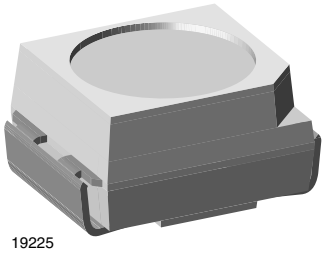
Standard SMD LED PLCC-2



19225

DESCRIPTION

This device has been designed to meet the increasing demand for blue SMD LED.

The package of the VLMB41.. is the PLCC-2.

It consists of a lead frame which is embedded in a white thermoplast. The reflector inside this package is filled with clear epoxy.

PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD PLCC-2
- Product series: standard
- Angle of half intensity: ± 60°

FEATURES

- High efficient InGaN technology
- EIA and ICE standard package
- Compatible with IR reflow, vapor phase and wave solder processes according to CECC 00802 and J-STD-020
- Available in 8 mm tape reel
- Preconditioning according to JEDEC® level 2 a
- ESD withstand voltage: up to 2 kV according to JESD22-A114-B
- AEC-Q101 qualified
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

AUTOMOTIVE GRADE

Pb-free

e3

RoHS COMPLIANT

HALOGEN FREE

GREEN (5-2008)

APPLICATIONS

- Automotive: backlighting in dashboards and switches
- Telecommunication: indicator and backlighting in telephone and fax
- Backlighting for audio and video equipment
- Backlighting in office equipment
- Indoor and outdoor message boards
- Flat backlight for LCDs, switches, and symbols
- Illumination purposes, alternative to incandescent lamps
- General use

PARTS TABLE

PART	COLOR	LUMINOUS INTENSITY (mcd)			at I_F (mA)	WAVELENGTH (nm)			at I_F (mA)	FORWARD VOLTAGE (V)			at I_F (mA)	TECHNOLOGY
		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		
VLMB41P1Q2-GS08	Blue	45	90	112	10	462	469	476	10	-	3.2	4.2	20	InGaN on Sapphire
VLMB41P1Q2-GS18	Blue	45	90	112	10	462	469	476	10	-	3.2	4.2	20	InGaN on Sapphire
VLMB41P2Q2-GS08	Blue	56	90	112	10	462	469	476	10	-	3.2	4.2	20	InGaN on Sapphire

ABSOLUTE MAXIMUM RATINGS (T_{amb} = 25 °C, unless otherwise specified)

VLMB41..

PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT
DC forward current	$T_{amb} \leq 80$ °C	I_F	20	mA
Surge forward current	$t_p \leq 10$ µs	I_{FSM}	0.1	A
Power dissipation		P_V	84	mW
Junction temperature		T_j	110	°C
Operating temperature range		T_{amb}	-40 to +100	°C
Storage temperature range		T_{stg}	-40 to +100	°C
Thermal resistance junction to ambient	Mounted on PC board (pad size > 16 mm²)	R_{thJA}	360	K/W

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OPTICAL AND ELECTRICAL CHARACTERISTICS (T_{amb} = 25 °C, unless otherwise specified)
VLMB41.., BLUE

PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX	UNIT
Luminous intensity	I_F = 10 mA	VLMB41P1Q2	I_V	45	90	112	mcd
		VLMB41P2Q2	I_V	56	90	112	mcd
Dominant wavelength	I_F = 10 mA		λ_d	462	469	476	nm
Peak wavelength	I_F = 10 mA		λ_p	-	464	-	nm
Angle of half intensity	I_F = 10 mA		φ	-	± 60	-	°
Forward voltage	I_F = 20 mA		V_F	-	3.2	4.2	V
Temperature coefficient of V_F	I_F = 10 mA		TC_{VF}	-	-3	-	mV/K
Temperature coefficient of I_V	I_F = 10 mA		TC_{IV}	-	-0.4	-	%/K

Note

- Not designed for reverse operation

LUMINOUS INTENSITY CLASSIFICATION

GROUP	LIGHT INTENSITY (mcd)		
	OPTIONAL	MIN.	MAX.
P	1	45	56
	2	56	71
Q	1	71	90
	2	90	112

Note

- Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of ± 11 %.
  These type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel). In order to ensure availability, single brightness groups are not be orderable.
  In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped on any one reel.
  In order to ensure availability, single wavelength groups are not be orderable

COLOR CLASSIFICATION

GROUP	BLUE	
	DOM. WAVELENGTH (nm)	
	MIN.	MAX.
3	462	468
4	466	472
5	470	476

Note

- Wavelengths are tested at a current pulse duration of 25 ms

CROSSING TABLE

VISHAY	OSRAM
VLMB41..	LBT67C

TYPICAL CHARACTERISTICS (T_{amb} = 25 °C, unless otherwise specified)

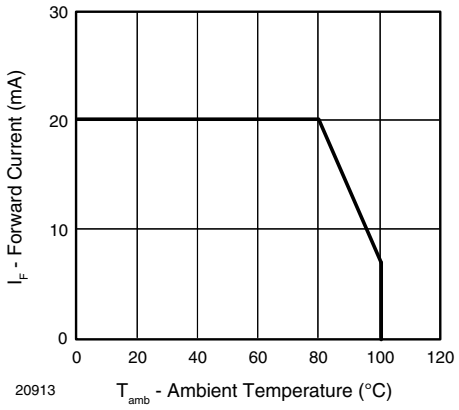


Fig. 1 - Forward Current vs. Ambient Temperature

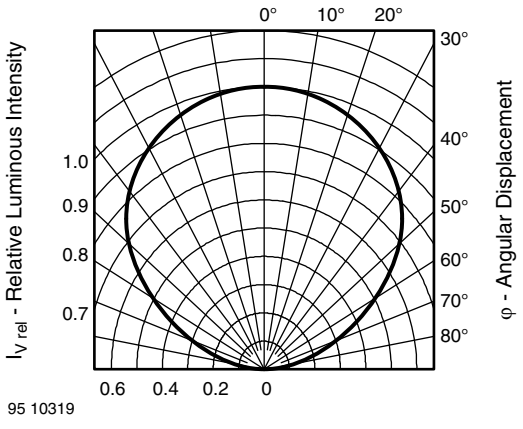


Fig. 2 - Relative Luminous Intensity vs. Angular Displacement

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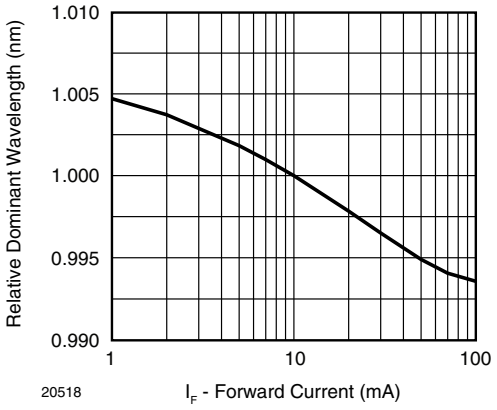


Fig. 3 - Relative Dominant Wavelength vs. Forward Current

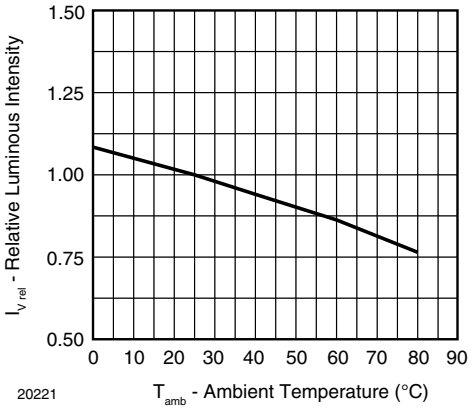


Fig. 6 - Relative Luminous Intensity vs. Ambient Temperature

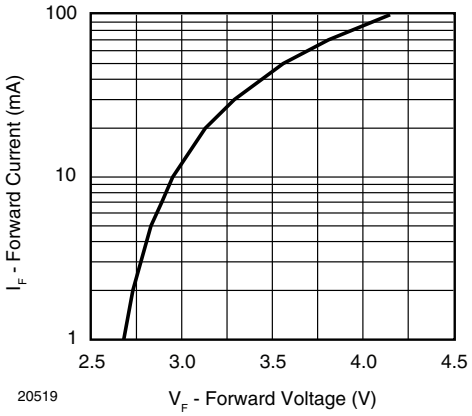


Fig. 4 - Forward Current vs. Forward Voltage

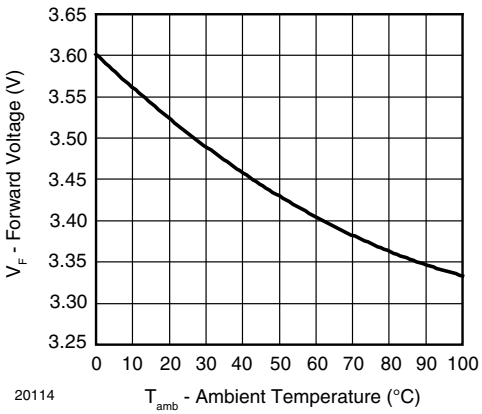


Fig. 7 - Forward Voltage vs. Ambient Temperature

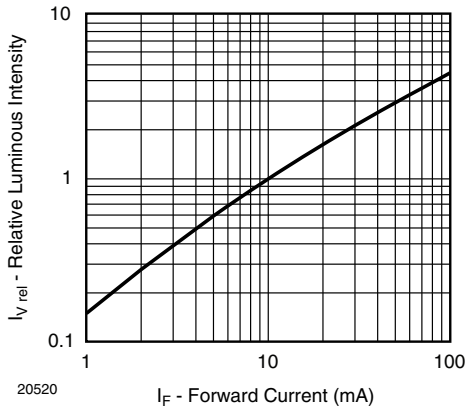
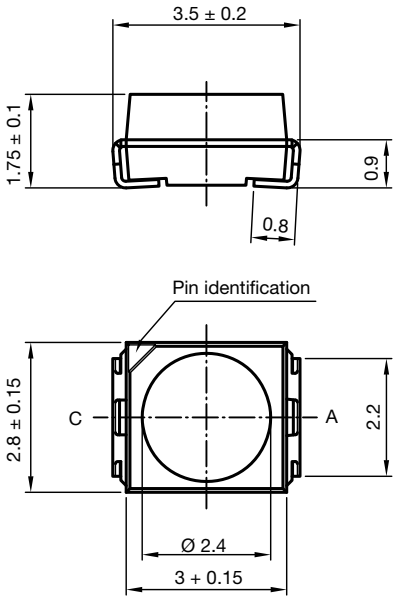


Fig. 5 - Relative Luminous Intensity vs. Forward Current

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PACKAGE DIMENSIONS in millimeters

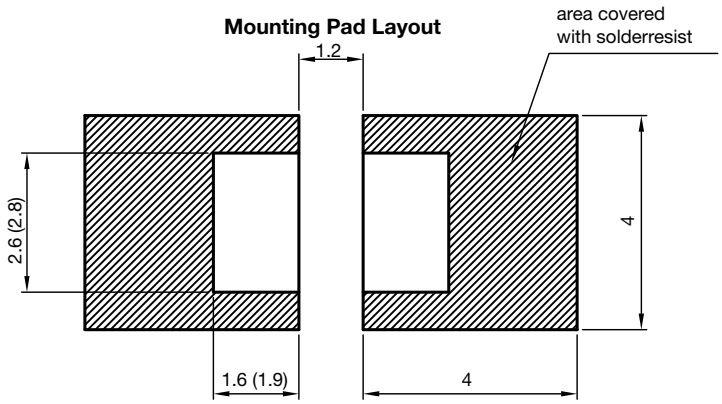


technical drawings
according to DIN
specifications

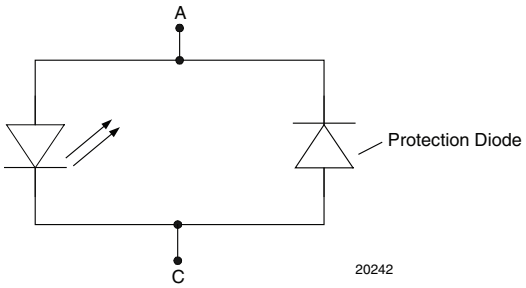
Dimensions in mm

Drawing-No.: 6.541-5089.01-4
Issue: 2; 23.09.13

Mounting Pad Layout



Dimensions: reflow and vapor phase (wave soldering)



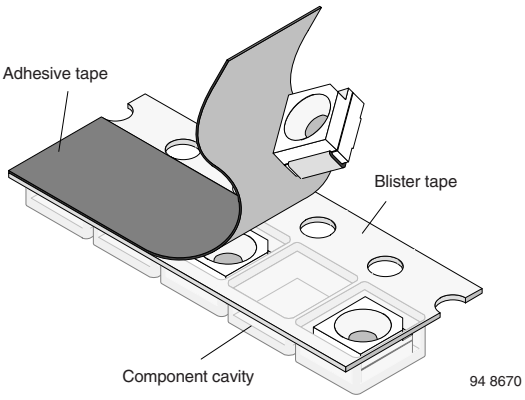
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METHOD OF TAPING / POLARITY AND TAPE AND REEL

SMD LED (VLM.3..., VLM.4...-SERIES)

Vishay's LEDs in SMD packages are available in an antistatic 8 mm blister tape (in accordance with DIN IEC 40 (CO) 564) for automatic component insertion. The blister tape is a plastic strip with impressed component cavities, covered by a top tape.



TAPING OF VLM.3..., VLM.4...

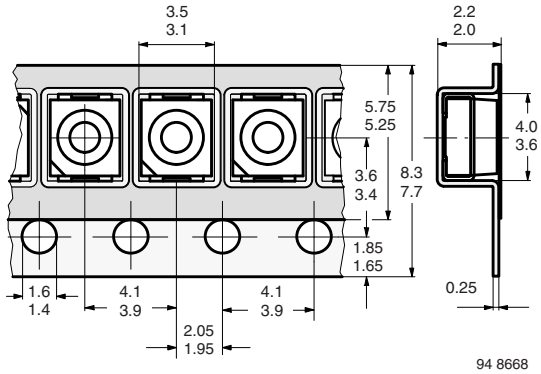


Fig. 8 - Tape Dimensions in mm for PLCC-2

REEL PACKAGE DIMENSION IN MILLIMETERS FOR SMD LEDS, TAPE OPTION GS08 (= 1500 PCS.)

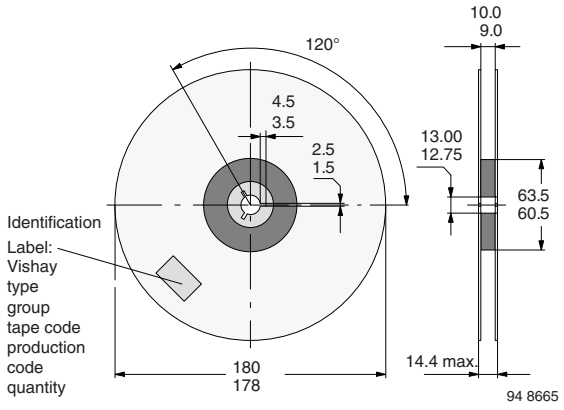


Fig. 9 - Reel Dimensions - GS08

REEL PACKAGE DIMENSION IN MILLIMETERS FOR SMD LEDS, TAPE OPTION GS18 (= 8000 PCS.) PREFERRED

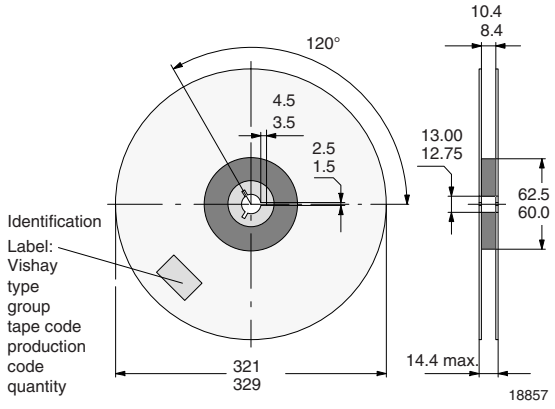


Fig. 10 - Reel Dimensions - GS18

SOLDERING PROFILE

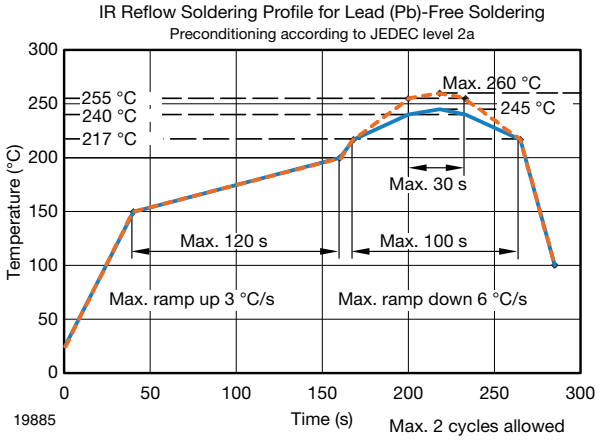


Fig. 11 - Vishay Lead (Pb)-free Reflow Soldering Profile (according to J-STD-020)

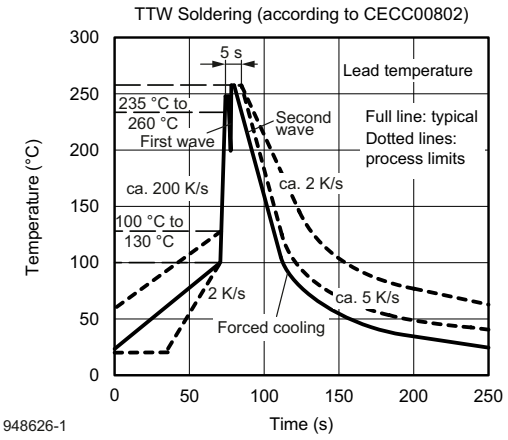
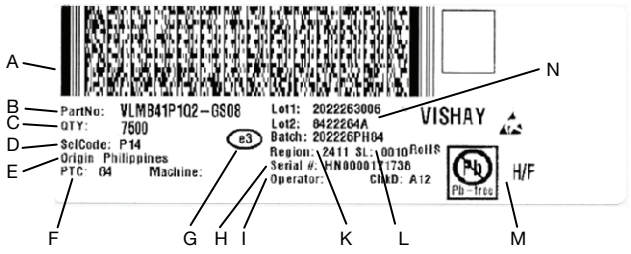


Fig. 12 - Double Wave Soldering of Opto Devices (all Packages)

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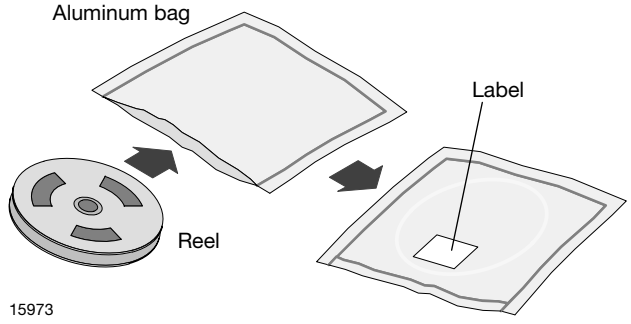
BAR CODE PRODUCT LABEL (example)



A. 2D barcode
B. Part No: Vishay part number
C. QTY: quantity
D. SelCode: selection bin code
E. Country of origin
F. PTC: production plant code
G. Termination finish
H. Region code
I. Serial#: serial number
K. Batch number: year, week, country code, plant code
L. SL: storage location
M. Environmental symbols: RoHS, lead (Pb)-free, halogen-free
N. Lot numbers

DRY PACKING

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

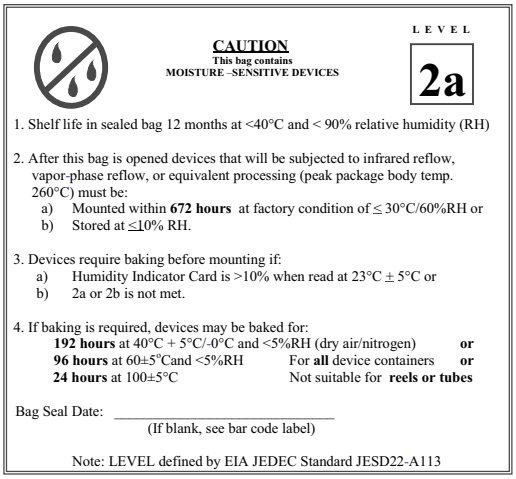
- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C / - 0 °C and < 5 % RH (dry air / nitrogen) or
96 h at 60 °C + 5 °C and < 5 % RH for all device containers or
24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2a label is included on all dry bags.



Example of JESD22-A112 level 2a label

ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electrostatic sensitive devices warning labels are on the packaging.

VISHAY SEMICONDUCTORS STANDARD BAR CODE LABEL

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.

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