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Lead (Pb)-Bearing Thick Film, Rectangular Chip Resistors



FEATURES

- High pulse performance (time/power)
- · Metal glaze on high quality ceramic
- · Protective overglaze
- · Lead (Pb)-bearing solder contacts on Ni barrier layer

STANDARD ELECTRICAL SPECIFICATIONS									
MODEL	CASE SIZE INCH	CASE SIZE METRIC	POWER RATING P _{70 °C} W	RATED VOLTAGE V	TEMPERATURE COEFFICIENT ppm/K	TOLERANCE %	$\begin{array}{c} \textbf{RESISTANCE} \\ \textbf{RANGE} \\ \Omega \end{array}$	E-SERIES	
CRCW1206-37	1206	3216	0.25	200	± 200	± 10	5.1 to 10M	E24	
CRCW1210-37	1210	3225	0.33	200	± 200	± 10	5.1 to 10M	E24	
CRCW2512-37	2512	6332	1.0	500	± 200	± 10	5.1 to 10M	E24	

Notes

- These resistors do not feature a lifetime limitation when operated within the limits of rated dissipation, permissible operating voltage and
 permissible film temperature. However, the resistance typically increases due to the resistor's film temperature over operating time, generally
 known as drift. The drift may exceed the stability requirements of an individual application circuit and thereby limits the functional lifetime.
- Marking and packaging: See document "Surface Mount Resistor Marking" (www.vishav.com/doc?20020).
- · Power rating depends on the max. temperature at the solder point, the component placement density and the substrate material.

TECHNICAL SPECIFICATIONS							
PARAMETER	UNIT	CRCW1206-37	CRCW1210-37	CRCW2512-37			
Rated dissipation at P ₇₀ (2)	W	0.25	0.33	1.0			
Rated voltage U _{max.} AC/DC	V	200	500				
Insulation voltage U _{ins} (1 min)	V	> 300					
Thermal resistance (1)	K/W	≤ 220	≤ 140	≤ 65			
Category temperature range	°C	- 55 to + 155					
Weight	mg	10	16	40.5			

Notes

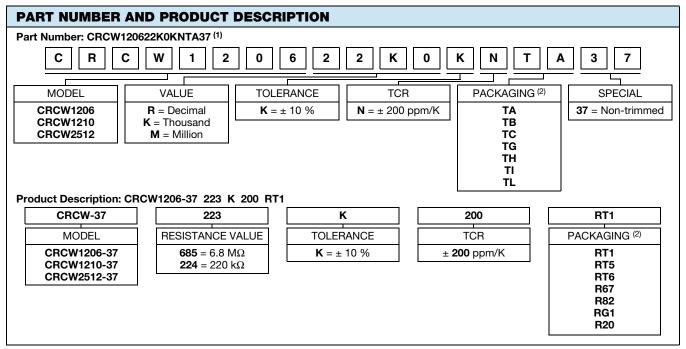
⁽¹⁾ For size 1206 the measuring conditions are in acc. to EN 140401-802. For all other sizes the result depends on the solder pad dimensions.

⁽²⁾ The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature of 155 °C is not exceeded.



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Notes

- (1) Preferred way for ordering products is by use of the Part Number.
- (2) Please refer to table PACKAGING, see below.

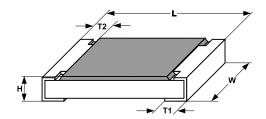
PACKAGING											
	REEL										
MODEL	TAPE WIDTH	DIAMETER	PITCH	PIECES/ REEL	PACKAGING CODE						
MODEL					PART NUMBER		PRODUCT DESC.				
					PAPER	BLISTER	PAPER	BLISTER			
D25/CRCW1206-37	8 mm	180 mm/7"	4 mm	5000	TA	TI	RT1	RG1			
		285 mm/11.25"	4 mm	10 000	TB		RT5				
		330 mm/13"	4 mm	20 000	TC	TL	RT6	R20			
		180 mm/7"	4 mm	5000	TA		RT1				
CRCW1210-37	12 mm	285 mm/11.25"	4 mm	10 000	TB		RT5				
		330 mm/13"	4 mm	20 000	TC		RT6				
CRCW2512-37	12 mm	180 mm/7"	8 mm	2000		TG		R67			
UNUVV2312-31			4 mm	4000		TH		R82			

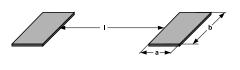


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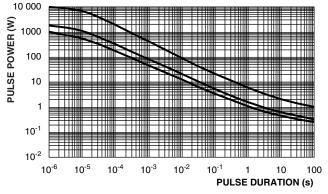
DIMENSIONS



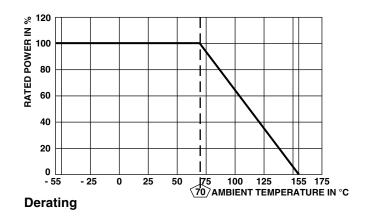


SIZE DIMENSIONS in millimeters						SOLDER PAD DIMENSIONS in millimeters						
SIZE DIMENSIONS IN MINIMINETERS					REFLOW SOLDERING WAVE SOLDERING							
INCH	METRIC	L	W	Н	T1	T2	а	b	I	а	b	I
1206	3216	3.2 + 0.10 - 0.20	1.6 ± 0.15	0.55 ± 0.05	0.45 ± 0.2	0.4 ± 0.2	0.9	1.7	2.0	1.1	1.7	2.3
1210	3225	3.2 ± 0.2	2.5 ± 0.2	0.55 ± 0.05	0.45 ± 0.2	0.4 ± 0.2	0.9	2.5	2.0	1.1	2.5	2.2
2512	6332	6.3 ± 0.2	3.15 ± 0.15	0.6 ± 0.1	0.6 ± 0.2	0.6 ± 0.2	1.0	3.2	5.2	1.2	3.2	5.2

FUNCTIONAL PERFORMANCE



Maximum pulse dissipation as a function of the pulse duration for one.pulse loading of CRCW...-37 resistors







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TEST PROCEDURES AND REQUIREMENTS						
	EN 60115-1					
TEST (CLAUSE)	CONDITIONS OF TEST	REQUIREMENTS STABILITY CLASS 2 OR BETTER 5.1 Ω to 10 MΩ				
	Stability for product types:					
	CRCW37					
Resistance (4.5)	-	± 10 %				
Temperature coefficient (4.8.4.2)	(20/- 55/20) °C and (20/125/20) °C	± 200 ppm/K				
Overload (4.13)	$U = 2.5 \times (P_{70} \times R)^{1/2}$ $\leq 2 \times U_{\text{max.}};$ duration: According the style	$\pm (0.25 \% R + 0.05 \Omega)$				
Solderability (4.17.5)	Aging 4 h at 155 °C, dryheat solder bath method; 235 °C; 2 s visual examination	Good tinning (≥ 95 % covered) no visible damage				
Resistance to soldering heat (4.18.2)	Solder bath method; (260 ± 5) °C; (10 ± 1) s	$\pm (0.25 \% R + 0.05 \Omega)$				
Rapid change of temperature (4.19)	30 min at LCT = - 55 °C; 30 min at UCT = 125 °C; 5 cycles	$\pm (0.25 \% R + 0.05 \Omega)$				
Damp heat, steady state (4.24)	(40 ± 2) °C; 56 days; (93 ± 3) % RH	$\pm (1 \% R + 0.05 \Omega)$				
Climatic sequence (4.23)	16 h at UCT = 125 °C; 1 cycle at 55 °C; 2 h at LCT = -55 °C; 1 h/1 kPa at 15 °C to 35 °C; 5 cycles at 55 °C U = (P ₇₀ x R) ^{1/2} U = U _{max} ; whichever is less severe	± (1 % <i>R</i> + 0.05 Ω)				
Endurance at 70 °C (4.25.1)	$U = (P_{70} \times R)^{1/2}$ $U = U_{\text{max}}$; whichever is less severe 1.5 h "on"; 0.5 h "off"; 70 °C; 1000 h	± (1 % R + 0.05 Ω)				
Extended endurance (4.25.1.8)	Duration extended to 8000 h	± (2 % R + 0.1 Ω)				
Endurance at upper category temperature (4.25.3)	UCT = 125 °C; 1000 h	± (1 % R + 0.05 Ω)				

APPLICABLE SPECIFICATIONS

EN 60115-1 Generic specification
 EN 140400 Sectional specification
 EN 140401-802 Detail specification

• IEC 60068-2-X Variety of environmental test procedures

• IEC 60286-3 Packaging of SMD components



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