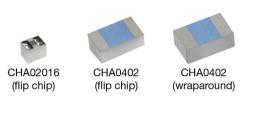
CHA Vishay Sfernice

AEC-Q200 Qualified High Frequency 70 GHz Thin Film Chip Resistor



### LINKS TO ADDITIONAL RESOURCES

www.vishay.com



### FEATURES

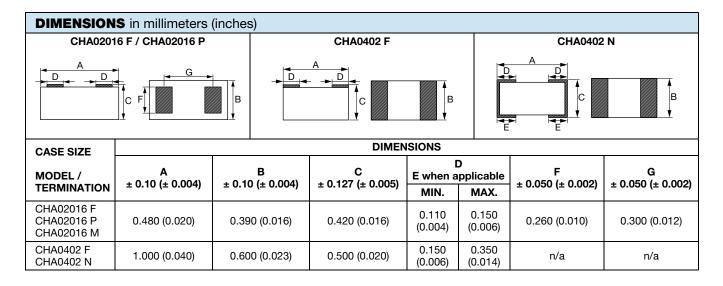
- Operating frequency 70 GHz
- AEC-Q200 qualified
- Thin film microwave resistors
- Ohmic range: 10  $\Omega$  to 500  $\Omega$
- Design kits available
- Modelithics<sup>®</sup> library available
- Small internal reactance (LC down to 1 x 10<sup>-24</sup>)
- Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>

Those miniaturized components are designed in such a way that their internal reactance is very small. When correctly mounted and utilized, they function as almost pure resistors on a very large range of frequency, DC to 50 GHz for CHA0402, and DC to 70 GHz for CHA02016 from 10  $\Omega$  to 500  $\Omega$ .

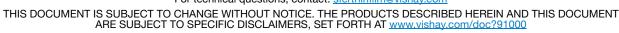
STANDAR	STANDARD ELECTRICAL SPECIFICATIONS					
MODEL	SIZE	RESISTANCE RANGE Ω	RATED POWER Pn <sup>(1)</sup> W	LIMITING ELEMENT VOLTAGE V	TOLERANCE ± %	TEMPERATURE COEFFICIENT ± ppm/°C
CHA02016	02016	10 to < 50	0.030	30	5	100 (50 upon request)
CHA02016	02016	50 to ≤ 500	0.030	30	2, 5	100 (50 upon request)
CHA02016	02016	50 and 100	0.030	30	1, 2, 5	100 (50 upon request)
CHA0402	0402	10 to < 50	0.300	37	2, 5	100 (50 upon request)
CHA0402	0402	50 to ≤ 500	0.300	37	1, 2, 5	100 (50 upon request)

#### Note

(1) PCB mounting with +70 °C ambient temperature



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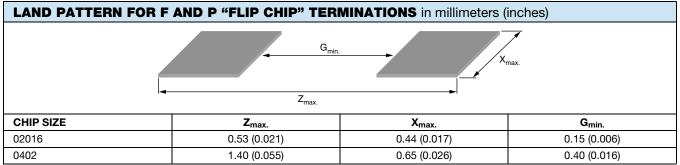


Pb-free ROHS COMPLIANT HALOGEN FREE GREEN (5-2008)



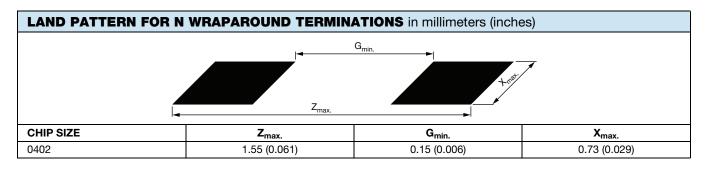
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Note

• Suggested land pattern: according to IPC-7351



Dimension and tolerance of land pattern shall be defined by PCB designer; PCB can be designed according to IPC-7351A "Generic Requirements for Surface Mount Design and Land Pattern Standard"

### **PERFORMANCE (CHA02016 F/P TERMINATIONS)**

TEST PROCEDURES AND REQUIREMENTS				
AEC-Q200 CLAUSE	TEST	PROCEDURE	GLOBAL PERFORMANCES	<b>TYPICAL</b> <b>PERFORMANCES</b> (25 Ω TO 250 Ω)
3	High temperature exposure	MIL-STD-202 method 108 1000 h at T = 125 °C, unpowered	± 2 % ± 0.05 Ω	$\pm 0.2 \% \pm 0.05 \Omega$
4	Temperature cycling	JESD22 method JA-104 1000 cycles (-55 °C to +155 °C)	$\pm$ 1.8 % $\pm$ 0.05 $\Omega$	± 1.5 % ± 0.05 Ω
7	Biased humidity	MIL-STD-202 method 103 1000 h 85 °C / 85 % RH 10 % of operating power	$\pm$ 2 % $\pm$ 0.05 $\Omega$	$\pm 0.75 \% \pm 0.05 \Omega$
8	Operational life	MIL-STD-202 method 108 condition D steady state T = 125 °C at rated power 90' ON / 30' OFF / 1000 h	$\pm$ 2.5 % $\pm$ 0.05 $\Omega$	± 1 % ± 0.05 Ω
13	Mechanical shock	MIL-STD-202 method 213 condition C 100 g/6 ms 3.75 m/s 3 shock/direction, 2 directions along 3 axes (18 shocks)	$\pm 0.05 \% \pm 0.05 \Omega$	± 0.015 % ± 0.05 Ω
14	Vibration	MIL-STD-202 method 204 5 g for 20 min, 12 cycles each of 3 orientations Test from 10 Hz to 2000 Hz	$\pm$ 0.1 % $\pm$ 0.05 $\Omega$	$\pm 0.05 \% \pm 0.05 \Omega$
15	Resistance to soldering heat	MIL-STD-202 method 210 condition D Flux used: alpha 611 Solder temp.: 260 °C ± 5 °C Total immersion during 10 s	$\pm$ 2.5 % $\pm$ 0.05 $\Omega$	$\pm 0.5 \% \pm 0.05 \Omega$

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TEST PRO	TEST PROCEDURES AND REQUIREMENTS					
AEC-Q200 CLAUSE	TEST PROCEDURE		GLOBAL PERFORMANCES	<b>TYPICAL</b> <b>PERFORMANCES</b> (25 Ω TO 250 Ω)		
17	ESD	AEC-Q200-002	Classification 1C 1000 V <sub>DC</sub> to 2000 V <sub>DC</sub>			
18	Solderability	J-STD-002 - Preconditioning 4 h dry heat aging and 235 °C SnPb 5 s - 215 °C SnPb 5 s - 260 °C SnAgCu 10 s	Good tinning (≥ 95 % covered) No visible damage			
20	Flammability	UL 94	Class V-0 No burning			
21	Board flex	AEC-Q200-005	$\pm 0.1 \% \pm 0.05 \Omega$ $\pm 0.05 \% \pm 0.05$			
24	Flame retardance	AEC-Q200-001	No flame, no explosion, no temperature higher than 350 °C			

Note

• Performance according to Rev. D of AEC-Q200

## **PERFORMANCES (CHA0402 F/N TERMINATIONS)**

AEC-Q200 CLAUSE	TEST	PROCEDURE	GLOBAL PERFORMANCES
3	High temperature exposure	MIL-STD-202 method 108 1000 h at T = 125 °C. Unpowered - measurement at 24 h ± 2 h after test conclusion	$\pm 0.3 \% \pm 0.05 \Omega$
4	Temperature cycling	JESD22 method JA-104 1000 cycles (-55 °C to +155 °C)	$\pm$ 0.3 % $\pm$ 0.05 $\Omega$
7	Biased humidity	MIL-STD-202 method 103 1000 h 85 °C / 85 % RH 10 % of operating power. Measurement at 24 h ± 2 h after test conclusion	$\pm$ 0.55 % $\pm$ 0.05 $\Omega$
8	Operational life MIL-STD-202 method 108 1000 h - power 90 min ON/30 min OFF - 100 % of rated power at 70 °C Measurement at 24 h ± 2 h after test conclusion		$\pm$ 0.03 % $\pm$ 0.05 $\Omega$
13	Mechanical shock	MIL-STD-202 method 213 Figure 1 of method 213. Condition C 100 <i>g</i> /6 ms 3.75 m/s 3 shock/direction, 2 directions along 3 axes (18 shocks)	$\pm 0.05 \% \pm 0.05 \Omega$
14	Vibration	MIL-STD-202 method 204 5 <i>g</i> for 20 min, 12 cycles each of 3 orientations Test from 10 Hz to 2000 Hz	± 0.01 % ± 0.05 Ω
15	Resistance to soldering heat	MIL-STD-202 method 210 Condition K time above 217 °C, 60 s to 150 s	$\pm$ 0.25 % $\pm$ 0.05 $\Omega$
17	ESD	ESD AEC-Q200-002	
18	Solderability J-STD-002 method B1		Good tinning (≥ 95 % covered No visible damage
20	Flammability	UL 94 class V-0	Class V-0 no burning
21	Board flex	AEC-Q200-005	$\pm 0.15 \% \pm 0.05 \Omega$
24	Flame retardance	AEC-Q200-001	No flame, no explosion, no temperature higher than 350

Note

• Performance according to Rev. E of AEC-Q200

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### PREFERRED MODELS AND VALUES

Minimum order quantity for waffle pack:	Recommended termination:
400	F
Minimum order quantity for tape and reel:	Recommended tolerance:
1000	2 %

### **DESIGN KITS**

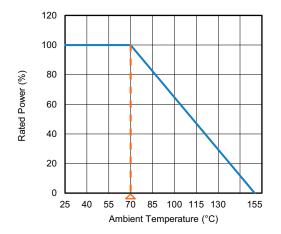
Design kits are available ex stock in CH02016 and CH0402 equivalents: <u>https://www.vishay.com/doc?53014</u> - Page 5. There are 20 pieces per recommended value. F termination. 5 % tolerance. Those kits are packaged in pieces of tape and delivered in ESD bags.

#### **TEST BOARDS**

TRL (Thru Reflect Line) and DUT (Device Under Test) evaluation boards (50  $\Omega$  or 100  $\Omega$ ) are available on request.

# THERMAL SPECIFICATIONS (CHA0402)

# **POWER DERATING CURVE**



### SUGGESTIONS TO INCREASE POWER

PCB MOUNTING AMBIENT +25 °C				
CHIP SIZE	POWER (W)			
	FR4 <sup>(1)</sup>	ALUMINA <sup>(2)</sup>	AIN <sup>(2)</sup>	
0402	0.450	1.000	1.200	

#### Notes

<sup>(1)</sup> Thermal measurement with Optris Xi 400 camera. Test performed with standard FR4 (PCB thickness 1.6 mm, copper thickness 35 µm)

(2) Estimations with PCB thermal resistance knowledge

PCB MOUNTING		
CHIP SIZE	RATED POWER <sup>(1)</sup> (W)	
0402	0.300	

Note

 PCB mounting with +70 °C ambient temperature.
PCB is FR4 base material 100 mm x 150 mm x 1.5 mm, 35 μm Cu-layer

BACKSIDE CHIP TEMPERATURE +25 °C		
CHIP SIZE	POWER <sup>(1)</sup> (W)	
0402	2.000	

Note

<sup>(1)</sup> Estimations with components thermal resistance knowledge



# PACKAGING

Standard packaging is plastic tape and reel for all sizes.

		NUMBER OF PIECES PER PACKAGE			
SIZE	MOQ	WAFFLE PACK	TAPE AND REEL		TAPE WIDTH
		2" x 2" MAX.	MIN.	MAX.	
02016	400 WP 1000 tape and reel	484	1000	5000	9 mm
0402	400 WP 1000 tape and reel 100		1000	5000	8 mm

#### Note

See "Codification of Packaging" table for additional details

#### Flip chip:

Tin / silver terminations:	(F termination option):	Active face down in tape and reel. Active face up in waffle pack.
One face:		
Gold terminations:	(P termination option):	Active face up. Please use M termination code for active face down in tape and reel.

#### Notes

- CHA02016 with active face down in tape and reel have back-side blue marked to indicate right orientation
- Please refer to Vishay Sfernice Application Note <u>Guidelines for Vishay Sfernice Resistive and Inductive Components</u> for soldering recommendation (document number 52029, section "3. Guidelines for Surface Mounting Components (SMD)", profile number 3 applies

### **PACKAGING RULES**

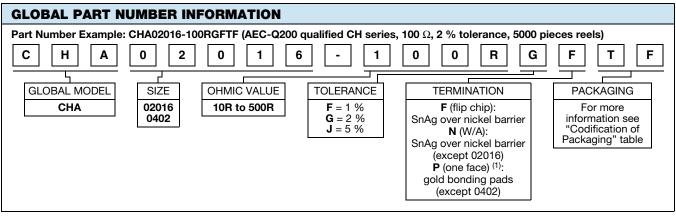
#### Waffle Pack

Can be filled up to maximum quantity indicated in the table above, taking into account the minimum order quantity. When quantity ordered exceeds maximum quantity of a single waffle pack, the waffle packs are stacked up on the top of each other and closed by a single cover. To avoid stacked waffle packs when ordered quantity exceeds the maximum number of pieces per package, please consult Vishay Sfernice for specific ordering code.

#### Tape and Reel

See Part Numbering information to get the quantity desired by tape.

Regarding the CHA02016 size only, up to 5 empty cavities can be found every 1000 parts in the reel. Nevertheless, the number of requested parts will be respected.



#### Note

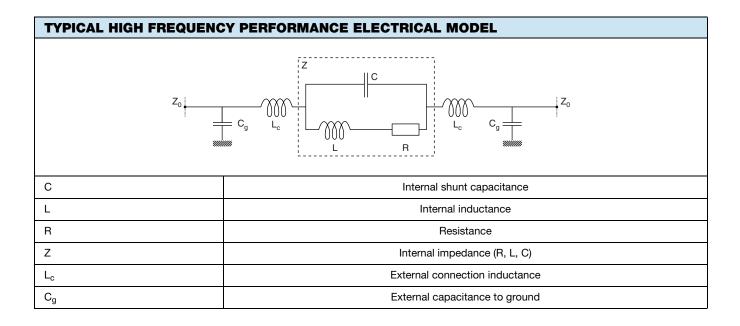
<sup>(1)</sup> Gold termination for application in hermetic package: can also be mounted on PCB with SnAg solder



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CODIFICATION OF PACKAGING			
WAFFLE PACK			
W 400 min.,1 mult.			
PLASTIC TAPE			
TD	D 1000 min., 1000 mult.; delivered in reels of 1000 pcs		
TF 5000 min., 5000 mult.; delivered in reels of 5000 pcs			



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The complex impedance of the chip resistor is given by the following equations:

$$Z = \frac{R + j\omega(L - R^{2}C - L^{2}C\omega^{2})}{1 + C[(R^{2}C - 2L)\omega^{2} + L^{2}C\omega^{4}]}$$
$$\frac{[Z]}{R} = \frac{1}{1 + C[(R^{2}C - 2L)\omega^{2} + L^{2}C\omega^{4}]} \times \sqrt{1 + \left[\frac{\omega(L - R^{2}C - L^{2}C\omega^{2})}{R}\right]^{2}}$$
$$\theta = \tan^{-1}\frac{\omega(L - R^{2}C - L^{2}C\omega^{2})}{R}$$

Notes

•  $\omega = 2 \times \pi \times f$ 

• f: frequency

R, L, and C are relevant to the chip resistor itself.

 $L_c$  and  $C_g$  also depend on the way the chip resistor is mounted.

It is important to notice that after assembly the external reactance of  $L_c$  and  $C_g$  will be combined to internal reactance of L and C. This combination can upgrade or downgrade the HF behavior of the component.

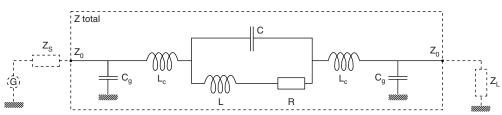
This is why we are displaying three sets of data:

•  $\frac{[Z]}{R}$  versus frequency curves which aim to show at a glance the intrinsic HF performance of a given chip resistor

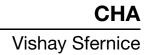
•  $\frac{[Z_{total}]}{R}$  versus frequency curves which aim to show the behavior of the chip resistor when mounted

These lines are terminated with adapted source and load impedance respectively  $Z_s$  and  $Z_l$  with  $Z_0 = Z_L = Z_s$  (for other configurations please consult us).

Equivalent circuit for S-parameters:

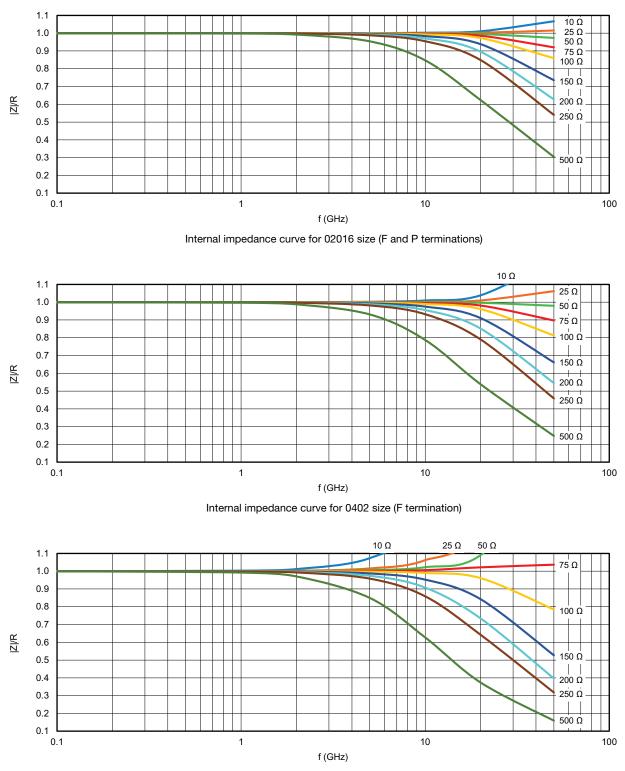


S-parameters are computed taking into account all the resistive, inductive and capacitive elements (Z total) and  $Z_0 = Z_L = Z_s = R$ . For simulation purposes, those S-parameter data are available for download here: <u>www.vishay.com/doc?53061</u>



**INTERNAL IMPEDANCE CURVES** 

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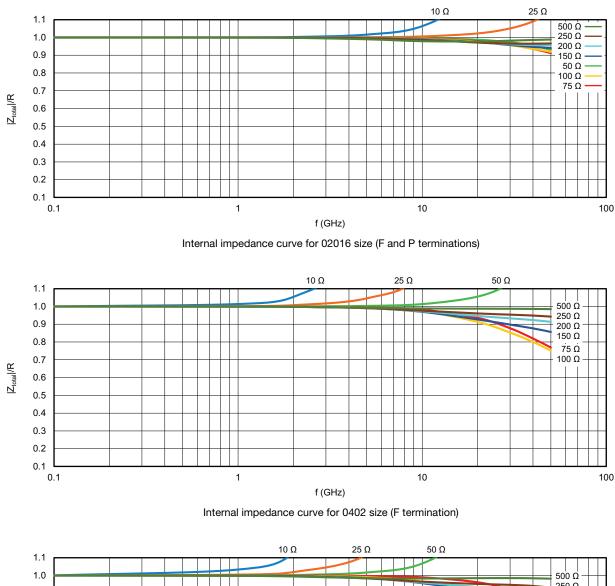
Internal impedance curve for 0402 size (N termination)

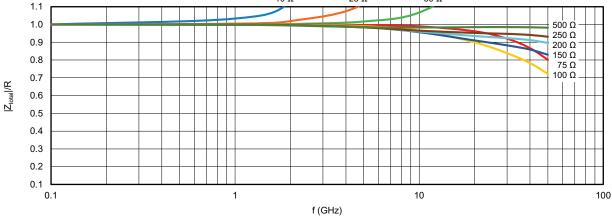
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INTERNAL IMPEDANCE CURVES (|Z<sub>TOTAL</sub>| / R)





Internal impedance curve for 0402 size (N termination)

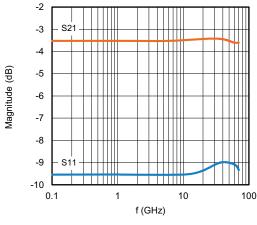
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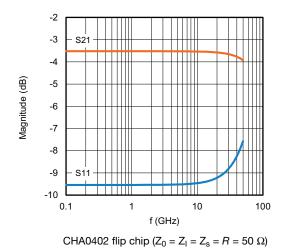
## S-PARAMETER

CHA02016 (F and P Terminations)

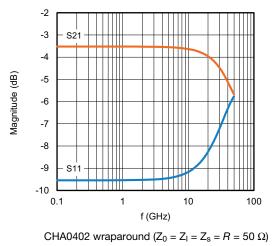


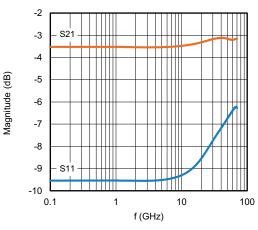
CHA02016 flip chip ( $Z_0 = Z_1 = Z_s = R = 50 \Omega$ )

#### CHA0402 (F Terminations)

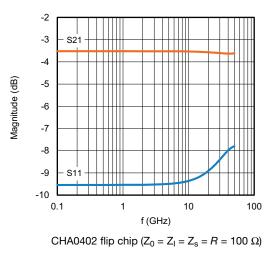


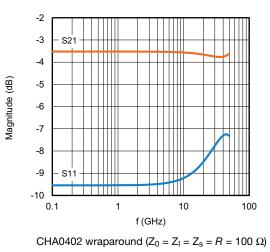
#### CHA0402 (N Terminations)





CHA02016 flip chip ( $Z_0 = Z_I = Z_s = R = 100 \ \Omega$ )





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