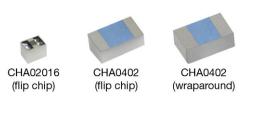
CHA Vishay Sfernice

AEC-Q200 Qualified High Frequency 70 GHz Thin Film Chip Resistor



LINKS TO ADDITIONAL RESOURCES

www.vishay.com



FEATURES

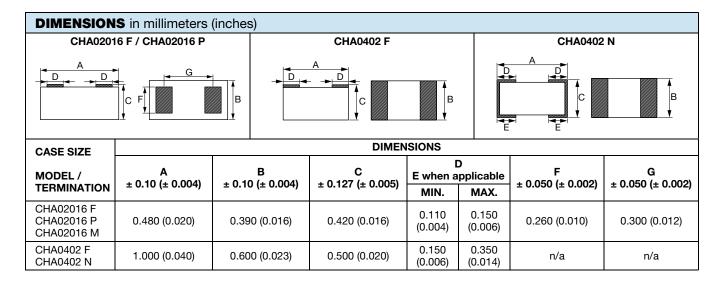
- Operating frequency 70 GHz
- AEC-Q200 qualified
- Thin film microwave resistors
- Ohmic range: 10 Ω to 500 Ω
- Design kits available
- Modelithics[®] library available
- Small internal reactance (LC down to 1 x 10⁻²⁴)
- Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>

Those miniaturized components are designed in such a way that their internal reactance is very small. When correctly mounted and utilized, they function as almost pure resistors on a very large range of frequency, DC to 50 GHz for CHA0402, and DC to 70 GHz for CHA02016 from 10 Ω to 500 Ω .

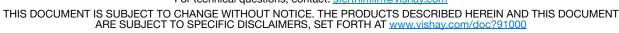
| STANDAR | STANDARD ELECTRICAL SPECIFICATIONS | | | | | |
|----------|------------------------------------|--------------------------|---------------------------------------|----------------------------------|------------------|--|
| MODEL | SIZE | RESISTANCE RANGE Ω | RATED POWER Pn ⁽¹⁾ W | LIMITING ELEMENT VOLTAGE V | TOLERANCE ± % | TEMPERATURE COEFFICIENT ± ppm/°C |
| CHA02016 | 02016 | 10 to < 50 | 0.030 | 30 | 5 | 100 (50 upon request) |
| CHA02016 | 02016 | 50 to ≤ 500 | 0.030 | 30 | 2, 5 | 100 (50 upon request) |
| CHA02016 | 02016 | 50 and 100 | 0.030 | 30 | 1, 2, 5 | 100 (50 upon request) |
| CHA0402 | 0402 | 10 to < 50 | 0.300 | 37 | 2, 5 | 100 (50 upon request) |
| CHA0402 | 0402 | 50 to ≤ 500 | 0.300 | 37 | 1, 2, 5 | 100 (50 upon request) |

Note

(1) PCB mounting with +70 °C ambient temperature



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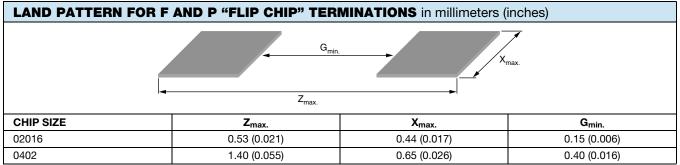


Pb-free ROHS COMPLIANT HALOGEN FREE GREEN (5-2008)



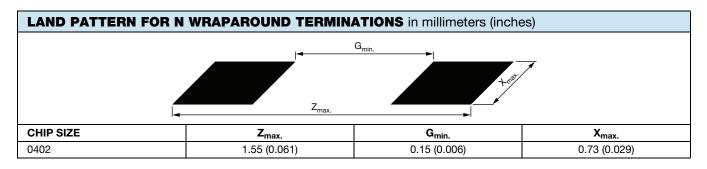
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Note

• Suggested land pattern: according to IPC-7351



Dimension and tolerance of land pattern shall be defined by PCB designer; PCB can be designed according to IPC-7351A "Generic Requirements for Surface Mount Design and Land Pattern Standard"

PERFORMANCE (CHA02016 F/P TERMINATIONS)

| TEST PROCEDURES AND REQUIREMENTS | | | | |
|----------------------------------|------------------------------|---|---------------------------------|--|
| AEC-Q200 CLAUSE | TEST | PROCEDURE | GLOBAL PERFORMANCES | TYPICAL PERFORMANCES (25 Ω TO 250 Ω) |
| 3 | High temperature exposure | MIL-STD-202 method 108 1000 h at T = 125 °C, unpowered | ± 2 % ± 0.05 Ω | $\pm 0.2 \% \pm 0.05 \Omega$ |
| 4 | Temperature cycling | JESD22 method JA-104 1000 cycles (-55 °C to +155 °C) | \pm 1.8 % \pm 0.05 Ω | ± 1.5 % ± 0.05 Ω |
| 7 | Biased humidity | MIL-STD-202 method 103 1000 h 85 °C / 85 % RH 10 % of operating power | \pm 2 % \pm 0.05 Ω | $\pm 0.75 \% \pm 0.05 \Omega$ |
| 8 | Operational life | MIL-STD-202 method 108 condition D steady state T = 125 °C at rated power 90' ON / 30' OFF / 1000 h | \pm 2.5 % \pm 0.05 Ω | ± 1 % ± 0.05 Ω |
| 13 | Mechanical shock | MIL-STD-202 method 213 condition C 100 g/6 ms 3.75 m/s 3 shock/direction, 2 directions along 3 axes (18 shocks) | $\pm 0.05 \% \pm 0.05 \Omega$ | ± 0.015 % ± 0.05 Ω |
| 14 | Vibration | MIL-STD-202 method 204 5 g for 20 min, 12 cycles each of 3 orientations Test from 10 Hz to 2000 Hz | \pm 0.1 % \pm 0.05 Ω | $\pm 0.05 \% \pm 0.05 \Omega$ |
| 15 | Resistance to soldering heat | MIL-STD-202 method 210 condition D Flux used: alpha 611 Solder temp.: 260 °C ± 5 °C Total immersion during 10 s | \pm 2.5 % \pm 0.05 Ω | $\pm 0.5 \% \pm 0.05 \Omega$ |

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| TEST PRO | TEST PROCEDURES AND REQUIREMENTS | | | | | |
|--------------------|----------------------------------|---|---|--|--|--|
| AEC-Q200 CLAUSE | TEST PROCEDURE | | GLOBAL PERFORMANCES | TYPICAL PERFORMANCES (25 Ω TO 250 Ω) | | |
| 17 | ESD | AEC-Q200-002 | Classification 1C 1000 V _{DC} to 2000 V _{DC} | | | |
| 18 | Solderability | J-STD-002 - Preconditioning 4 h dry heat aging and 235 °C SnPb 5 s - 215 °C SnPb 5 s - 260 °C SnAgCu 10 s | Good tinning (≥ 95 % covered) No visible damage | | | |
| 20 | Flammability | UL 94 | Class V-0 No burning | | | |
| 21 | Board flex | AEC-Q200-005 | $\pm 0.1 \% \pm 0.05 \Omega$ $\pm 0.05 \% \pm 0.05$ | | | |
| 24 | Flame retardance | AEC-Q200-001 | No flame, no explosion, no temperature higher than 350 °C | | | |

Note

• Performance according to Rev. D of AEC-Q200

PERFORMANCES (CHA0402 F/N TERMINATIONS)

| AEC-Q200 CLAUSE | TEST | PROCEDURE | GLOBAL PERFORMANCES |
|--------------------|--|---|---|
| 3 | High temperature exposure | MIL-STD-202 method 108 1000 h at T = 125 °C. Unpowered - measurement at 24 h ± 2 h after test conclusion | $\pm 0.3 \% \pm 0.05 \Omega$ |
| 4 | Temperature cycling | JESD22 method JA-104 1000 cycles (-55 °C to +155 °C) | \pm 0.3 % \pm 0.05 Ω |
| 7 | Biased humidity | MIL-STD-202 method 103 1000 h 85 °C / 85 % RH 10 % of operating power. Measurement at 24 h ± 2 h after test conclusion | \pm 0.55 % \pm 0.05 Ω |
| 8 | Operational life MIL-STD-202 method 108 1000 h - power 90 min ON/30 min OFF - 100 % of rated power at 70 °C Measurement at 24 h ± 2 h after test conclusion | | \pm 0.03 % \pm 0.05 Ω |
| 13 | Mechanical shock | MIL-STD-202 method 213 Figure 1 of method 213. Condition C 100 <i>g</i> /6 ms 3.75 m/s 3 shock/direction, 2 directions along 3 axes (18 shocks) | $\pm 0.05 \% \pm 0.05 \Omega$ |
| 14 | Vibration | MIL-STD-202 method 204 5 <i>g</i> for 20 min, 12 cycles each of 3 orientations Test from 10 Hz to 2000 Hz | ± 0.01 % ± 0.05 Ω |
| 15 | Resistance to soldering heat | MIL-STD-202 method 210 Condition K time above 217 °C, 60 s to 150 s | \pm 0.25 % \pm 0.05 Ω |
| 17 | ESD | ESD AEC-Q200-002 | |
| 18 | Solderability J-STD-002 method B1 | | Good tinning (≥ 95 % covered No visible damage |
| 20 | Flammability | UL 94 class V-0 | Class V-0 no burning |
| 21 | Board flex | AEC-Q200-005 | $\pm 0.15 \% \pm 0.05 \Omega$ |
| 24 | Flame retardance | AEC-Q200-001 | No flame, no explosion, no temperature higher than 350 |

Note

• Performance according to Rev. E of AEC-Q200

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PREFERRED MODELS AND VALUES

| Minimum order quantity for waffle pack: | Recommended termination: |
|---|--------------------------|
| 400 | F |
| Minimum order quantity for tape and reel: | Recommended tolerance: |
| 1000 | 2 % |

DESIGN KITS

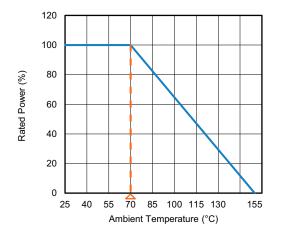
Design kits are available ex stock in CH02016 and CH0402 equivalents: <u>https://www.vishay.com/doc?53014</u> - Page 5. There are 20 pieces per recommended value. F termination. 5 % tolerance. Those kits are packaged in pieces of tape and delivered in ESD bags.

TEST BOARDS

TRL (Thru Reflect Line) and DUT (Device Under Test) evaluation boards (50 Ω or 100 Ω) are available on request.

THERMAL SPECIFICATIONS (CHA0402)

POWER DERATING CURVE



SUGGESTIONS TO INCREASE POWER

| PCB MOUNTING AMBIENT +25 °C | | | | |
|-----------------------------|--------------------|------------------------|--------------------|--|
| CHIP SIZE | POWER (W) | | | |
| | FR4 ⁽¹⁾ | ALUMINA ⁽²⁾ | AIN ⁽²⁾ | |
| 0402 | 0.450 | 1.000 | 1.200 | |

Notes

⁽¹⁾ Thermal measurement with Optris Xi 400 camera. Test performed with standard FR4 (PCB thickness 1.6 mm, copper thickness 35 µm)

(2) Estimations with PCB thermal resistance knowledge

| PCB MOUNTING | | |
|--------------|--------------------------------|--|
| CHIP SIZE | RATED POWER ⁽¹⁾ (W) | |
| 0402 | 0.300 | |

Note

 PCB mounting with +70 °C ambient temperature.
PCB is FR4 base material 100 mm x 150 mm x 1.5 mm, 35 μm Cu-layer

| BACKSIDE CHIP TEMPERATURE +25 °C | | |
|----------------------------------|--------------------------|--|
| CHIP SIZE | POWER ⁽¹⁾ (W) | |
| 0402 | 2.000 | |

Note

⁽¹⁾ Estimations with components thermal resistance knowledge



PACKAGING

Standard packaging is plastic tape and reel for all sizes.

| | | NUMBER OF PIECES PER PACKAGE | | | |
|-------|----------------------------------|------------------------------|---------------|------|------------|
| SIZE | MOQ | WAFFLE PACK | TAPE AND REEL | | TAPE WIDTH |
| | | 2" x 2" MAX. | MIN. | MAX. | |
| 02016 | 400 WP 1000 tape and reel | 484 | 1000 | 5000 | 9 mm |
| 0402 | 400 WP 1000 tape and reel 100 | | 1000 | 5000 | 8 mm |

Note

See "Codification of Packaging" table for additional details

Flip chip:

| Tin / silver terminations: | (F termination option): | Active face down in tape and reel. Active face up in waffle pack. |
|----------------------------|-------------------------|---|
| One face: | | |
| Gold terminations: | (P termination option): | Active face up. Please use M termination code for active face down in tape and reel. |

Notes

- CHA02016 with active face down in tape and reel have back-side blue marked to indicate right orientation
- Please refer to Vishay Sfernice Application Note <u>Guidelines for Vishay Sfernice Resistive and Inductive Components</u> for soldering recommendation (document number 52029, section "3. Guidelines for Surface Mounting Components (SMD)", profile number 3 applies

PACKAGING RULES

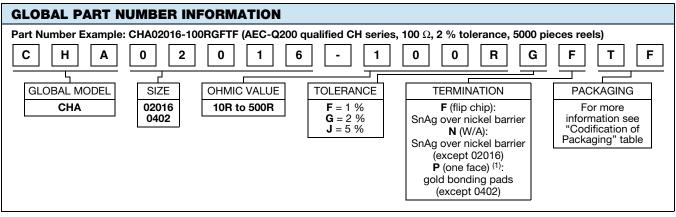
Waffle Pack

Can be filled up to maximum quantity indicated in the table above, taking into account the minimum order quantity. When quantity ordered exceeds maximum quantity of a single waffle pack, the waffle packs are stacked up on the top of each other and closed by a single cover. To avoid stacked waffle packs when ordered quantity exceeds the maximum number of pieces per package, please consult Vishay Sfernice for specific ordering code.

Tape and Reel

See Part Numbering information to get the quantity desired by tape.

Regarding the CHA02016 size only, up to 5 empty cavities can be found every 1000 parts in the reel. Nevertheless, the number of requested parts will be respected.



Note

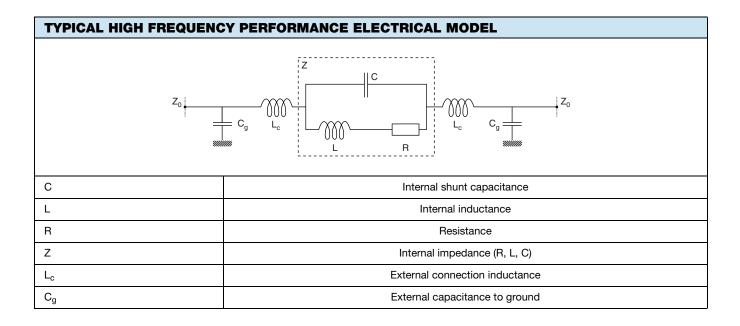
⁽¹⁾ Gold termination for application in hermetic package: can also be mounted on PCB with SnAg solder



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| CODIFICATION OF PACKAGING | | | |
|--|---|--|--|
| WAFFLE PACK | | | |
| W 400 min.,1 mult. | | | |
| PLASTIC TAPE | | | |
| TD | D 1000 min., 1000 mult.; delivered in reels of 1000 pcs | | |
| TF 5000 min., 5000 mult.; delivered in reels of 5000 pcs | | | |



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The complex impedance of the chip resistor is given by the following equations:

$$Z = \frac{R + j\omega(L - R^{2}C - L^{2}C\omega^{2})}{1 + C[(R^{2}C - 2L)\omega^{2} + L^{2}C\omega^{4}]}$$
$$\frac{[Z]}{R} = \frac{1}{1 + C[(R^{2}C - 2L)\omega^{2} + L^{2}C\omega^{4}]} \times \sqrt{1 + \left[\frac{\omega(L - R^{2}C - L^{2}C\omega^{2})}{R}\right]^{2}}$$
$$\theta = \tan^{-1}\frac{\omega(L - R^{2}C - L^{2}C\omega^{2})}{R}$$

Notes

• $\omega = 2 \times \pi \times f$

• f: frequency

R, L, and C are relevant to the chip resistor itself.

 L_c and C_g also depend on the way the chip resistor is mounted.

It is important to notice that after assembly the external reactance of L_c and C_g will be combined to internal reactance of L and C. This combination can upgrade or downgrade the HF behavior of the component.

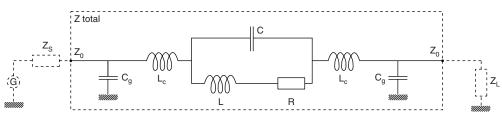
This is why we are displaying three sets of data:

• $\frac{[Z]}{R}$ versus frequency curves which aim to show at a glance the intrinsic HF performance of a given chip resistor

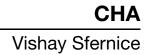
• $\frac{[Z_{total}]}{R}$ versus frequency curves which aim to show the behavior of the chip resistor when mounted

These lines are terminated with adapted source and load impedance respectively Z_s and Z_l with $Z_0 = Z_L = Z_s$ (for other configurations please consult us).

Equivalent circuit for S-parameters:

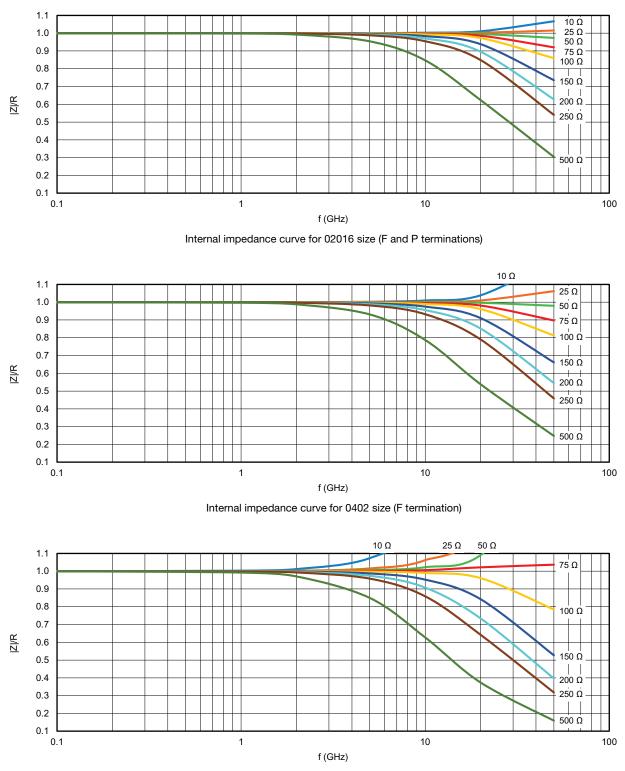


S-parameters are computed taking into account all the resistive, inductive and capacitive elements (Z total) and $Z_0 = Z_L = Z_s = R$. For simulation purposes, those S-parameter data are available for download here: <u>www.vishay.com/doc?53061</u>



INTERNAL IMPEDANCE CURVES

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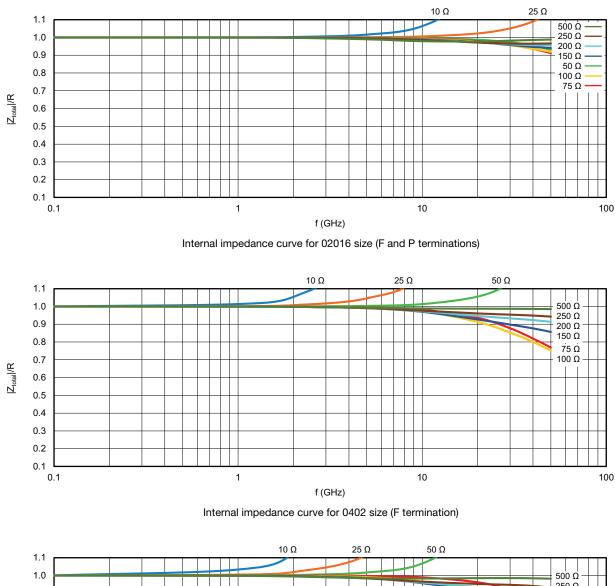
Internal impedance curve for 0402 size (N termination)

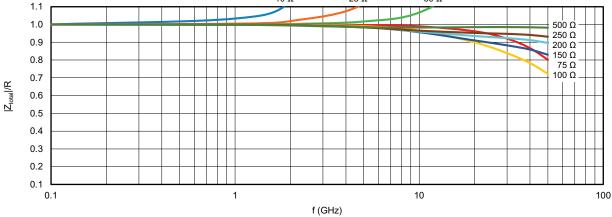
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INTERNAL IMPEDANCE CURVES (|Z_{TOTAL}| / R)





Internal impedance curve for 0402 size (N termination)

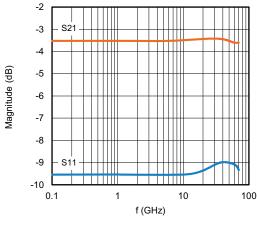
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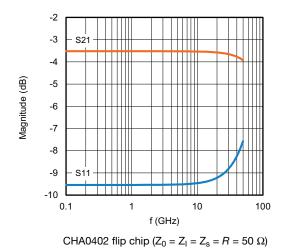
S-PARAMETER

CHA02016 (F and P Terminations)

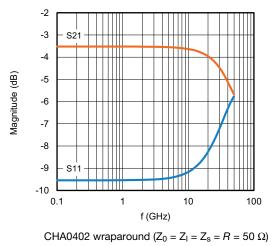


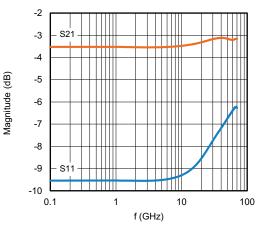
CHA02016 flip chip ($Z_0 = Z_1 = Z_s = R = 50 \Omega$)

CHA0402 (F Terminations)

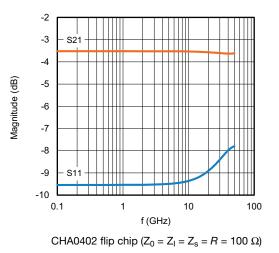


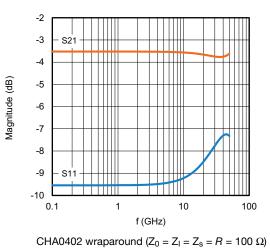
CHA0402 (N Terminations)





CHA02016 flip chip ($Z_0 = Z_I = Z_s = R = 100 \ \Omega$)





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