

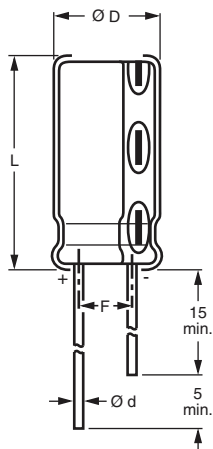
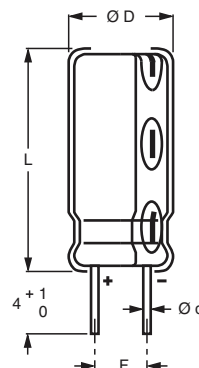
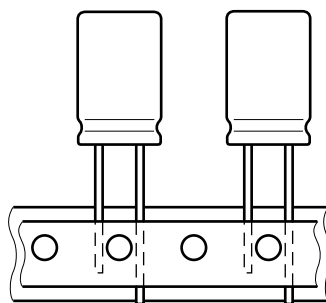
DIMENSIONS in millimeters **AND AVAILABLE FORMS**

Fig. 2 - **Form CA:** Long leads

Fig. 3 - **Form CB:** Cut leads

Fig. 4 - **Form TFA:** Taped in box (ammopack)

Table 1

DIMENSIONS in millimeters, MASS AND PACKAGING QUANTITIES									
NOMINAL CASE SIZE Ø D x L	CASE CODE	Ø d	Ø D _{max.}	L _{max.}	F	MASS (g)	PACKAGING QUANTITIES		
							FORM CA	FORM CB	FORM TFA
16 x 20	19a	0.8	16.5	22.0	7.5 ± 0.5	≈ 6.0	250	250	250
16 x 25	19	0.8	16.5	27.0	7.5 ± 0.5	≈ 8.0	250	250	250
16 x 31	20	0.8	16.5	33.5	7.5 ± 0.5	≈ 9.0	100	100	250
16 x 35	21	0.8	16.5	37.5	7.5 ± 0.5	≈ 11.0	100	100	-
18 x 20	1820	0.8	18.5	22.0	7.5 ± 0.5	≈ 8.0	100	100	-
18 x 31	1831	0.8	18.5	33.5	7.5 ± 0.5	≈ 12.5	100	100	-
18 x 40	1840	0.8	18.5	42.5	7.5 ± 0.5	≈ 16.5	100	100	-

ELECTRICAL DATA	
SYMBOL	DESCRIPTION
C_R	Rated capacitance at 100 Hz, tolerance $\pm 20\%$
I_R	Rated RMS ripple current at 100 kHz, 105 °C
I_{L2}	Maximum leakage current after 2 min at U_R
$\tan \delta$	Maximum dissipation factor at 100 Hz
Z	Maximum impedance at 100 kHz

Note

- Unless otherwise specified, all electrical values in Table 2 apply at $T_{amb} = 20\text{ °C}$, $P = 86\text{ kPa}$ to 106 kPa , $RH = 45\%$ to 75% .

Table 2

ELECTRICAL DATA AND ORDERING INFORMATION										
U_R (V)	C_R 100 Hz (μF)	NOMINAL CASE SIZE $\varnothing D \times L$ (mm)	I_R 100 kHz 105 °C (mA)	I_{L2} 2 min (μA)	$\tan \delta$ 100 Hz	Z 100 kHz +20 °C (Ω)	Z 100 kHz -40 °C (Ω)	ORDERING CODE MAL2250.....		
								BULK PACKAGING		TAPED
								FORM CA	FORM CB	FORM TFA
10	4700	16 x 25	2390	473	0.23	0.022	0.150	54472E3	64472E3	34472E3
	6800	16 x 31	2890	683	0.25	0.019	0.130	54682E3	64682E3	34682E3
16	3300	16 x 20	1840	531	0.20	0.028	0.200	55332E3	65332E3	35332E3
	4700	16 x 31	2890	755	0.22	0.019	0.130	55472E3	65472E3	35472E3
	6800	16 x 35	3100	1091	0.24	0.018	0.130	55682E3	65682E3	-
	8200	18 x 40	3500	1315	0.28	0.018	0.130	55822E3	65822E3	-
25	2200	16 x 20	1840	553	0.16	0.028	0.200	56222E3	66222E3	36222E3
	3300	16 x 31	2890	828	0.16	0.019	0.130	56332E3	66332E3	36332E3
	4700	16 x 35	3100	1178	0.18	0.018	0.130	56472E3	66472E3	-
	6800	18 x 40	3500	1703	0.22	0.018	0.130	56682E3	66682E3	-
35	1000	16 x 20	1840	353	0.12	0.028	0.200	90105E3	90106E3	90103E3
	1500	16 x 20	1840	528	0.12	0.028	0.200	50152E3	60152E3	30152E3
	2200	16 x 31	2890	773	0.14	0.019	0.130	50222E3	60222E3	30222E3
	3300	18 x 31	3000	1155	0.16	0.019	0.130	50332E3	60332E3	-
	4700	18 x 40	3300	1648	0.18	0.018	0.130	50472E3	60472E3	-
50	1000	16 x 25	1800	503	0.10	0.034	0.240	51102E3	61102E3	31102E3
	1200	16 x 31	2200	603	0.10	0.027	0.190	51122E3	61122E3	31122E3
	1500	16 x 31	2200	753	0.10	0.027	0.190	51152E3	61152E3	31152E3
	3300	18 x 40	3200	1653	0.14	0.024	0.168	51332E3	61332E3	-
63	470	16 x 20	1100	299	0.10	0.074	0.520	98475E3	98476E3	98473E3
	680	16 x 20	1100	431	0.10	0.074	0.520	58681E3	68681E3	38681E3
	680	16 x 25	1500	431	0.10	0.054	0.380	98685E3	98686E3	98683E3
	1000	16 x 31	1900	633	0.10	0.042	0.295	58102E3	68102E3	38102E3
	2200	18 x 40	3100	1389	0.12	0.033	0.231	58222E3	68222E3	-
100	330	18 x 20	1700	330	0.07	0.074	2.0	90183E3	90185E3	-

Table 3

EXTENDED VIBRATION SPECIFICATIONS		
PARAMETER	PROCEDURE	REQUIREMENTS
Vibration specifications	From 10 g to 50 g	No visible damage; no leakage of electrolyte; marking legible $\Delta C/C: \pm 5\%$ with respect to initial measurements
Vibration frequency range	10 Hz to 2 kHz	
Vibration profile	- Constant sinus sweep (1 oct./min.) 3 directions 8 h per direction	

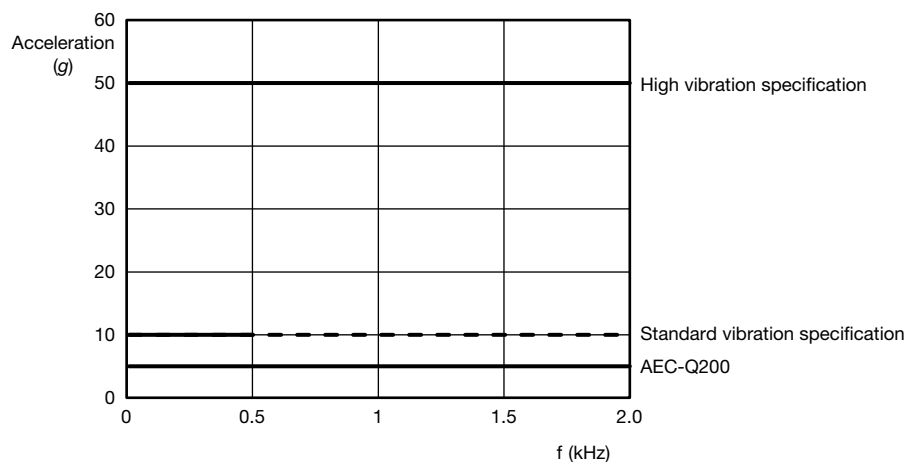


Fig. 5 - Vibration profile

Table 4

ADDITIONAL ELECTRICAL DATA		
PARAMETER	CONDITIONS	VALUE
Voltage		
Surge voltage		$U_s \leq 1.15 \times U_R$
Reverse voltage		$U_{rev} \leq 1 \text{ V}$
Current		
Leakage current	After 2 min at U_R	$I_{L2} \leq 0.01 C_R \times U_R + 3 \mu\text{A}$
Inductance		
Equivalent series inductance (ESL)	Case $\varnothing D \geq 16 \text{ mm}$	Typ. 18 nH
Resistance		
Equivalent series resistance (ESR)	Calculated from $\tan \delta_{max}$ and C_R (see Table 2)	$ESR = \tan \delta / 2 \pi f C_R$

CAPACITANCE (C)

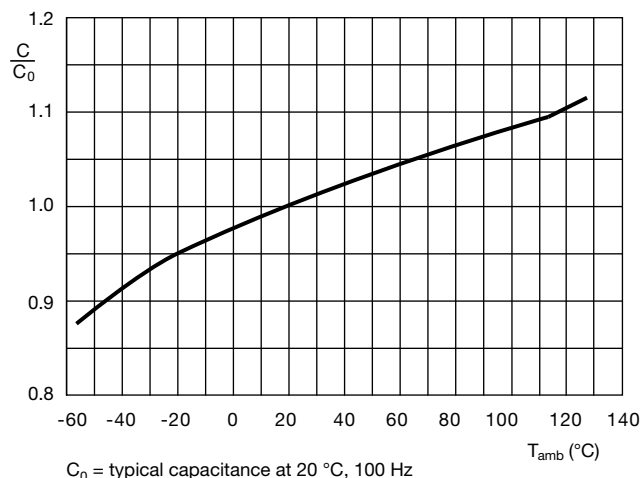


Fig. 6 - Typical multiplier of capacitance as a function of ambient temperature

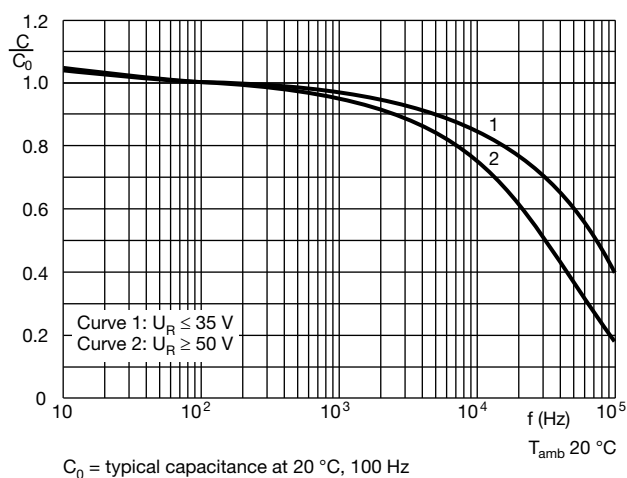


Fig. 7 - Typical multiplier of capacitance as a function of frequency

EQUIVALENT SERIES RESISTANCE (ESR)

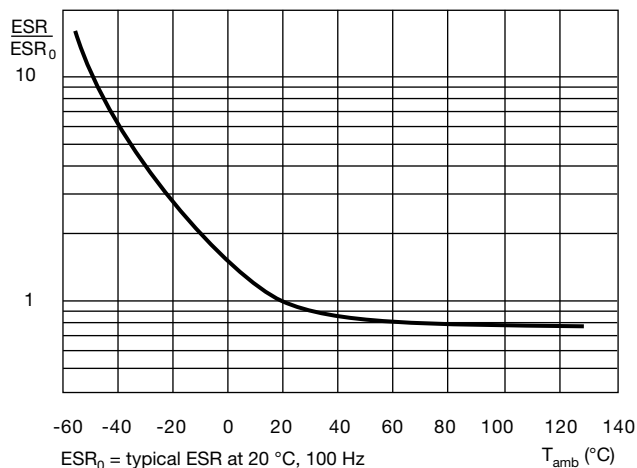


Fig. 8 - Typical multiplier of ESR as a function of ambient temperature

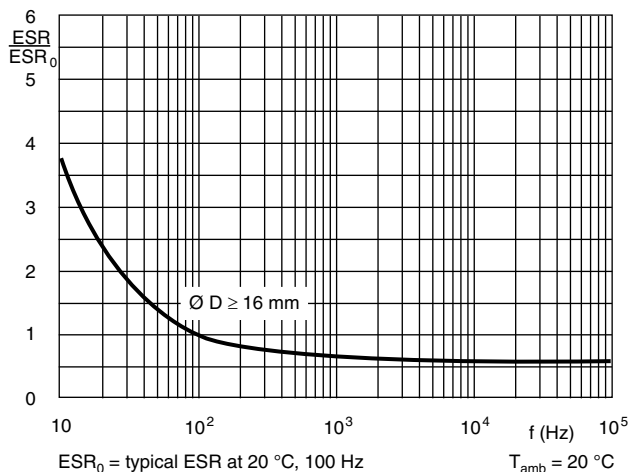


Fig. 9 - Typical multiplier of ESR as a function of frequency

IMPEDANCE (Z)

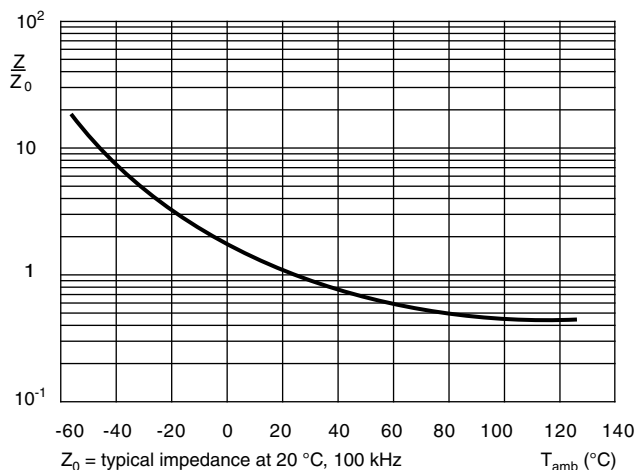


Fig. 10 - Typical multiplier of impedance as a function of ambient temperature

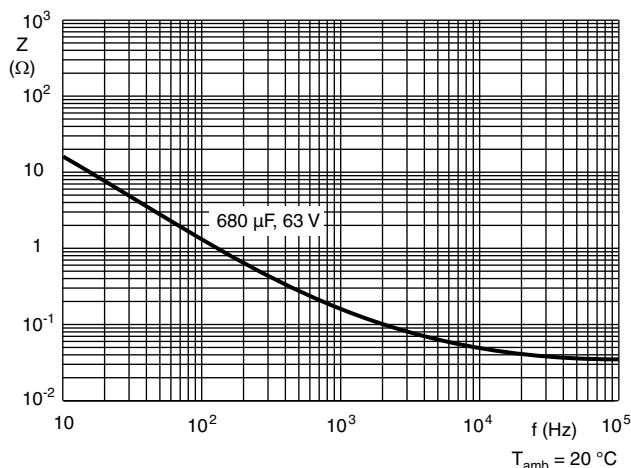


Fig. 11 - Typical impedance as a function of frequency

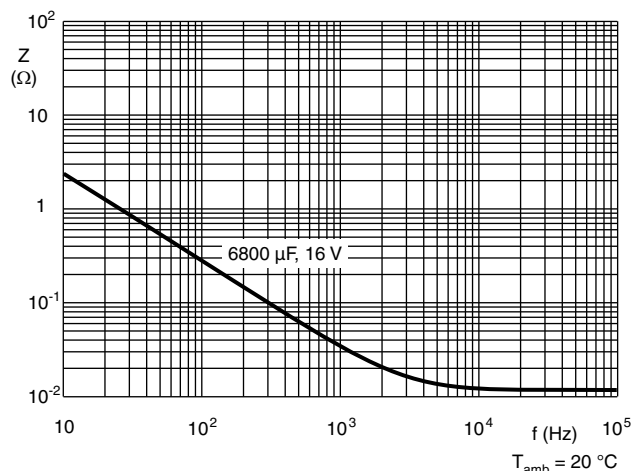


Fig. 12 - Typical impedance as a function of frequency

RIPPLE CURRENT AND USEFUL LIFE

Table 5

ENDURANCE TEST DURATION AND USEFUL LIFE AS A FUNCTION OF CASE SIZE			
NOMINAL CASE SIZE Ø D x L (mm)	CASE CODE	ENDURANCE AT 105 °C (h)	USEFUL LIFE AT 105 °C (h)
16 x 20	19a	3000	7000
16 x 25	19	5000	10 000
16 x 31	20	5000	10 000
16 x 35	21	5000	10 000
18 x 20	1820	3000	7000
18 x 31	1831	6000	10 000
18 x 40	1840	8000	10 000

Note

- Multiplier of useful life code: CCC206

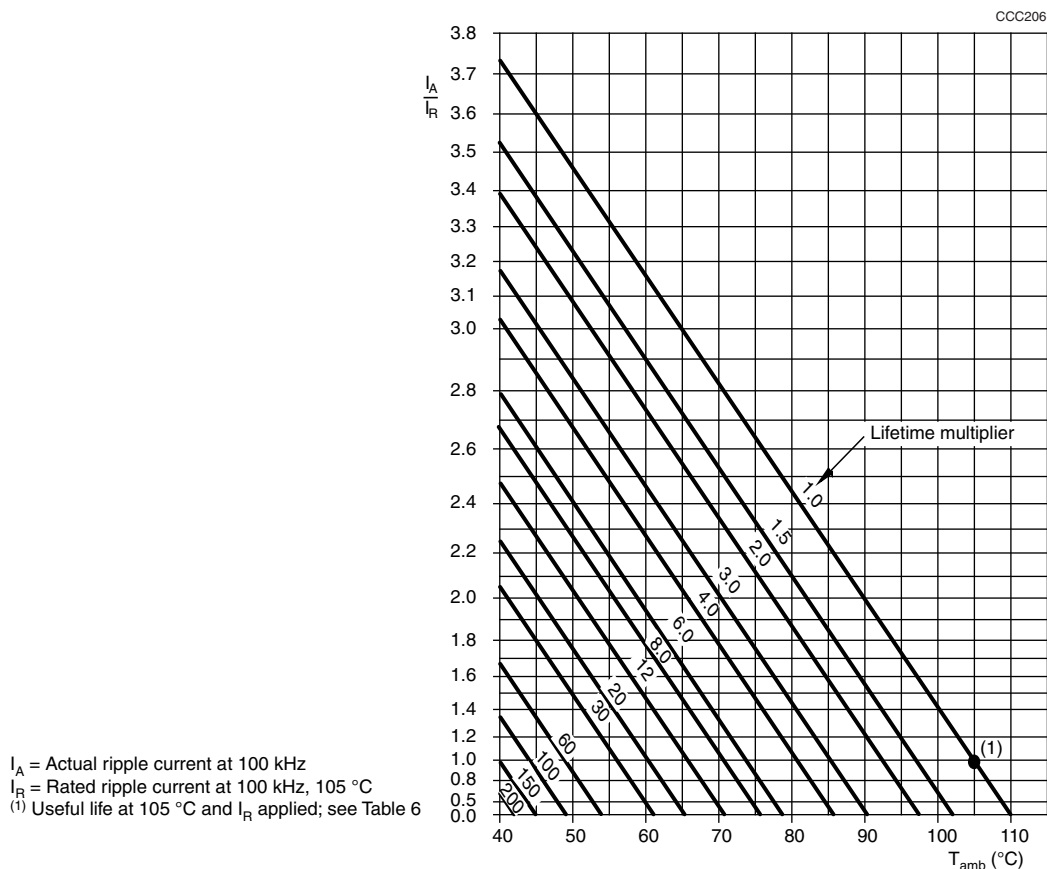


Fig. 13 - Multiplier of useful life as a function of ambient temperature and ripple current load

Table 6

MULTIPLIER OF RIPPLE CURRENT (I_R) AS A FUNCTION OF FREQUENCY						
FREQUENCY (Hz)						
100	300	1000	3000	10 000	30 000	100 000
I_R MULTIPLIER						
0.76	0.85	0.91	0.94	0.96	0.98	1.00

Table 7

TEST PROCEDURES AND REQUIREMENTS			
TEST		PROCEDURE (quick reference)	REQUIREMENTS
NAME OF TEST	REFERENCE		
Endurance	IEC 60384-4 / EN130300 subclause 4.13	$T_{amb} = 105\text{ °C}$; U_R applied; for test duration see Table 3	$\Delta C/C: \pm 20\%$ $\tan \delta \leq 2 \times \text{spec. limit}$ $I_{L2} \leq \text{spec. limit}$
Useful life	CECC 30301 subclause 1.8.1	$T_{amb} = 105\text{ °C}$; U_R and I_R applied; for test duration see Table 3	$\Delta C/C: \pm 30\%$ $\tan \delta \leq 3 \times \text{spec. limit}$ $I_{L2} \leq \text{spec. limit}$ no short or open circuit total failure percentage: $\leq 1\%$
Shelf life (storage at high temperature)	IEC 60384-4 / EN130300 subclause 4.17	$T_{amb} = 105\text{ °C}$; no voltage applied; 1000 h after test: U_R to be applied for 30 min., 24 h to 48 h before measurement	$\Delta C/C: \pm 20\%$ $\tan \delta \leq 2 \times \text{spec. limit}$ $I_{L2} \leq \text{spec. limit}$

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