

# Multi-Turn Surface Mount 1/4" Square Cermet Trimmers, Fully Sealed





#### **LINKS TO ADDITIONAL RESOURCES**



The TS63 multiturn trimmer has been designed for use in PCB surface mounting applications.

Three variations are available according to the positioning of the control screw and contact positions.

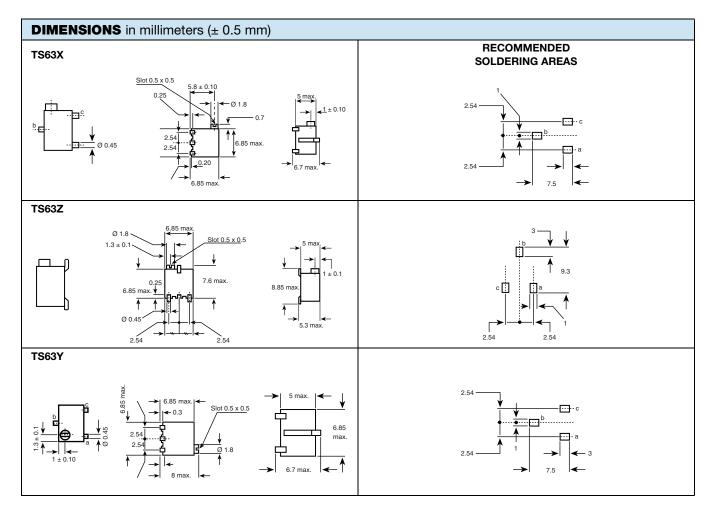
The cermet track gives a high stability performance with an extended ohmic capacity of 10  $\Omega$  to 2  $M\Omega.$ 

#### **FEATURES**

- 0.25 W at 70 °C
- · Industrial grade



- Multi-turn operation
- A low contact resistance variation (down to 2 % Rn)
- Low end contact resistance (1 Ω typical)
- Full sealing
- Tests according to CECC 41000 or IEC 60393-1
- Material categorization: for definitions of compliance please see <a href="https://www.vishay.com/doc?99912">www.vishay.com/doc?99912</a>



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Resistive element		Cermet		
Electrical travel		14 turns ± 2		
Resistance range		10 $\Omega$ to 2 M $\Omega$		
Standard series		1 - 2 - 5		
<del>-</del> .	Standard	± 10 %		
Tolerance	On request	± 5 %		
Circuit diagram		$ \begin{array}{c} a \\ O \\ (1) \end{array} $ $ \begin{array}{c} b \\ O \\ (2) \end{array} $ $ \begin{array}{c} C \\ (3) \end{array} $		
Power rating	Linear	0.25 W at 70 °C  N N N N N N N N N N N N N N N N N N N		
Temperature coefficient		See Standard Resistance Element Data table		
Limiting element voltage	miting element voltage 250 V			
Contact resistance variation (typical)		2 % Rn or 2 $\Omega$		
End resistance (typical)		1 Ω		
Dielectric strength (RMS)		1000 V		
Insulation resistance		$10^6\mathrm{M}\Omega$		

MECHANICAL SPECIFICATIONS		
Mechanical travel	15 turns ± 5	
Operating torque (max. Ncm)	1.5	
End stop torque	Clutch action	
Unit weight (max. g)	0.5	
Wiper (actual travel)	Positioned at approx. 50 %	

ENVIRONMENTAL SPECIFICATIONS		
Temperature range	-55 °C to +155 °C	
Climatic category	55/125/56	
Sealing	Sealed container IP67	
MSL level	1	

## **SOLDERING RECOMMENDATIONS**

Recommended reflow profile 2, see Application Note <a href="www.vishay.com/doc?52029">www.vishay.com/doc?52029</a>

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PERFORMANCES					
TESTS	CONDITIONS	TYPICAL VALUES AND DRIFTS			
12313	CONDITIONS	$\Delta R_{T}/R_{T}$ (%)	$\Delta R_{1-2}/R_{1-2}$ (%)	OTHER	
Electrical endurance	1000 h at rated power 90'/30' - ambient temp. 70 °C	± 1 %	± 2 %	Contact res. variation: < 1 % Rn	
Climatic sequence	Phase A dry heat 125 °C Phase B damp heat Phase C cold -55 °C Phase D damp heat 5 cycles	± 2 %	± 3 %		
Damp heat steady state	40 °C 93 % RH 56 days	± 2 %	± 3 %	Dielectric strength: 1000 $V_{RMS}$ Insulation resistance: > $10^4  M\Omega$	
Charge of temperature	-55 °C to +125 °C 5 cycles	± 1 %		$\Delta V_{1-2}/\Delta V_{1-3} \le \pm 2$ %	
Mechanical endurance	200 cycles at rated power	± (2 % + 3 Ω)		Contact res. variation: < 3 % Rn	
Shock	50 g's at 11 ms 3 successive shocks in 3 directions	± 1 %		$\Delta V_{1-2}/\Delta V_{1-3} \le 1 \%$	
Vibration	10 Hz to 55 Hz 0.75 mm or 10 <i>g</i> 's for 6 h	± 1 %		$\Delta V_{1-2}/\Delta V_{1-3} \le \pm 2 \%$	

#### Note

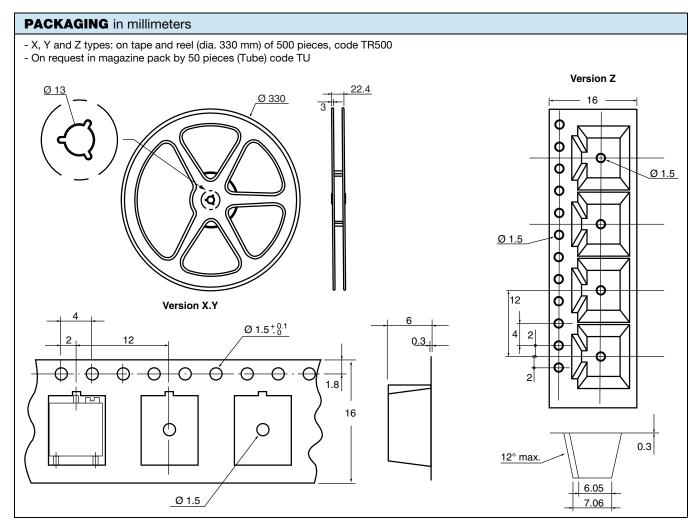
· Nothing stated herein shall be construed as a guarantee of quality or durability

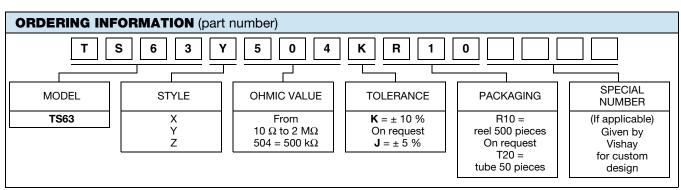
STANDARD		LINEAR LAW		
RESISTANCE VALUES	MAX. POWER AT 70 °C	MAX. WORKING VOLTAGE	MAX. CURRENT THROUGH WIPER	TCR -55 °C +125 °C
Ω	W	V	mA	ppm/°C
10	0.25	1.58	158	
20	0.25	2.23	112	
50	0.25	3.53	77	
100	0.25	5.00	50	
200	0.25	7.07	35	
500	0.25	11.2	22	
1K	0.25	15.8	15.8	
2K	0.25	22.3	11.2	
5K	0.25	35.3	7.1	
10K	0.25	50.0	5.0	± 100
20K	0.25	70.7	3.5	
25K	0.25	79.0	3.2	
50K	0.25	112	2.2	
100K	0.25	158	1.6	
200K	0.25	224	1.1	
250K	0.25	250	1.1	
500K	0.13	250	0.50	
1M	0.06	250	0.25	
2M	0.03	200	0.125	

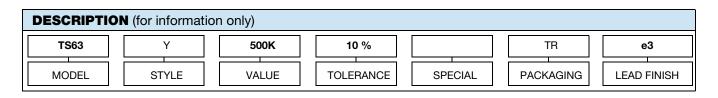
### **MARKING**

Printed: VISHAY trademark, model, style, ohmic value (in  $\Omega$ ,  $k\Omega$ ,  $M\Omega$ ), tolerance (in %) only if non standard, manufacturing date, marking of terminal 3











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RELATED DOCUMENTS		
APPLICATION NOTES		
Potentiometers and Trimmers	www.vishay.com/doc?51001	
Guidelines for Vishay Sfernice Resistive and Inductive Components	www.vishay.com/doc?52029	

ACCESSORIES	
Screwdrivers (to order separately)	www.vishay.com/doc?57015



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