Solid Tantalum Chip Capacitors, TANTAMOUNT™, Conformal Coated Case, Low ESR, DLA Approved

FEATURES
- High reliability
- Surge current testing per MIL-PRF-55365 options
- Low ESR
- Tin / lead (SnPb) termination
- Mounting: surface mount
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

PERFORMANCE / ELECTRICAL CHARACTERISTICS
www.vishay.com/doc?40211
Operating Temperature: -55 °C to +125 °C
(above 85 °C, voltage derating is required)
Capacitance Range: 4.7 μF to 680 μF

Capacitance Tolerance: ± 10 %, ± 20 % standard
Voltage Rating: 4 VDC to 50 VDC
Moisture Sensitivity Level 2a

ORDERING INFORMATION

<table>
<thead>
<tr>
<th>DRAWING</th>
<th>DASH NUMBER</th>
<th>CAPACITANCE TOLERANCE</th>
<th>TERMINATION FINISH</th>
<th>RELIABILITY GRADE</th>
<th>SURGE CURRENT OPTION</th>
<th>PACKAGING</th>
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<td>14002</td>
<td>-001</td>
<td>K = ± 10 %</td>
<td>E = solder plated</td>
<td>S = voltage aging</td>
<td>A = 10 cycles at +25 °C</td>
<td>Blank = full 7&quot; reel</td>
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<td>M = ± 20 %</td>
<td>(Sn/Pb solder)</td>
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<td>B = 10 cycles at -55 °C and +85 °C after voltage aging</td>
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<td>C = 10 cycles at -55 °C and +85 °C before voltage aging</td>
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<td>Z = no surge</td>
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DIMENSIONS in inches [millimeters]

Tantalum wire nib identifies anode (+) terminal

CASE CODE L (MAX.) W H A B D (REF.) J (MAX.)
B 0.158 [4.0] 0.110 + 0.012 / - 0.016 [2.8 + 0.3 / - 0.4] 0.075 + 0.012 / - 0.024 [1.9 + 0.3 / - 0.6] 0.031 ± 0.012 [0.8 ± 0.3] 0.097 ± 0.016 [2.5 ± 0.4] 0.138 [3.5] 0.004 [0.1]
C 0.281 [7.1] 0.126 ± 0.012 [3.2 ± 0.3] 0.098 ± 0.012 [2.5 ± 0.3] 0.051 ± 0.012 [1.3 ± 0.3] 0.180 ± 0.024 [4.6 ± 0.6] 0.236 [6.0] 0.004 [0.1]
D 0.293 [7.4] 0.170 ± 0.012 / - 0.024 [4.3 ± 0.3 / - 0.6] 0.110 ± 0.012 [2.8 ± 0.3] 0.051 ± 0.012 [1.3 ± 0.3] 0.180 ± 0.024 [4.6 ± 0.6] 0.253 [6.4] 0.004 [0.1]
R 0.283 [7.2] 0.235 + 0.012 / - 0.024 [6.0 + 0.3 / - 0.6] 0.136 + 0.012 / - 0.016 [3.5 + 0.3 / - 0.4] 0.051 ± 0.012 [1.3 ± 0.3] 0.180 ± 0.024 [4.6 ± 0.6] 0.243 [6.2] 0.004 [0.1]

Note
- The anode termination (D less B) will be a minimum of 0.010” (0.25 mm)
# RATINGS AND CASE CODES

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# STANDARD RATINGS

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<th>CAPACITANCE (μF)</th>
<th>CASE CODE</th>
<th>PART NUMBER</th>
<th>MAX. DCL (μA)</th>
<th>MAX. DF (%)</th>
<th>MAX. ESR AT +25 °C (Ω)</th>
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Note
- Part number definitions:
  1. Capacitance tolerance: K, M
  2. Surge current: A, B, C, Z
  3. Packaging: blank, /HR

For technical questions, contact: tantalum@vishay.com
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Revision: 17-Jul-2018
Document Number: 40172
### STANDARD RATINGS

<table>
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<tr>
<th>CAPACITANCE (μF)</th>
<th>CASE CODE</th>
<th>PART NUMBER</th>
<th>MAX. DCL (μA)</th>
<th>MAX. DF (%)</th>
<th>MAX. ESR AT +100 kHz (Ω)</th>
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**Note**
- Part number definitions:
  1. Capacitance tolerance: K, M
  2. Surge current: A, B, C, Z
  3. Packaging: blank, /HR
### POWER DISSIPATION

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<tr>
<th>CASE CODE</th>
<th>MAXIMUM PERMISSIBLE POWER DISSIPATION AT +25 °C (W) IN FREE AIR</th>
</tr>
</thead>
<tbody>
<tr>
<td>B</td>
<td>0.085</td>
</tr>
<tr>
<td>C</td>
<td>0.110</td>
</tr>
<tr>
<td>D</td>
<td>0.150</td>
</tr>
<tr>
<td>R</td>
<td>0.250</td>
</tr>
</tbody>
</table>

### STANDARD PACKAGING QUANTITY

<table>
<thead>
<tr>
<th>CASE CODE</th>
<th>UNITS PER REEL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>7” FULL REEL</td>
</tr>
<tr>
<td>B</td>
<td>2000</td>
</tr>
<tr>
<td>C</td>
<td>500</td>
</tr>
<tr>
<td>D</td>
<td>500</td>
</tr>
<tr>
<td>R</td>
<td>600</td>
</tr>
</tbody>
</table>

### PRODUCT INFORMATION

- **Conformal Coated Guide**: [Click here](www.vishay.com/doc?40150)
- **Pad Dimensions**: [Click here](www.vishay.com/doc?40135)
- **Moisture Sensitivity (MSL)**: [Click here](www.vishay.com/doc?49053)
- **FAQ**: [Click here](www.vishay.com/doc?40110)
INTRODUCTION
Tantalum electrolytic capacitors are the preferred choice in applications where volumetric efficiency, stable electrical parameters, high reliability, and long service life are primary considerations. The stability and resistance to elevated temperatures of the tantalum / tantalum oxide / manganese dioxide system make solid tantalum capacitors an appropriate choice for today’s surface mount assembly technology.

Vishay Sprague has been a pioneer and leader in this field, producing a large variety of tantalum capacitor types for consumer, industrial, automotive, military, and aerospace electronic applications.

Tantalum is not found in its pure state. Rather, it is commonly found in a number of oxide minerals, often in combination with Columbium ore. This combination is known as “ tantalite” when its contents are more than one-half tantalum. Important sources of tantalite include Australia, Brazil, Canada, China, and several African countries. Synthetic tantalite concentrates produced from tin slags in Thailand, Malaysia, and Brazil are also a significant raw material for tantalum production.

Electronic applications, and particularly capacitors, consume the largest share of world tantalum production. Other important applications for tantalum include cutting tools (tantalum carbide), high temperature super alloys, chemical processing equipment, medical implants, and military ordnance.

Vishay Sprague is a major user of tantalum materials in the form of powder and wire for capacitor elements and rod and sheet for high temperature vacuum processing.

THE BASICS OF TANTALUM CAPACITORS
Most metals form crystalline oxides which are non-protecting, such as rust on iron or black oxide on copper. A few metals form dense, stable, tightly adhering, electrically insulating oxides. These are the so-called “valve” metals and include titanium, zirconium, niobium, tantalum, hafnium, and aluminum. Only a few of these permit the accurate control of oxide thickness by electrochemical means. Of these, the most valuable for the electronics industry are aluminum and tantalum.

Capacitors are basic to all kinds of electrical equipment, from radios and television sets to missile controls and automobile ignitions. Their function is to store an electrical charge for later use.

Capacitors consist of two conducting surfaces, usually metal plates, whose function is to conduct electricity. They are separated by an insulating material or dielectric. The dielectric used in all tantalum electrolytic capacitors is tantalum pentoxide.

Tantalum pentoxide compound possesses high-dielectric strength and a high-dielectric constant. As capacitors are being manufactured, a film of tantalum pentoxide is applied to their electrodes by means of an electrolytic process. The film is applied in various thicknesses and at various voltages and although transparent to begin with, it takes on different colors as light refracts through it. This coloring occurs on the tantalum electrodes of all types of tantalum capacitors.

Rating for rating, tantalum capacitors tend to have as much as three times better capacitance / volume efficiency than aluminum electrolytic capacitors. An approximation of the capacitance / volume efficiency of other types of capacitors may be inferred from the following table, which shows the dielectric constant ranges of the various materials used in each type. Note that tantalum pentoxide has a dielectric constant of 26, some three times greater than that of aluminum oxide. This, in addition to the fact that extremely thin films can be deposited during the electrolytic process mentioned earlier, makes the tantalum capacitor extremely efficient with respect to the number of microfarads available per unit volume. The capacitance of any capacitor is determined by the surface area of the two conducting plates, the distance between the plates, and the dielectric constant of the insulating material between the plates.

**COMPARISON OF CAPACITOR DIELECTRIC CONSTANTS**

<table>
<thead>
<tr>
<th>DIELECTRIC</th>
<th>e (DIELECTRIC CONSTANT)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Air or vacuum</td>
<td>1.0</td>
</tr>
<tr>
<td>Paper</td>
<td>2.0 to 6.0</td>
</tr>
<tr>
<td>Plastic</td>
<td>2.1 to 6.0</td>
</tr>
<tr>
<td>Mineral oil</td>
<td>2.2 to 2.3</td>
</tr>
<tr>
<td>Silicone oil</td>
<td>2.7 to 2.8</td>
</tr>
<tr>
<td>Quartz</td>
<td>3.8 to 4.4</td>
</tr>
<tr>
<td>Glass</td>
<td>4.8 to 8.0</td>
</tr>
<tr>
<td>Porcelain</td>
<td>5.1 to 5.9</td>
</tr>
<tr>
<td>Mica</td>
<td>5.4 to 8.7</td>
</tr>
<tr>
<td>Aluminum oxide</td>
<td>8.4</td>
</tr>
<tr>
<td>Tantalum pentoxide</td>
<td>26</td>
</tr>
<tr>
<td>Ceramic</td>
<td>12 to 400K</td>
</tr>
</tbody>
</table>

In the tantalum electrolytic capacitor, the distance between the plates is very small since it is only the thickness of the tantalum pentoxide film. As the dielectric constant of the tantalum pentoxide is high, the capacitance of a tantalum capacitor is high if the area of the plates is large:

\[
C = \frac{eA}{t}
\]

where

- \( C \) = capacitance
- \( e \) = dielectric constant
- \( A \) = surface area of the dielectric
- \( t \) = thickness of the dielectric

Tantalum capacitors contain either liquid or solid electrolytes. In solid electrolyte capacitors, a dry material (manganese dioxide) forms the cathode plate. A tantalum lead is embedded in or welded to the pellet, which is in turn connected to a termination or lead wire. The drawings show the construction details of the surface mount types of tantalum capacitors shown in this catalog.
**SOLID ELECTROLYTE TANTALUM CAPACITORS**

Solid electrolyte capacitors contain manganese dioxide, which is formed on the tantalum pentoxide dielectric layer by impregnating the pellet with a solution of manganous nitrate. The pellet is then heated in an oven, and the manganous nitrate is converted to manganese dioxide. The pellet is next coated with graphite, followed by a layer of metallic silver, which provides a conductive surface between the pellet and the can in which it will be enclosed. After assembly, the capacitors are tested and inspected to assure long life and reliability. It offers excellent reliability and high stability for consumer and commercial electronics with the added feature of low cost.

Surface mount designs of “Solid Tantalum” capacitors use lead frames or lead frameless designs as shown in the accompanying drawings.

**TANTALUM CAPACITORS FOR ALL DESIGN CONSIDERATIONS**

Solid electrolyte designs are the least expensive for a given rating and are used in many applications where their very small size for a given unit of capacitance is of importance. They will typically withstand up to about 10 % of the rated DC working voltage in a reverse direction. Also important are their good low temperature performance characteristics and freedom from corrosive electrolytes.

Vishay Sprague patented the original solid electrolyte capacitors and was the first to market them in 1956. Vishay Sprague has the broadest line of tantalum capacitors and has continued its position of leadership in this field. Data sheets covering the various types and styles of Vishay Sprague capacitors for consumer and entertainment electronics, industry, and military applications are available where detailed performance characteristics must be specified.

<table>
<thead>
<tr>
<th>TYPE 195D, 591D, 592D / 592W, 594D, 595D, T95, 14002</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Encapsulation</strong></td>
</tr>
<tr>
<td><strong>Anode Termination</strong></td>
</tr>
<tr>
<td>(Silver + Ni / Sn or Ni / SnPb Plating)</td>
</tr>
<tr>
<td>MnO₂ / Carbon / Silver Coating</td>
</tr>
<tr>
<td>Sintered Tantalum Pellet</td>
</tr>
<tr>
<td>Sponge Teflon / Epoxy Tower</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>TYPE 597D / T97 / 13008</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Encapsulation</strong></td>
</tr>
<tr>
<td><strong>Anode Termination</strong></td>
</tr>
<tr>
<td>(Silver + Ni / Sn or Ni / SnPb Plating)</td>
</tr>
<tr>
<td>MnO₂ / Carbon / Silver Coating</td>
</tr>
<tr>
<td>Sintered Tantalum Pellet</td>
</tr>
<tr>
<td>Silver Epoxy / Sponge Teflon / Epoxy Tower</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>TYPE T96</th>
</tr>
</thead>
<tbody>
<tr>
<td>Intermediate Cathode Silver</td>
</tr>
<tr>
<td>Fuse</td>
</tr>
<tr>
<td>Cathode Termination (Silver + Ni / Sn or Ni / SnPb Plating)</td>
</tr>
<tr>
<td>Encapsulation</td>
</tr>
<tr>
<td>Anode Termination (Silver + Ni / Sn or Ni / SnPb Plating)</td>
</tr>
<tr>
<td>MnO₂ / Carbon / Silver Coating</td>
</tr>
<tr>
<td>Epoxy Tower / Sponge Teflon</td>
</tr>
<tr>
<td>Sintered Tantalum Pellet</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>TYPE T98</th>
</tr>
</thead>
<tbody>
<tr>
<td>Intermediate Cathode Silver</td>
</tr>
<tr>
<td>Fuse</td>
</tr>
<tr>
<td>Cathode Termination (Silver + Ni / Sn or Ni / SnPb Plating)</td>
</tr>
<tr>
<td>Encapsulation</td>
</tr>
<tr>
<td>Anode Termination (Silver + Ni / Sn or Ni / SnPb Plating)</td>
</tr>
<tr>
<td>MnO₂ / Carbon / Silver Coating</td>
</tr>
<tr>
<td>Epoxy Tower / Sponge Teflon</td>
</tr>
<tr>
<td>Sintered Tantalum Pellet</td>
</tr>
</tbody>
</table>
# COMMERCIAL PRODUCTS

## SOLID TANTALUM CAPACITORS - CONFORMAL COATED

<table>
<thead>
<tr>
<th>SERIES</th>
<th>592W</th>
<th>592D</th>
<th>591D</th>
<th>595D</th>
<th>594D</th>
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<tbody>
<tr>
<td>PRODUCT IMAGE</td>
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<td><img src="image2.png" alt="Image" /></td>
<td><img src="image3.png" alt="Image" /></td>
<td><img src="image4.png" alt="Image" /></td>
<td><img src="image5.png" alt="Image" /></td>
</tr>
<tr>
<td>TYPE</td>
<td>Surface mount TANTAMOUNT™ chip, conformal coated</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>FEATURES</td>
<td>Low profile, robust design for use in pulsed applications</td>
<td>Low profile, maximum CV</td>
<td>Low profile, low ESR, maximum CV</td>
<td>Maximum CV</td>
<td>Low ESR, maximum CV</td>
</tr>
<tr>
<td>TEMPERATURE RANGE</td>
<td>-55 °C to +125 °C (above 40 °C, voltage derating is required)</td>
<td>-55 °C to +125 °C (above 85 °C, voltage derating is required)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>CAPACITANCE RANGE</td>
<td>330 μF to 2200 μF</td>
<td>1 μF to 2200 μF</td>
<td>1 μF to 1500 μF</td>
<td>0.1 μF to 1500 μF</td>
<td>1 μF to 1500 μF</td>
</tr>
<tr>
<td>VOLTAGE RANGE</td>
<td>6 V to 10 V</td>
<td>4 V to 50 V</td>
<td>4 V to 50 V</td>
<td>4 V to 50 V</td>
<td>4 V to 50 V</td>
</tr>
<tr>
<td>CAPACITANCE TOLERANCE</td>
<td>± 20 %</td>
<td>± 10 %, ± 20 %</td>
<td>± 10 %, ± 20 %</td>
<td>± 10 %, ± 20 %</td>
<td>± 10 %, ± 20 %</td>
</tr>
<tr>
<td>LEAKAGE CURRENT</td>
<td>0.01 CV or 0.5 μA, whichever is greater</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DISSIPATION FACTOR</td>
<td>14 % to 45 %</td>
<td>4 % to 50 %</td>
<td>4 % to 50 %</td>
<td>4 % to 20 %</td>
<td>4 % to 20 %</td>
</tr>
<tr>
<td>TERMINATION</td>
<td>100 % matte tin</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
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## SOLID TANTALUM CAPACITORS - CONFORMAL COATED

<table>
<thead>
<tr>
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<th>597D</th>
<th>695D</th>
<th>195D</th>
<th>194D</th>
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<td><img src="image3.png" alt="Image" /></td>
<td><img src="image4.png" alt="Image" /></td>
</tr>
<tr>
<td>TYPE</td>
<td>TANTAMOUNT™ chip, conformal coated</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>FEATURES</td>
<td>Ultra low ESR, maximum CV, multi-anode</td>
<td>Pad compatible with 194D and CWR06</td>
<td>US and European case sizes</td>
<td>Industrial version of CWR06 / CWR16</td>
</tr>
<tr>
<td>TEMPERATURE RANGE</td>
<td>-55 °C to +125 °C (above 85 °C, voltage derating is required)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>CAPACITANCE RANGE</td>
<td>10 μF to 2200 μF</td>
<td>0.1 μF to 270 μF</td>
<td>0.1 μF to 330 μF</td>
<td>0.1 μF to 330 μF</td>
</tr>
<tr>
<td>VOLTAGE RANGE</td>
<td>4 V to 75 V</td>
<td>4 V to 50 V</td>
<td>2 V to 50 V</td>
<td>4 V to 50 V</td>
</tr>
<tr>
<td>CAPACITANCE TOLERANCE</td>
<td>± 10 %, ± 20 %</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LEAKAGE CURRENT</td>
<td>0.01 CV or 0.5 μA, whichever is greater</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DISSIPATION FACTOR</td>
<td>6 % to 20 %</td>
<td>4 % to 8 %</td>
<td>4 % to 8 %</td>
<td>4 % to 10 %</td>
</tr>
<tr>
<td>TERMINATION</td>
<td>100 % matte tin standard, tin / lead solder plated available</td>
<td>100 % matte tin standard, tin / lead and gold plated available</td>
<td>Gold plated standard; tin / lead solder plated and hot solder dipped available</td>
<td></td>
</tr>
</tbody>
</table>
### HIGH RELIABILITY PRODUCTS

#### SOLID TANTALUM CAPACITORS - CONFORMAL COATED

<table>
<thead>
<tr>
<th>SERIES</th>
<th>CWR06</th>
<th>CWR16</th>
<th>CWR26</th>
<th>13008</th>
<th>14002</th>
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<td>PRODUCT IMAGE</td>
<td><img src="image1" alt="CWR06 Image" /></td>
<td><img src="image2" alt="CWR16 Image" /></td>
<td><img src="image3" alt="CWR26 Image" /></td>
<td><img src="image4" alt="13008 Image" /></td>
<td><img src="image5" alt="14002 Image" /></td>
</tr>
<tr>
<td>TYPE</td>
<td>TANTAMOUNT™ chip, conformal coated</td>
<td>TANTAMOUNT™ chip, conformal coated</td>
<td>TANTAMOUNT™ chip, conformal coated</td>
<td>DLA approved</td>
<td></td>
</tr>
<tr>
<td>FEATURES</td>
<td>MIL-PRF-55365/4 qualified</td>
<td>MIL-PRF-55365/13 qualified</td>
<td>MIL-PRF-55365/13 qualified</td>
<td>DLA approved</td>
<td></td>
</tr>
<tr>
<td>TEMPERATURE RANGE</td>
<td>-55 °C to +125 °C (above 85 °C, voltage derating is required)</td>
<td>-55 °C to +125 °C (above 85 °C, voltage derating is required)</td>
<td>-55 °C to +125 °C (above 85 °C, voltage derating is required)</td>
<td>-55 °C to +125 °C (above 85 °C, voltage derating is required)</td>
<td></td>
</tr>
<tr>
<td>CAPACITANCE RANGE</td>
<td>0.10 μF to 100 μF</td>
<td>0.33 μF to 330 μF</td>
<td>10 μF to 100 μF</td>
<td>10 μF to 1500 μF</td>
<td>4.7 μF to 680 μF</td>
</tr>
<tr>
<td>VOLTAGE RANGE</td>
<td>4 V to 50 V</td>
<td>4 V to 35 V</td>
<td>15 V to 35 V</td>
<td>4 V to 63 V</td>
<td>4 V to 50 V</td>
</tr>
<tr>
<td>CAPACITANCE TOLERANCE</td>
<td>± 5 %, ± 10 %, ± 20 %</td>
<td>± 5 %, ± 10 %, ± 20 %</td>
<td>± 5 %, ± 10 %, ± 20 %</td>
<td>± 10 %, ± 20 %</td>
<td>± 10 %, ± 20 %</td>
</tr>
<tr>
<td>LEAKAGE CURRENT</td>
<td>0.01 CV or 1.0 μA, whichever is greater</td>
<td>0.01 CV or 0.5 μA, whichever is greater</td>
<td>0.01 CV or 0.5 μA, whichever is greater</td>
<td>0.01 CV or 0.5 μA, whichever is greater</td>
<td></td>
</tr>
<tr>
<td>DISSIPATION FACTOR</td>
<td>6 % to 10 %</td>
<td>6 % to 10 %</td>
<td>6 % to 12 %</td>
<td>6 % to 20 %</td>
<td>6 % to 14 %</td>
</tr>
<tr>
<td>TERMINATION</td>
<td>Gold plated; tin / lead; tin / lead solder fused</td>
<td></td>
<td></td>
<td></td>
<td>Tin / lead</td>
</tr>
</tbody>
</table>

#### SOLID TANTALUM CAPACITORS - CONFORMAL COATED

<table>
<thead>
<tr>
<th>SERIES</th>
<th>T95</th>
<th>T96</th>
<th>T97</th>
<th>T98</th>
</tr>
</thead>
<tbody>
<tr>
<td>PRODUCT IMAGE</td>
<td><img src="image6" alt="T95 Image" /></td>
<td><img src="image7" alt="T96 Image" /></td>
<td><img src="image8" alt="T97 Image" /></td>
<td><img src="image9" alt="T98 Image" /></td>
</tr>
<tr>
<td>TYPE</td>
<td>TANTAMOUNT™ chip, Hi-Rel COTS, conformal coated</td>
<td>TANTAMOUNT™ chip, Hi-Rel COTS, conformal coated</td>
<td>TANTAMOUNT™ chip, Hi-Rel COTS, conformal coated</td>
<td>TANTAMOUNT™ chip, Hi-Rel COTS, conformal coated</td>
</tr>
<tr>
<td>FEATURES</td>
<td>High reliability</td>
<td>High reliability, built in fuse</td>
<td>High reliability, ultra low ESR, multi-anode</td>
<td>High reliability, ultra low ESR, built in fuse, multi-anode</td>
</tr>
<tr>
<td>TEMPERATURE RANGE</td>
<td>-55 °C to +125 °C (above 85 °C, voltage derating is required)</td>
<td>-55 °C to +125 °C (above 85 °C, voltage derating is required)</td>
<td>-55 °C to +125 °C (above 85 °C, voltage derating is required)</td>
<td>-55 °C to +125 °C (above 85 °C, voltage derating is required)</td>
</tr>
<tr>
<td>CAPACITANCE RANGE</td>
<td>0.15 μF to 680 μF</td>
<td>10 μF to 680 μF</td>
<td>10 μF to 2200 μF</td>
<td>10 μF to 1500 μF</td>
</tr>
<tr>
<td>VOLTAGE RANGE</td>
<td>4 V to 50 V</td>
<td>4 V to 50 V</td>
<td>4 V to 75 V</td>
<td>4 V to 75 V</td>
</tr>
<tr>
<td>CAPACITANCE TOLERANCE</td>
<td>± 10 %, ± 20 %</td>
<td>± 10 %, ± 20 %</td>
<td>± 10 %, ± 20 %</td>
<td>± 10 %, ± 20 %</td>
</tr>
<tr>
<td>LEAKAGE CURRENT</td>
<td>0.01 CV or 0.5 μA, whichever is greater</td>
<td>0.01 CV or 0.5 μA, whichever is greater</td>
<td>0.01 CV or 0.5 μA, whichever is greater</td>
<td>0.01 CV or 0.5 μA, whichever is greater</td>
</tr>
<tr>
<td>DISSIPATION FACTOR</td>
<td>4 % to 14 %</td>
<td>6 % to 14 %</td>
<td>6 % to 20 %</td>
<td>6 % to 10 %</td>
</tr>
<tr>
<td>TERMINATION</td>
<td>100 % matte tin, tin / lead</td>
<td>100 % matte tin, tin / lead</td>
<td>100 % matte tin, tin / lead</td>
<td>100 % matte tin, tin / lead</td>
</tr>
</tbody>
</table>
Notes

- Metric dimensions will govern. Dimensions in inches are rounded and for reference only.

1. \( A_0, B_0, K_0 \) are determined by the maximum dimensions to the ends of the terminals extending from the component body and / or the body dimensions of the component. The clearance between the ends of the terminals or body of the component to the sides and depth of the cavity \( (A_0, B_0, K_0) \) must be within 0.002" (0.05 mm) minimum and 0.020" (0.50 mm) maximum. The clearance allowed must also prevent rotation of the component within the cavity of not more than 20°.

2. Tape with components shall pass around radius "R" without damage. The minimum trailer length may require additional length to provide "R" minimum for 12 mm embossed tape for reels with hub diameters approaching N minimum.

3. This dimension is the flat area from the edge of the sprocket hole to either outward deformation of the carrier tape between the embossed cavities or to the edge of the cavity whichever is less.

4. This dimension is the flat area from the edge of the sprocket hole to either outward deformation of the carrier tape between the embossed cavities or to the edge of the cavity whichever is less.

5. The embossed hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of embossment location shall be applied independent of each other.

6. \( B_1 \) dimension is a reference dimension tape feeder clearance only.

---

**TAPE AND REEL PACKAGING** in inches [millimeters]

<table>
<thead>
<tr>
<th>Dimension</th>
<th>Metric</th>
<th>English</th>
</tr>
</thead>
<tbody>
<tr>
<td>( T_0 ) (max.)</td>
<td>0.024 [0.600]</td>
<td>max.</td>
</tr>
<tr>
<td>( B_1 ) (max.)</td>
<td>0.004 [0.10]</td>
<td>max.</td>
</tr>
<tr>
<td>( A_0 )</td>
<td>0.069 ± 0.004 [4.0 ± 0.10]</td>
<td>max.</td>
</tr>
<tr>
<td>( B_0 )</td>
<td>0.079 ± 0.002 [2.0 ± 0.05]</td>
<td>max.</td>
</tr>
<tr>
<td>( K_0 )</td>
<td>0.069 ± 0.004 [1.75 ± 0.10]</td>
<td>max.</td>
</tr>
<tr>
<td>Center lines of cavity</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>10 pitches cumulative tolerance on tape ≤ 0.008 [0.200]</td>
</tr>
<tr>
<td>Deformation between embossments</td>
<td>0.059 ± 0.004 [1.5 ± 0.10] - 0.00</td>
<td>0.079 ± 0.002 [2.0 ± 0.05]</td>
</tr>
<tr>
<td>For tape feeder reference only including draft. Concentric around ( B_0 )</td>
<td>Top cover tape</td>
<td>Top cover tape</td>
</tr>
</tbody>
</table>

Tape and reel specifications: all case sizes are available on plastic embossed tape per EIA-481. Standard reel diameter is 7" (178 mm).

Lengthwise orientation at capacitors in tape

Typical component cavity center line

Typical component cavity center line

Cathode (-) Anode (+)  

Direction of Feed

R min.  

Bending radius

H-Case only

Cathode (-) Anode (+)

Direction of Feed

Allowable camber to be 0.039/0.937 [1/100] Non-cumulative over 9.843 [250.0]

Camber

Typical component cavity center line

Top view

Top view

0.039 [1.0]

0.039 [1.0]

3.937 [100.0]

0.9843 [250.0]

12 mm and 16 mm = 1.181" (30 mm)
### CARRIER TAPE DIMENSIONS in inches [millimeters]

<table>
<thead>
<tr>
<th>TAPE WIDTH</th>
<th>W</th>
<th>D₀</th>
<th>P₂</th>
<th>F</th>
<th>E₁</th>
<th>E₂ min.</th>
</tr>
</thead>
<tbody>
<tr>
<td>8 mm</td>
<td>0.315</td>
<td>+ 0.012 / - 0.004</td>
<td>0.078 ± 0.0019 [2.0 ± 0.05]</td>
<td>0.14 ± 0.0019 [3.5 ± 0.05]</td>
<td>0.324 ± 0.004 [1.75 ± 0.1]</td>
<td>0.246 [6.25]</td>
</tr>
<tr>
<td>12 mm</td>
<td>0.479</td>
<td>+ 0.012 / - 0.004</td>
<td>0.157 ± 0.0004 [0.2 ± 0.05]</td>
<td>0.324 ± 0.004 [1.75 ± 0.1]</td>
<td>0.403 [10.25]</td>
<td></td>
</tr>
<tr>
<td>16 mm</td>
<td>0.635</td>
<td>+ 0.012 / - 0.004</td>
<td>0.295 ± 0.004 [7.5 ± 0.1]</td>
<td>0.570 [14.25]</td>
<td></td>
<td></td>
</tr>
<tr>
<td>24 mm</td>
<td>0.945 ± 0.012 [24.0 ± 0.3]</td>
<td>0.453 ± 0.004 [11.5 ± 0.1]</td>
<td>0.876 [22.25]</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### CARRIER TAPE DIMENSIONS in inches [millimeters]

<table>
<thead>
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<th>CASE CODE</th>
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<th>K₀ max.</th>
<th>B₁ max.</th>
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<td>592W 591D</td>
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<tr>
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<td>A 8</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.058 [1.47]</td>
<td>0.149 [3.78]</td>
<td></td>
</tr>
<tr>
<td></td>
<td>B 12</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.088 [2.23]</td>
<td>0.166 [4.21]</td>
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<tr>
<td></td>
<td>C 12</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.088 [2.23]</td>
<td>0.290 [7.36]</td>
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<tr>
<td></td>
<td>D 12</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.088 [2.23]</td>
<td>0.300 [7.62]</td>
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<tr>
<td></td>
<td>M 16</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.091 [2.30]</td>
<td>0.311 [7.90]</td>
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<tr>
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<td>R 12</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.088 [2.23]</td>
<td>0.296 [7.52]</td>
<td></td>
</tr>
<tr>
<td></td>
<td>S 8</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.058 [1.47]</td>
<td>0.139 [3.53]</td>
<td></td>
</tr>
<tr>
<td></td>
<td>T 12</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.088 [2.23]</td>
<td>0.166 [4.21]</td>
<td></td>
</tr>
<tr>
<td></td>
<td>X 24</td>
<td>0.472 ± 0.004 [12.0 ± 0.10]</td>
<td>0.011 [2.72]</td>
<td>0.594 [15.1]</td>
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<td>0.063 [1.60]</td>
<td>0.152 [3.86]</td>
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<td>B 12</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.088 [2.23]</td>
<td>0.166 [4.21]</td>
<td></td>
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<tr>
<td></td>
<td>C 12</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.118 [2.97]</td>
<td>0.290 [7.36]</td>
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<tr>
<td></td>
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<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.119 [3.02]</td>
<td>0.296 [7.52]</td>
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</tr>
<tr>
<td></td>
<td>G 12</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.111 [2.83]</td>
<td>0.234 [5.95]</td>
<td></td>
</tr>
<tr>
<td></td>
<td>H 12</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.098 [2.50]</td>
<td>0.232 [5.90]</td>
<td></td>
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<tr>
<td></td>
<td>M 12</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.085 [2.15]</td>
<td>0.152 [3.85]</td>
<td></td>
</tr>
<tr>
<td></td>
<td>R 12</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.148 [3.78]</td>
<td>0.296 [7.52]</td>
<td></td>
</tr>
<tr>
<td></td>
<td>S 8</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.058 [1.47]</td>
<td>0.149 [3.78]</td>
<td></td>
</tr>
<tr>
<td></td>
<td>T 12</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.054 [1.37]</td>
<td>0.093 [2.36]</td>
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<tr>
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<td>A 8</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.058 [1.47]</td>
<td>0.139 [3.53]</td>
<td></td>
</tr>
<tr>
<td></td>
<td>B 12</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.059 [1.50]</td>
<td>0.189 [4.80]</td>
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</tr>
<tr>
<td></td>
<td>D 12</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.063 [1.62]</td>
<td>0.191 [4.85]</td>
<td></td>
</tr>
<tr>
<td></td>
<td>E 12</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.074 [1.88]</td>
<td>0.239 [6.07]</td>
<td></td>
</tr>
<tr>
<td></td>
<td>F 12</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.075 [1.93]</td>
<td>0.259 [6.58]</td>
<td></td>
</tr>
<tr>
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<td>G 12</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.109 [2.77]</td>
<td>0.301 [7.65]</td>
<td></td>
</tr>
<tr>
<td></td>
<td>H 16</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.124 [3.15]</td>
<td>0.31 [7.87]</td>
<td></td>
</tr>
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</table>
### CARRIER TAPE DIMENSIONS in inches [millimeters]

<table>
<thead>
<tr>
<th>TYPE</th>
<th>CASE CODE</th>
<th>TAPE WIDTH W IN mm</th>
<th>P,&lt;sub&gt;1&lt;/sub&gt;</th>
<th>K,&lt;sub&gt;0 max.&lt;/sub&gt;</th>
<th>B,&lt;sub&gt;1 max.&lt;/sub&gt;</th>
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<td>0.058 [1.47]</td>
<td>0.139 [3.53]</td>
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</tr>
<tr>
<td></td>
<td>B 12</td>
<td></td>
<td>0.059 [1.50]</td>
<td>0.189 [4.80]</td>
<td></td>
</tr>
<tr>
<td></td>
<td>C 8</td>
<td></td>
<td>0.054 [1.37]</td>
<td>0.093 [2.36]</td>
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<td>0.067 [1.70]</td>
<td>0.179 [4.55]</td>
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<td>0.239 [6.07]</td>
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<td>0.315 ± 0.004 [8.0 ± 0.10]</td>
<td>0.076 [1.93]</td>
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<tr>
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<td>G 12</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.109 [2.77]</td>
<td>0.301 [7.65]</td>
<td></td>
</tr>
<tr>
<td></td>
<td>H (1) 12</td>
<td>0.472 ± 0.004 [12.0 ± 0.1]</td>
<td>0.122 [3.11]</td>
<td>0.163 [4.14]</td>
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<tr>
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<td>R 12</td>
<td>0.315 ± 0.004 [8.0 ± 0.10]</td>
<td>0.149 [3.78]</td>
<td>0.296 [7.52]</td>
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<tr>
<td></td>
<td>S 8</td>
<td></td>
<td>0.058 [1.47]</td>
<td>0.149 [3.78]</td>
<td></td>
</tr>
<tr>
<td></td>
<td>V 8</td>
<td></td>
<td>0.060 [1.52]</td>
<td>0.150 [3.80]</td>
<td></td>
</tr>
<tr>
<td></td>
<td>X 12</td>
<td>0.157 ± 0.004 [4.0 ± 0.10]</td>
<td>0.069 [1.75]</td>
<td>0.296 [7.52]</td>
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</tr>
<tr>
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<td>Y 12</td>
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<td>0.089 [2.26]</td>
<td>0.296 [7.52]</td>
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<tr>
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<td>Z 12</td>
<td></td>
<td>0.114 [2.89]</td>
<td>0.288 [7.31]</td>
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<tr>
<td>194D</td>
<td>A 8</td>
<td></td>
<td>0.069 [1.75]</td>
<td>0.139 [3.53]</td>
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<td></td>
<td>B 12</td>
<td></td>
<td>0.073 [1.85]</td>
<td>0.189 [4.80]</td>
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<tr>
<td></td>
<td>C 12</td>
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<td>0.069 [1.75]</td>
<td>0.244 [6.20]</td>
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<td>E 12</td>
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<td>0.239 [6.07]</td>
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<td>0.313 [7.95]</td>
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<td>E 16</td>
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<td>0.193 [4.90]</td>
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<td>N 16</td>
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<td></td>
<td>V 12</td>
<td>0.317 ± 0.004 [8.0 ± 0.10]</td>
<td>0.088 [2.23]</td>
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<td>0.476 ± 0.004 [12.0 ± 0.1]</td>
<td>0.239 [6.06]</td>
<td>0.311 [7.90]</td>
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<tr>
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<tr>
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<td>0.117 [2.97]</td>
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<td>0.296 [7.52]</td>
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<td>0.149 [3.78]</td>
<td>0.296 [7.52]</td>
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<tr>
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<td>S 8</td>
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<td>0.058 [1.47]</td>
<td>0.149 [3.78]</td>
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<tr>
<td></td>
<td>V 8</td>
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<td>0.060 [1.52]</td>
<td>0.150 [3.80]</td>
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</tr>
<tr>
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<td>X 12</td>
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<td>0.069 [1.75]</td>
<td>0.296 [7.52]</td>
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<tr>
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<td>Y 12</td>
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<td>0.089 [2.26]</td>
<td>0.296 [7.52]</td>
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<td>C 12</td>
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<td>0.117 [2.97]</td>
<td>0.290 [7.36]</td>
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</tr>
<tr>
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<td>D 12</td>
<td></td>
<td>0.119 [3.02]</td>
<td>0.296 [7.52]</td>
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<td>R 12</td>
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<td>0.296 [7.52]</td>
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<td>0.159 [4.05]</td>
<td>0.313 [7.95]</td>
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<td>0.239 [6.06]</td>
<td>0.311 [7.90]</td>
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<tr>
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<td>M 16</td>
<td></td>
<td>0.193 [4.90]</td>
<td>0.339 [8.60]</td>
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</tr>
<tr>
<td></td>
<td>Z 16</td>
<td></td>
<td>0.272 [6.90]</td>
<td>0.307 [7.80]</td>
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</tr>
</tbody>
</table>

**Note**

(1) H case only, packaging code T: lengthwise orientation at capacitors in tape

Revision: 25-Jan-2022

Document Number: 40150

For technical questions, contact: tantalum@vishay.com

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### PAD DIMENSIONS in inches [millimeters]

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<th>CASE CODE</th>
<th>WIDTH (A)</th>
<th>PAD METALLIZATION (B)</th>
<th>SEPARATION (C)</th>
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</tr>
<tr>
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<td>0.075 [1.9]</td>
<td>0.050 [1.3]</td>
<td>0.050 [1.3]</td>
</tr>
<tr>
<td>B</td>
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<td>0.059 [1.5]</td>
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<tr>
<td>C</td>
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<td>0.122 [3.1]</td>
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<tr>
<td>D</td>
<td>0.180 [4.6]</td>
<td>0.090 [2.3]</td>
<td>0.134 [3.4]</td>
</tr>
<tr>
<td>M</td>
<td>0.256 [6.5]</td>
<td>Anode pad: 0.095 [2.4]</td>
<td>0.138 [3.5]</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Cathode pad: 0.067 [1.7]</td>
<td></td>
</tr>
<tr>
<td>R</td>
<td>0.240 [6.1]</td>
<td>Anode pad: 0.095 [2.4]</td>
<td>0.118 [3.0]</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Cathode pad: 0.067 [1.7]</td>
<td></td>
</tr>
<tr>
<td>S</td>
<td>0.067 [1.7]</td>
<td>0.032 [0.8]</td>
<td>0.043 [1.1]</td>
</tr>
<tr>
<td>X</td>
<td>0.310 [7.9]</td>
<td>0.120 [3.0]</td>
<td>0.360 [9.2]</td>
</tr>
<tr>
<td>595D - 594D</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>T</td>
<td>0.059 [1.5]</td>
<td>0.028 [0.7]</td>
<td>0.024 [0.6]</td>
</tr>
<tr>
<td>S</td>
<td>0.067 [1.7]</td>
<td>0.032 [0.8]</td>
<td>0.043 [1.1]</td>
</tr>
<tr>
<td>A</td>
<td>0.083 [2.1]</td>
<td>0.050 [1.3]</td>
<td>0.050 [1.3]</td>
</tr>
<tr>
<td>B</td>
<td>0.118 [3.0]</td>
<td>0.059 [1.5]</td>
<td>0.059 [1.5]</td>
</tr>
<tr>
<td>C</td>
<td>0.136 [3.5]</td>
<td>0.090 [2.3]</td>
<td>0.122 [3.1]</td>
</tr>
<tr>
<td>D</td>
<td>0.180 [4.6]</td>
<td>0.090 [2.3]</td>
<td>0.134 [3.4]</td>
</tr>
<tr>
<td>G</td>
<td>0.156 [4.05]</td>
<td>0.090 [2.3]</td>
<td>0.082 [2.1]</td>
</tr>
<tr>
<td>M</td>
<td>0.110 [2.8]</td>
<td>0.087 [2.2]</td>
<td>0.134 [3.4]</td>
</tr>
<tr>
<td>R</td>
<td>0.248 [6.3]</td>
<td>0.090 [2.3]</td>
<td>0.140 [3.6]</td>
</tr>
<tr>
<td>195D</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>A</td>
<td>0.067 [1.7]</td>
<td>0.043 [1.1]</td>
<td>0.028 [0.7]</td>
</tr>
<tr>
<td>B</td>
<td>0.063 [1.6]</td>
<td>0.047 [1.2]</td>
<td>0.047 [1.2]</td>
</tr>
<tr>
<td>C</td>
<td>0.059 [1.5]</td>
<td>0.031 [0.8]</td>
<td>0.024 [0.6]</td>
</tr>
<tr>
<td>D</td>
<td>0.090 [2.3]</td>
<td>0.055 [1.4]</td>
<td>0.047 [1.2]</td>
</tr>
<tr>
<td>E</td>
<td>0.090 [2.3]</td>
<td>0.055 [1.4]</td>
<td>0.079 [2.0]</td>
</tr>
<tr>
<td>F</td>
<td>0.140 [3.6]</td>
<td>0.063 [1.6]</td>
<td>0.087 [2.2]</td>
</tr>
<tr>
<td>G</td>
<td>0.110 [2.8]</td>
<td>0.059 [1.5]</td>
<td>0.126 [3.2]</td>
</tr>
<tr>
<td>H</td>
<td>0.154 [3.9]</td>
<td>0.063 [1.6]</td>
<td>0.140 [3.6]</td>
</tr>
<tr>
<td>N</td>
<td>0.244 [6.2]</td>
<td>0.079 [2.0]</td>
<td>0.118 [3.0]</td>
</tr>
<tr>
<td>R</td>
<td>0.248 [6.3]</td>
<td>0.090 [2.3]</td>
<td>0.140 [3.6]</td>
</tr>
<tr>
<td>S</td>
<td>0.079 [2.0]</td>
<td>0.039 [1.0]</td>
<td>0.039 [1.0]</td>
</tr>
<tr>
<td>V</td>
<td>0.114 [2.9]</td>
<td>0.039 [1.0]</td>
<td>0.039 [1.0]</td>
</tr>
<tr>
<td>X</td>
<td>0.118 [3.0]</td>
<td>0.067 [1.7]</td>
<td>0.122 [3.1]</td>
</tr>
<tr>
<td>Y</td>
<td>0.118 [3.0]</td>
<td>0.067 [1.7]</td>
<td>0.122 [3.1]</td>
</tr>
<tr>
<td>Z</td>
<td>0.118 [3.0]</td>
<td>0.067 [1.7]</td>
<td>0.122 [3.1]</td>
</tr>
</tbody>
</table>
## PAD DIMENSIONS in inches [millimeters]

<table>
<thead>
<tr>
<th>CASE CODE</th>
<th>WIDTH (A)</th>
<th>PAD METALLIZATION (B)</th>
<th>SEPARATION (C)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>CWR06 / CWR16 / CWR26 - 194D - 695D</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>A</td>
<td>0.065 [1.6]</td>
<td>0.50 [1.3]</td>
<td>0.040 [1.0]</td>
</tr>
<tr>
<td>B</td>
<td>0.065 [1.6]</td>
<td>0.70 [1.8]</td>
<td>0.055 [1.4]</td>
</tr>
<tr>
<td>C</td>
<td>0.065 [1.6]</td>
<td>0.70 [1.8]</td>
<td>0.120 [3.0]</td>
</tr>
<tr>
<td>D</td>
<td>0.115 [2.9]</td>
<td>0.70 [1.8]</td>
<td>0.070 [1.8]</td>
</tr>
<tr>
<td>E</td>
<td>0.115 [2.9]</td>
<td>0.70 [1.8]</td>
<td>0.120 [3.0]</td>
</tr>
<tr>
<td>F</td>
<td>0.150 [3.8]</td>
<td>0.70 [1.8]</td>
<td>0.140 [3.6]</td>
</tr>
<tr>
<td>G</td>
<td>0.125 [3.2]</td>
<td>0.70 [1.8]</td>
<td>0.170 [4.3]</td>
</tr>
<tr>
<td>H</td>
<td>0.165 [4.2]</td>
<td>0.90 [2.3]</td>
<td>0.170 [4.3]</td>
</tr>
<tr>
<td><strong>T95</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>B</td>
<td>0.120 [3.0]</td>
<td>0.059 [1.5]</td>
<td>0.059 [1.5]</td>
</tr>
<tr>
<td>C</td>
<td>0.136 [3.5]</td>
<td>0.090 [2.3]</td>
<td>0.120 [3.1]</td>
</tr>
<tr>
<td>D</td>
<td>0.180 [4.6]</td>
<td>0.090 [2.3]</td>
<td>0.136 [3.47]</td>
</tr>
<tr>
<td>R</td>
<td>0.248 [6.3]</td>
<td>0.090 [2.3]</td>
<td>0.140 [3.6]</td>
</tr>
<tr>
<td>S</td>
<td>0.080 [2.03]</td>
<td>0.040 [1.02]</td>
<td>0.040 [1.02]</td>
</tr>
<tr>
<td>V</td>
<td>0.14 [2.9]</td>
<td>0.040 [1.02]</td>
<td>0.140 [3.6]</td>
</tr>
<tr>
<td>X, Y, Z</td>
<td>0.114 [2.9]</td>
<td>0.065 [1.65]</td>
<td>0.122 [3.1]</td>
</tr>
<tr>
<td><strong>14002</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>B</td>
<td>0.120 [3.0]</td>
<td>0.059 [1.5]</td>
<td>0.059 [1.5]</td>
</tr>
<tr>
<td>C</td>
<td>0.136 [3.5]</td>
<td>0.090 [2.3]</td>
<td>0.120 [3.1]</td>
</tr>
<tr>
<td>D</td>
<td>0.180 [4.6]</td>
<td>0.090 [2.3]</td>
<td>0.136 [3.47]</td>
</tr>
<tr>
<td>R</td>
<td>0.248 [6.3]</td>
<td>0.090 [2.3]</td>
<td>0.140 [3.6]</td>
</tr>
<tr>
<td><strong>T96</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>R</td>
<td>0.248 [6.3]</td>
<td>0.090 [2.3]</td>
<td>0.140 [3.6]</td>
</tr>
<tr>
<td><strong>597D - T97 - T98 - 13008</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>D, E, V</td>
<td>0.196 [4.9]</td>
<td>0.090 [2.3]</td>
<td>0.140 [3.6]</td>
</tr>
<tr>
<td>F, R, Z</td>
<td>0.260 [6.6]</td>
<td>0.090 [2.3]</td>
<td>0.140 [3.6]</td>
</tr>
<tr>
<td>M, H, N</td>
<td>0.284 [7.2]</td>
<td>0.090 [2.3]</td>
<td>0.140 [3.6]</td>
</tr>
</tbody>
</table>
## RECOMMENDED REFLOW PROFILES

Capacitors should withstand reflow profile as per J-STD-020 standard, three cycles.

### PROFILE FEATURE

<table>
<thead>
<tr>
<th>SnPb EUTECTIC ASSEMBLY</th>
<th>LEAD (Pb)-FREE ASSEMBLY</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Preheat / soak</strong></td>
<td></td>
</tr>
<tr>
<td>Temperature min. ($T_{s\ min.}$)</td>
<td>100 °C</td>
</tr>
<tr>
<td>Temperature max. ($T_{s\ max.}$)</td>
<td>150 °C</td>
</tr>
<tr>
<td>Time ($t_s$) from ($T_{s\ min.}$ to $T_{s\ max.}$)</td>
<td>60 s to 120 s</td>
</tr>
<tr>
<td><strong>Ramp-up</strong></td>
<td></td>
</tr>
<tr>
<td>Ramp-up rate ($T_L$ to $T_p$)</td>
<td>3 °C/s max.</td>
</tr>
<tr>
<td>Liquidus temperature ($T_L$)</td>
<td>183 °C</td>
</tr>
<tr>
<td>Time ($t_L$) maintained above $T_L$</td>
<td>60 s to 150 s</td>
</tr>
<tr>
<td>Peak package body temperature ($T_p$)</td>
<td>Depends on type and case – see table below</td>
</tr>
<tr>
<td>Time ($t_p$)* within 5 °C of the specified classification temperature ($T_c$)</td>
<td>20 s</td>
</tr>
<tr>
<td><strong>Ramp-down</strong></td>
<td></td>
</tr>
<tr>
<td>Ramp-down rate ($T_p$ to $T_L$)</td>
<td>6 °C/s max.</td>
</tr>
<tr>
<td>Time 25 °C to peak temperature</td>
<td>6 min max.</td>
</tr>
</tbody>
</table>

### PEAK PACKAGE BODY TEMPERATURE ($T_p$)

<table>
<thead>
<tr>
<th>TYPE / CASE CODE</th>
<th>PEAK PACKAGE BODY TEMPERATURE ($T_p$)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>SnPb EUTECTIC PROCESS</td>
</tr>
<tr>
<td>591D / 592D - all cases, except X25H, M and R cases</td>
<td>235 °C</td>
</tr>
<tr>
<td>591D / 592D - X25H, M and R cases</td>
<td>220 °C</td>
</tr>
<tr>
<td>594D / 595D - all cases except C, D, and R</td>
<td>235 °C</td>
</tr>
<tr>
<td>594D / 595D - C, D, and R case</td>
<td>220 °C</td>
</tr>
<tr>
<td>T95 A, B, S, V, X, Y cases</td>
<td>235 °C</td>
</tr>
<tr>
<td>T95 C, D, R, and Z cases</td>
<td>220 °C</td>
</tr>
<tr>
<td>14002 B case</td>
<td>235 °C</td>
</tr>
<tr>
<td>14002 C, D, and R cases</td>
<td>220 °C</td>
</tr>
<tr>
<td>T96 R case</td>
<td>220 °C</td>
</tr>
<tr>
<td>195D all cases, except G, H, R, and Z</td>
<td>235 °C</td>
</tr>
<tr>
<td>195D G, H, R, and Z cases</td>
<td>220 °C</td>
</tr>
<tr>
<td>695D all cases, except G and H cases</td>
<td>235 °C</td>
</tr>
<tr>
<td>695D G, H cases</td>
<td>220 °C</td>
</tr>
<tr>
<td>597D, T97, T98 all cases, except V case</td>
<td>220 °C</td>
</tr>
<tr>
<td>597D, T97, T98 V case</td>
<td>235 °C</td>
</tr>
<tr>
<td>194D all cases, except H and G cases</td>
<td>235 °C</td>
</tr>
<tr>
<td>194D H and G cases</td>
<td>220 °C</td>
</tr>
</tbody>
</table>
GUIDE TO APPLICATION

1. **AC Ripple Current:** the maximum allowable ripple current shall be determined from the formula:

   \[ I_{RMS} = \sqrt{\frac{P}{R_{ESR}}} \]

   where,

   - \( P \) = power dissipation in W at +25 °C as given in the tables in the product datasheets (Power Dissipation).
   - \( R_{ESR} \) = the capacitor equivalent series resistance at the specified frequency

2. **AC Ripple Voltage:** the maximum allowable ripple voltage shall be determined from the formula:

   \[ V_{RMS} = I_{RMS} \times Z \]

   or, from the formula:

   \[ V_{RMS} = Z \sqrt{\frac{P}{R_{ESR}}} \]

   where,

   - \( P \) = power dissipation in W at +25 °C as given in the tables in the product datasheets (Power Dissipation).
   - \( R_{ESR} \) = the capacitor equivalent series resistance at the specified frequency
   - \( Z \) = the capacitor impedance at the specified frequency

2.1 The sum of the peak AC voltage plus the applied DC voltage shall not exceed the DC voltage rating of the capacitor.

2.2 The sum of the negative peak AC voltage plus the applied DC voltage shall not allow a voltage reversal exceeding 10 % of the DC working voltage at +25 °C.

3. **Reverse Voltage:** solid tantalum capacitors are not intended for use with reverse voltage applied. However, they have been shown to be capable of withstanding momentary reverse voltage peaks of up to 10 % of the DC rating at 25 °C and 5 % of the DC rating at +85 °C.

4. **Temperature Derating:** if these capacitors are to be operated at temperatures above +25 °C, the permissible RMS ripple current shall be calculated using the derating factors as shown:

<table>
<thead>
<tr>
<th>TEMPERATURE</th>
<th>DERATING FACTOR</th>
</tr>
</thead>
<tbody>
<tr>
<td>+25 °C</td>
<td>1.0</td>
</tr>
<tr>
<td>+85 °C</td>
<td>0.9</td>
</tr>
<tr>
<td>+125 °C</td>
<td>0.4</td>
</tr>
</tbody>
</table>

5. **Power Dissipation:** power dissipation will be affected by the heat sinking capability of the mounting surface. Non-sinusoidal ripple current may produce heating effects which differ from those shown. It is important that the equivalent \( I_{RMS} \) value be established when calculating permissible operating levels. (Power dissipation calculated using derating factor (see paragraph 4)).

6. **Attachment:**

   6.1 **Soldering:** capacitors can be attached by conventional soldering techniques: vapor phase, convection reflow, infrared reflow, and hot plate methods. The soldering profile charts show recommended time / temperature conditions for soldering. Preheating is recommended. The recommended maximum ramp rate is 3 °C per second. Attachment with a soldering iron is not recommended due to the difficulty of controlling temperature and time at temperature. The soldering iron must never come in contact with the capacitor. For details see www.vishay.com/doc?40214.

7. **Recommended Mounting Pad Geometries:** the nib must have sufficient clearance to avoid electrical contact with other components. The width dimension indicated is the same as the maximum width of the capacitor. This is to minimize lateral movement.

8. **Cleaning (Flux Removal) After Soldering:** TANTAMOUNT™ capacitors are compatible with all commonly used solvents such as TES, TMS, Prelete, Chlorethane, Terpene and aqueous cleaning media. However, CFC / ODS products are not used in the production of these devices and are not recommended. Solvents containing methylene chloride or other epoxy solvents should be avoided since these will attack the epoxy encapsulation material.
# Typical Performance Characteristics

## Solid Tantalum Chip Capacitors

MIL-PRF-55365 Qualified and DLA Approved

<table>
<thead>
<tr>
<th>ELECTRICAL PERFORMANCE CHARACTERISTICS</th>
<th>PERFORMANCE CHARACTERISTICS</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Category temperature range</strong></td>
<td>-55 °C to +85 °C (to +125 °C with voltage derating)</td>
</tr>
<tr>
<td><strong>Capacitance tolerance</strong></td>
<td>± 20 %, ± 10 %, tested via bridge method, at 25 °C, 120 Hz</td>
</tr>
<tr>
<td><strong>Dissipation factor</strong></td>
<td>Limit per Standard Ratings table. Tested via bridge method, at 25 °C, 120 Hz</td>
</tr>
<tr>
<td><strong>ESR</strong></td>
<td>Limit per Standard Ratings table. Tested via bridge method, at 25 °C, 100 kHz</td>
</tr>
<tr>
<td><strong>Leakage current</strong></td>
<td>After application of rated voltage applied to capacitors for 5 min using a steady source of power with 1 kΩ resistor in series with the capacitor under test, leakage current at 25 °C is not more than described in Standard Ratings table of appropriate datasheet. Note that the leakage current varies with temperature and applied voltage. See graph below for the appropriate adjustment factor.</td>
</tr>
<tr>
<td><strong>Reverse voltage</strong></td>
<td>Capacitors are capable of withstanding peak voltages in the reverse direction equal to: 10 % of the DC rating at +25 °C 5 % of the DC rating at +85 °C 1 % of the DC rating at +125 °C Vishay does not recommend intentional or repetitive application of reverse voltage.</td>
</tr>
<tr>
<td><strong>Ripple current</strong></td>
<td>For maximum ripple current values calculation (at 25 °C) refer to “Guide to Application” part of product guide which is linked with relevant datasheet. If capacitors are to be used at temperatures above +25 °C, the permissible ripple current (or voltage) shall be calculated using the derating factors: 1.0 at +25 °C 0.9 at +85 °C 0.4 at +125 °C</td>
</tr>
<tr>
<td><strong>Maximum operating and surge voltages vs. temperature</strong></td>
<td><strong>+85 °C</strong></td>
</tr>
<tr>
<td><strong>RATED VOLTAGE (V)</strong></td>
<td><strong>SURGE VOLTAGE (V)</strong></td>
</tr>
<tr>
<td>4.0</td>
<td>5.3</td>
</tr>
<tr>
<td>6.3</td>
<td>8.0</td>
</tr>
<tr>
<td>10</td>
<td>13.3</td>
</tr>
<tr>
<td>15 / 16</td>
<td>20</td>
</tr>
<tr>
<td>20</td>
<td>26.7</td>
</tr>
<tr>
<td>25</td>
<td>33.3</td>
</tr>
<tr>
<td>35</td>
<td>46.7</td>
</tr>
<tr>
<td>50</td>
<td>66.7</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Recommended voltage derating guidelines (below 85 °C)</th>
<th><strong>VOLTAGE RAIL (V)</strong></th>
<th><strong>CAPACITOR VOLTAGE RATING (V)</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>≤ 3.3</td>
<td>6.3</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>10</td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>20</td>
<td></td>
</tr>
<tr>
<td>12</td>
<td>25</td>
<td></td>
</tr>
<tr>
<td>15</td>
<td>35</td>
<td></td>
</tr>
<tr>
<td>24</td>
<td>50 or series configuration</td>
<td></td>
</tr>
</tbody>
</table>

**Notes**
- All information presented in this document reflects typical performance characteristics
- For more information about recommended voltage derating see: [www.vishay.com/doc?40246](http://www.vishay.com/doc?40246)
Notes

- At +25 °C, the leakage current shall not exceed the value listed in the Standard Ratings table
- At +85 °C, the leakage current shall not exceed 10 times the value listed in the Standard Ratings table
- At +125 °C, the leakage current shall not exceed 12 times the value listed in the Standard Ratings table

### ENVIRONMENTAL PERFORMANCE CHARACTERISTICS

<table>
<thead>
<tr>
<th>ITEM</th>
<th>CONDITION</th>
<th>POST TEST PERFORMANCE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Moisture resistance</td>
<td>MIL-STD-202, method 106, 20 cycles</td>
<td>Capacitance change: Within ± 15 % of initial value, Dissipation factor: Shall not exceed 150 % of initial limit, Leakage current: Shall not exceed 200 % of initial limit, Visual examination: there shall be no evidence of harmful corrosion, mechanical damage, or obliteration of marking (if applicable)</td>
</tr>
<tr>
<td>Stability at low and high temperatures</td>
<td>MIL-PRF-55365</td>
<td>Delta cap limit at -55 °C is ± 10 % (20 % for CWR15) of initial value, Delta cap limit at 85 °C is ± 10 % (15 % for CWR15) of initial value, Delta cap limit at 125 °C is ± 15 % (20 % for CWR15) of initial value, Delta cap at step 3 and final step 25 °C is ± 5 % (10 % for CWR15) of initial value, DCL at 85 °C: 10 x initial specified value, DCL at 125 °C: 12 x initial specified value, DCL at 25 °C: initial specified value at rated voltage, DF change: refer to performance specification sheet for applicable capacitor style</td>
</tr>
<tr>
<td>Surge voltage</td>
<td>MIL-PRF-55365</td>
<td>Capacitance change: Within ± 5 % of initial value, Dissipation factor: Initial specified limit, Leakage current: Initial specified limit</td>
</tr>
<tr>
<td>Life test at +85 °C</td>
<td>MIL-STD-202, method 108, 2000 h application of rated voltage at 85 °C</td>
<td>Capacitance change: Within ± 5 % (10 % for CWR15) of initial value, Dissipation factor: Initial specified limit, Leakage current: Shall not exceed 200 % of initial limit, There shall be no evidence of harmful corrosion or obliteration of marking (if applicable), mechanical damage, intermittent shorts, or permanent shorts or opens</td>
</tr>
<tr>
<td>Life test at +125 °C</td>
<td>MIL-STD-202, method 108, 2000 h application 2/3 of rated voltage at 125 °C</td>
<td>Capacitance change: Within ± 5 % (10 % for CWR15) of initial value, Dissipation factor: Initial specified limit, Leakage current: Shall not exceed 200 % of initial limit, There shall be no evidence of harmful corrosion or obliteration of marking (if applicable), mechanical damage, intermittent shorts, or permanent shorts or opens</td>
</tr>
</tbody>
</table>
### MECHANICAL PERFORMANCE CHARACTERISTICS

<table>
<thead>
<tr>
<th>ITEM</th>
<th>CONDITION</th>
<th>POST TEST PERFORMANCE</th>
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<tbody>
<tr>
<td>Vibration</td>
<td>MIL-STD-202, method 204, condition D, 10 Hz to 2000 Hz, 20 g peak, in 2 directions, 4 hours in each, at rated voltage</td>
<td>Measurements during vibration: During the last cycle of each plane, electrical measurements shall be made to determine the intermittent open or short circuits. Intermittent contact and arcing shall also be determined. Measurements after vibration: not applicable Visual examination after test: there shall be no evidence of mechanical damage</td>
</tr>
<tr>
<td>Thermal shock (mounted)</td>
<td>MIL-STD-202, method 107 -65 °C / +125 °C, for 10 cycles, 30 min at each temperature</td>
<td>Capacitance change Within ± 5 % of initial value Dissipation factor Initial specified limit Leakage current Initial specified limit Visual examination: there shall be no evidence of harmful corrosion, mechanical damage, or obliteration of marking (if applicable)</td>
</tr>
<tr>
<td>Resistance to soldering heat</td>
<td>MIL-STD-202, method 210, condition J (convection reflow, 235 °C ± 5 °C), one heat cycle</td>
<td>Capacitance change Within ± 5 % of initial value Dissipation factor Initial specified limit Leakage current Initial specified limit Visual examination: there shall be no evidence of mechanical damage</td>
</tr>
<tr>
<td>Solderability</td>
<td>MIL-STD-202, method 208, ANSI/J-STD-002, test B (dip- and look, 245 °C ± 5 °C). Preconditioning per category C (steam aging, 8 hours). Does not apply to gold terminations.</td>
<td>Solder coating of all capacitors shall meet specified requirements. There shall be no mechanical or visual damage to capacitors post-conditioning.</td>
</tr>
<tr>
<td>Resistance to solvents</td>
<td>MIL-STD-202, method 215</td>
<td>There shall be no mechanical or visual damage to capacitors post-conditioning. Body marking shall remain legible and shall not smear.</td>
</tr>
<tr>
<td>Flammability</td>
<td>Encapsulation materials meet UL 94 V-0 with an oxygen index of 32 %</td>
<td></td>
</tr>
</tbody>
</table>
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