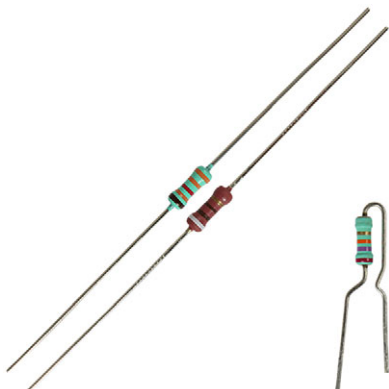


Standard Metal Film Leaded Resistors



FEATURES

- Small size (SFR25 / SFR25H: 0207)
- Low noise (max. 1.5 $\mu\text{V/V}$ for $R > 1 \text{ M}\Omega$)
- Compatible to both lead (Pb)-free and lead containing soldering processes
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912



RoHS
COMPLIANT
HALOGEN
FREE

APPLICATIONS

- General purpose resistors

A homogeneous film of metal alloy is deposited on a high grade ceramic body. After a helical groove has been cut in the resistive layer, tinned connecting leads of electrolytic copper are welded to the end-caps.

The resistors are coated with a colored lacquer (light-green for type SFR25 and red-brown for type SFR25H) which provides electrical, mechanical, and climatic protection. The encapsulation is resistant to all cleaning solvents in accordance with IEC 60068-2-45.

| TECHNICAL SPECIFICATIONS | | |
|--|---|-------------------------------------|
| DESCRIPTION | SFR25 | SFR25H |
| DIN size | 0207 | 0207 |
| Resistance range | 1.0 Ω to 10 $\text{M}\Omega$ | 1.0 Ω to 10 $\text{M}\Omega$ |
| Resistance tolerance | $\pm 5 \%$; $\pm 1 \%$ | |
| Temperature coefficient | $\pm 250 \text{ ppm/K}$; $\pm 100 \text{ ppm/K}$ | |
| Rated dissipation, P_{70} | 0.4 W | 0.5 W |
| Thermal resistance | 200 K/W | 150 K/W |
| Operating voltage, U_{max} , AC/DC | 250 V | 350 V |
| Operating temperature range | $-55 \text{ }^{\circ}\text{C}$ to $+155 \text{ }^{\circ}\text{C}$ | |
| Permissible film temperature | 155 $^{\circ}\text{C}$ | |
| Max. resistance change at rated dissipation $ \Delta R/R \text{ max.} $, after 1000 h | $\pm (2 \% R + 0.05 \Omega)$ | |

Note

- R value is measured with probe distance of 24 mm \pm 1 mm using 4-terminal method

**TEMPERATURE COEFFICIENT AND RESISTANCE RANGE**

| TYPE | TOLERANCE | TCR | RESISTANCE | E-SERIES |
|---------------|-----------|-------------|-----------------|----------|
| SFR25, SFR25H | ± 5 % | ± 250 ppm/K | 1.0 Ω to 4.7 Ω | E24 |
| | | ± 100 ppm/K | > 4.7 Ω to 1 MΩ | |
| | | ± 250 ppm/K | > 1 MΩ to 10 MΩ | |
| | ± 1 % | ± 100 ppm/K | 10 Ω to 1 MΩ | E24; E96 |

PACKAGING

| TYPE | CODE | QUANTITY | PACKAGING STYLE | WIDTH | PITCH | DIMENSIONS |
|---------------|-------------------|----------|--|-------|---------|-------------------------|
| SFR25, SFR25H | A5 | 5000 | Taped acc. to IEC 60286-1 fan-folded in a box | 52 mm | 5 mm | 75 mm x 114 mm x 260 mm |
| | R5 | 5000 | Taped acc. to IEC 60286-1 on a reel | | | 93 mm x 300 mm x 298 mm |
| | A1 | 1000 | Taped acc. to IEC 60286-1 fan-folded in a box | | | 78 mm x 31 mm x 260 mm |
| | N4 ⁽¹⁾ | 4000 | Taped acc. to IEC 60286-2 fan-folded in a box | - | 12.7 mm | 45 mm x 262 mm x 330 mm |

Note

⁽¹⁾ N4 packaging only available for SFR25 and SFR25H radial version

PART NUMBER AND PRODUCT DESCRIPTION

PART NUMBER: SFR2500001001FA500

| | | | | | | | | | | | | | | | | | |
|--------------------|---|---|---|---|----------------|---|---|--|---|---|---|------------------------|---|----------------------|---|---|---|
| S | F | R | 2 | 5 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 1 | F | A | 5 | 0 | 0 |
| TYPE | | VARIANT | | | TCR / MATERIAL | | | RESISTANCE | | | | TOLERANCE | | PACKAGING | | SPECIAL | |
| SFR2500 SFR25H0 | | 0 = neutral Z = value overflow (special) | | | 0 = standard | | | 3 digit value 1 digit multiplier MULTIPLIER 7 = *10 ⁻³ 2 = *10 ² 8 = *10 ⁻² 3 = *10 ³ 9 = *10 ⁻¹ 4 = *10 ⁴ 0 = *10 ⁰ 5 = *10 ⁵ 1 = *10 ¹ | | | | F = ± 1 % J = ± 5 % | | N4 A5 A1 R5 | | The 2 digits are used for all special parts. 00 = standard | |

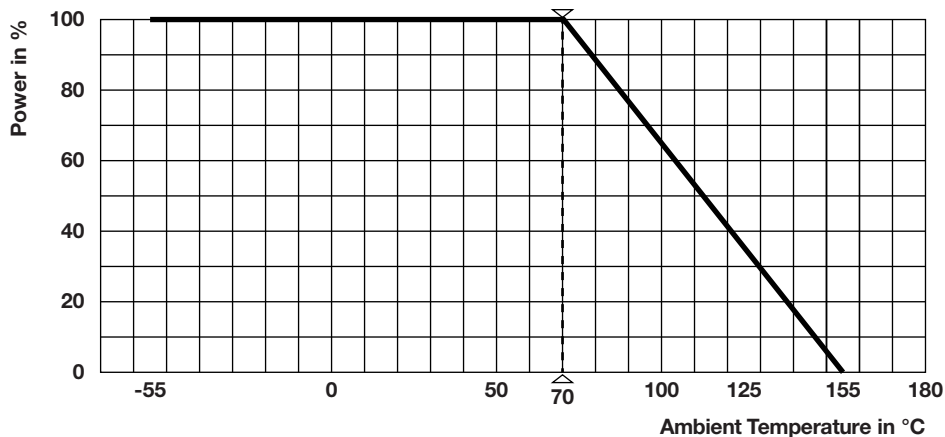
PRODUCT DESCRIPTION: SFR25 1 % A5 1K0

| | | | |
|-----------------|----------------|--------------------------|------------------------------|
| SFR25 | 1 % | A5 | 1K0 |
| TYPE | TOLERANCE | PACKAGING ⁽¹⁾ | RESISTANCE VALUE |
| SFR25 SFR25H | ± 1 % ± 5 % | N4 A5 A1 R5 | 47K = 47 kΩ 51R1 = 51.1 Ω |

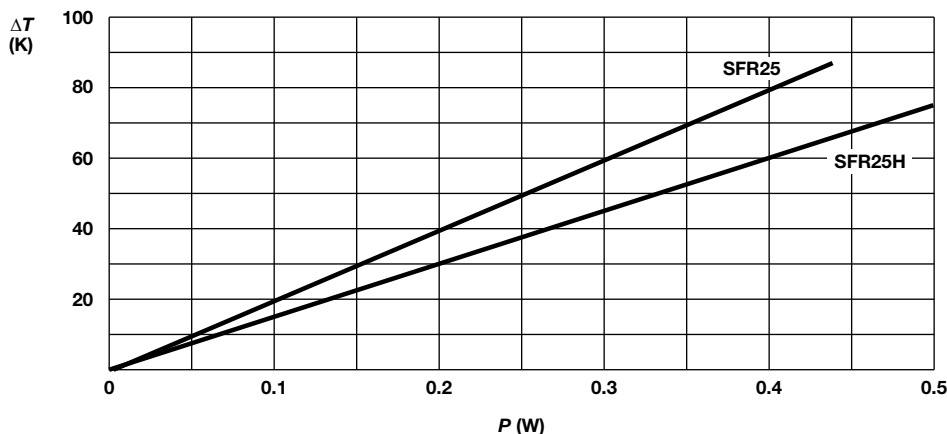
Notes

- The products can be ordered using either the PRODUCT DESCRIPTION or the PART NUMBER

⁽¹⁾ N4 packaging indicates SFR25 and SFR25H radial version

FUNCTIONAL PERFORMANCE

Derating

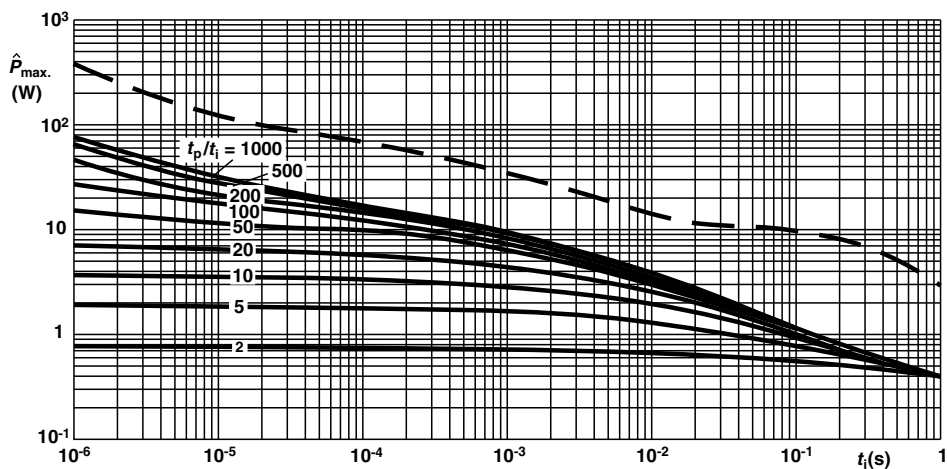
Maximum dissipation ($P_{max.}$) in percentage of rated power as a function of the ambient temperature (T_{amb})



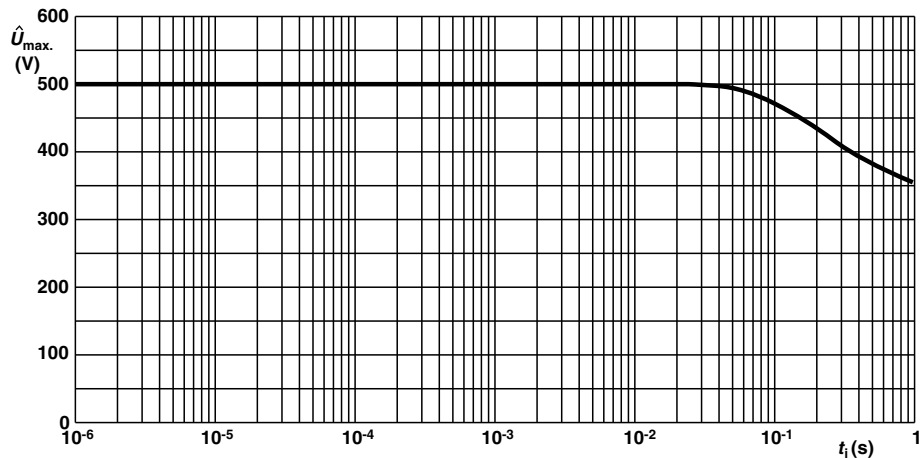
SFR25/SFR25H Hot-spot temperature rise (ΔT) as a function of dissipated power

Note

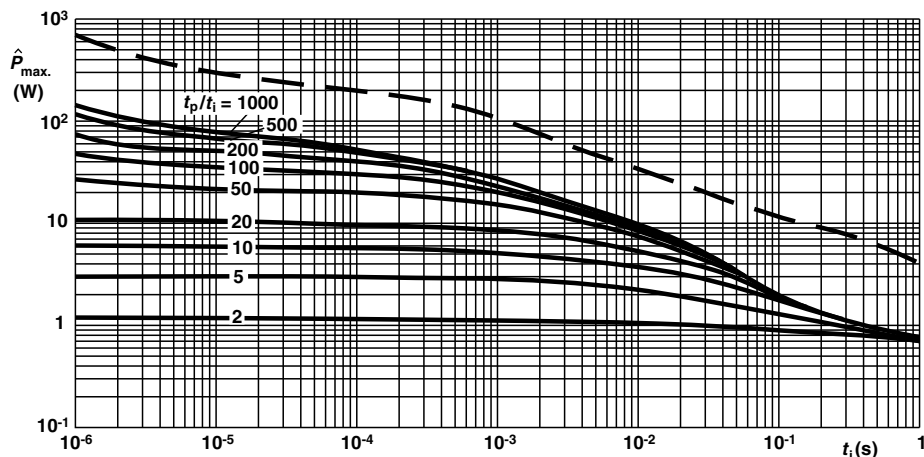
- The maximum permissible hot-spot temperature is 155 °C



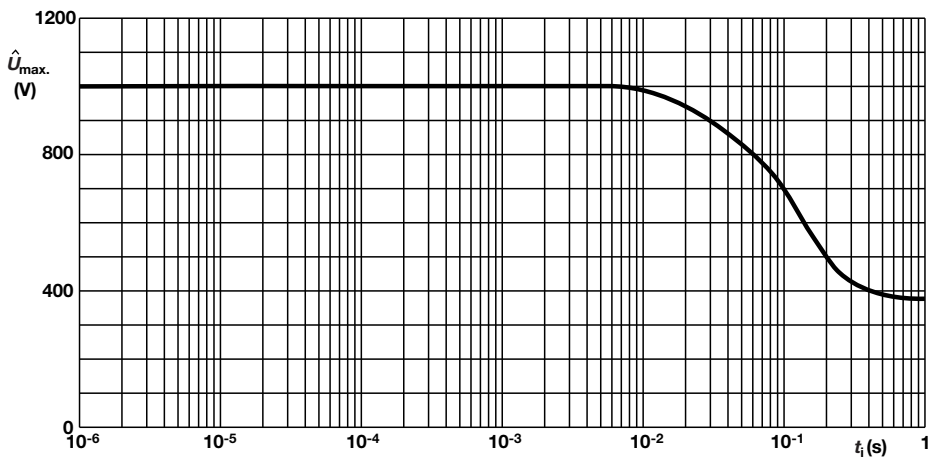
SFR25 Pulse on a regular basis; maximum permissible peak pulse power ($\hat{P}_{max.}$) as a function of pulse duration (t_i)



SFR25 Pulse on a regular basis; maximum permissible peak pulse voltage (\hat{U}_{max}) as a function of pulse duration (t_i)



SFR25H Pulse on a regular basis; maximum permissible peak pulse power (\hat{P}_{max}) as a function of pulse duration (t_i)



SFR25H Pulse on a regular basis; maximum permissible peak pulse voltage (\hat{U}_{max}) as a function of pulse duration (t_i)

TESTS PROCEDURES AND REQUIREMENTS

All tests are carried out in accordance with the following specifications:

- EN 60115-1, generic specification
- IEC 60068-2-xx, test methods

The table presents only the most important tests, for the full test schedule refer to the documents listed above. However, some additional tests and a number of improvements against those minimum requirements have been included. The tests are carried out under standard atmospheric conditions in accordance with IEC 60068-1, 4.3, whereupon the following values are applied:

Temperature: 15 °C to 35 °C

Relative humidity: 25 % to 75 %

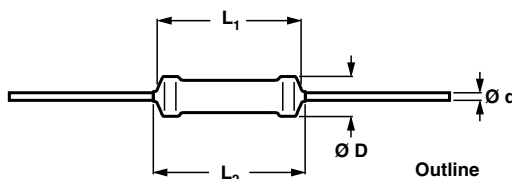
Air pressure: 86 kPa to 106 kPa (860 mbar to 1060 mbar)

A climatic category LCT/ UCT / 56 is applied, defined by the lower category temperature (LCT = -55 °C), the upper category temperature (UCT = 155 °C), and the duration of exposure in the damp heat, steady state test (56 days). The components are mounted for testing on printed circuit boards in accordance with IEC 60115-1, 5.5 unless otherwise specified.

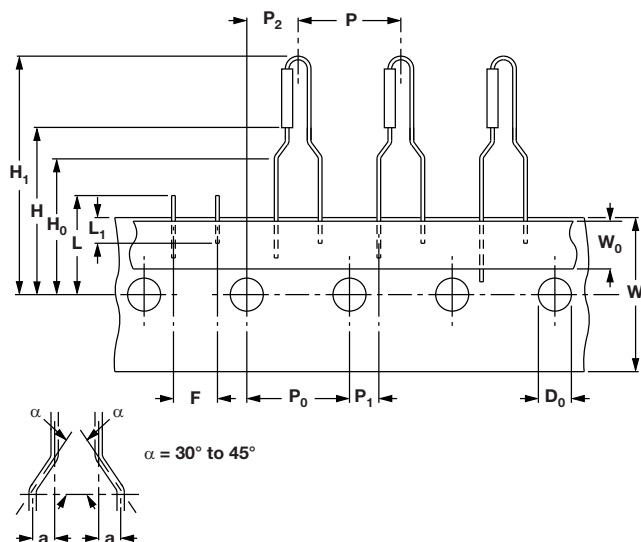
| TEST PROCEDURES AND REQUIREMENTS | | | | | | | |
|----------------------------------|--------------------------------|---------------------------------------|---|--|---------------------------------|----------------------------------|----------------------|
| IEC 60115-1 CLAUSE | IEC 60068-2 TEST METHOD | TEST | PROCEDURE | REQUIREMENTS PERMISSIBLE CHANGE (ΔR_{max}) | | | |
| 5.6 | - | Resistance | - | $\pm 5 \%$; $\pm 1 \%$ | | | |
| 6.2 | - | Temperature coefficient of resistance | At (20 / -55 / 20) °C and (20 / 155 / 20) °C | ± 250 ppm/K; ± 100 ppm/K | | | |
| 6.6 | - | Current noise | IEC 60195 | < 68 k Ω | 68 k Ω to 100 k Ω | > 100 k Ω to 1 M Ω | > 1 M Ω |
| | | | | ≤ 0.1 μ V/V | ≤ 0.1 μ V/V | ≤ 0.1 μ V/V | ≤ 1.5 μ V/V |
| 8.1 | - | Short term overload | Room temperature; $P = 6.25 \times P_n$; (voltage not more than 2 x limiting voltage); 5 s | $\pm (0.25 \% R + 0.05 \Omega)$ | | | |
| 9.5 | 21 (Ua1) 21 (Ub) 21 (Uc) | Robustness of terminations | Tensile, bending, and torsion | $\pm (0.25 \% R + 0.05 \Omega)$ | | | |
| 11.1 | 20 (Ta) | Solderability | at +235 °C; 2 s; solder bath method; SnPb40 | Good tinning ($\geq 95 \%$ covered); no damage | | | |
| | | | at +245 °C; 3 s; solder bath method; SnAg3Cu0.5 | | | | |
| 11.2 | 20 (Tb) | Resistance to soldering heat | Unmounted components (260 \pm 5) °C; (10 \pm 1) s | $\pm (0.25 \% R + 0.05 \Omega)$ | | | |
| 10.1 | 14 (Na) | Rapid change of temperature | 30 min at -55 °C and 30 min at +155 °C; 5 cycles | $\pm (0.25 \% R + 0.05 \Omega)$ | | | |
| 9.9 | 27 (Ea) | Bump | 3 x 1500 bumps in 3 directions; 40 g | $\pm (0.25 \% R + 0.05 \Omega)$; no damage | | | |
| 9.11 | 6 (Fc) | Vibration | 10 sweep cycles per direction; 10 Hz to 2000 Hz 1.5 mm or 200 m/s ² | $\pm (0.25 \% R + 0.05 \Omega)$; no damage | | | |
| 10.3 | | Climatic sequence: | | | | | |
| 10.3.4.2 | 2 (Bb) | Dry heat | 155 °C; 16 h | | | | |
| 10.3.4.3 | 30 (Db) | Damp heat, cyclic | 55 °C; 24 h; 90 % to 100 % RH; 1 cycle | | | | |
| 10.3.4.4 | 1 (Ab) | Cold | -55 °C; 2 h | | | | |
| 10.3.4.5 | 13 (M) | Low air pressure | 1 h; (1 \pm 0.1) kPa; 15 °C to 35 °C | | | | |
| 10.3.4.6 | 30 (Db) | Damp heat, cyclic | 55 °C; 5 days; 95 % to 100 % RH; 5 cycles | $\pm (1 \% R + 0.05 \Omega)$; no visible damage $\pm 2 \% R$; no visible damage | | | |
| 10.3.4.7 | | DC load | apply rated power for 1 min | | | | |

TEST PROCEDURES AND REQUIREMENTS

| IEC 60115-1 CLAUSE | IEC 60068-2 TEST METHOD | TEST | PROCEDURE | REQUIREMENTS PERMISSIBLE CHANGE ($\Delta R_{\max.}$) |
|--------------------|-------------------------|--|--|--|
| 10.4 | 78 (Cab) | Damp heat (steady state) | $(40 \pm 2) ^\circ\text{C}$; 56 days; $(93 \pm 3) \% \text{ RH}$ | $\pm (2 \% R + 0.05 \Omega)$ |
| 7.1 | | Endurance at the rated temperature $70 ^\circ\text{C}$ | $U = \sqrt{P_{70} \times R}$ or $U = U_{\max.}$; 1.5 h on; 0.5 h off $70 ^\circ\text{C}$; 1000 h | $\pm (2 \% R + 0.05 \Omega)$ |

DIMENSIONS

DIMENSIONS - Leded resistor types, mass and relevant physical dimensions

| TYPE | $\varnothing D_{\max.}$ (mm) | L_1 max. (mm) | L_2 max. (mm) | $\varnothing d$ (mm) | MASS (mg) |
|--------|------------------------------|-----------------|-----------------|----------------------|-----------|
| SFR25 | 2.5 | 6.5 | 7.5 | 0.58 ± 0.05 | 205 |
| SFR25H | 2.5 | 6.5 | 7.5 | 0.58 ± 0.05 | 205 |

SFR25, SFR25H WITH RADIAL TAPING

DIMENSIONS in millimeters

| | | |
|---|-------|-------------------|
| Pitch of components | P | 12.7 ± 1.0 |
| Feed-hole pitch | P_0 | 12.7 ± 0.2 |
| Feed-hole center to lead at topside at the tape | P_1 | 3.85 ± 0.5 |
| Feed-hole center to body center | P_2 | 6.35 ± 1.0 |
| Lead-to-lead distance | F | $4.8 + 0.7 / - 0$ |
| Tape width | W | 18.0 ± 0.5 |
| Minimum hold down tape width | W_0 | 5.5 |
| Maximum component height | H_1 | 29 |
| Lead wire clinch height | H_0 | 16.5 ± 0.5 |
| Height of component from tape center | H | 19.5 ± 1 |
| Feed-hole diameter | D_0 | 4.0 ± 0.2 |
| Maximum length of snapped lead | L | 11.0 |
| Minimum lead wire (tape portion) shortest lead | L_1 | 2.5 |

Note

- Please refer to document "Packaging" for more detail (www.vishay.com/doc?28721)

MARKING

The nominal resistance and tolerance are marked on the resistor using four or five colored bands in accordance with IEC 60062, marking codes for resistors and capacitors.

**HISTORICAL 12NC INFORMATION**

- The resistors had a 12-digit numeric code starting with 23.
- The subsequent 6 digits for 1 % or 7 digits for 5 % indicated the resistor type and packaging.
- The remaining digits indicated the resistance value:
 - The first 3 digits for 1 % or 2 digits for 5 % indicated the resistance value.
 - The last digit indicated the resistance decade.

Resistance Decade for ± 5 % Tolerance

| RESISTANCE DECADE | LAST DIGIT |
|----------------------------------|------------|
| 0.10 Ω to 0.91 Ω | 7 |
| 1 Ω to 9.1 Ω | 8 |
| 10 Ω to 91 Ω | 9 |
| 100 Ω to 910 Ω | 1 |
| 1 k Ω to 9.1 k Ω | 2 |
| 10 k Ω to 91 k Ω | 3 |
| 100 k Ω to 910 k Ω | 4 |
| 1 M Ω to 9.1 M Ω | 5 |
| = 10 M Ω | 6 |

Resistance Decade for ± 1 % Tolerance

| RESISTANCE DECADE | LAST DIGIT |
|----------------------------------|------------|
| 1 Ω to 9.76 Ω | 8 |
| 10 Ω to 97.6 Ω | 9 |
| 100 Ω to 976 Ω | 1 |
| 1 k Ω to 9.76 k Ω | 2 |
| 10 k Ω to 97.6 k Ω | 3 |
| 100 k Ω to 976 k Ω | 4 |
| 1 M Ω to 9.76 M Ω | 5 |
| = 10 M Ω | 6 |

12NC Example

The 12NC of a SFR25 resistor, value 5600 $\Omega \pm 5$ %, taped on a bandolier of 5000 units in ammpack was: 2322 181 43562.

HISTORICAL 12NC - Resistor type and packaging

| TYPE | TOL. | 23.. | | | |
|--------|-----------|-----------------------|----------------|----------------|-------------------|
| | | BANDOLIER IN AMMOPACK | | | BANDOLIER ON REEL |
| | | RADIAL TAPED | STRAIGHT LEADS | | STRAIGHT LEADS |
| | | 4000 UNITS | 1000 UNITS | 5000 UNITS | 5000 UNITS |
| SFR25 | ± 5 % | ..06 184 03... | ..22 181 53... | ..22 181 43... | ..22 181 63... |
| | ± 1 % | - | - | ..22 188 2... | ..06 181 8.... |
| SFR25H | ± 5 % | ..06 186 03... | ..22 186 16... | ..22 186 76... | ..06 186 63... |
| | ± 1 % | - | - | ..22 186 3.... | ..06 186 8.... |



Disclaimer

ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Vishay Intertechnology, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Vishay"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Vishay makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Vishay disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Statements regarding the suitability of products for certain types of applications are based on Vishay's knowledge of typical requirements that are often placed on Vishay products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and / or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Vishay's terms and conditions of purchase, including but not limited to the warranty expressed therein.

Hyperlinks included in this datasheet may direct users to third-party websites. These links are provided as a convenience and for informational purposes only. Inclusion of these hyperlinks does not constitute an endorsement or an approval by Vishay of any of the products, services or opinions of the corporation, organization or individual associated with the third-party website. Vishay disclaims any and all liability and bears no responsibility for the accuracy, legality or content of the third-party website or for that of subsequent links.

Vishay products are not designed for use in life-saving or life-sustaining applications or any application in which the failure of the Vishay product could result in personal injury or death unless specifically qualified in writing by Vishay. Customers using or selling Vishay products not expressly indicated for use in such applications do so at their own risk. Please contact authorized Vishay personnel to obtain written terms and conditions regarding products designed for such applications.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Vishay. Product names and markings noted herein may be trademarks of their respective owners.