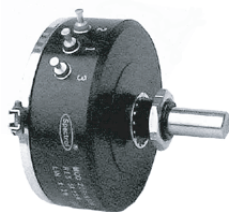


# 1 3/4" (44.5 mm) Single Turn Conductive Plastic Precision Potentiometer



## FEATURES

- Rotational life exceeds 20 million shaft revolutions
- Virtually infinite resolution
- Designed for high reliability applications
- Co-molded track and multi-finger wiper provide low noise signal
- Bushing or servo types available up to 6 sections
- Ohmic value range: 1 k $\Omega$  to 50 k $\Omega$
- Material categorization: for definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)


**RoHS**  
COMPLIANT

## QUICK REFERENCE DATA

Sensor type	ROTATIONAL, conductive plastic
Output type	Output by turrets
Market appliance	Professional
Dimensions	1 3/4" (44.5 mm)

## ELECTRICAL SPECIFICATIONS

PARAMETER	STANDARD	SPECIAL
Total resistance tolerance	1 k $\Omega$ to 50 k $\Omega$ $\pm 10\%$	- $\pm 5\%$
Linearity (independent)	STANDARD $\pm 0.3\%$	SPECIAL $\pm 0.1\%$
Electrical angle	350° $\pm$ 3°	
Power rating: Section 1: Additional sections	1.75 W at 70 °C ambient derated to zero at 125 °C 75 % of the rating of section 1	
Output smoothness	0.1 % maximum	
Insulation resistance	1000 M $\Omega$ minimum, 500 V <sub>DC</sub>	
Dielectric strength	1000 V <sub>RMS</sub> , 60 Hz	
Taps (extra)	Extra taps available as special	
Phasing	Points at which output ratio is 0.5 aligned $\pm 1^\circ$ (ref. to section 1)	
Temperature coefficient of resistance	$\pm 600$ ppm/°C maximum	

## ORDERING INFORMATION

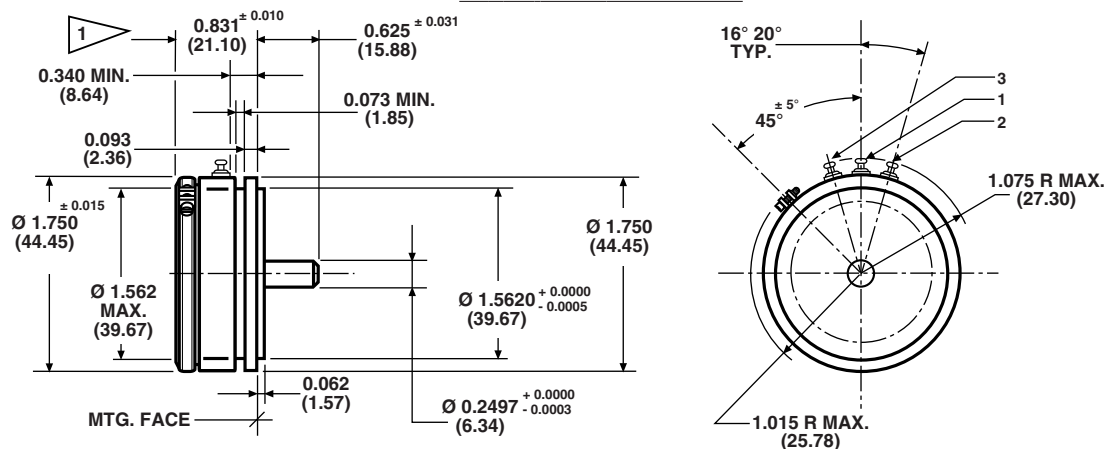
2	0	8	B	1	2	0	3	2	0	3	X	X	X	X
MODEL			STYLE		GANGS		OHMIC VALUE GANGS N° 1		OHMIC VALUE GANGS N° 2		SPECIAL REQUEST			
208			B: bushing S: servo		1 2		470 = 47 $\Omega$ 222 = 2.200 $\Omega$ 103 = 10 k $\Omega$ For ohmic value range see electrical specification		470 = 47 $\Omega$ 222 = 2.200 $\Omega$ 103 = 10 k $\Omega$ For ohmic value range see electrical specification		xxxx			

## PART NUMBER DESCRIPTION (for information only)

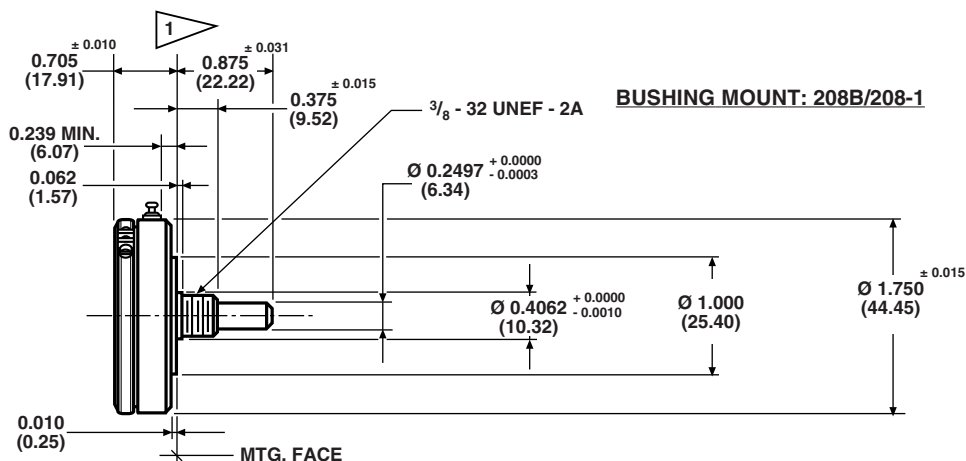
208-	2	1	502	203	xxxx
MODEL	STYLE	GANGS	OHMIC VALUE GANGS N° 1	OHMIC VALUE GANGS N° 2	SPECIAL
	B: 1 S: 2				

**DIMENSIONS** in inches (millimeters)

**SERVO MOUNT: 208S/208-2**

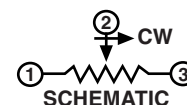


**BUSHING MOUNT: 208B/208-1**



**1 ADD 0.500 ± 0.002 (12.70) FOR EACH ADDITIONAL SECTION**

**TOLERANCES: UNLESS OTHERWISE NOTED.  
DECIMALS  $\pm 0.005$  ANGLES  $\pm 2^\circ$**



## MECHANICAL SPECIFICATIONS

PARAMETER		
Rotation	360° continuous	
Bearing type	<b>SERVO MOUNT</b> Ball bearing	<b>BUSHING MOUNT</b> Sleeve bearing
Ganging	6 sections maximum terminal alignment, added sections within ± 10° of section 1 terminals	
Torque (maximums)	<b>STARTING</b>	<b>RUNNING</b>
Servo section 1	0.7 oz. - in (50.40 g - cm)	0.4 oz. - in (28.80 g - cm)
Bushing section 1	1.0 oz. - in (72.0 g - cm)	0.7 oz. - in (50.40 g - cm)
Each additional section	0.4 oz. - in (28.80 g - cm)	0.3 oz. - in (21.60 g - cm)
Mechanical runouts (maximums):	<b>SERVO</b>	<b>BUSHING</b>
Shaft (TIR/in)	0.002" (0.05 cm)	0.002" (0.05 cm)
Pilot dia. (TIR)	0.002" (0.05 cm)	0.002" (0.05 cm)
Lateral (TIR)	0.003" (0.08 cm)	0.005" (0.13 cm)
Shaft end play	0.005" (0.13 cm)	0.005" (0.13 cm)
Shaft radial play	0.002" (0.05 cm)	0.003" (0.08 cm)
Moment of inertia	1.0 g - cm <sup>2</sup> per section maximum	
Weight:		
Single section	3.0 oz. (85.05 g)	
Each additional section	1.0 oz. (28.35 g)	

**MATERIAL SPECIFICATIONS**

Housing and lids	Aluminum, anodized
Shaft and clamp rings	Stainless steel, non-magnetic non-passivated
Terminals	Brass, plated for solderability
Bushing mount hardware Lockwasher internal tooth: Panel nut:	Steel, nickel plated Brass, nickel plated

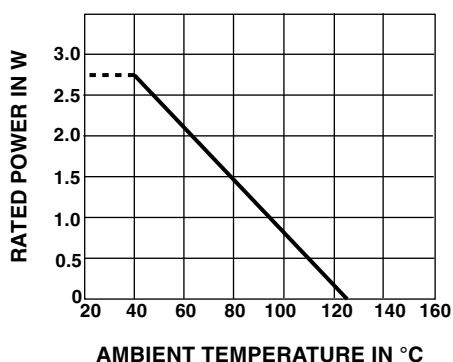
**MARKING**

<b>Unit identification</b>	Units shall be marked with Spectrol name, model number and data code on each section, resistance, resistance tolerance, linearity and terminal identification. Example of a marking for a standard part: 208-12502 103
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**POWER RATING CHART**

(Ratings for cup No. 1.

Additional cups 75 % of values shown)

**ENVIRONMENTAL SPECIFICATIONS**

Vibration	15 g thru 2000 Hz
Shock	50 g
Salt Spray	96 h
Rotational life	Servo: 20 million shaft revolutions Bushing: 5 million shaft revolutions
Load life	900 h
Operating temperature range	-55 °C to +125 °C

**Note**

- Nothing stated herein shall be construed as a guarantee of quality or durability.

**RESISTANCE ELEMENT DATA**

RESISTANCE VALUES (Ω)	MAXIMUM VOLTAGE APPLICABLE (V)
1K	42
2K	59
5K	94
10K	132
20K	187
50K	299



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