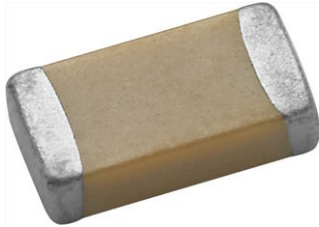


Surface Mount Multilayer Ceramic Chip Capacitors With Lead-Bearing Finish Termination



FEATURES

- Tin / lead termination finish
- minimum 4 % lead
- Available in 0402 to 1210 body size
- Two dielectrics
- High operating temperature, high reliability
- Wet build process
- Reliable Noble Metal Electrode (NME) system
- AEC-Q200 qualified with PPAP available
- Custom combinations to meet specific need
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

APPLICATIONS

- Low earth orbit satellites (LEO)
- Space
- Aerospace
- Avionic
- Military
- Tin whisker mitigation

ELECTRICAL SPECIFICATIONS

COG (NPO) DIELECTRIC ⁽¹⁾	
GENERAL SPECIFICATION	
Note Electrical characteristics at +25 °C unless otherwise specified	
Operating Temperature: -55 °C to +150 °C (above +125 °C changed characteristics)	
Capacitance Range: 1 pF to 15 nF	
Voltage Range: 25 V _{DC} to 630 V _{DC}	
Temperature Coefficient of Capacitance (TCC): 0 ppm/°C ± 30 ppm/°C from -55 °C to +125 °C	
Dissipation Factor (DF): 0.1 % maximum at 1.0 V _{RMS} and 1 MHz for values ≤ 1000 pF 0.1 % maximum at 1.0 V _{RMS} and 1 kHz for values > 1000 pF	
Insulating Resistance: at +25 °C 100 000 MΩ min. or 1000 ΩF whichever is less at +125 °C 10 000 MΩ min. or 100 ΩF whichever is less	
Aging: 0 % maximum per decade	
Dielectric Strength Test: performed per method 103 of EIA 198-2-E. Applied test voltages	
≤ 250 V _{DC} -rated:	250 % of rated voltage
500 V _{DC} -rated:	200 % of rated voltage
630 V _{DC} -rated:	150 % of rated voltage

X7R DIELECTRIC	
GENERAL SPECIFICATION	
Note Electrical characteristics at +25 °C unless otherwise specified	
Operating Temperature: -55 °C to +150 °C (above +125 °C changed characteristics)	
Capacitance Range: 120 pF to 1 μF	
Voltage Range: 16 V _{DC} to 630 V _{DC}	
Temperature Coefficient of Capacitance (TCC): ± 15 % from -55 °C to +125 °C, with 0 V _{DC} applied	
Dissipation Factor (DF): 16 V, 25 V ratings: 3.5 % maximum at 1.0 V _{RMS} and 1 kHz > 25 V ratings: 2.5 % maximum at 1.0 V _{RMS} and 1 kHz	
Insulating Resistance: at +25 °C 100 000 MΩ min. or 1000 ΩF whichever is less at +125 °C 10 000 MΩ min. or 100 ΩF whichever is less	
Aging Rate: 1 % maximum per decade	
Dielectric Strength Test: performed per method 103 of EIA 198-2-E. Applied test voltages	
≤ 250 V _{DC} -rated:	250 % of rated voltage
500 V _{DC} -rated:	min. 150 % of rated voltage
630 V _{DC} -rated:	min. 120 % of rated voltage

Note

⁽¹⁾ Under qualification; contact factory for availability



QUICK REFERENCE DATA				
DIELECTRIC	CASE CODE	MAXIMUM VOLTAGE (V)	CAPACITANCE	
			MINIMUM	MAXIMUM
C0G (NP0)	0402	100	1.0 pF	220 pF
	0603	200	1.0 pF	820 pF
	0805	500	1.0 pF	3.9 nF
	1206	630	1.0 pF	8.2 nF
	1210	630	100 pF	12 nF
X7R	0402	100	120 pF	33 nF
	0603	200	330 pF	150 nF
	0805	200	330 pF	470 nF
	1206	630	220 pF	1.0 μF
	1210	630	390 pF	1.0 μF

Note

- Detail ratings see “Selection Chart”

ORDERING INFORMATION								
VJ0805	Y	102	K	L	A	A	C	32
CASE CODE	DIELECTRIC	CAPACITANCE NOMINAL CODE	CAPACITANCE TOLERANCE	TERMINATION	DC VOLTAGE RATING (1)	MARKING	PACKAGING	PROCESS CODE
0402 0603 0805 1206 1210	A, D = C0G (NP0) (2) Y = X7R	Expressed in picofarads (pF). The first two digits are significant, the third is a multiplier. An “R” indicates a decimal point. Examples 4R7 = 4.7 pF 102 = 1000 pF	B = ± 0.10 pF C = ± 0.25 pF D = ± 0.5 pF F = ± 1 % G = ± 2 % J = ± 5 % K = ± 10 % M = ± 20 % Note C0G (NP0): B, C, D < 10 pF F, G, J, K ≥ 10 pF X7R: J, K, M	L = Ni barrier with tin lead plated finish min. 4 % lead	J = 16 V X = 25 V A = 50 V B = 100 V C = 200 V P = 250 V E = 500 V L = 630 V	A = unmarked	T = 7" reel / plastic tape C = 7" reel / paper tape J = 7" reel (low quantity) R = 11 1/4" / 13" reel / plastic tape P = 11 1/4" / 13" reel / paper tape	32 = AEC-Q200 qualified with tin / lead termination finish

Notes

- (1) DC voltage rating should not be exceeded in application. Other application factors may affect the MLCC performance. Consult for questions: mlcc@vishay.com
- (2) Consult Selection Chart table for correct dielectric code

DIMENSIONS in inches (millimeters)						
CASE CODE	STYLE	LENGTH (L)	WIDTH (W)	THICKNESS (T)	TERMINATIONS PAD (P)	
					MINIMUM	MAXIMUM
0402	VJ0402	0.040 + 0.004 / - 0.002 (1.00 + 0.10 / - 0.05)	0.020 + 0.004 / - 0.002 (0.50 + 0.10 / - 0.05)	0.024 (0.60)	0.004 (0.10)	0.016 (0.41)
0603	VJ0603	0.063 ± 0.006 (1.60 ± 0.15)	0.031 ± 0.006 (0.80 ± 0.15)	0.038 (0.97)	0.012 (0.30)	0.024 (0.60)
0805	VJ0805	0.079 ± 0.008 (2.00 ± 0.20)	0.049 ± 0.008 (1.25 ± 0.20)	0.057 (1.45)	0.010 (0.25)	0.028 (0.71)
1206	VJ1206	0.126 ± 0.010 (3.20 ± 0.25)	0.063 ± 0.010 (1.60 ± 0.25)	0.067 (1.70)	0.010 (0.25)	0.028 (0.71)
1210	VJ1210	0.126 ± 0.010 (3.20 ± 0.25)	0.098 ± 0.010 (2.50 ± 0.25)	0.076 (1.94)	0.010 (0.25)	0.028 (0.71)



SELECTION CHART										
DIELECTRIC		COG (NP0)								
STYLE		VJ0402		VJ0603			VJ0805			
CASE CODE		0402		0603			0805			
VOLTAGE (V _{DC})		25 / 50	100	50	100	200	50	100	200	500
VOLTAGE CODE		X / A	B	A	B	C	A	B	C	E
CAP. CODE	CAP.									
1R0	1.0 pF	••	••	••	••	••	••	••	••	••
1R2	1.2 pF	••	••	••	••	••	••	••	••	••
1R5	1.5 pF	••	••	••	••	••	••	••	••	••
1R8	1.8 pF	••	••	••	••	••	••	••	••	••
2R2	2.2 pF	••	••	••	••	••	••	••	••	••
2R7	2.7 pF	••	••	••	••	••	••	••	••	••
3R3	3.3 pF	••	••	••	••	••	••	••	••	••
3R9	3.9 pF	••	••	••	••	••	••	••	••	••
4R7	4.7 pF	••	••	••	••	••	••	••	••	••
5R6	5.6 pF	••	••	••	••	••	••	••	••	••
6R8	6.8 pF	••	••	••	••	••	••	••	••	••
8R2	8.2 pF	••	••	••	••	••	••	••	••	••
100	10 pF	••	••	••	••	••	••	••	••	••
120	12 pF	••	••	••	••	••	••	••	••	••
150	15 pF	••	••	••	••	••	••	••	••	••
180	18 pF	••	••	••	••	••	••	••	••	••
220	22 pF	••	••	••	••	••	••	••	••	••
270	27 pF	••	••	••	••	••	••	••	••	••
330	33 pF	••	••	••	••	••	••	••	••	••
390	39 pF	••	••	••	••	••	••	••	••	••
470	47 pF	••	••	••	••	••	••	••	••	••
560	56 pF	••	••	••	••	••	••	••	••	••
680	68 pF	••	••	••	••	••	••	••	••	••
820	82 pF	••	••	••	••	••	••	••	••	••
101	100 pF	••	••	••	••	••	••	••	••	••
121	120 pF	••	••	••	••	••	••	••	••	••
151	150 pF	••	••	••	••	••	••	••	••	••
181	180 pF	••	••	••	••	•	••	••	••	••
221	220 pF	••	••	••	••	•	••	••	••	•
271	270 pF	••	••	••	••	•	••	••	••	•
331	330 pF	••	••	••	••	•	••	••	••	•
391	390 pF	••	••	••	••	•	••	••	••	•
471	470 pF	••	••	••	••	•	••	••	•	•
561	560 pF	••	••	••	••	•	••	••	•	•
681	680 pF	••	••	••	••	•	••	••	•	•
821	820 pF	••	••	••	••	•	••	••	•	•

Notes

•• Paper tape, • Plastic tape

These values use dielectric code "D". All other NP0 (COG) part numbers use dielectric code "A"



SELECTION CHART										
DIELECTRIC		COG (NP0)								
STYLE		VJ0402		VJ0603			VJ0805			
CASE CODE		0402		0603			0805			
VOLTAGE (V _{DC})		25 / 50	100	50	100	200	50	100	200	500
VOLTAGE CODE		X / A	B	A	B	C	A	B	C	E
CAP. CODE	CAP.									
102	1.0 nF						••	••	•	
122	1.2 nF						••	•		
152	1.5 nF						••	•		
182	1.8 nF						•	•		
222	2.2 nF						•			
272	2.7 nF						•			
332	3.3 nF						•			
392	3.9 nF						•			
472	4.7 nF									
562	5.6 nF									
682	6.8 nF									
822	8.2 nF									
103	10 nF									
123	12 nF									
153	15 nF									
183	18 nF									
223	22 nF									
273	27 nF									
333	33 nF									
393	39 nF									
473	47 nF									
563	56 nF									

Note

•• Paper tape, • Plastic tape



SELECTION CHART									
DIELECTRIC		COG (NP0)							
STYLE		VJ1206				VJ1210			
CASE CODE		1206				1210			
VOLTAGE (V _{DC})		50	100	200	500 / 630	50	100	200	500 / 630
VOLTAGE CODE		A	B	C	E / L	A	B	C	E / L
CAP. CODE	CAP.								
1R0	1.0 pF	••	••	••	••				
1R2	1.2 pF	••	••	••	••				
1R5	1.5 pF	••	••	••	••				
1R8	1.8 pF	••	••	••	••				
2R2	2.2 pF	••	••	••	••				
2R7	2.7 pF	••	••	••	••				
3R3	3.3 pF	••	••	••	••				
3R9	3.9 pF	••	••	••	••				
4R7	4.7 pF	••	••	••	••				
5R6	5.6 pF	••	••	••	••				
6R8	6.8 pF	••	••	••	••				
8R2	8.2 pF	••	••	••	••				
100	10 pF	••	••	••	••				
120	12 pF	••	••	••	••				
150	15 pF	••	••	••	••				
180	18 pF	••	••	••	••				
220	22 pF	••	••	••	••				
270	27 pF	••	••	••	••				
330	33 pF	••	••	••	••				
390	39 pF	••	••	••	••				
470	47 pF	••	••	••	••				
560	56 pF	••	••	••	••				
680	68 pF	••	••	••	••				
820	82 pF	••	••	••	••				
101	100 pF	•	•	•	•	•	•	•	•
121	120 pF	•	•	•	•	•	•	•	•
151	150 pF	•	•	•	•	•	•	•	•
181	180 pF	•	•	•	•	•	•	•	•
221	220 pF	•	•	•	•	•	•	•	•
271	270 pF	•	•	•	•	•	•	•	•
331	330 pF	•	•	•	•	•	•	•	•
391	390 pF	•	•	•	•	•	•	•	•
471	470 pF	•	•	•	•	•	•	•	•
561	560 pF	•	•	•	•	•	•	•	•
681	680 pF	•	•	•	•	•	•	•	•
821	820 pF	•	•	•	•	•	•	•	•

Notes

•• Paper tape, • Plastic tape

These values use dielectric code "D". All other NP0 (COG) part numbers use dielectric code "A"



SELECTION CHART									
DIELECTRIC		COG (NP0)							
STYLE		VJ1206				VJ1210			
CASE CODE		1206				1210			
VOLTAGE (V _{DC})		50	100	200	500 / 630	50	100	200	500 / 630
VOLTAGE CODE		A	B	C	E / L	A	B	C	E / L
CAP. CODE	CAP.								
102	1.0 nF	•	•	•	•	•	•	•	•
122	1.2 nF	•	•	•		•	•	•	•
152	1.5 nF	•	•	•		•	•	•	•
182	1.8 nF	•	•	•		•	•	•	•
222	2.2 nF	•	•	•		•	•	•	
272	2.7 nF	•	•	•		•	•	•	
332	3.3 nF	•	•	•		•	•	•	
392	3.9 nF	•	•			•	•	•	
472	4.7 nF	•	•			•	•	•	
562	5.6 nF	•	•			•	•	•	
682	6.8 nF	•	•			•	•	•	
822	8.2 nF	•	•			•	•	•	
103	10 nF					•	•		
123	12 nF					•	•		
153	15 nF								
183	18 nF								
223	22 nF								
273	27 nF								
333	33 nF								
393	39 nF								
473	47 nF								
563	56 nF								

Note

•• Paper tape, • Plastic tape



SELECTION CHART															
DIELECTRIC		X7R													
STYLE		VJ0402				VJ0603					VJ0805				
CASE CODE		0402				0603					0805				
VOLTAGE (V _{DC})		16	25	50	100	16	25	50	100	200	16	25	50	100	200
VOLTAGE CODE		J	X	A	B	J	X	A	B	C	J	X	A	B	C
CAP. CODE	CAP.														
121	120 pF	••	••	••	••										
151	150 pF	••	••	••	••										
181	180 pF	••	••	••	••										
221	220 pF	••	••	••	••										
271	270 pF	••	••	••	••										
331	330 pF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
391	390 pF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
471	470 pF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
561	560 pF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
681	680 pF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
821	820 pF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
102	1.0 nF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
122	1.2 nF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
152	1.5 nF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
182	1.8 nF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
222	2.2 nF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
272	2.7 nF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
332	3.3 nF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
392	3.9 nF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
472	4.7 nF	••	••	••	••	••	••	••	••	••	••	••	••	••	••
562	5.6 nF	••	••	••		••	••	••	••		••	••	••	••	••
682	6.8 nF	••	••	••		••	••	••	••		••	••	••	••	••
822	8.2 nF	••	••	••		••	••	••	••		••	••	••	••	••
103	10 nF	••	••	••		••	••	••	••		••	••	••	••	••
123	12 nF	••	••			••	••	••	••		••	••	••	••	•
153	15 nF	••	••			••	••	••	••		••	••	••	••	•
183	18 nF	••	••			••	••	••	••		••	••	••	••	•
223	22 nF	••				••	••	••	••		••	••	••	••	•
273	27 nF	••				••	••	••	••		••	••	••	••	•
333	33 nF	••				••	••	••	••		••	••	••		
393	39 nF					••	••	••	••		••	••	••		
473	47 nF					••	••	••			••	••			
563	56 nF					••	••	••			••	••		•	
683	68 nF					••	••	••			•	•	•	•	
823	82 nF					••	••	••			•	•	•	•	

Note

•• Paper tape, • Plastic tape



SELECTION CHART															
DIELECTRIC		X7R													
STYLE		VJ0402				VJ0603					VJ0805				
CASE CODE		0402				0603					0805				
VOLTAGE (V _{DC})		16	25	50	100	16	25	50	100	200	16	25	50	100	200
VOLTAGE CODE		J	X	A	B	J	X	A	B	C	J	X	A	B	C
CAP. CODE	CAP.														
104	100 nF					••	••	••			•	•	•	•	
124	120 nF					•					•	•	•		
154	150 nF					•					•	•	•		
184	180 nF										•	•			
224	220 nF										•	•			
274	270 nF										•	•			
334	330 nF										•	•			
394	390 nF										•				
474	470 nF										•				
564	560 nF														
684	680 nF														
824	820 nF														
105	1.0 μF														
125	1.2 μF														
155	1.5 μF														
185	1.8 μF														
225	2.2 μF														
275	2.7 μF														
335	3.3 μF														
395	3.9 μF														
475	4.7 μF														
565	5.6 μF														
685	6.8 μF														

Note

•• Paper tape, • Plastic tape



SELECTION CHART													
DIELECTRIC		X7R											
STYLE		VJ1206						VJ1210					
CASE CODE		1206						1210					
VOLTAGE (V _{DC})		16	25	50	100	200	500 / 630	16	25	50	100	200	500 / 630
VOLTAGE CODE		J	X	A	B	C	E / L	J	X	A	B	C	E / L
CAP. CODE	CAP.												
121	120 pF												
151	150 pF												
181	180 pF												
221	220 pF						•						
271	270 pF						•						
331	330 pF						•						
391	390 pF						•						•
471	470 pF						•						•
561	560 pF						•						•
681	680 pF						•						•
821	820 pF			•	•	•	•						•
102	1.0 nF	•	•	•	•	•	•						•
122	1.2 nF	•	•	•	•	•	•						•
152	1.5 nF	•	•	•	•	•	•						•
182	1.8 nF	•	•	•	•	•	•						•
222	2.2 nF	•	•	•	•	•	•					•	•
272	2.7 nF	•	•	•	•	•	•					•	•
332	3.3 nF	•	•	•	•	•	•					•	•
392	3.9 nF	•	•	•	•	•	•					•	•
472	4.7 nF	•	•	•	•	•	•					•	•
562	5.6 nF	•	•	•	•	•	•					•	•
682	6.8 nF	•	•	•	•	•	•					•	•
822	8.2 nF	•	•	•	•	•	•					•	•
103	10 nF	•	•	•	•	•	•	•	•	•	•	•	•
123	12 nF	•	•	•	•	•	•	•	•	•	•	•	•
153	15 nF	•	•	•	•	•	•	•	•	•	•	•	•
183	18 nF	•	•	•	•	•	•	•	•	•	•	•	•
223	22 nF	•	•	•	•	•	•	•	•	•	•	•	•
273	27 nF	•	•	•	•	•	•	•	•	•	•	•	•
333	33 nF	•	•	•	•	•	•	•	•	•	•	•	•
393	39 nF	•	•	•	•	•	•	•	•	•	•	•	•
473	47 nF	•	•	•	•	•	•	•	•	•	•	•	•
563	56 nF	•	•	•	•	•	•	•	•	•	•	•	•
683	68 nF	•	•	•	•	•	•	•	•	•	•	•	•
823	82 nF	•	•	•	•	•	•	•	•	•	•	•	•

Note

- Plastic tape



SELECTION CHART													
DIELECTRIC		X7R											
STYLE		VJ1206						VJ1210					
CASE CODE		1206						1210					
VOLTAGE (V _{DC})		16	25	50	100	200	500 / 630	16	25	50	100	200	500 / 630
VOLTAGE CODE		J	X	A	B	C	E / L	J	X	A	B	C	E / L
CAP. CODE	CAP.												
104	100 nF	•	•	•	•	•		•	•	•	•	•	
124	120 nF	•	•	•	•	•		•	•	•	•	•	
154	150 nF	•	•	•	•			•	•	•	•	•	
184	180 nF	•	•	•	•			•	•	•	•	•	
224	220 nF	•	•	•	•			•	•	•	•		
274	270 nF	•	•	•	•			•	•	•	•		
334	330 nF	•	•	•				•	•	•	•		
394	390 nF	•	•	•				•	•	•	•		
474	470 nF	•	•	•				•	•	•	•		
564	560 nF	•	•					•	•	•			
684	680 nF	•	•					•	•	•			
824	820 nF	•	•					•	•	•			
105	1.0 μF	•	•					•	•	•			
125	1.2 μF												
155	1.5 μF												
185	1.8 μF												
225	2.2 μF												
275	2.7 μF												
335	3.3 μF												
395	3.9 μF												
475	4.7 μF												
565	5.6 μF												
685	6.8 μF												

Note

- Plastic tape



STANDARD PACKAGING QUANTITIES (1)(2)						
CASE CODE	TAPE SIZE	7" REEL QUANTITIES			11 1/4" AND 13" REEL QUANTITIES	
		PAPER TAPE PACKAGING CODE "C"	PLASTIC TAPE PACKAGING CODE "T"	LOW QUANTITY PACKAGING CODE "J"	PAPER TAPE PACKAGING CODE "P"	PLASTIC TAPE PACKAGING CODE "R"
0402	8 mm	5000	n/a	1000	10 000	n/a
0603	8 mm	4000	4000	1000	10 000	10 000
0805	8 mm	3000	3000	1000	10 000	10 000
1206 ⁽³⁾	8 mm	3000	2500 / 3000	1000	10 000	9000 / 10 000
1210 ⁽³⁾	8 mm	n/a	2000 / 2500 / 3000	1000	n/a	9000 / 10 000

Notes

(1) Reference: EIA standard RS 481 - "Taping of Surface Mount Components for Automatic Placement"

(2) n/a = not available

(3) Packaging quantity can depend from product thickness

**1 - GENERAL CERTIFICATES**

# Quality management system according to IATF 16949	Yes
# Quality management system according to ISO 9001	Yes
# Environmental certification according to ISO 14001	Yes
# Health and safety system according to ISO 45001	Yes

2 - TECHNICAL REQUIREMENTS

Unless specified in component specification, these parameters are the minimum requirements for the components.

2.1 OPERATING TEMPERATURE RANGE

For standard applications	T _A : -55 °C to +125 °C	See characteristics 2.2
For high temperature applications	T _A : -55 °C to +150 °C	See characteristics 2.2
For ultra high temperature applications	T _A : -55 °C to +175 °C	See characteristics 2.2

2.2 CHARACTERISTICS

PARAMETER	CERAMIC TYPE	SYMBOL	RATINGS	TEST CONDITIONS / REMARKS
Rated voltage in temperature range -55 °C to +125 °C	C0G (NP0)	U _R	25 V to 630 V	
	X7R		16 V to 630 V	
Derating at higher temperature up to +150 °C	C0G (NP0)		25 V to 100 V	U _{DC} ≤ 1/2 U _R
	X7R		16 V to 100 V	U _{DC} ≤ 1/2 U _R U _{DC} ≤ 1/4 U _R for VJ0603Y104*A (100 nF / 50 V)
Derating at higher temperature up to +175 °C	C0G (NP0)		25 V to 100 V	U _{DC} ≤ 1/4 U _R
	X7R		16 V to 100 V	U _{DC} ≤ 1/4 U _R
Temperature coefficient in temperature range -55 °C to +125 °C	C0G (NP0)	α _C	≤ ± 30 ppm/°C	if C _R < 10 pF: α _C ≤ ± 120 ppm/°C
	X7R	ΔC	+ 15 % / - 30 %	
Temperature coefficient in temperature range -55 °C to +150 °C	C0G (NP0)	α _C	≤ ± 30 ppm/°C	if C _R < 10 pF: α _C ≤ ± 120 ppm/°C
	X7R	ΔC	+ 15 % / - 30 %	
Temperature coefficient in temperature range -55 °C to +175 °C	X7R	ΔC	+ 15 % / - 50 %	
Dissipation factor in temperature range -55 °C to +175 °C	C0G (NP0)	tan δ	≤ 0.0015	
	X7R		≤ 0.06	

2.3 STORAGE AND HANDLING CONDITIONS

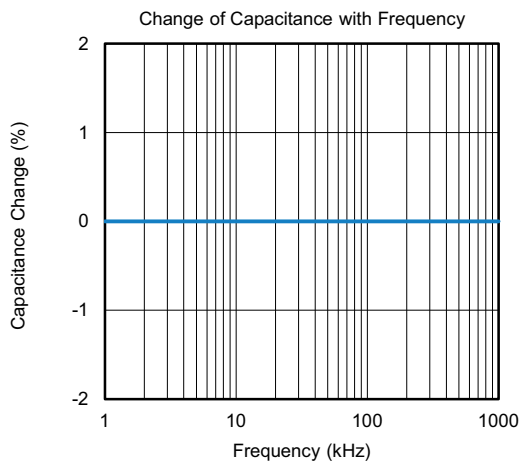
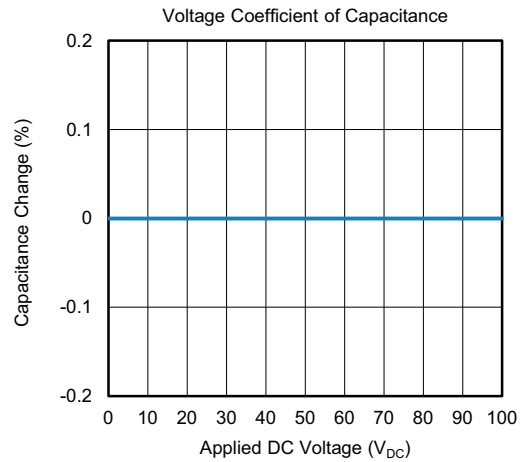
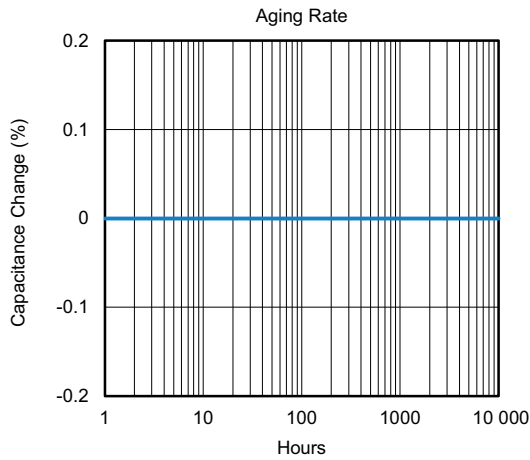
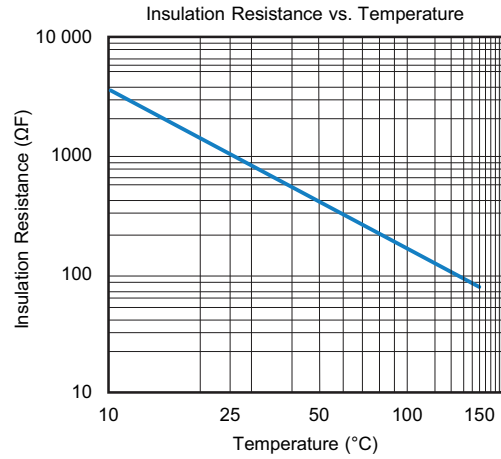
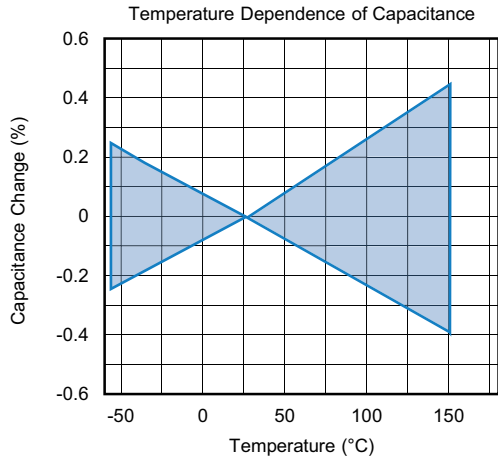
- (1) Store the components at 5 °C to 40 °C ambient temperature and ≤ 70 % relative humidity conditions.
(2) The product is recommended to be used within a time-frame of 2 years after shipment.
Check solderability in case extended shelf life beyond the expiry date is needed.

Precautions:

- Do not store products in an environment containing corrosive elements, especially where chloride gas, sulfide gas, acid, alkali, salt, or the like are present. This may cause corrosion or oxidization of the terminations, which can easily lead to poor soldering.
- Store products on the shelf and avoid exposure to moisture or dust.
- Do not expose products to excessive shock, vibration, direct sunlight, and so on.

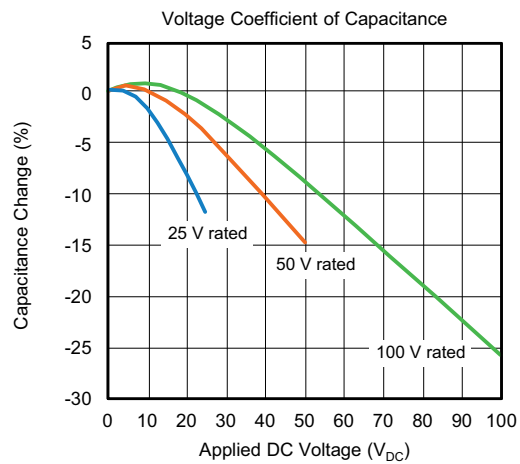
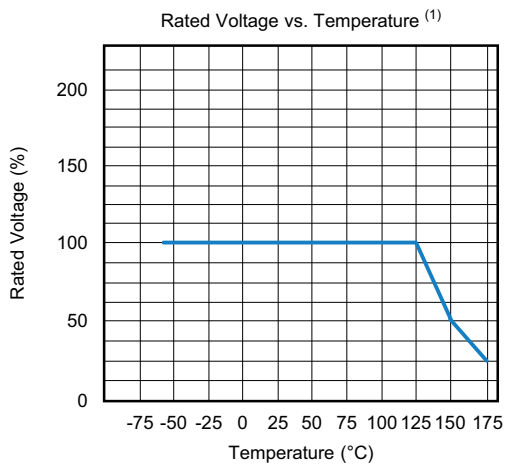
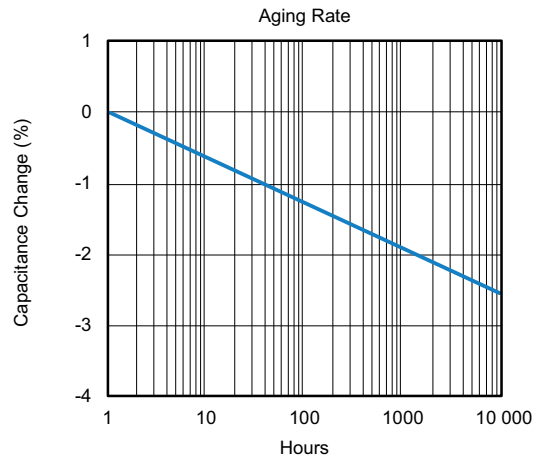
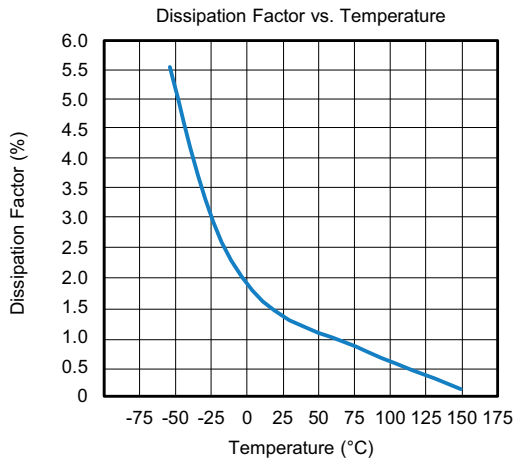
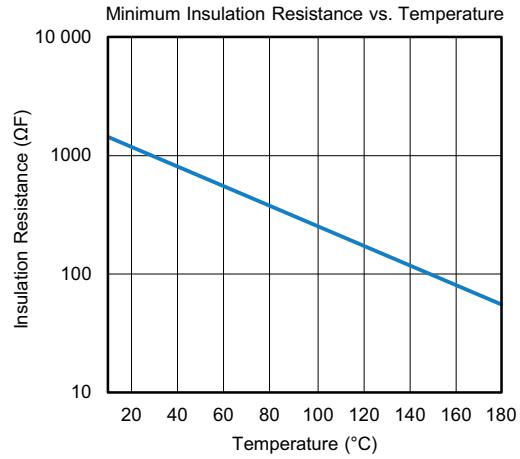
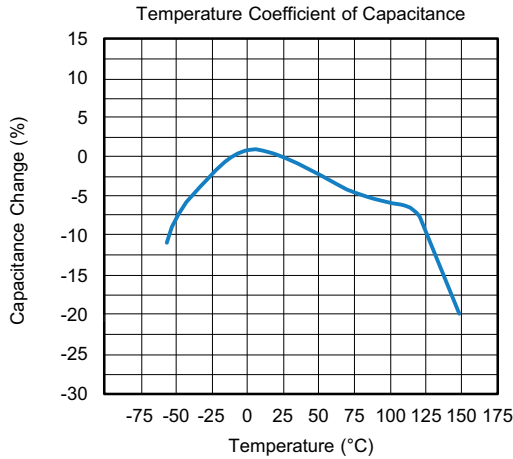


COG (NP0) DIELECTRIC - TYPICAL PARAMETERS





X7R DIELECTRIC - TYPICAL PARAMETERS

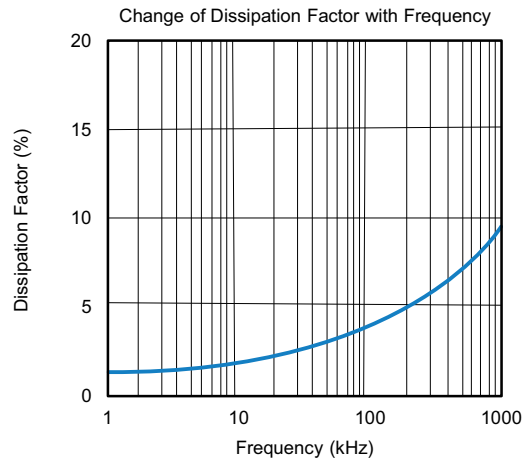
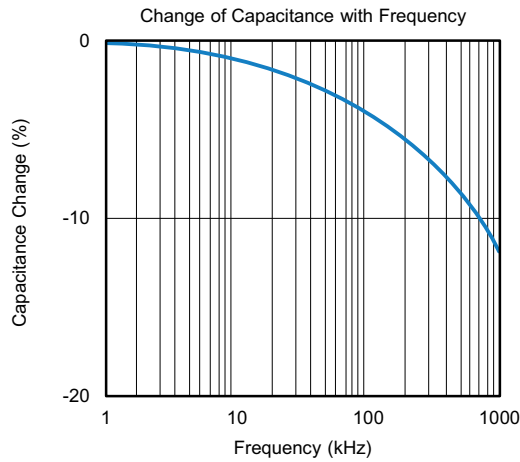
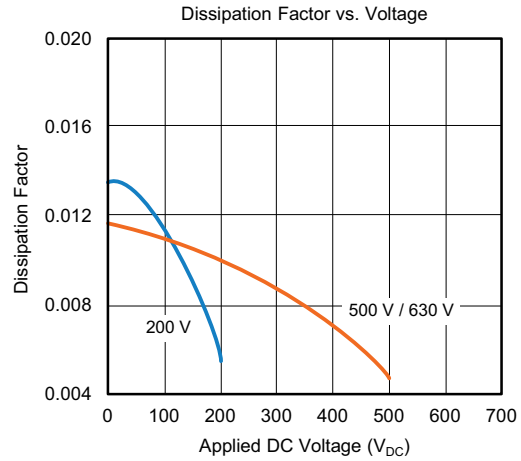
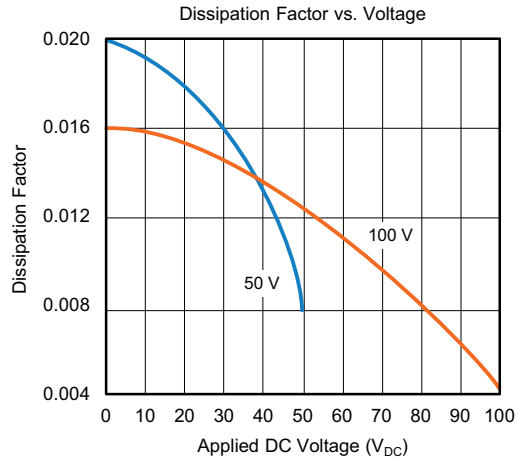


Note

⁽¹⁾ Except for VJ0603Y104*A (100 nF / 50 V), see section "2.2 Characteristics"



X7R DIELECTRIC - TYPICAL PARAMETERS





3 - LOT ACCEPTANCE TESTS

Process tests available in classes (on request)

GROUP	ACTION
A	Components are tested within the monitoring program of the supplier. The supplier shall submit the part numbers of the selected component to the customer during the component specification discussions.
B	Components (customer P/N) shall be tested quarterly. Records available only on special request by the customer.
C	Test with each shipment. Records are provided on a monthly basis. Customer special requirement; requirement should be determined in a specific component specification.

Upon request the records can be submitted in electronic format on monthly basis.

3.1 THERMAL STRENGTH, THERMAL SHOCK SENSIBILITY

Sample size	200
Handling	Mounted on PCB
Thermal shock	1 x 280 °C, no pre-heat, 5 s to 10 s
IR - test (IRATS)	U = U _R , T = room temperature, verified
Burn in (BIATS)	Equivalent to 12 h burn-in, 2 x U _R /125 °C, verification time to failure

Acceptance criteria: zero defects (IRATS and BIATS).

3.2 BOARD FLEX TEST

Sample size	20 pcs/lot
Frequency	At least three different part numbers of one component family matrix per quarter
Max. deflection	8 mm (data to be reported, available on request)

3.3 SOLDERABILITY / RESISTANCE TO SOLDERING HEAT

Temperature profile for reflow soldering of SMD parts IPC/JEDEC-J-STD-020C.

Test is done on a regular basis for samples taken randomly out of the line.

Acceptance criteria: at least 95 % new solder and no detachment or leaching of terminations.

4 - ENVIRONMENTAL REQUIREMENTS

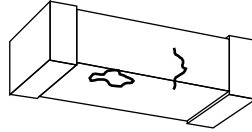
A list of the chemical substances content, which must not be used or whose use shall be limited by international law, is available on request.

5 - INSPECTION CRITERIA

The supplier shall carry out visual examination with suitable equipment with approximately 10 x magnification and lighting appropriate to the specimen under test and the required quality level.

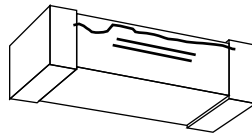
Chipping

The components shall be free of cracks or fissures. Small damages which do not deteriorate the performance of the component shall be less than 50 % of the surface of the MLCC as defined in EIA 595.



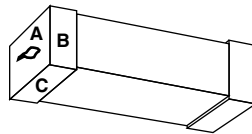
Delamination or Exposed Electrodes

No visible separation or delamination between layers of the capacitor and no exposed electrodes between the two terminals of the capacitor must be seen.



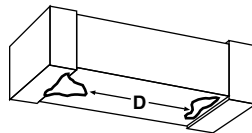
Metallization

For the metallization, no visible detachment of the metallized terminals and no exposed electrodes must be seen. Defects and gaps in the metallization on each sides of the terminal must not exceed 10 % of the total area (e.g. A, B, C, ...). Leaching shall not exceed 25 %.



Electrode Distance

The ceramic body shall be free of any conducting material between the terminals which reduces the distance of the electrodes. The minimum distance "D" is 400 μm for all package sizes, except 0402. For the component package 0402 the minimum distance is 200 μm .



6 - BOARD FLEX TEST CONDITIONS

6.1 BOARD FLEX DEFINITIONS OF TEST

PCB thickness = (1.6 ± 0.1) mm

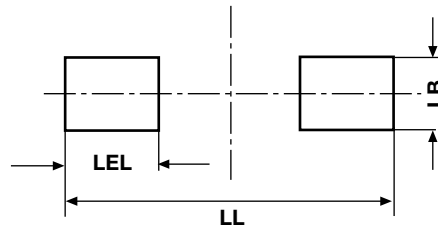
Copper thickness = 35 μ m

Material FR4 (EP-GC 02 according to DIN 40 802)

LAYOUT / PAD DESIGN (Dimensions in mm)			
CASE CODE	PAD SIZE		
	LL	LB	LEL
0603	2.20	1.00	0.75
0805	3.40	1.30	1.20
1206	4.50	1.80	1.20
1210	4.50	2.80	1.30

Note

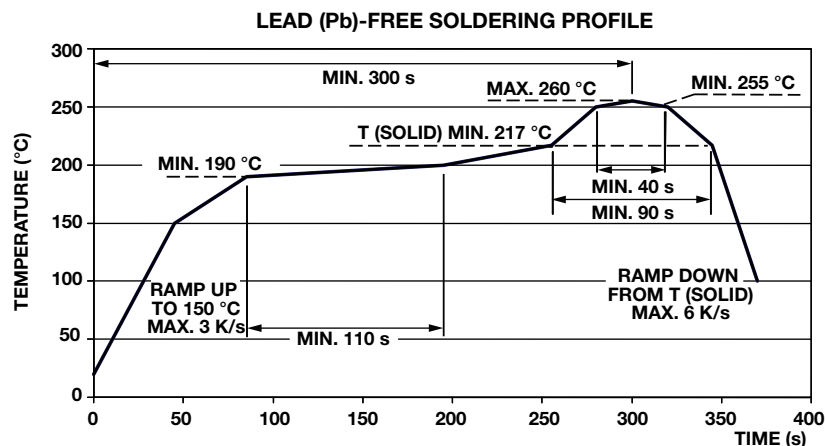
- LL = total length; LB = width of the pad; LEL = single pad length



6.2 SOLDERING INSTRUCTIONS

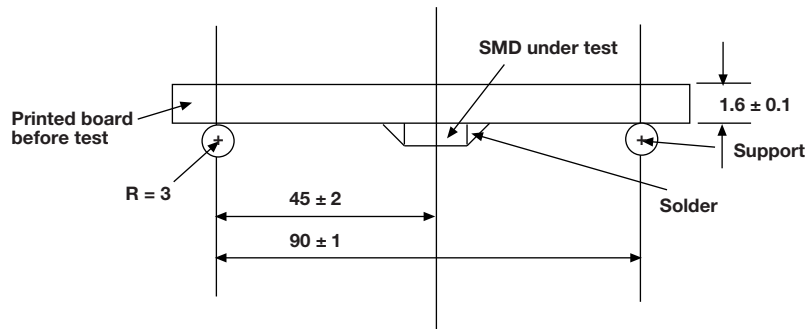
THICKNESS, RECOMMENDED FOR SOLDER PASTE (Reflow soldering)	
CASE CODE	THICKNESS in μ m
0402	75 to 90
0603	150 to 200
0805	150 to 200
1206	150 to 200
1210	150 to 200

6.3 TYPICAL TEMPERATURE PROFILE FOR REFLOW SOLDERING (Boardflex test)

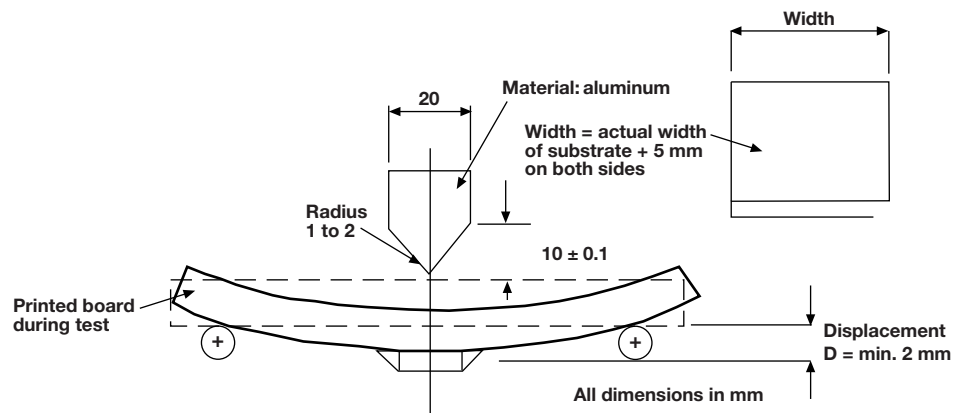


6.4 MOUNTING, DIMENSIONS, AND TESTING

Mounting



Testing



6.5 PERFORMANCE OF THE TEST(S)

- Electrical test according to component specification (Cap, DF, IR)
- Mounting to PCB
- Storage at room temperature (min. 10 h)
- Board flex test

6.6 DETAILS

X7R	PCB to be deflected continuously, speed 1 mm/s (± 0.5 mm/s)
C0G	PCB to be deflected in steps until cracks or other damages are visible or can be measured. Dwell time between steps: (5 ± 1) s

6.7 FAILURE CRITERIA

X7R	Piezoelectric sensor, no failure up to min. 2 mm
C0G (NP0)	$\Delta C/C < 1\%$ or < 1 pF, no failure up to min. 2 mm
Both	Electrical test according to component specification



7 - QUALIFICATION TESTING

NO.	TEST ITEM	REFERENCE
1	Pre- and post stress electrical test	User spec
3	High temp exposure (storage)	MIL-STD-202, method 108
4	Temperature cycling	JESD22, method JA-104
5	Destructive physical analysis	EIA-469
6	Moisture resistance	MIL-STD-202, method 106
7	Biased humidity	MIL-STD-202, method 103
8	Operation life	MIL-STD-202 method 108
9	External Visual	MIL-STD-883 method 2009
10	Physical dimension	JESD22, method JB-100
13	Mechanical shock	MIL-STD-202, method 213
14	Vibration	MIL-STD-202, method 204
15	Resistance to solder heat	MIL-STD-202, method 210
16	ESD	AEC-Q200-002
17	Solderability	J-STD-002
20	Electrical characterization	User spec
21	Board flex	AEC-Q200-005
22	Terminal strength	AEC-Q200-006
23	Beam load	AEC-Q200-003



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