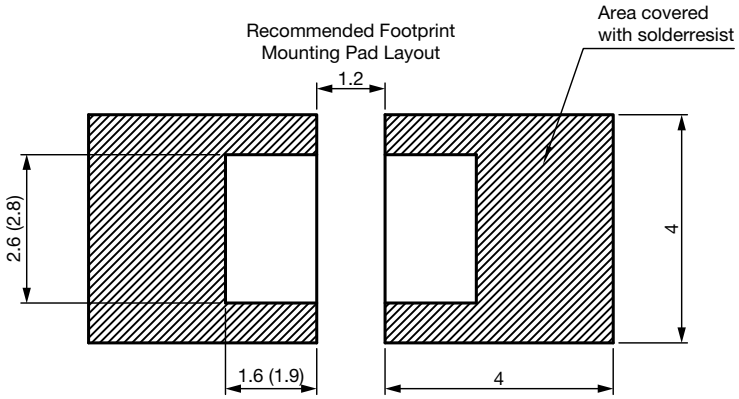






technical drawings
according to DIN
specifications

Drawing-No.: 6.541-5067.01-4
Issue: 7; 12.03.14



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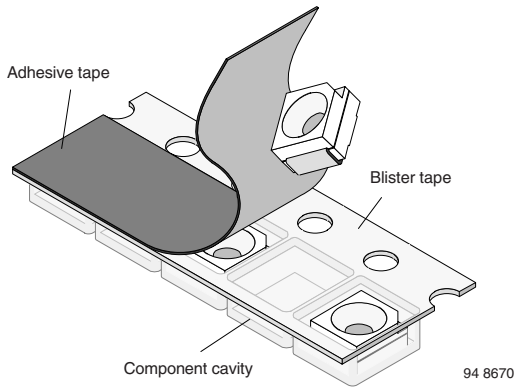
METHOD OD TAPING / POLARITY AND TAPE AND REEL

SMD LED (VLM.3-SERIES)

Vishay's LEDs in SMD packages are available in an antistatic 8 mm blister tape (in accordance with DIN IEC 40 (CO) 564) for automatic component insertion. The blister tape is a plastic strip with impressed component cavities, covered by a top tape.



TAPING OF VLM.3...

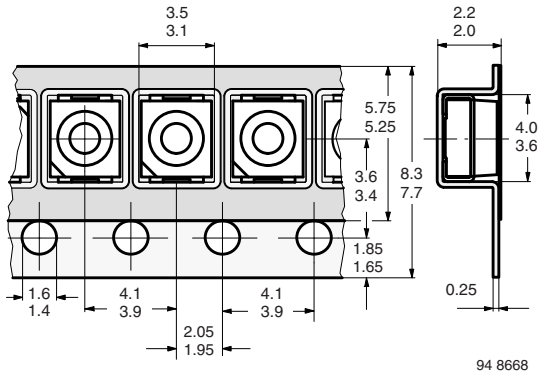


Fig. 9 - Tape Dimensions in mm for PLCC-2

REEL PACKAGE DIMENSION IN MILLIMETERS FOR SMD LEDS, TAPE OPTION GS08 (= 1500 PCS.)

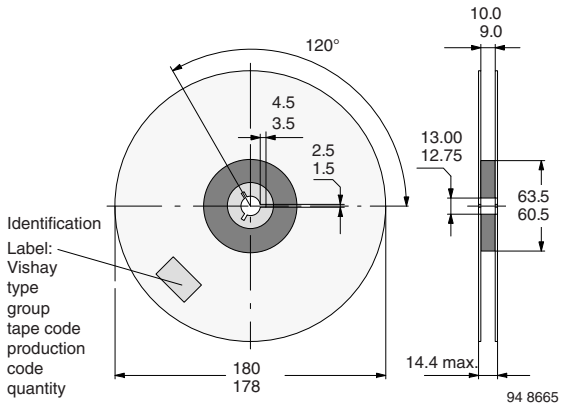


Fig. 10 - Reel Dimensions - GS08

SOLDERING PROFILE

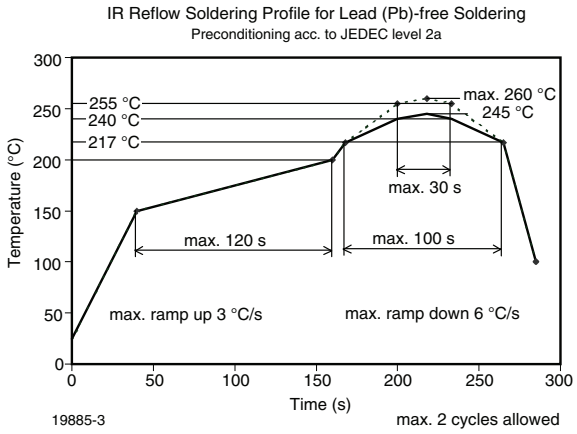


Fig. 11 - Vishay Lead (Pb)-free Reflow Soldering Profile (according to J-STD-020)

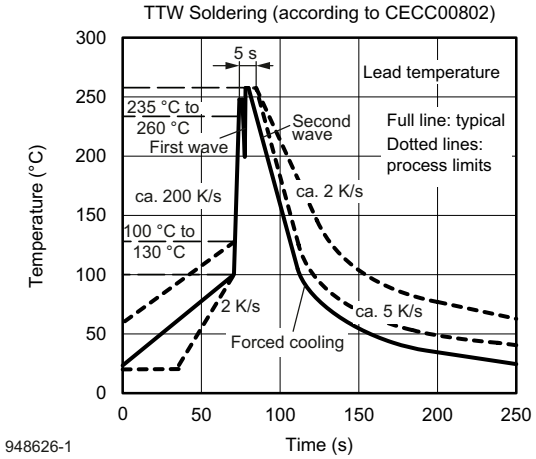


Fig. 12 - Double Wave Soldering of Opto Devices (all Packages)

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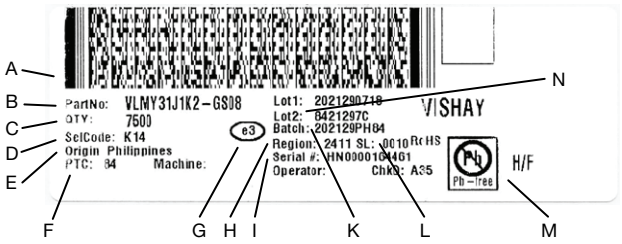
BAR CODE PRODUCT LABEL



A. 2D barcode

B. Part No: Vishay part number

C. QTY: quantity

D. SelCode: selection bin code

E. Country of origin

F. PTC: production plant code

G. Termination finish

H. Region code

I. Serial#: serial number

K. Batch Number: year, week, country code, plant code

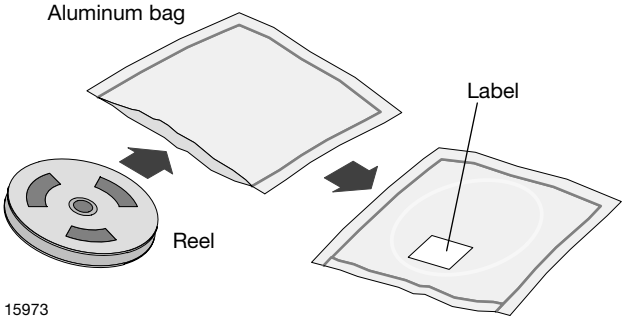
L. SL: storage location

M. Environmental Symbols: RoHS, lead (Pb)-free, halogen free

N. Lot numbers

DRY PACKING

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



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FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

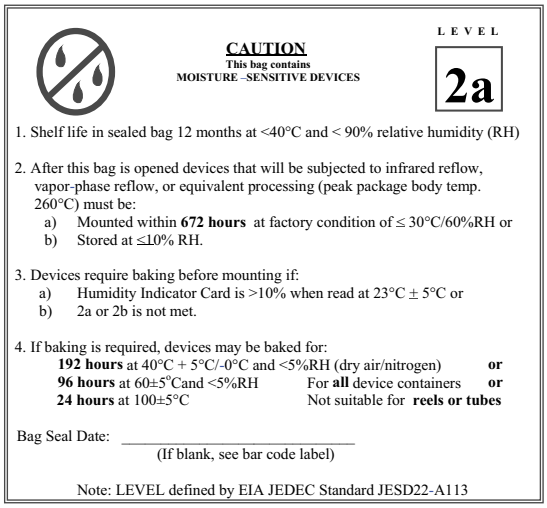
- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C / - 0 °C and < 5 % RH (dry air / nitrogen) or
96 h at 60 °C + 5 °C and < 5 % RH for all device containers or
24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2a label is included on all dry bags.



Example of JESD22-A112 Level 2a Label

ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electrostatic sensitive devices warning labels are on the packaging.

VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.

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