F1778X2



Vishay Roederstein

Interference Suppression Film Capacitor - Class X2 Radial MKP 310 V_{AC} - Standard Across the Line



FEATURES

- Compliant with IEC 60384-14: AMD1 THB grade IA
- Self-healing properties
- For temperature up to 110 °C
- Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>

APPLICATIONS

For standard across the line X2 applications. See also application note: www.vishay.com/doc?28153

QUICK REFERENCE DATA	
Capacitance range (E12 series)	0.001 µF to 4.7 µF (preferred values acc. to E6)
Capacitance tolerance	± 20 %; ± 10 %; (± 5 % on request)
Rated AC voltage	310 V _{AC} ; 50 Hz to 60 Hz
Permissible DC voltage	800 V _{DC} at 85 °C 630 V _{DC} at 110 °C
Climatic testing class according to IEC 60068-1	55 / 110 / 56 / B for volumes > 1750 mm^3 55 / 110 / 56 / C for volumes \leq 1750 mm^3
Maximum application temperature	C \leq 470 nF: 110 °C (125 °C for less than 1000 h) C $>$ 470 nF: 110 °C
Reference standards	IEC 60384-14:2013 IEC 60384-14:2013 / AMD1:2016 EN 60384-14:2013 + AMD1:2016 IEC 60065, pass. flamm. class B for volumes > 1750 mm ³ CSA-E384-14; CQC UL 60384-14
Dielectric	Polypropylene film
Electrodes	Metallized film
Construction	Mono construction
Encapsulation	Plastic case, epoxy resin sealed, flame retardant class UL 94 V-0
Leads	Tinned wire
Marking	C-value; tolerance; rated voltage; sub-class; manufacturer's type; code for dielectric material; manufacturer location, year and week; manufacturer's logo or name; safety approvals

Notes

For more detailed data and test requirements, contact <u>rfi@vishay.com</u>



1 For technical questions, contact: <u>rfi@vishay.com</u> Document Number: 27610



RoHS

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COMPOSITION OF CATALOG NUMBER

The new RFI Film Capacitor Code is made up 14 digit code (example)

CAPAC SEF	ITAN RIES	CE							-		-					PI	тсн				
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										1										J	
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		F	1	7	7	8	4	1	0	N	<u>Л</u>	2		F		<u>C</u>		B	0		
1234	5	6 7	78			9			10			11		1	12			13	;	14 (POS.)
F1778	8	4	10			М			2			F			С			В			0
Capacitano Series	ce	Capac Va xpress	lue			pacita oleran			Rate oltage speci versio	e or al		Pitch				C	Design (lead configuration) Pos. 12/13/14				
Pos. 1 to 5	5	Pos.	6/7/8			Pos. 9)		Pos. 1	10	F	os. 11		Pos	s. 12		Pos. 13		Po	os. 14	
	F	signii figu Pos. 6 s nultiplie	er (in 1 g.: F = 31 [:] = 410	es 10) 10	Sp M K J A = + B = + P = + R = -	. 0 (zer acehol = ± 20 = ± 10 = ± 5 Special + 10 % - 5 %/+ + 0 %/- + 10 % 10 %/-	, der) %) % % s: /- 0 % - 15 % 15 %	sp 2	g. 0 (ze paceho = 310 = 310	older V _{AC}	spa C = D = F = I =	0 (zero) iceholda = 7.5 mr 10.0 m 15.0 m 22.5 m 27.5 m	er n m n	e.g. 0 space S = 3.5 P = 3.5 : B = 4 M = 5 C = 6 E = 10 T = 11 D = 15 F = 19 H = 20 L = 30 K = 40 N = 45 other = ver	+ 5 r 5 - 2 n 5 - 2 n 5 - 1 n 5 - 2 n 5 - 2 n	r er mm mm mm mm nm nm nm nm nm nm nm nm nm	0 (z U (H: 1 R (H: 1 V (H: 1 W (H: 1 G C Z	zero) = sp B = bulk T = tray/p = tape ar 16.5 mm, = tape ar 16.5 mm, = tape ar 18.5 mm, = tape ar 18.5 mm, α = Ammo (H: 18.5 Z = leaded elem unencape	allet ⁽²⁾ nd reel ⁽¹⁾ Ø 350 mm) nd reel ⁽¹⁾ Ø 500 mm) nd reel ⁽¹⁾ Ø 350 mm) nd reel ⁽¹⁾ Ø 500 mm) opack ⁽¹⁾ 5 mm) d wound ent	0 (z spac other ve	al internal ode zero) = eholder = special rsion

Notes

⁽¹⁾ For detailed tape specification refer to packaging information: <u>www.vishay.com/doc?28139</u>

(2) Packaging will be bulk for all capacitors with pitch ≤ 15 mm and such with long leads (> 5 mm). Capacitors with short leads up to 5 mm and pitch > 15 mm will be in tray and asking code will be "T".



SPECIFIC REFERENCE DATA					
DESCRIPTION	VALUE				
Rated AC voltage (U _{RAC})	310	D V			
Permissible DC voltage (U _{RDC})	630	O V			
Tangent of loss angle:	at 1 kHz	at 10 kHz			
C < 470 nF	≤ 10 x 10 ⁻⁴	≤ 20 x 10 ⁻⁴			
470 nF \leq C \leq 1 μ F	≤ 20 x 10 ⁻⁴	≤ 70 x 10 ⁻⁴			
C > 1 µF	≤ 30 x 10 ⁻⁴	-			
Rated voltage pulse slope (dU/dt) _R at 435 V_{DC}					
Pitch = 7.5 mm	600 V/µs				
Pitch = 10 mm	600 V/µs				
Pitch = 15 mm	400	400 V/µs			
Pitch = 22.5 mm	150	V/µs			
Pitch = 27.5 mm	100	V/µs			
R between leads, for C \leq 0.33 μ F at 100 V; 1 min	> 15 000 MΩ				
RC between leads, for C > 0.33 μ F at 100 V; 1 min	> 5000 s				
R between leads and case; 100 V; 1 min	> 30 0	> 30 000 M Ω			
Withstanding (DC) voltage (cut off current 10 mA) ⁽¹⁾ ; rise time $1000 \le V/s$:					
C ≤ 1 µF	2200 V; 1 min				
C > 1 µF	1800 V; 1 min				
Withstanding (AC) voltage between leads and case	2120 V; 1 min				
Max. application temperature for 0.001 $\mu F \leq C \leq 0.47 \; \mu F$	110 °C (125 °C less than 1000 h)				
Max. application temperature for C > 0.47 µF	110 °C				

Note

⁽¹⁾ See "Voltage Proof Test for Metallized Film Capacitors": <u>www.vishay.com/doc?28169</u>

ELE		DATA AND	ORDERING CO	DE									
		TOLERANCE				ORDERING CODE ⁽²⁾							
U _{RAC} (V)	CAP. μF POS. 6 TO 8	CODE POS. 9 J = ± 5 % K = ± 10 %	DIMENSIONS MAX. w x h x l (mm)	MASS (g) ⁽³⁾	SPQ ⁽⁴⁾ SHORT LEADS (PIECES)	TYPE	C-VALUE	TOL.	VOLTAGE	РІТСН	LEAD LENGTH DESIGN		
		M = ± 20 %			. ,	1 TO 5	6 TO 8	9	10	11	12 TO 14 ⁽¹⁾		
	PITCH 7.5 mm ± 0.4 mm; d _t = 0.50 mm ± 0.05 mm												
	0.0010	K / M	4.0 x 9.0 x 10.0	0.45	1500	F1778	210			С	0		
	0.0012	K	4.0 x 9.0 x 10.0	0.45	1500	F1778	212	K		С	0		
	0.0015	K / M	4.0 x 9.0 x 10.0	0.45	1500	F1778	215			С	0		
	0.0018	K	4.0 x 9.0 x 10.0	0.45	1500	F1778	218	K	-	С	0		
	0.0022	K/M	4.0 x 9.0 x 10.0	0.45	1500	F1778	222			С	0		
	0.0027	K	4.0 x 9.0 x 10.0	0.45	1500	F1778	227	K	•	С	0		
	0.0033	K/M	4.0 x 9.0 x 10.0	0.45	1500	F1778	233			С	0		
	0.0039	K	4.0 x 9.0 x 10.0	0.45	1500	F1778	239	K	•	С	0		
	0.0047	K/M	4.0 x 9.0 x 10.0	0.45	1500	F1778	247			С	0		
	0.0056	K	4.0 x 9.0 x 10.0	0.45	1500	F1778	256	K	•	С	0		
	0.0068	K/M	4.0 x 9.0 x 10.0	0.45	1500	F1778	268			С	0		
310	0.0082	K	4.0 x 9.0 x 10.0	0.45	1500	F1778	282	K		С	0		
310	0.010	K / M	4.0 x 9.0 x 10.0	0.45	1500	F1778	310			С	0		
	0.012	K	4.0 x 9.0 x 10.0	0.45	1500	F1778	312	K		С	0		
	0.015	K / M	4.0 x 9.0 x 10.0	0.45	1500	F1778	315			С	0		
	0.018	K	4.0 x 9.0 x 10.0	0.45	1500	F1778	318	K		С	0		
	0.022	K / M	4.0 x 9.0 x 10.0	0.45	1500	F1778	322			С	0		
	0.027	K	4.0 x 9.0 x 10.0	0.45	1500	F1778	327	K		С	0		
	0.033	K	5.0 x 10.5 x 10.0	0.6	1000	F1778	333	K	-	С	0		
	0.033	М	4.0 x 9.0 x 10.0	0.45	1500	F1778	333	М		С	0		
	0.039	К	5.0 x 10.5 x 10.0	0.6	1000	F1778	339	K		С	0		
	0.047	K	5.0 x 10.5 x 10.0	0.6	1000	F1778	347	K		С	0		
	0.047	М	5.0 x 10.5 x 10.0	0.4	1000	F1778	347	М		С	0		
	0.056	K	6.0 x 11.5 x 10.0	0.8	750	F1778	356	K		С	0		
	0.068	М	6.0 x 11.5 x 10.0	0.8	750	F1778	368	М		С	0		

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ELE		DATA AND	ORDERING CO	DE								
		TOLERANCE		1		ORDERING CODE ⁽²⁾						
U _{RAC} (V)	CAP. μF POS. 6 TO 8	CODE POS. 9 J = ± 5 %	DIMENSIONS MAX. w x h x l	MASS (g) ⁽³⁾	SPQ ⁽⁴⁾ SHORT LEADS	TYPE	C-VALUE	TOL.	VOLTAGE		LEAD LENGTH DESIGN	
		K = ± 10 % M = ± 20 %	(mm)		(PIECES)	1 TO 5	6 TO 8	9	10	11	12 TO 14 ⁽¹⁾	
			PITCH 10)) mm ± 0	.4 mm: d₊ =		n ± 0.06 mr	n				
	0.0010	K/M	4.0 x 10.0 x 12.5	0.6	1500	F1778	210			D	0	
	0.0012	K	4.0 x 10.0 x 12.5	0.6	1500	F1778	212	К		D	0	
	0.0015	K/M	4.0 x 10.0 x 12.5	0.6	1500	F1778	215			D	0	
	0.0018	К	4.0 x 10.0 x 12.5	0.6	1500	F1778	218	K		D	0	
	0.0022	K/M	4.0 x 10.0 x 12.5	0.6	1500	F1778	222			D	0	
	0.0027	К	4.0 x 10.0 x 12.5	0.6	1500	F1778	227	K	-	D	0	
	0.0033	K / M	4.0 x 10.0 x 12.5	0.6	1500	F1778	233			D	0	
	0.0039	К	4.0 x 10.0 x 12.5	0.6	1500	F1778	239	K		D	0	
	0.0047	K / M	4.0 x 10.0 x 12.5	0.6	1500	F1778	247			D	0	
	0.0056	К	4.0 x 10.0 x 12.5	0.6	1500	F1778	256	К		D	0	
	0.0068	K / M	4.0 x 10.0 x 12.5	0.6	1500	F1778	268	•	-	D	0	
	0.0082	К	4.0 x 10.0 x 12.5	0.6	1500	F1778	282	K		D	0	
	0.010	K / M	4.0 x 10.0 x 12.5	0.6	1500	F1778	310			D	0	
	0.012	K	4.0 x 10.0 x 12.5	0.6	1500	F1778	312	K		D	0	
	0.015	K / M	4.0 x 10.0 x 12.5	0.6	1500	F1778	315			D	0	
	0.018	K	4.0 x 10.0 x 12.5	0.6	1250	F1778	318	K		D	0	
	0.022	K / M	4.0 x 10.0 x 12.5	0.6	1250	F1778	322	•		D	0	
	0.027	К	4.0 x 10.0 x 12.5	0.6	1250	F1778	327	K		D	0	
	0.033	K/M	4.0 x 10.0 x 12.5	0.6	1000	F1778	333			D	0	
	0.039	K	4.0 x 10.0 x 12.5	0.6	1000	F1778	339	K		D	0	
	0.047	K	4.0 x 10.0 x 12.5	0.6	750	F1778	347	K		D	0	
	0.047	M	4.0 x 10.0 x 12.5	0.6	1000	F1778	347	M	•	D	0	
	0.056	K	5.0 x 11.0 x 12.5	0.82	1000	F1778	356	K	•	D	0	
	0.068	K/M	5.0 x 11.0 x 12.5	0.82	750	F1778	368			D	0	
	0.082	K K/M	6.0 x 12.0 x 12.5 6.0 x 12.0 x 12.5	1.10	750 750	F1778 F1778	382 410	K		D	0	
310	0.100	K / W		-		-	n ± 0.06 mn	•	•	D	0	
	0.010	K/M	5.0 x 11.0 x 17.5	1.0	750	F1778	310			F	0	
	0.010	K	5.0 x 11.0 x 17.5	1.0	750	F1778	312	K	•	F	0	
	0.012	K/M	5.0 x 11.0 x 17.5	1.0	750	F1778	315			F	0	
	0.018	K	5.0 x 11.0 x 17.5	1.0	750	F1778	318	K	•	F	0	
	0.022	K/M	5.0 x 11.0 x 17.5	1.0	750	F1778	322	IX.	· ·	F	0	
	0.022	K	5.0 x 11.0 x 17.5	1.0	750	F1778	327	K		F	0	
	0.033	K/M	5.0 x 11.0 x 17.5	1.0	750	F1778	333			F	0	
	0.039	K	5.0 x 11.0 x 17.5	1.0	750	F1778	339	ĸ		F	0	
	0.047	K/M	5.0 x 11.0 x 17.5	1.0	750	F1778	347			F	0	
	0.056	K	5.0 x 11.0 x 17.5	1.0	750	F1778	356	K		F	0	
	0.068	K/M	5.0 x 11.0 x 17.5	1.0	750	F1778	368			F	0	
	0.082	K	5.0 x 11.0 x 17.5	1.0	750	F1778	382	К		F	0	
	0.10	K	5.0 x 11.0 x 17.5	1.0	600	F1778	410	Κ		F	0	
	0.10	М	5.0 x 11.0 x 17.5	1.0	750	F1778	410	М		F	0	
	0.12	К	6.0 x 12.0 x 17.5	1.4	600	F1778	412	К		F	0	
	0.15	К	6.0 x 12.0 x 17.5	1.4	450	F1778	415	K		F	0	
	0.15	М	6.0 x 12.0 x 17.5	1.4	600	F1778	415	М		F	0	
				5 mm ± 0	.4 mm; d _t =		n ± 0.08 mr					
	0.18	К	7.0 x 13.5 x 17.5	1.8	450	F1778	418	K		F	0	
	0.22	K / M	7.0 x 13.5 x 17.5	1.8	300	F1778	422			F	0	
	0.27	К	8.5 x 15.0 x 17.5	2.4	240	F1778	427	K		F	0	
	0.33	K / M	8.5 x 15.0 x 17.5	2.4	240	F1778	433			F	0	
	0.39	К	10.0 x 16.5 x 17.5	3	225	F1778	439	K		F	0	
	0.47	K / M	10.0 x 16.5 x 17.5	3	225	F1778	447			F	0	
	0.56	K / M	10.0 x 18.5 x 18.0	4.3	225	F1778	456			F	0	
	0.68	М	11.0 x 18.5 x 18.0	5.5	225	F1778	468	М		F	0	

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ELE		DATA AND	ORDERING CO	DE							
		TOLERANCE						ORDE	RING CODE	(2)	
U _{RAC} (V)	CAP. μF POS. 6 TO 8	CODE POS. 9 J = ± 5 % K = ± 10 % M = ± 20 %	DIMENSIONS MAX. w x h x l (mm)	MASS (g) ⁽³⁾	SPQ ⁽⁴⁾ SHORT LEADS (PIECES)	TYPE	C-VALUE	TOL. 9	VOLTAGE	PITCH	LEAD LENGTH DESIGN 12 TO 14 ⁽¹⁾
			PITCH 22.	5 mm ±	0.4 mm; d _t	= 0.80 m	m ± 0.08 m	m			
	0.12	К	6.0 x 15.5 x 26.0	2.4	260	F1778	412	K		I	0
	0.15	K/M	6.0 x 15.5 x 26.0	2.4	260	F1778	415			I	0
	0.18	К	6.0 x 15.5 x 26.0	2.4	260	F1778	418	К		I	0
	0.22	K/M	6.0 x 15.5 x 26.0	2.4	260	F1778	422			I	0
	0.27	К	6.0 x 15.5 x 26.0	2.4	200	F1778	427	K		I	0
	0.33	К	6.0 x 15.5 x 26.0	2.4	190	F1778	433	K		I	0
	0.33	М	6.0 x 15.5 x 26.0	2.4	235	F1778	433	М		Ι	0
	0.39	К	7.0 x 16.5 x 26.0	2.9	200	F1778	439	K		I	0
	0.47	К	7.0 x 16.5 x 26.0	2.9	190	F1778	447	K		I	0
	0.47	М	7.0 x 16.5 x 26.0	2.9	200	F1778	447	М		I	0
	0.56	К	8.5 x 18.0 x 26.0	3.8	150	F1778	456	K		I	0
	0.68	К	10.0 x 19.5 x 26.0	6.8	150	F1778	468	K		I	0
	0.68	М	8.5 x 18.0 x 26.0	3.8	170	F1778	468	М		I	0
	0.82	К	10.0 x 19.5 x 26.0	6.8	200	F1778	482	K		Ι	0
	1.0	К	12.0 x 22.0 x 26.0	7.8	150	F1778	510	K		Ι	0
310	1.0	М	10.0 x 19.5 x 26.0	6.8	135	F1778	510	М		I	0
	1.5	М	12.5 x 22.5 x 26.5	10	140	F1778	515	М		-	0
			PITCH 27.	5 mm ±	0.4 mm; d _t	= 0.80 m	m ± 0.08 m	m			
	0.47	K / M	9.0 x 19.0 x 31.5	5.5	160	F1778	447			К	0
	0.56	К	9.0 x 19.0 x 31.5	5.5	160	F1778	456	K		К	0
	0.68	K / M	9.0 x 19.0 x 31.5	5.5	160	F1778	468			К	0
	0.82	К	11.0 x 21.0 x 31.0	7.4	125	F1778	482	K		К	0
	1.0	K / M	11.0 x 21.0 x 31.0	7.4	125	F1778	510			К	0
	1.2	К	11.0 x 21.0 x 31.0	7.4	110	F1778	512	K		К	0
	1.5	K / M	13.0 x 23.0 x 31.0	9.2	110	F1778	515		•	К	0
	1.8	К	15.0 x 25.0 x 31.5	12.3	85	F1778	518	K	•	К	0
	2.2	K / M	15.0 x 25.0 x 31.5	12.3	85	F1778	522		•	К	0
	2.7	К	18.0 x 28.0 x 31.5	16.1	100	F1778	527	K	•	К	0
	3.3	К	21.0 x 31.0 x 31.0	20.3	70	F1778	533	K	•	К	0
	3.3	М	18.0 x 28.0 x 31.5	16.1	80	F1778	533	Μ	•	К	0
	3.9	К	21.0 x 31.0 x 31.0	20.3	50	F1778	539	K		К	0
	4.7	Μ	21.0 x 31.0 x 31.0	20.3	50	F1778	547	М		К	0

Notes

• SPQ = Standard Packing Quantity

For detailed tape specifications refer to packaging information: <u>www.vishay.com/doc?28139</u>

⁽¹⁾ For further packaging see table "Composition of Catalog Number"

(2) Further information about packaging quantities with different lead length and / or taped versions, see document "Packing Quantities" www.vishay.com/doc?27608

⁽³⁾ Weight for short lead product only

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APPROVALS				
SAFETY APPROVALS X2	VOLTAGE	VALUE	FILE NUMBERS	LINKS
EN 60384-14 (ENEC) (= IEC 60384-14 ed-4 (2013))	310 V _{AC}	1 nF to 4.7 µF	ENEC16/FI/21/01054/A2	www.vishay.com/doc?28179
UL 60384-14	310 V _{AC}	1 nF to 4.7 µF	E354331	www.vishay.com/doc?28184
CSA-E384-14	310 V _{AC}	1 nF to 4.7 µF	E354331	www.visitay.com/doc?20184
CQC	210.1/	1 nE to 4 7 uE	CQC08001026060 (F)	www.vishay.com/doc?27624
CQC	C 310 V _{AC} 1 nF to 4.7 μF CQC0800102		CQC08001026061 (L)	www.vishay.com/doc?27625
CB test certificate	310 V _{AC}	1 nF to 4.7 µF	FI-39827/A1	www.vishay.com/doc?28175

The ENEC-approval together with the CB-certificate replace all national marks of the following countries (they have already signed the ENEC-agreement): Austria; Belgium; Czech Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg; Netherlands; Norway; Portugal; Slovenian; Spain; Sweden; Switzerland and United Kingdom.







MOUNTING

Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoleers are designed for mounting in printed circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to Packaging Information: www.vishay.com/doc?28139

Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board:

- For pitches \leq 15 mm capacitors shall be mechanically fixed by the leads
- For larger pitches the capacitors shall be mounted in the same way and the body clamped in addition

Space Requirements on Printed Circuit-Board

The maximum space for length (I_{max}), width (w_{max}), and height (h_{max}) of film capacitors to take in account on the printed circuit board is shown in the drawings:

- For products with pitch \leq 15 mm, $\Delta w \times \Delta I = 0.3$ mm and $\Delta h = 0.1$ mm
- For products with 15 mm < pitch \leq 27.5 mm, $\Delta w \times \Delta I = 0.5$ mm and $\Delta h = 0.1$ mm
- For products with pitch = 37.5 mm, $\Delta w \ge \Delta l = 0.7$ mm and $\Delta h = 0.5$ mm

Eccentricity defined as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.







SOLDERING CONDITIONS

For general soldering conditions and wave soldering profile, we refer to the application note: "Soldering Guideline for Film Capacitors": <u>www.vishay.com/doc?28171</u>

Storage Temperature

 T_{stq} = -25 °C to +35 °C with RH maximum 75 % without condensation

Ratings and Characteristics Reference Conditions

Unless otherwise specified, all electrical values apply to an ambient free air temperature of 23 °C \pm 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 % \pm 2 %.

For reference testing, a conditioning period shall be applied over 96 h \pm 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

CHARACTERISTICS



Capacitance as a function of ambient temperature (typical curve)



Impedance as a function of frequency (typical curve)



Tangent of loss angle as a function of frequency (typical curve)



Resonant frequency as a function of capacitance (typical curve)

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APPLICATION NOTES

 For X2 electromagnetic interference suppression in standard across the line applications (50 Hz / 60 Hz) with a maximum mains voltage of 310 V_{AC}.

Insulation resistance as a function of ambient temperature (typical curve)

60

100 T_{amb} (°C)

80

• For series impedance applications we refer to application note www.vishay.com/doc?28153

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- For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact: <u>rfi@vishay.com</u>
- These capacitors are not intended for continuous pulse applications. For these situations, capacitors of the AC and pulse programs must be used.
- The maximum ambient temperature must not exceed 110 °C (125 °C for less than 1000 h) for C \leq 470 nF and 110 °C for C > 470 nF.
- Rated voltage pulse slope:

if the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 435 V_{DC} and divided by the applied voltage.

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INSPECTION REQUIREMENTS

General Notes

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, IEC Publication IEC 60384-14 ed-4 (2013) and Specific Reference Data".

GROUP C INSPECTION REQUIREMENTS								
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS						
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1								
4.1 Dimensions (detail)		As specified in section "General Data" of this specification						
Initial measurements	Capacitance Tangent of loss angle: for C \leq 1 μ F at 10 kHz for C > 1 μ F at 1 kHz							
4.3 Robustness of terminations	Tensile: load 10 N; 10 s Bending: load 5 N; 4 x 90°	No visible damage						
4.4 Resistance to soldering heat	No pre-drying Method: 1A Solder bath: 280 °C ± 5 °C Duration: 10 s							
4.19 Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: min. 1 h, max. 2 h							
4.4.2 Final measurements	Visual examination	No visible damage Legible marking						
	Capacitance	$ \Delta C/C \leq 5$ % of the value measured initially.						
	Tangent of loss angle	Increase of tan δ : ≤ 0.008 for: C $\leq 1 \mu$ F or ≤ 0.005 for: C > 1 μ F Compared to values measured initially.						
	Insulation resistance	As specified in section "Insulation Resistance" of this specification						
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1								
Initial measurements	Capacitance Tangent of loss angle: for C \leq 1 μ F at 10 kHz for C > 1 μ F at 1 kHz							
4.20 Solvent resistance of the marking	Isopropylalcohol at room temperature Method: 1 Rubbing material: cotton wool Immersion time: 5 min ± 0.5 min	No visible damage Legible marking						
4.6 Rapid change of temperature	$\Theta A = -55 \ ^{\circ}C$ $\Theta B = +110 \ ^{\circ}C$ 5 cycles Duration t = 30 min							
4.6.1 Inspection	Visual examination	No visible damage						
4.7 Vibration	Mounting: see section "Mounting" of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s ² (whichever is less severe) Total duration 6 h							

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GROUP C INSPECTION REQUIR	EMENTS	
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1		
4.7.2 Final inspection	Visual examination	No visible damage
4.9 Shock	Mounting: see section "Mounting" for more information Pulse shape: half sine Acceleration: 490 m/s ² Duration of pulse: 11 ms	
4.9.2 Final measurements	Visual examination	No visible damage
	Capacitance	$\left \Delta C/C\right \leq 5$ % of the value measured initially.
	Tangent of loss angle	Increase of tan δ : ≤ 0.008 for: C $\leq 1 \ \mu$ F or ≤ 0.005 for: C > 1 μ F Compared to values measured initially.
	Insulation resistance	As specified in section "Insulation Resistance" of this specification
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B		
4.11 Climatic sequence		
4.11.1 Initial measurements	Capacitance measured in 4.4.2 and 4.9.2 Tangent of loss angle: measured initially in C1A and C1B	
4.11.2 Dry heat	Temperature: 110 °C	
4.11.3 Damp heat cyclic Test Db First cycle	Duration: 16 h	
4.11.4 Cold	Temperature: -55 °C	
4.11.5 Damp heat cyclic Test Db Remaining cycles	Duration: 2 h	
4.11.6 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C \le 5$ % of the value measured in 4.11.1.
	Tangent of loss angle	Increase of tan δ : \leq 0.008 for: C \leq 1 μ F or \leq 0.005 for: C > 1 μ F Compared to values measured in 4.11.1.
	Voltage proof 1350 V _{DC} ; 1 min between terminations	No permanent breakdown or flash-over
	Insulation resistance	\geq 50 % of values specified in section "Insulation Resistance" of this specification
SUB-GROUP C2		
4.12 Damp heat steady state	56 days; 40 °C; 90 % to 95 % RH no load	
4.12.1 Initial measurements	Capacitance Tangent of loss angle: at 1 kHz	
4.12.3 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C \le 5$ % of the value measured in 4.12.1.

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GROUP C INSPECTION REQUIREMENTS							
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS					
SUB-GROUP C2							
4.12.3 Final measurements	Tangent of loss angle	Increase of tan δ : ≤ 0.008 for: C $\leq 1 \mu$ F or ≤ 0.005 for: C > 1 μ F Compared to values measured in 4.12.1.					
	Voltage proof 1350 V _{DC} ; 1 min between terminations	No permanent breakdown or flash-over					
	Insulation resistance	\geq 50 % of values specified in section "Insulation Resistance" of this specification					
SUB-GROUP C3							
4.13.1 Initial measurements	Capacitance Tangent of loss angle: for C \leq 1 μ F at 10 kHz for C $>$ 1 μ F at 1 kHz						
4.13 Impulse voltage	3 successive impulses, full wave, peak voltage: X2: 2.5 kV for C \leq 1 μF X2: 2.5 kV/ $\!\sqrt{c}$ for C $>$ 1 μF Max. 24 pulses	No self healing, breakdowns or flash-over					
4.14 Endurance	Duration: 1000 h $1.25 \times U_{RAC}$ at 110 °C Once in every hour the voltage is increased to 1000 V _{RMS} for 0.1 s via resistor of 47 $\Omega \pm 5 \%$						
4.14.7 Final measurements	Visual examination	No visible damage Legible marking					
	Capacitance	$ \Delta C/C \leq$ 10 % compared to values measured in 4.13.1.					
	Tangent of loss angle	Increase of tan δ : ≤ 0.008 for: C \leq 1 μF or ≤ 0.005 for: C $>$ 1 μF Compared to values measured in 4.13.1.					
	Voltage proof 1350 $V_{\rm DC};$ 1 min between terminations 2120 $V_{\rm AC};$ 1 min between terminations and case	No permanent breakdown or flash-over					
	Insulation resistance	\geq 50 % of values specified in section "Insulation Resistance" of this specification					
SUB-GROUP C4	40.000						
4.15 Charge and discharge	10 000 cycles Charged to 435 V _{DC} Discharge resistance: $R = \frac{435 V_{DC}}{1.25 \text{ x C } (\text{dU/dt})}$						
4.15.1 Initial measurements	Capacitance Tangent of loss angle: for C \leq 1 μ F at 10 kHz for C $>$ 1 μ F at 1 kHz						
4.15.3 Final measurements	Capacitance	$ \Delta C/C \leq$ 10 % compared to values measured in 4.15.1.					
	Tangent of loss angle	Increase of tan δ : ≤ 0.008 for: $C \leq 1 \ \mu F$ or ≤ 0.005 for: $C > 1 \ \mu F$ Compared to values measured in 4.15.1.					
	Insulation resistance	$\geq 50~\%$ of values specified in section "Insulation Resistance" of this specification					

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GROUP C INSPECTION REQUIR SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C5	CONDITIONS	T EIN ONMANOE NEGOMEMENTO
4.16 Radio frequency characteristic	Resonance frequency	≥ 0.9 times the value as specified in section "Resonant Frequency" of this specification.
SUB-GROUP C6		
4.17 Passive flammability Class B	Bore of gas jet: Ø 0.5 mm Fuel: butane Test duration for actual volume V in mm ³ : $V \le 250: 10 \text{ s}$ $250 < V \le 500: 20 \text{ s}$ $500 < V \le 1750: 30 \text{ s}$ V > 1750: 60 s One flame application	After removing test flame from capacitor, the capacitor must not continue to burn for more than 10 s. No burning particle must drop from the sample.
SUB-GROUP C7		
4.18 Active flammability	20 cycles of 2.5 kV discharges on the test capacitor connected to U _{RAC} .	The cheese cloth around the capacitors shal not burn with a flame. No electrical measurements are required.
SUB-GROUP ADD1		
A.1 Damp heat steady state with voltage	RH: 40 %; temp.: 93 °C, voltage: 300 V _{AC} Duration: 21 days	
A.1.1 Initial measurements	Capacitance Tangent of loss angle: at 10 kHz	
A.1.2 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C \le 10$ % of the value with initial measurement A.1.1
	Tangent of loss angle	Increase of tan $\delta \leq 0.024$ Compared to values with initial measurement A.1.1
	Insulation resistance	\geq 50 % of values specified in section "Insulation Resistance" of this specification

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