RoHS

HALOGEN

FREE GREEN



## Vishay Semiconductors

## Proximity Sensor With Interrupt, VCSEL, and I<sup>2</sup>C Interface



### **LINKS TO ADDITIONAL RESOURCES**





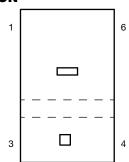




### **DESCRIPTION**

VCNL36825T integrates a proximity sensor (PS), and a VCSEL into one small package. It incorporates photodiodes, amplifiers, and analog to digital converting circuits into a single chip by CMOS process. PS programmable interrupt features of individual high and low thresholds offers the best utilization of resource and power saving on the microcontroller.

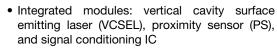
### **PIN DEFINITION**

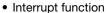


1	INT	4	$V_{DD}$
2	NC	5	SCL
3	GND	6	SDA

#### **FEATURES**

- Package type: surface-mount
- Dimensions (L x W x H in mm): 2.0 x 1.25 x 0.5





- 1.6 mm single hole opening design
- Supply voltage range V<sub>DD</sub>: 2.64 V to 3.6 V
- Low power consumption I<sup>2</sup>C (SMBus compatible interface)
- Output type: I2C bus
- Temperature compensation: -40 °C to +85 °C
- Floor life: 168 h, MSL 3, according to J-STD-020
- Material categorization: for definitions of compliance please see <a href="https://www.vishav.com/doc?99912">www.vishav.com/doc?99912</a>

### **PROXIMITY FUNCTION**

- Immunity to red glow (940 nm IRED)
- Programmable I<sub>VCSEL</sub> sink current
- Intelligent cancellation to reduce cross talk phenomenon
- Smart persistence scheme to reduce PS response time
- Low power consumption mode
- Sunlight cancellation up to 100 klx

### **INTERRUPT**

- Programmable interrupt function for PS with upper and lower thresholds
- Adjustable persistence to prevent false triggers for PS

### **APPLICATIONS**

- · Handheld device
- Consumer device
- Industrial application
- True wireless stereo (TWS) earphones

PRODUCT SUMMARY							
PART NUMBER	OPERATING RANGE (mm)	OPERATING VOLTAGE RANGE (V)	I <sup>2</sup> C BUS VOLTAGE RANGE (V)	VCSEL DRIVING CURRENT (mA)	OUTPUT CODE	ADC RESOLUTION PROXIMITY / AMBIENT LIGHT	
VCNL36825T	200	2.64 to 3.6	1.7 to 3.6	20	12 bit, I <sup>2</sup> C	12 bit / -	

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ORDERING INFORMATION						
ORDERING CODE	PACKAGING	VOLUME (1)	REMARKS			
VCNL36825T	Tape and reel	MOQ: 4500 pcs, 4500 pcs/reel	2.0 mm x 1.25 mm x 0.5 mm			

#### Note

<sup>(1)</sup> MOQ: minimum order quantity

ABSOLUTE MAXIMUM RATINGS (T <sub>amb</sub> = 25 °C, unless otherwise specified)								
PARAMETER	TEST CONDITION	SYMBOL	MIN.	MAX.	UNIT			
Supply voltage		V <sub>DD</sub>	-0.3	3.8	V			
Operation temperature range		T <sub>amb</sub>	-40	+85	°C			
Storage temperature range		T <sub>stg</sub>	-40	+100	°C			

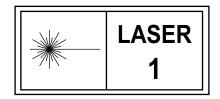
BASIC CHARACTERISTICS (T <sub>amb</sub> = 25 °C, unless otherwise specified)							
PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT	
Supply voltage (1)		$V_{DD}$	2.64	-	3.6	V	
Supply current	Excluding VCSEL driving	I <sub>DD</sub>	100	200	300	μΑ	
Shutdown current	Light condition = dark; V <sub>DD</sub> = 3.3 V, T <sub>amb</sub> = 25 °C	I <sub>DD</sub> (SD)	-	1	-	μΑ	
I <sup>2</sup> C supply voltage		V <sub>PULL UP</sub>	1.65	-	-	V	
I <sup>2</sup> C signal input, logic high	V <sub>DD</sub> = 3.3 V	V <sub>IH</sub>	1.26	-	-	V	
I <sup>2</sup> C signal input, logic low	V <sub>DD</sub> = 3.3 V	V <sub>IL</sub>	-	-	0.73	V	
Peak wavelength of VCSEL	I <sub>F</sub> = 12 mA	λ <sub>p(VCSEL)</sub>	-	940	-	nm	
PS view angle horizontal			-	± 45	-	٥	
PS view angle vertical			-	± 60	-	0	

### Note

 $<sup>^{(1)}</sup>$  Based on VCSEL current setting,  $V_{DD}$  min. voltage need adjust, example as below

ĺ	VCSEL current setting	10 mA	12 mA	14 mA	16 mA	18 mA	20 mA
	Min. V <sub>DD</sub>	2.64 V	2.70 V	2.76 V	2.81 V	2.85 V	2.90 V

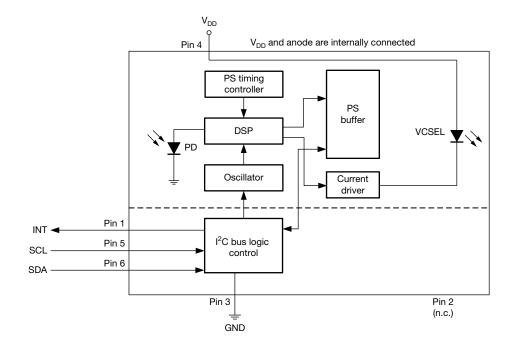
### **LABEL FOR LASER CLASS 1**



#### Note

• Product specification with IEC / EN 60825-1:2014 compliance and above label

### **BLOCK DIAGRAM**

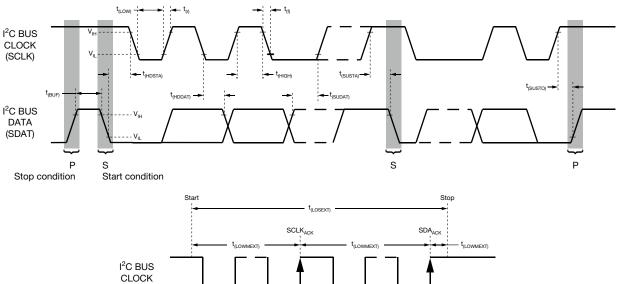




I <sup>2</sup> C BUS TIMING CHARACTERISTICS (T <sub>amb</sub> = 25 °C, unless otherwise specified)							
PARAMETER	SYMBOL	STANDA	RD MODE	FAST	UNIT		
PARAMETER	STIMBUL	MIN.	MAX.	MIN.	MAX.	UNIT	
Clock frequency	f <sub>(I2CCLK)</sub>	10	100	10	400	kHz	
Bus free time between start and stop condition	t <sub>(BUF)</sub>	4.7	-	1.3	-	μs	
Hold time after (repeated) start condition; after this period, the first clock is generated	t <sub>(HDSTA)</sub>	4.0	-	0.6	-	μs	
Repeated start condition setup time	t <sub>(SUSTA)</sub>	4.7	-	0.6	-	μs	
Stop condition setup time	t <sub>(SUSTO)</sub>	4.0	-	0.6	-	μs	
Data hold time	t <sub>(HDDAT)</sub>	0	3450	0	900	ns	
Data setup time	t <sub>(SUDAT)</sub>	250	-	100	-	ns	
I <sup>2</sup> C clock (SCK) low period	t <sub>(LOW)</sub>	4.7	-	1.3	-	μs	
I <sup>2</sup> C clock (SCK) high period	t <sub>(HIGH)</sub>	4.0	-	0.6	-	μs	
Clock / data fall time	t <sub>(f)</sub>	-	300	-	300	ns	
Clock / data rise time	t <sub>(r)</sub>	-	1000	-	300	ns	

#### Note

• Data based on standard I<sup>2</sup>C protocol requirement, not tested in production

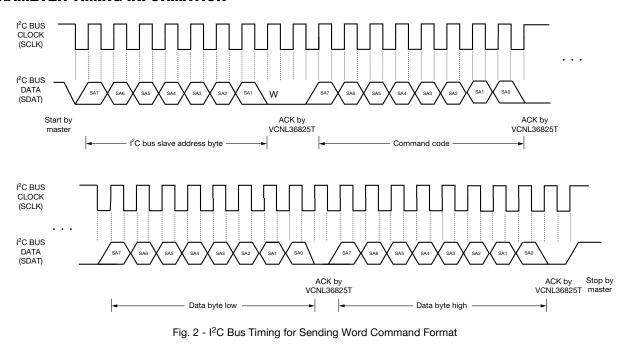


I<sup>2</sup>C BUS CLOCK (SCLK)

I<sup>2</sup>C BUS DATA (SDAT)

Fig. 1 - I<sup>2</sup>C Bus Timing Diagram

### PARAMETER TIMING INFORMATION



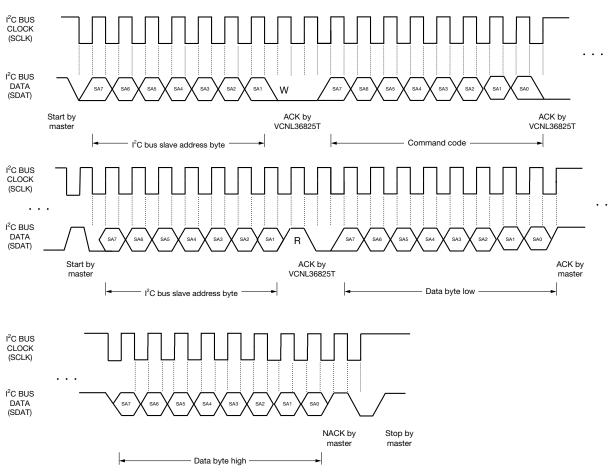


Fig. 3 - I<sup>2</sup>C Bus Timing for Receiving Word Command Format



20°

### **TYPICAL PERFORMANCE CHARACTERISTICS** ( $T_{amb} = 25$ °C, unless otherwise specified)

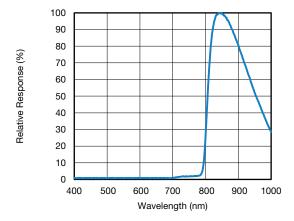


Fig. 4 - Normalized Spectral Response

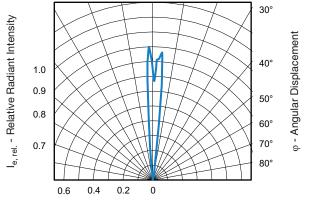


Fig. 6 - VCSEL Profile

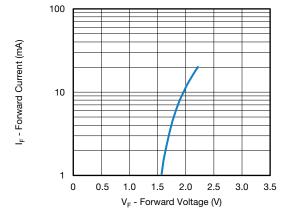


Fig. 5 - Forward Current vs. Forward Voltage

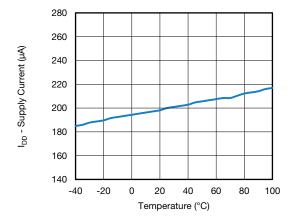


Fig. 7 - I<sub>DD</sub> vs. Temperature

### **APPLICATION INFORMATION**

#### **Pin Connection With the Host**

VCNL36825T integrates proximity sensor, and IR VCSEL all together with I<sup>2</sup>C interface. It is very easy for the baseband (CPU) to access PS output data via I<sup>2</sup>C interface without extra software algorithms. The hardware schematic is shown in the following diagram.

One additional 1  $\mu$ F capacitor in the circuit is used for power supply noise rejection, and 2.2  $k\Omega$  is proposed for the pull high resistors of  $I^2$ C except 10  $k\Omega$  applied on INT pin.

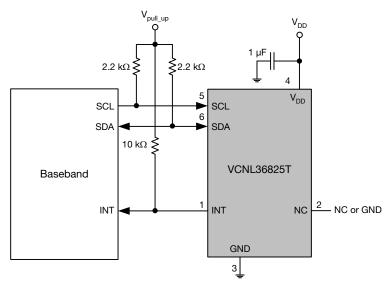


Fig. 8 - Hardware Pin Connection Diagram

### **Digital Interface**

VCNL36825T applies single slave address 0x60 (HEX) of 7-bit addressing following I<sup>2</sup>C protocol. All operations can be controlled by the command register. The simple command structure helps users easily program the operation setting and latch the light data from VCNL36825T. As Fig. 9 shows, VCNL36825T's I<sup>2</sup>C command format is simple for read and write operations between VCNL36825T and the host. The white sections indicate host activity and the gray sections indicate VCNL36825T's acknowledgement of the host access activity. Write word and read word protocol is suitable for accessing registers particularly for 12-bit PS data. Interrupt can be cleared by reading data out from register: INT\_FLAG. All command codes should follow read word and write word protocols.

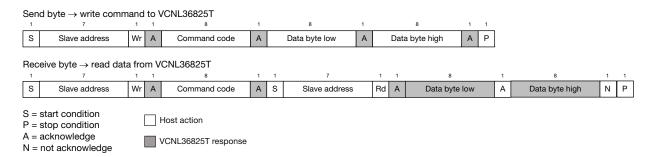


Fig. 9 - Write Word and Read Word Protocol



### **Function Description**

VCNL36825T supports different kinds of mechanical designs to achieve the best proximity detection performance for any color of object with more flexibility. The basic PS function settings, such as measurement period, integration time, interrupt, PS start / stop and persistence, are handled by the register PS\_CONF2\_L. PS\_PERIOD controls the PS response time. PS\_IT represents the duration of the energy being received. The PS\_INT is asserted when the PS detection levels higher than the high threshold level setting (register: PS\_THDH) or lower than low threshold (register: PS\_THDL). If the interrupt function is enabled, the host reads the PS output data from VCNL36825T that saves host loading from periodically reading PS\_DATA. More than that, INT\_FLAG indicates the behavior of INT triggered under different conditions. PS\_PERS sets up the PS\_INT asserted conditions as long as the PS output value continually exceeds the threshold level. The intelligent cancellation level can be set on register: PS\_CANC to reduce the cross talk phenomenon.

A smart persistence (register: PS\_SMART\_PERS) is provided to get faster PS response time and prevent false trigger for PS.

TABLE 1	TABLE 1 - COMMAND CODE AND REGISTER DESCRIPTION							
COMMAND CODE	DATE BYTE LOW / HIGH	REGISTER NAME	R/W	DEFAULT VALUE	FUNCTION DESCRIPTION			
0x00	L	PS_CONF1_L	R/W	0x01	Calibration and on / off			
UXUU	Н	PS_CONF1_H	R/W	0x00	Initialization			
0x03	L	PS_CONF2_L	R/W	0x01	PS period, persistence, interrupt, smart persistence, and PS start / stop			
	Н	PS_CONF2_H	R/W	0x00	PS integration time, multi pulse and interrupt function			
0x04	L	PS_CONF3_L	R/W	0x00	PS force mode and sunlight light protect interrupt setting			
UXU4	Н	PS_CONF3_H	R/W	0x00	PS VCSEL current			
0x05	L	PS_THDL_L	R/W	0x00	PS low interrupt threshold setting (data byte low)			
UXU5	Н	PS_THDL_H	R/W	0x00	PS low interrupt threshold setting (data byte high)			
0x06	L	PS_THDH_L	R/W	0x00	PS high interrupt threshold setting (data byte low)			
UXUb	Н	PS_THDH_H	R/W	0x00	PS high interrupt threshold setting (data byte high)			
0x07	L	PS_CANC_L	R/W	0x00	PS cancellation setting (data byte low)			
UXU7	Н	PS_CANC_H	R/W	0x00	PS cancellation setting (data byte high)			
0x08	L	PS_CONF4_L	R/W	0x00	PS auto-calibration period, number, interrupt setting			
UXU6	Н	PS_CONF4_H	R/W	0x00	PS low power mode setting			
0xF8	L	PS_DATA_L	R	0x00	PS channel output data (data byte low)			
UXFO	Н	PS_DATA_H	R	0x00	PS channel output data (data byte high)			
0xF9	L	Reserved	R	0x00	Reserved			
UXF9	Н	INT_FLAG	R	0x00	PS interrupt flag			
0xFA	L	ID_L	R	0x26	Device ID (data byte low)			
UXFA	Н	ID_H	R	0x00	Device ID (data byte high)			
0xFB	L	PS_AC_DATA_L	R	0x00	PS auto-calibration data (data byte low)			
UXFD	Н	PS_AC_DATA_H	R	0x00	PS auto-calibration data (data byte high), busy and sunlight protect			

### Note

· All of reserved register are used for internal test. Please keep as default setting

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### **Command Register Format**

VCNL36825T provides an 8-bit command register for PS controlling independently. The description of each command format is shown in following tables.

TABLE 2 - RE	TABLE 2 - REGISTER: PS_CONF1_L DESCRIPTION					
REGISTER NAME		COMMAND CODE: 0x00_L (0x00 DATA BYTE LOW)				
Command	Bit	Description				
PS_CAL	7	Must be set to "1" when power on ready				
Reserved	6:2	Default = (0 : 0 : 0 : 0 : 0)				
PS_ON	1	Set this bit = "1" to enable bias circuit  Note  Initialization process: step 1: PS_ON = "1"; step 2: set PS_CAL = "1"				
Reserved	0	Default = 1, must always stay = 1				

TABLE 3 - RE	TABLE 3 - REGISTER: PS_CONF1_H DESCRIPTION					
REGISTER NAME		COMMAND CODE: 0x00_H (0x00 DATA BYTE HIGH)				
Command	Bit	Description				
Reserved	15 : 10	Default = (0:0:0:0:0:0)				
Reserved	9	Must be set to "1" when power on ready				
Reserved	8	Default = 0				

TABLE 4 - REGISTER: PS_CONF2_L DESCRIPTION							
REGISTER NAME		COMMAND CODE: 0x03_L (0x03 DATA BYTE LOW)					
Command Bit Description							
PS_PERIOD	7:6	(0:0) = 10 ms, $(0:1) = 20$ ms, $(1:0) = 40$ ms, $(1:1) = 80$ ms PS measurement period setting					
PS_PERS	5:4	(0:0) = 1, (0:1) = 2, (1:0) = 3, (1:1) = 4 PS interrupt persistence setting					
PS_ INT	3:2	(0:0) = interrupt disable, (0:1) = logic high / low mode, (1:0) = first high, (1:1) = interrupt enable					
PS_SMART_PERS	1	0 = disable smart persistence, 1 = enable smart persistence					
PS_ST	0	0 = PS start, 1 = PS stop, default = 1; for active force mode set AF = 1 before setting PS_ST = 0					

TABLE 5 - REGISTER: PS_CONF2_H DESCRIPTION							
		COMMAND CODE: 0x03_H (0x03 DATA BYTE HIGH)					
Command	Bit	Description					
PS_IT	15 : 14	(0:0) = 1T, (0:1) = 2T, (1:0) = 4T, (1:1) = 8T					
PS_MPS	13 : 12	(0 : 0) = 1, (0 : 1) = 2, (1 : 0) = 4, (1 : 1) = 8; PS multi-pulse setting					
PS_ITB	11	0: ITB = 25 μs, 1: ITB = 50 μs					
PS_HG	10	0 = disable, 1 = enable, PS high gain mode					
Reserved	9:8	Default = (0 : 0)					



TABLE 6 - REGISTER: PS_CONF3_L DESCRIPTION			
		COMMAND CODE: 0x04_L (0x04 DATA BYTE LOW)	
Register	egister Bit Description		
Reserved	7	Default = 0	
PS_AF	6	0 = auto mode; 1 = force mode	
PS_TRIG	5	0 = no PS active force mode trigger, 1 = trigger one time cycle; VCNL36825T output one cycle data every time host writes in "1" to sensor; the state returns to "0" automatically	
PS_FORCENUM	4	0 = one detect cycle after trigger, 1 = two detect cycle after trigger	
Reserved	3	When use PS function, must write "1"	
PS_SP_INT	2	0 = disable, 1 = enable, PS sunlight light protect INT setting	
Reserved	1:0	Reserved	

TABLE 7 - REGISTER: PS_CONF3_H DESCRIPTION					
	COMMAND CODE: 0x04_H (0x04 DATA BYTE HIGH)				
Register	Bit	Description			
PS_SC	15 : 13	Default = (0:0:0), with all 3 bit = "1", (1:1:1), sunlight cancellation is enabled			
PS_HD	12	0 = PS output is 12 bits, 1 = PS output is 16 bits			
I_VCSEL	11 : 8	(0 : 0 : 0 : 0) = reserved; (0 : 0 : 0 : 1) = reserved; (0 : 0 : 1 : 0) = 10 mA; (0 : 0 : 1 : 1) = 12 mA; (0 : 1 : 0 : 0) = 14 mA; (0 : 1 : 0 : 1) = 16 mA; (0 : 1 : 1 : 0) = 18 mA; (0 : 1 : 1 : 1) = 20 mA; VCSEL current selection setting			

TABLE 8 - REGISTER: PS_THDL DESCRIPTION				
	COMMAND CODE: 0x05_L (0x05 DATA BYTE LOW) AND 0x05_H (0x05 DATA BYTE HIGH)			
Command	Bit	Description		
PS_THDL_L	7:0	0x00 to 0xFF, PS interrupt low threshold setting (data byte low)		
PS_THDL_H	11:8	0x00 to 0x0F, PS interrupt low threshold setting (data byte high)		

TABLE 9 - REGISTER: PS_THDH DESCRIPTION				
	COMMAND CODE: 0x06_L (0x06 DATA BYTE LOW) AND 0x06_H (0x06 DATA BYTE HIGH)			
Command	Bit	Description		
PS_THDH_L	7:0	0x00 to 0xFF, PS interrupt high threshold setting (data byte low)		
PS_THDH_H	11:8	0x00 to 0x0F, PS interrupt high threshold setting (data byte high)		

TABLE 10 - REGISTER: PS_CANC DESCRIPTION				
COMMAND CODE: 0x07_L (0x07 DATA BYTE LOW) AND 0x07_H (0x07 DATA BYTE HIGH)				
Command	Bit	Description		
PS_CANC_L	7:0	0x00 to 0xFF, PS cancellation level setting (data byte low)		
PS_CANC_H	11:8	0x00 to 0x0F, PS cancellation level setting (data byte high)		

TABLE 11 - REGISTER: PS_CONF4_L DESCRIPTION			
		COMMAND CODE: 0x08_L (0x08 DATA BYTE LOW)	
Register	Bit	Description	
PS_AC_PERIOD	7:6	0:0) = 3 ms, (0:1) = 6 ms, (1:0) = 12 ms, (1:1) = 24 ms; PS auto-calibration detect sample period setting	
PS_AC_NUM	5:4	(0:0) = 1, (0:1) = 2, (1:0) = 4, (1:1) = 8; PS auto-calibration detect sample number setting	
PS_AC	3	0 = disable, 1 = enable; PS auto-calibration enable; need set PS_AF = 1	
PS_AC_TRIG	2	0 = disable, 1 = enable; trigger one time auto-calibration	
Reserved	1	Reserved	
PS_AC_INT	0	0 = disable, 1 = enable; PS auto-calibration INT setting	



TABLE 12 - REGISTER: PS_CONF4_H DESCRIPTION				
	COMMAND CODE: 0x08_H (0x08 DATA BYTE HIGH)			
Register	Bit	Description		
Reserved	15 : 11	Default = (0:0:0:0:0)		
PS_LPPER	10:9	(0 : 0) = 40 ms, (0 : 1) = 80 ms, (1 : 0) = 160 ms, (1 : 1) = 320 ms; PS detection period setting at low power mode (PS_LPEN = 1)		
PS_LPEN	LPEN  0 = disable, 1 = enable = starts proximity low power measurements; now PS_LPPER used as period, but I_VCSEL, PS_IT, PS_ITB, PS_MPS as defined within register 3 and register 4			

	EAD OUT REGISTER DESCI		
Register	Command Code	Bit	Description
PS_DATA_L	0xF8_L (0xF8 data byte low)	7:0	0x00 to 0xFF, PS output data (data byte low)
PS_DATA_H	0xF8_H (0xF8 data byte high)	11:8	0x00 to 0x0F, PS output data (data byte high)
INT_FLAG	0xF9_H (0xF9 data byte high)	15:14 13 12 11 10 9 8	Reserved PS_ACFLAG, after PS finishing auto-calibration, INT raise PS_SPFLAG, PS entering protection mode Reserved Reserved PS_IF_CLOSE, PS rises above PS_THDH INT trigger event PS_IF_AWAY, PS drops below PS_THDL INT trigger event
ID_L	0xFA_L (0xFA data byte low)	7:0	Default = 0010 0110, device ID (data byte low)
ID_H	0xFA_H (0xFA data byte high)	15 : 14 13 : 12 11 : 8	(0 : 0) (0 : 0) slave address = 0x60 Version code (0 : 0 : 0 : 0) device ID (data byte high)
PS_AC_DATA_L	0xFB_L (0xFB data byte low)	7:0	0x00 to 0xFF, PS auto-calibration data (data byte low)
PS_AC_DATA_H	0xFB_H (0xFB data byte high)	15 14 13:12 11:8	AC_BUSY, when AC, the bit will be "1" AC_SUN, PS enters sunlight protect during auto-calibration Reserved 0x00 to 0xFF, PS auto-calibration data (data byte high)

### Initialization

VCNL36825T includes default values for each register. As long as power is on, it is ready to be controlled by host via I<sup>2</sup>C bus.

### **Proximity Interrupt**

There are three different Interrupt methods: "normal" interrupt mode, first high mode and so-called "logic high / low" mode.

The first high mode is selected by setting (0x03\_L, bit 3:2 = 1:0) within register PS\_CONF2\_L. In this mode, the initial interrupt that is triggered needs to be with regard to the high threshold (PS\_THDH). Passing underneath the low threshold will have no effect until the first high threshold event has occurred. In this mode, the interrupt event will remain set, until it is cleared, by reading the interrupt register.

The "normal" interrupt mode is selected with PS\_INT = interrupt enabled (0x03\_L, bit 3 : 2 = 1 : 1) within register PS\_CONF2\_L. Tests with ready-made application will show where to set the value for high threshold (PS\_THDH) and low threshold (PS\_THDL). For more information and explanation please study also the application note <a href="https://www.vishay.com/doc?80274">www.vishay.com/doc?80274</a>.

The "logic high / low" mode is selected with PS\_INT = trigger by logic high/low mode ( $0x03_L$ , bit 3:2=0:1) within register PS\_CONF2\_L. When this mode is selected, the interrupt pin is pulled low when the proximity counts reach the programmed high threshold (PS\_THDH) and will return to high level when counts drop below the count value for low threshold (PS\_THDL).

With help of the function PS persistence one may also improve a reliable detection that not just one short event directly triggers an interrupt, but only when 2 (or up to 4) consecutive proximity measurements are above the programmed threshold value the interrupt will be set; please see also within the application note <a href="https://www.vishay.com/doc?80274">www.vishay.com/doc?80274</a>.

### PROXIMITY LOW POWER CONSUMPTION MODE

With register PS\_LPEN set to 1, proximity sensor operate as low power consumption mode offering significant lower power consumption of just 6.63 µA with response time of 320 ms for proximity detection. This is a remarkable feature for any application requiring lower power consumption and did not want to always request one proximity measurement with proximity force mode (PS\_AF and PS\_TRIG).

PS period (ms)	40	80	160	320
Low power mode (µA)	18.00	11.50	8.25	6.63

#### Note

• I\_VCSEL = 10 mA, PS\_IT = 1T, PS\_ITB = 50 μs

### **PROXIMITY DETECTION HYSTERESIS**

A PS detection hysteresis is important that keeps PS state in a certain range of detection distance. For example, PS\_INT asserts when PS value over PS\_THDH. Host switches off panel backlight and then clears INT. When PS value is less than PS\_THDL, Host switches on panel backlight. Any PS value lower than PS\_THDH or higher than PS\_THDL, PS\_INT will not be asserted. Host does keep the same state.

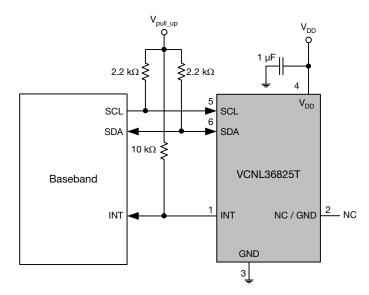


Fig. 10 - VCNL36825T Reference Circuit Connection With Host (proximity detection logic output mode) (VCNL36825T INT pin connecting to host GPIO instead of INT pin)

### **PACKAGE INFORMATION** in millimeters

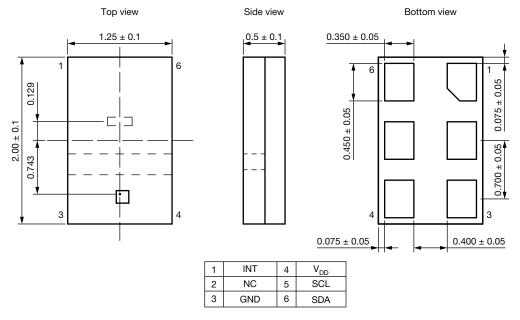


Fig. 11 - VCNL36825T Package Dimensions

### **LAYOUT PAD INFORMATION** in millimeters

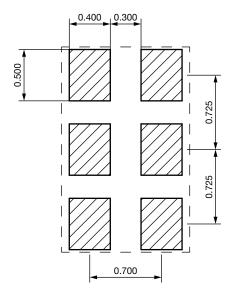


Fig. 12 - VCNL36825T PCB Layout Footprint

RECOMMENDED STORAGE AND REBAKING CONDITIONS							
PARAMETER	PARAMETER CONDITIONS MIN. MAX. UNIT						
Storage temperature		-40	85	°C			
Relative humidity		-	60	%			
Open time		-	168	h			
Total time	From the date code on the aluminized envelope (unopened)	-	12	months			
Debaking	Tape and reel: 60 °C	-	22	h			
Rebaking	Tube: 60 °C	-	22	h			

### RECOMMENDED INFRARED REFLOW

Soldering conditions which are based on J-STD-020 C

IR REFLOW PROFILE CONDITION						
PARAMETER	CONDITIONS	TEMPERATURE	TIME			
Peak temperature		260 °C + 5 °C / - 5 °C (max.: 265 °C)	10 s			
Preheat temperature range and timing		150 °C to 200 °C	60 s to 180 s			
Timing within 5 °C to peak temperature		-	10 s to 30 s			
Timing maintained above temperature / time		217 °C	60 s to 150 s			
Timing from 25 °C to peak temperature		-	8 min (max.)			
Ramp-up rate		3 °C/s (max.)	-			
Ramp-down rate		6 °C/s (max.)	-			

Recommend Normal Solder Reflow is 235 °C to 265 °C

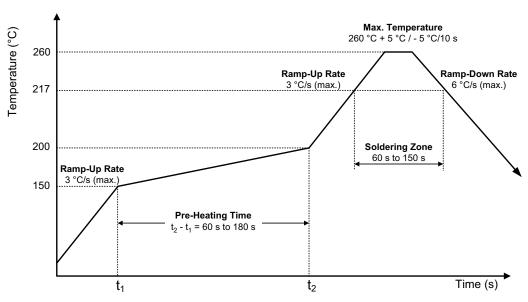
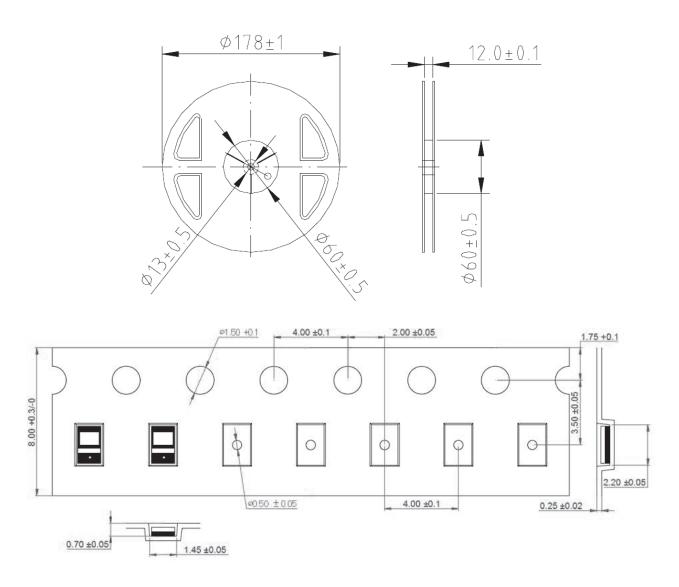


Fig. 13 - VCNL36826S Solder Reflow Profile Chart

### RECOMMENDED IRON TIP SOLDERING CONDITION AND WARNING HANDLING

- 1. Solder the device with the following conditions:
  - 1.1. Soldering temperature: 400 °C (max.)
  - 1.2. Soldering time: 3 s (max.)
- 2. If the temperature of the method portion rises in addition to the residual stress between the leads, the possibility that an open or short circuit occurs due to the deformation or destruction of the resin increases
- 3. The following methods: VPS and wave soldering, have not been suggested for the component assembly
- 4. Cleaning method conditions:
  - 4.1. Solvent: methyl alcohol, ethyl alcohol, isopropyl alcohol
  - 4.2. Solvent temperature < 45 °C (max.)
  - 4.3. Time: 3 min (min.)

### TAPE PACKAGING INFORMATION in millimeters





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