

## HEXFRED® Ultrafast Soft Recovery Diode, 140 A



SOT-227

**FEATURES**

- Fast recovery time characteristic
- Electrically isolated base plate
- Large creepage distance between terminal
- Simplified mechanical designs, rapid assembly
- Designed and qualified for industrial level
- UL approved file E78996
- Material categorization: for definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)


**RoHS  
COMPLIANT**

PRIMARY CHARACTERISTICS	
$V_R$	600 V
$V_F$ (typical)	1.33 V
$t_{rr}$ (typical)	43 ns
$I_{F(DC)}$ at $T_C$ , per module	140 A at 110 °C
$I_{F(AV)}$ at $T_C$ , per module	140 A at 96 °C
Package	SOT-227

**DESCRIPTION / APPLICATIONS**

The dual diode series configuration VS-HFA140FA60 is used for output rectification or freewheeling/clamping operation and high voltage application.

The semiconductor in the SOT-227 package is isolated from the copper base plate, allowing for common heatsinks and compact assemblies to be built.

These modules are intended for general applications such as power supplies, battery chargers electronic welders, motor control and inverters.

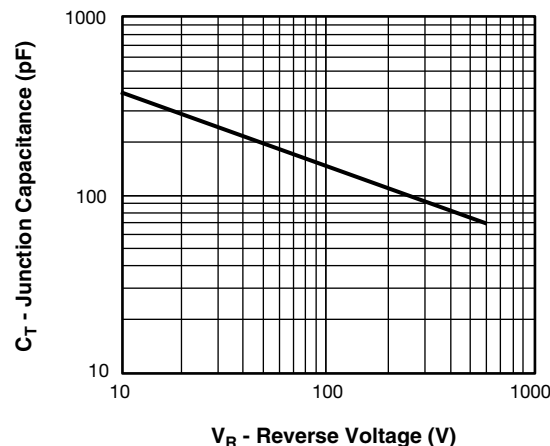
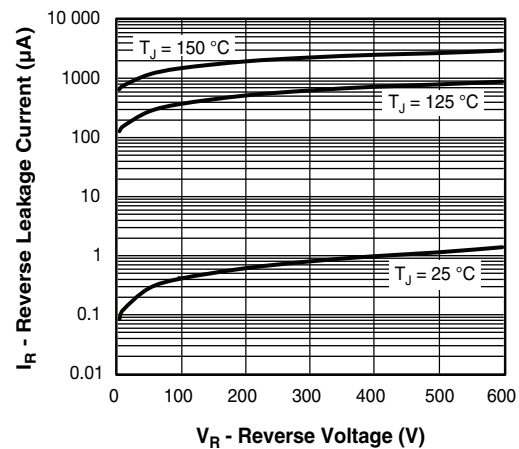
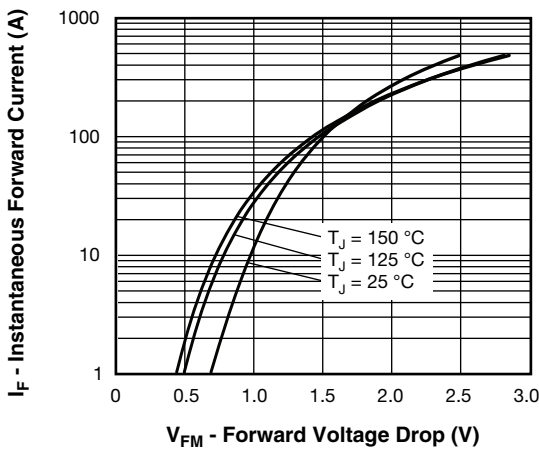
ABSOLUTE MAXIMUM RATINGS				
PARAMETER	SYMBOL	TEST CONDITIONS	MAX.	UNITS
Cathode to anode voltage	$V_R$		600	V
Continuous forward current	$I_F$	$T_C = 110\text{ °C}$	70	A
			140	
Single pulse forward current	$I_{FSM}$	$T_J = 25\text{ °C}$	600	
Maximum power dissipation, per leg	$P_D$	$T_C = 25\text{ °C}$	357	W
		$T_C = 110\text{ °C}$	114	
RMS isolation voltage	$V_{ISOL}$	Any terminal to case, $t = 1\text{ minute}$	2500	V
Operating junction and storage temperature range	$T_J, T_{Stg}$		-55 to +150	°C

ELECTRICAL SPECIFICATIONS ( $T_J = 25\text{ °C}$ unless otherwise specified)						
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS
Cathode to anode breakdown voltage	$V_{BR}$	$I_R = 100\text{ }\mu\text{A}$	600	-	-	V
Forward voltage, per leg	$V_{FM}$	$I_F = 60\text{ A}$	-	1.33	1.70	
		$I_F = 120\text{ A}$	-	1.56	2.04	
		$I_F = 60\text{ A}, T_J = 125\text{ °C}$	-	1.24	-	
		$I_F = 60\text{ A}, T_J = 150\text{ °C}$	-	1.19	-	
Reverse leakage current, per leg	$I_{RM}$	$V_R = V_R\text{ rated}$	-	2.5	20	$\mu\text{A}$
		$T_J = 125\text{ °C}, V_R = V_R\text{ rated}$	-	0.8	2	mA
		$T_J = 150\text{ °C}, V_R = V_R\text{ rated}$	-	3	9	



DYNAMIC RECOVERY CHARACTERISTICS (T <sub>J</sub> = 25 °C unless otherwise specified)						
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS
Reverse recovery time, per leg	t <sub>rr</sub>	I <sub>F</sub> = 1 A; di <sub>F</sub> /dt = 200 A/μs; V <sub>R</sub> = 30 V	-	43	-	ns
		T <sub>J</sub> = 25 °C	-	90	-	
		T <sub>J</sub> = 125 °C	-	150	-	
Peak recovery current, per leg	I <sub>R</sub> RM	T <sub>J</sub> = 25 °C	-	9.5	-	A
		T <sub>J</sub> = 125 °C	-	17	-	
Reverse recovery charge, per leg	Q <sub>rr</sub>	T <sub>J</sub> = 25 °C	-	400	-	nC
		T <sub>J</sub> = 125 °C	-	1180	-	
Junction capacitance, per leg	C <sub>T</sub>	V <sub>R</sub> = 600 V	-	67	-	pF

THERMAL - MECHANICAL SPECIFICATIONS						
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS
Junction to case, single leg conducting	R <sub>thJC</sub>		-	-	0.35	°C/W
Junction to case, both legs conducting			-	-	0.175	
Case to heatsink	R <sub>thCS</sub>	Flat, greased surface	-	0.05	-	
Weight			-	30	-	g
Mounting torque		Torque to terminal	-	-	1.1 (9.7)	Nm (lbf.in)
		Torque to heatsink	-	-	1.8 (15.9)	Nm (lbf.in)
Case style			SOT-227			



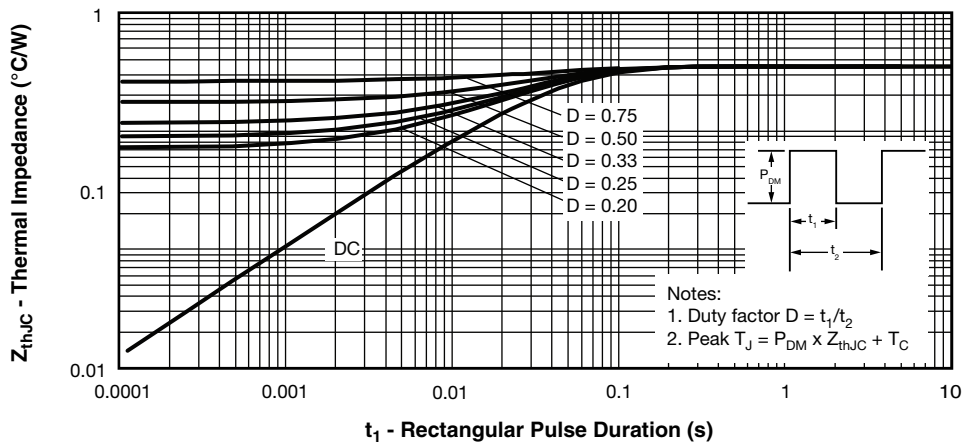


Fig. 4 - Maximum Thermal Impedance  $Z_{thJC}$  Characteristics (Per Leg)

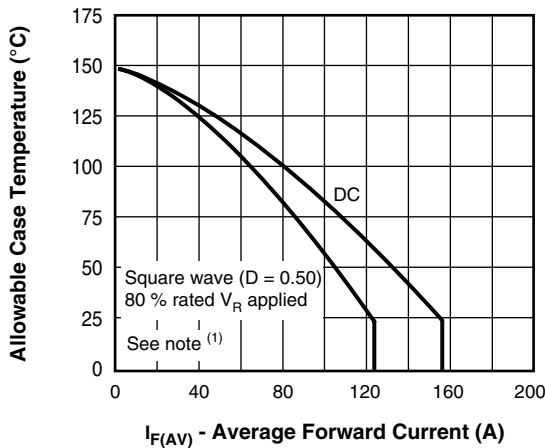


Fig. 5 - Maximum Allowable Case Temperature vs. Average Forward Current (Per Leg)

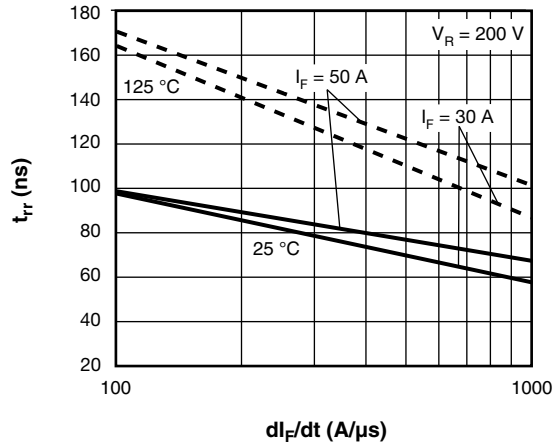


Fig. 7 - Typical Reverse Recovery Time vs.  $dI_F/dt$

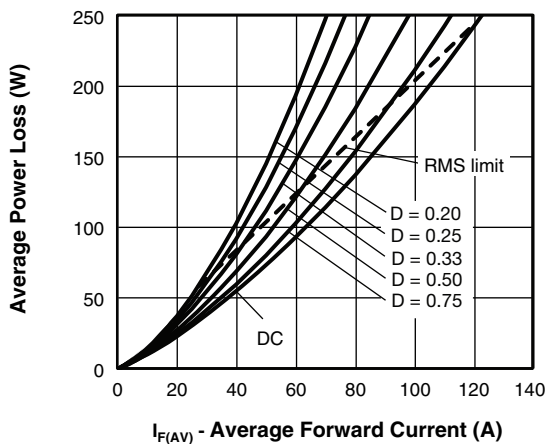


Fig. 6 - Forward Power Loss Characteristics (Per Leg)

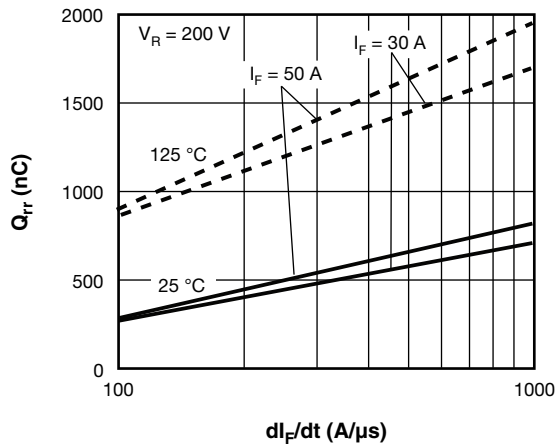


Fig. 8 - Typical Stored Charge vs.  $dI_F/dt$

**Note**

- (1) Formula used:  $T_C = T_J - (P_d + P_{dREV}) \times R_{thJC}$ ;  
 $P_d$  = forward power loss =  $I_{F(AV)} \times V_{FM}$  at  $(I_{F(AV)}/D)$  (see fig. 5);  
 $P_{dREV}$  = inverse power loss =  $V_{R1} \times I_R (1 - D)$ ;  $I_R$  at  $V_{R1}$  = rated  $V_R$

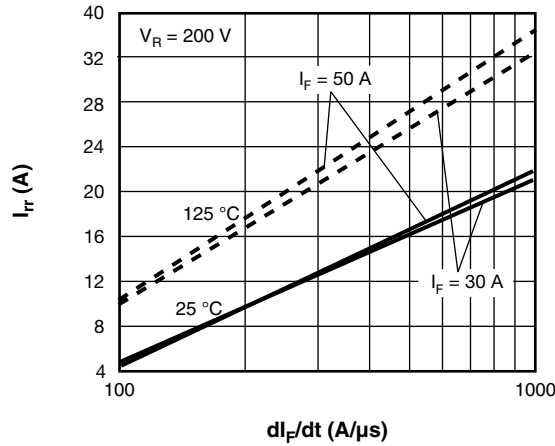


Fig. 9 - Typical Peak Recovery Current vs.  $di_F/dt$

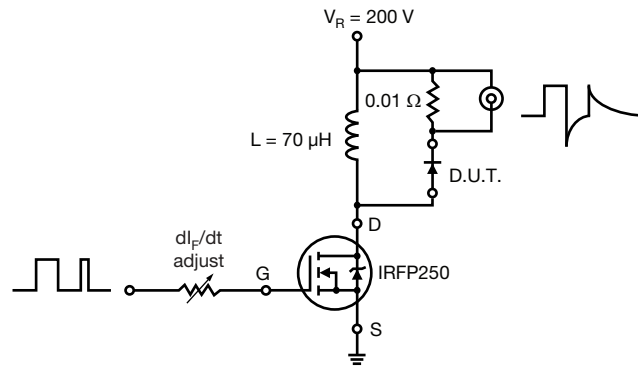


Fig. 10 - Reverse Recovery Parameter Test Circuit

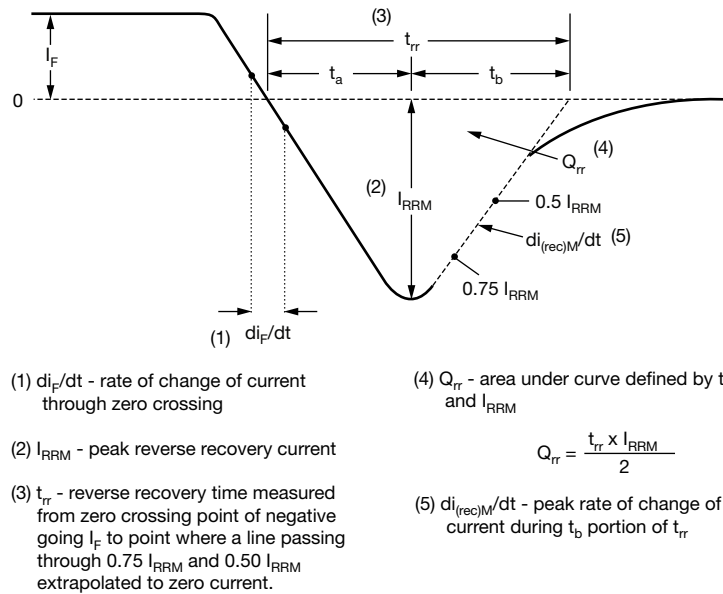


Fig. 11 - Reverse Recovery Waveform and Definitions

**ORDERING INFORMATION TABLE**

Device code	<b>VS-</b>	<b>HF</b>	<b>A</b>	<b>140</b>	<b>F</b>	<b>A</b>	<b>60</b>
	①	②	③	④	⑤	⑥	⑦

- 1** - Vishay Semiconductors product
- 2** - HEXFRED® family
- 3** - Process designator (A = electron irradiated)
- 4** - Average current (140 = 140 A)
- 5** - Circuit configuration (two separate diodes, parallel pin-out)
- 6** - Package indicator (SOT-227 standard insulated base)
- 7** - Voltage rating (60 = 600 V)

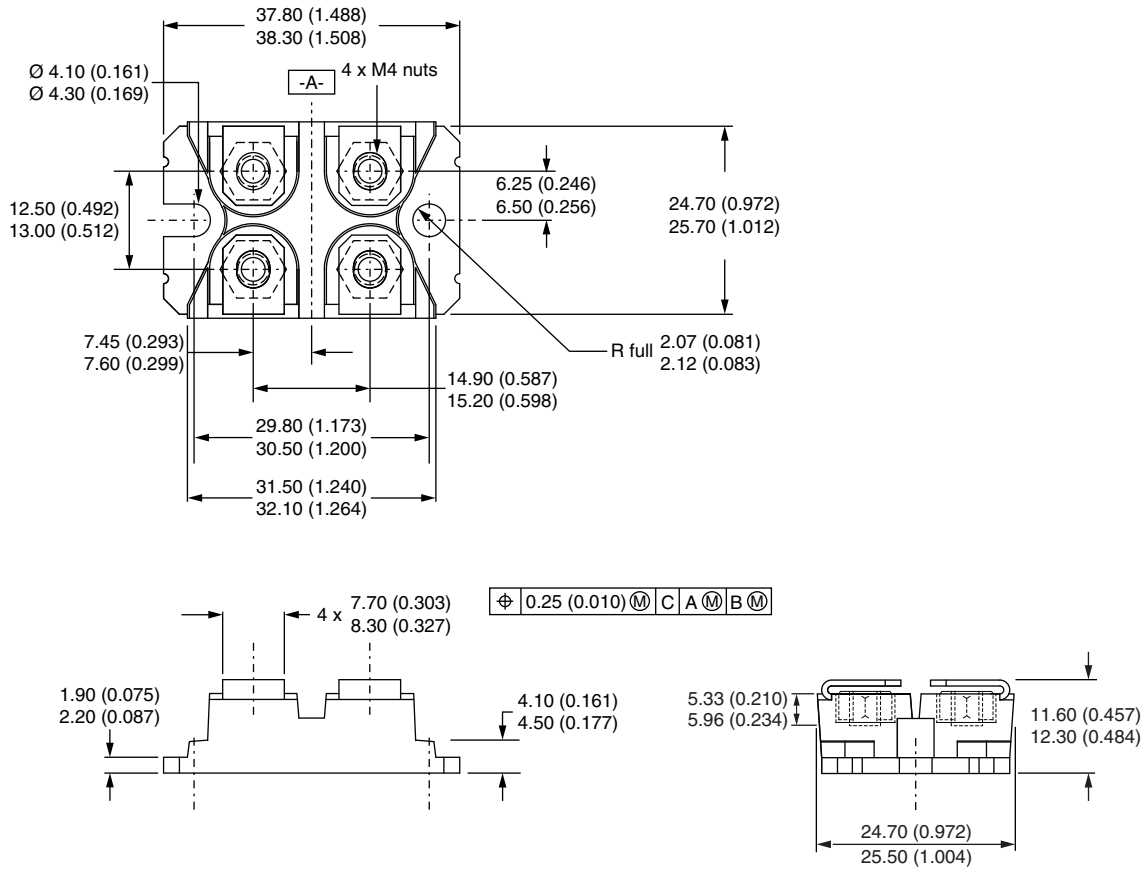
CIRCUIT CONFIGURATION		
CIRCUIT	CIRCUIT CONFIGURATION CODE	CIRCUIT DRAWING
Two separate diodes, parallel pin-out	F	<p style="text-align: center;">Lead Assignment</p>

LINKS TO RELATED DOCUMENTS	
Dimensions	<a href="http://www.vishay.com/doc?95423">www.vishay.com/doc?95423</a>
Part marking information	<a href="http://www.vishay.com/doc?95425">www.vishay.com/doc?95425</a>



# SOT-227 Generation 2

**DIMENSIONS** in millimeters (inches)



**Note**

- Controlling dimension: millimeter



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