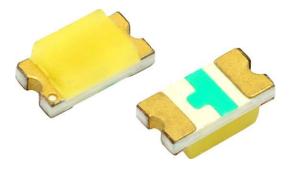
VLMW1300



Vishay Semiconductors

Highbright 0603 ChipLED



DESCRIPTION

The new 0603 ChipLED series have been designed in the smallest SMD package. This innovative 0603 ChipLED technology opens the way to

- Smaller products of higher performance
- More design in flexibility
- · Enhanced applications

The 0603 LED is an obvious solution for small-scale products that are expected to work reliably in an arduous environment.

This package is filled with a mixture of epoxy and yellow converter.

This yellow converter converts the blue emission partially to yellow, which mixes the remaining blue to give white.

PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD 0603 ChipLED
- Product series: standard
- Angle of half intensity: ± 65°

FEATURES

- High efficient InGaN technology
- Super thin ChipLED with exceptional brightness 1.6 mm x 0.8 mm x 0.55 mm (L x W x H)
- High reliability PCB based
- Temperature range -20 °C to +80 °C
- Chromaticity coordinate categorized according to CIE 1931 per packing unit
- Typical color temperature 7000 K
- EIA standard package
- Compatible to IR reflow soldering
- Available on 7" diameter reel
- Preconditioning according to JEDEC[®] level 2a
- ESD-sensitive device
- Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>

APPLICATIONS

- Telecommunication: indicator and backlighting in telephone and fax
- · Backlighting for audio and video equipment
- Backlighting in office equipment
- Indoor and outdoor message boards
- · Flat backlight for LCDs, switches, and symbols

PARTS TABLE														
PART	COLOR	LUMINOUS INTENSITY (mcd)		at I _F	COORDINATE (x, y)		at I _F	FORWARD VOLTAGE (V)		at I _F	TECHNOLOGY			
		MIN.	TYP.	MAX.	(mA)	MIN.	MIN. TYP.	MAX.	(mA)	MIN.	TYP.	MAX.	(mA)	
VLMW1300-GS08	White	45	-	180	5	-	0.294, 0.286	-	5	2.70	-	3.15	5	InGaN/ yellow converter

ABSOLUTE MAXIMUM RATINGS (T _{amb} = 25 °C, unless otherwise specified) VLMW1300								
PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT				
DC forward current	T _{amb} ≤ 25 °C	l _F	20	mA				
Surge forward current	t _p ≤ 10 µs	I _{FSM}	0.1	A				
Power dissipation		Pv	70	mW				
Operating temperature range		T _{amb}	-20 to +80	°C				
Storage temperature range		T _{stg}	-55 to +105	°C				

Rev. 1.3, 19-Mar-2021

Thermal resistance junction/ambient

Document Number: 82435

K/W

550



R_{thJA}

VLMW1300



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OPTICAL AND ELECTRICAL CHARACTERISTICS ($T_{amb} = 25 \text{ °C}$, unless otherwise specified) VLMW1300, WHITE								
PARAMETER TEST CONDITION SYMBOL MIN. TYP. MAX. UNIT								
Luminous intensity	I _F = 5 mA	I _V	45	-	180	mcd		
Chromatically coordinate x acc. to CIE 1931	I _F = 5 mA	x	-	0.294	-			
Chromatically coordinate y acc. to CIE 1931	I _F = 5 mA	У	-	0.286	-			
Angle of half intensity	I _F = 5 mA	φ	-	± 65	-	0		
Forward voltage	I _F = 5 mA	V _F	2.70	-	3.15	V		
Reverse current ⁽¹⁾	$V_R = 5 V$	I _R	-	10	-	μA		

Note

⁽¹⁾ Driving the LED in reverse direction is suitable for short term application

LUMINOUS INTENSITY CLASSIFICATION							
GROUP	LUMINOUS INTENSITY (mcd) at 5 mA						
	MIN.	MAX.					
Р	45	71					
Q	71	112					
R	112	180					

Note

 Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of ± 15 %.

The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel). In order to ensure availability, single brightness groups will not be orderable.

In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped in any one reel.

In order to ensure availability, single wavelength groups will not be orderable.

GROUP	FORWARD VOLTAGE (V)					
GROOP	MIN.	MAX.				
А	2.7	2.85				
В	2.85	3.0				
С	3.0	3.15				

Note

• Forward voltage is measured with a tolerance of ± 0.1 V.

CHROMATICITY COORDINATED GROUPS FOR WHITE SMD LED							
	X	Y		X	Y		
	0.274	0.226		0.294	0.286		
S1	0.274	0.258		0.294	0.319		
51	0.294	0.286	- 34	0.314	0.347		
	0.294	0.254		0.314	0.315		
	0.274	0.258		0.314	0.282		
S2	0.274	0.291	S5	0.314	0.315		
52	0.294	0.319	50	0.334	0.343		
	0.294	0.286		0.334	0.311		
	0.294	0.254		0.314	0.315		
S3	0.294	0.286	S6	0.314	0.347		
	0.314	0.315	50	0.334	0.376		
	0.314	0.282	1	0.334	0.343		

Note

• Chromaticity coordinate groups are tested at a current pulse duration of 25 ms and a tolerance of ± 0.01.



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TYPICAL CHARACTERISTICS ($T_{amb} = 25$ °C, unless otherwise specified)

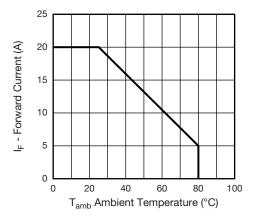


Fig. 1 - Forward Current vs. Ambient Temperature

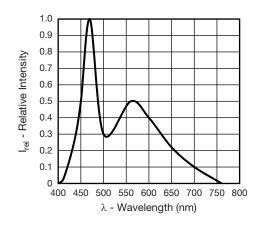


Fig. 2 - Relative Intensity vs. Wavelength

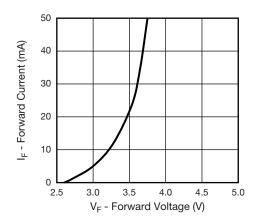


Fig. 3 - Forward Current vs. Forward Voltage

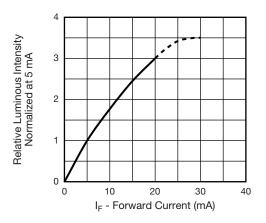


Fig. 4 - Relative Luminous Intensity vs. Forward Current

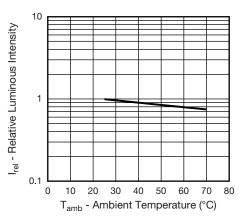


Fig. 5 - Relative Luminous Intensity vs. Ambient Temperature

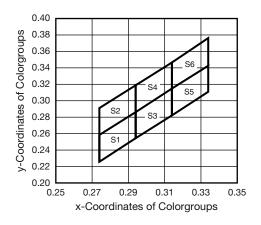


Fig. 6 - Coordinates of Colorgroups

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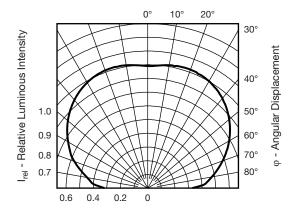
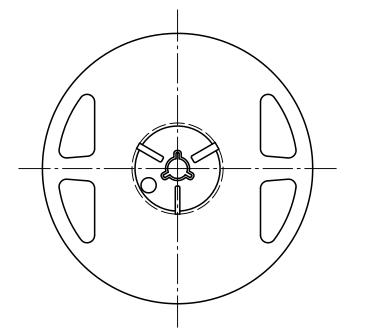
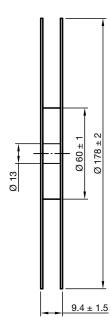
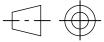


Fig. 7 - Relative Luminous Intensity vs. Angular Displacement

REEL DIMENSIONS in millimeters







technical drawings according to DIN specifications

Drawing-No.: 9.800-5122.01-4 Issue: 2; 03.11.11 22611

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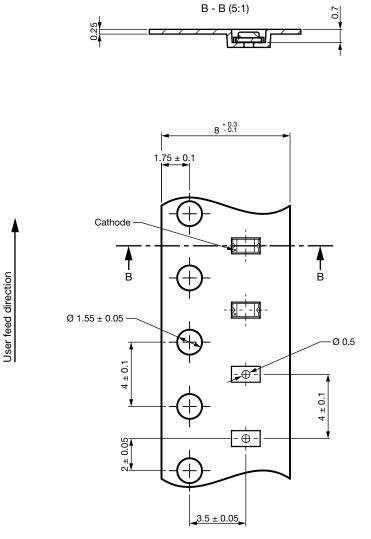
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TAPE DIMENSIONS in millimeters





technical drawings according to DIN specifications

Drawing-No.: 9.700-5385.01-4 Issue: 1; 17.10.11 22612

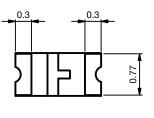
Reels come in quantity of 3000 units MOQ: 1 reel (3000 pcs)

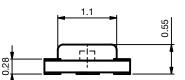
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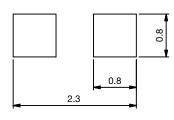
Www.vishay.com

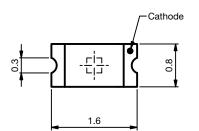
PACKAGE DIMENSIONS in millimeters





Recommended solder pad footprint







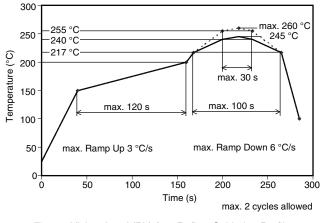


Technical drawings according to DIN specifications

Not indicated tolerances ± 0.1

Drawing-No.: 6.541-5091.01-4 Issue: 2; 10.03.21

SOLDERING PROFILE



IR Reflow Soldering Profile for lead (Pb)-free Soldering Preconditioning acc. to JEDEC Level 2a

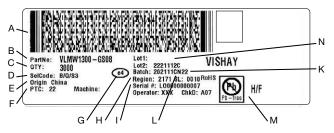
Fig. 8 - Vishay Lead (Pb)-free Reflow Soldering Profile (according to J-STD-020C)



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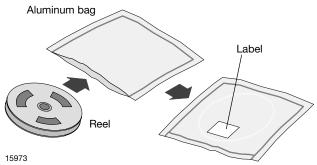
BAR CODE PRODUCT LABEL (Example)



- A. 2D barcode
- B. Part No: Vishay part number
- C. QTY: quantity
- D. SelCode: selection bin code
- E. Country of origin
- F. PTC: production plant code
- G. Termination finish
- H. Region code
- I. Serial#: serial number
- K. Batch Number: year, week, country code, plant code
- L. SL: storage location
- M. Environmental Symbols: RoHS, lead (Pb)-free, halogen-free
- N. Lot numbers

DRY PACKING

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

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RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity \leq 60 % RH max.

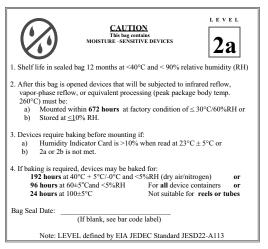
After more than 672 h under these conditions moisture content will be too high for reflow soldering.

In case of moisture absorption, the devices will recover to the former condition by drying under the following condition: 192 h at 40 °C + 5 °C / - 0 °C and < 5 % RH (dry air/nitrogen)

or 96 h at 60 $^{\circ}\text{C}$ + 5 $^{\circ}\text{C}$ and < 5 % RH for all device containers or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2a label is included on all dry bags.



Example of JESD22-A112 level 2a label

ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electrostatic sensitive devices warning labels are on the packaging.

VISHAY SEMICONDUCTORS STANDARD BAR CODE LABEL

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.

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