




## IGBT 4 Pack Module, 75 A



**ECONO 2**  
(Package example)

### FEATURES

- Trench gate field stop IGBT
- Square RBSOA
- HEXFRED® low  $Q_{rr}$ , low switching energy
- Positive  $V_{CE(on)}$  temperature coefficient
- Copper baseplate
- Low stray inductance design
- Designed and qualified for industrial market
- UL approved file E78996 
- Material categorization: for definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)



**RoHS**  
COMPLIANT

PRIMARY CHARACTERISTICS	
$V_{CES}$	1200 V
$I_C$ at $T_C = 87\text{ °C}$	75 A
$V_{CE(on)}$ (typical)	2.20 V
Speed	8 kHz to 30 kHz
Package	ECONO 2
Circuit configuration	4 pack

### BENEFITS

- Benchmark efficiency for SMPS appreciation in particular HF welding
- Rugged transient performance
- Low EMI, requires less snubbing
- Direct mounting to heatsink space saving
- PCB solderable terminals
- Low junction to case thermal resistance

ABSOLUTE MAXIMUM RATINGS				
PARAMETER	SYMBOL	TEST CONDITIONS	MAX.	UNITS
Collector to emitter voltage	$V_{CES}$		1200	V
Continuous collector current	$I_C$	$T_C = 25\text{ °C}$	118	A
		$T_C = 80\text{ °C}$	81	
Pulsed collector current, see fig. C.T.5	$I_{CM}$	$T_J = 150\text{ °C}$ , $t_p = 6\text{ ms}$ , $V_{GE} = 15\text{ V}$	270	
Clamped inductive load current	$I_{LM}$		250	
Diode continuous forward current	$I_F$	$T_C = 25\text{ °C}$	40	
		$T_C = 80\text{ °C}$	25	
Diode maximum forward current	$I_{FM}$		150	
Gate to emitter voltage	$V_{GE}$		$\pm 20$	V
Maximum power dissipation (IGBT)	$P_D$	$T_C = 25\text{ °C}$	431	W
		$T_C = 80\text{ °C}$	241	
Isolation voltage	$V_{ISOL}$		AC 2500 (min)	V



<b>ELECTRICAL SPECIFICATIONS</b> (T <sub>J</sub> = 25 °C unless otherwise specified)						
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS
Collector to emitter breakdown voltage	V <sub>BR(CES)</sub>	V <sub>GE</sub> = 0 V, I <sub>C</sub> = 4 mA	1200	-	-	V
Collector to emitter voltage	V <sub>CE(ON)</sub>	I <sub>C</sub> = 75 A, V <sub>GE</sub> = 15 V	-	2.20	2.60	
		I <sub>C</sub> = 75 A, V <sub>GE</sub> = 15 V, T <sub>J</sub> = 125 °C	-	2.44	-	
Gate threshold voltage	V <sub>GE(th)</sub>	V <sub>CE</sub> = V <sub>GE</sub> , I <sub>C</sub> = 4 mA	4.6	5.9	7.6	
Threshold voltage temperature coefficient	ΔV <sub>GE(th)/ΔT<sub>J</sub></sub>	V <sub>CE</sub> = V <sub>GE</sub> , I <sub>C</sub> = 4 mA (25 °C to 125 °C)	-	-13	-	mV/°C
Zero gate voltage collector current	I <sub>CES</sub>	V <sub>GE</sub> = 0 V, V <sub>CE</sub> = 1200 V	-	1.4	100	μA
		V <sub>GE</sub> = 0 V, V <sub>CE</sub> = 1200 V, T <sub>J</sub> = 125 °C	-	1130	-	
Diode forward voltage drop	V <sub>FM</sub>	I <sub>F</sub> = 75 A	-	3.9	5	V
		I <sub>F</sub> = 75 A, T <sub>J</sub> = 125 °C	-	4.37	-	
Gate to emitter leakage current	I <sub>GES</sub>	V <sub>GE</sub> = ± 20 V	-	-	± 200	nA

<b>SWITCHING CHARACTERISTICS</b> (T <sub>J</sub> = 25 °C unless otherwise noted)						
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS
Total gate charge (turn-on)	Q <sub>G</sub>	I <sub>C</sub> = 75 A	-	333	-	nC
Gate to emitter charge (turn-on)	Q <sub>GE</sub>	V <sub>CC</sub> = 960 V	-	36	-	
Gate to collector charge (turn-on)	Q <sub>GC</sub>	V <sub>GE</sub> = 15 V	-	173	-	
Turn-on switching loss	E <sub>on</sub>	I <sub>C</sub> = 75 A, V <sub>CC</sub> = 600 V	-	2.08	-	mJ
Turn-off switching loss	E <sub>off</sub>	V <sub>GE</sub> = 15 V, R <sub>g</sub> = 4.7 Ω, L = 500 μH	-	2.56	-	
Total switching loss	E <sub>tot</sub>	T <sub>J</sub> = 25 °C (1)	-	4.64	-	
Turn-on switching loss	E <sub>on</sub>	I <sub>C</sub> = 75 A, V <sub>CC</sub> = 600 V	-	3.35	-	mJ
Turn-off switching loss	E <sub>off</sub>	V <sub>GE</sub> = 15 V, R <sub>g</sub> = 4.7 Ω, L = 500 μH	-	4.28	-	
Total switching loss	E <sub>tot</sub>	T <sub>J</sub> = 125 °C (1)	-	7.63	-	
Turn-on delay time	t <sub>d(on)</sub>	I <sub>C</sub> = 75 A, V <sub>CC</sub> = 600 V V <sub>GE</sub> = 15 V, R <sub>g</sub> = 4.7 Ω, L = 500 μH T <sub>J</sub> = 125 °C	-	94	-	ns
Rise time	t <sub>r</sub>		-	21	-	
Turn-off delay time	t <sub>d(off)</sub>		-	157	-	
Fall time	t <sub>f</sub>		-	179	-	
Reverse bias safe operating area	RBSOA	T <sub>J</sub> = 150 °C, I <sub>C</sub> = 250 A, V <sub>CC</sub> = 700 V, V <sub>P</sub> = 1200 V, R <sub>g</sub> = 10 Ω, V <sub>GE</sub> = 15 V to 0 V	Fullsquare			
Short circuit safe operating area	SCSOA	T <sub>J</sub> = 150 °C V <sub>CC</sub> = 600 V, V <sub>P</sub> = 1200 V R <sub>g</sub> = 10 Ω, V <sub>GE</sub> = 15 V to 0 V	10	-	-	μs
Diode peak reverse recovery current	I <sub>rr</sub>	T <sub>J</sub> = 25 °C	-	1.45	-	A
		T <sub>J</sub> = 125 °C	-	2.35	-	
Diode reverse recovery time	t <sub>rr</sub>	T <sub>J</sub> = 25 °C	-	0.401	-	μs
		T <sub>J</sub> = 125 °C	-	0.655	-	
Total reverse recovery charge	Q <sub>rr</sub>	T <sub>J</sub> = 25 °C	-	0.181	-	μC
		T <sub>J</sub> = 125 °C	-	0.54	-	

**Note**

(1) Energy losses include “tail” and diode reverse recovery

<b>INTERNAL NTC - THERMISTOR SPECIFICATIONS</b>				
PARAMETER	SYMBOL	TEST CONDITIONS	TYP.	UNITS
Resistance	R <sub>25</sub>	T <sub>C</sub> = 25 °C	5000	Ω
	R <sub>100</sub>	T <sub>C</sub> = 100 °C	493 ± 5 %	
B-value	B <sub>25/50</sub>	R <sub>2</sub> = R <sub>25</sub> exp. [B <sub>25/50</sub> (1/T <sub>2</sub> - 1/(298.15K))]	3375 ± 5 %	K
Maximum operating temperature			220	°C
Dissipation constant			2	mW/°C
Thermal time constant			8	s



THERMAL AND MECHANICAL SPECIFICATIONS						
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS
Junction and storage temperature range	$T_J, T_{Stg}$		-40	-	150	°C
Junction to case IGBT	$R_{thJC}$		-	-	0.29	°C/W
Junction to case DIODE	$R_{thJC}$		-	-	1	
Case to sink per module	$R_{thCS}$		-	0.05	-	
Mounting torque (M5)			2.7	-	3.3	Nm
Weight			-	170	-	g

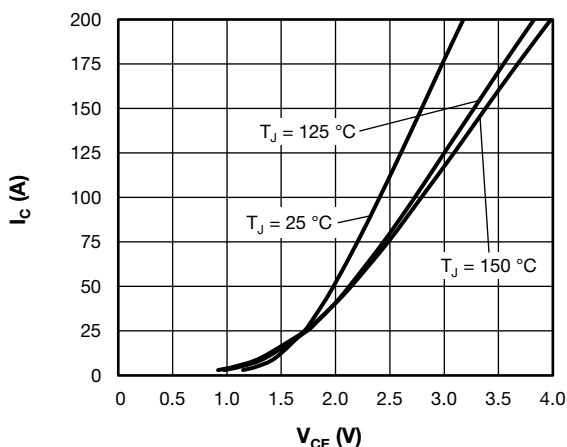


Fig. 1 - Typical Trench IGBT Output Characteristics,  $V_{GE} = 15\text{ V}$

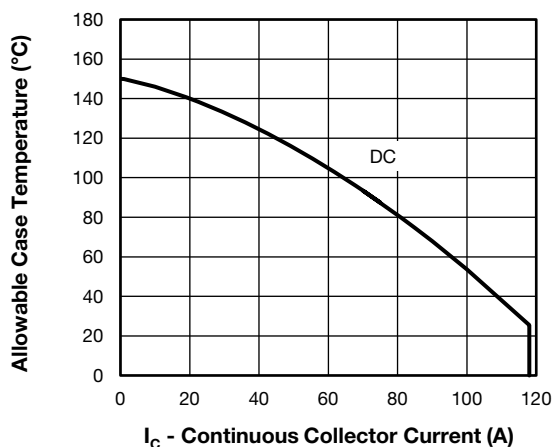


Fig. 3 - Maximum Trench IGBT Continuous Collector Current vs. Case Temperature

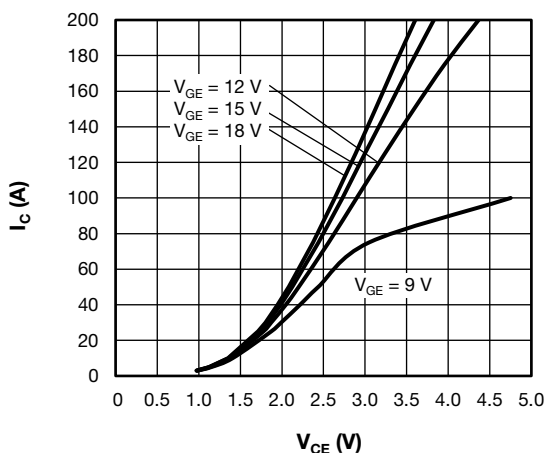


Fig. 2 - Typical Trench IGBT Output Characteristics,  $T_J = 125\text{ °C}$

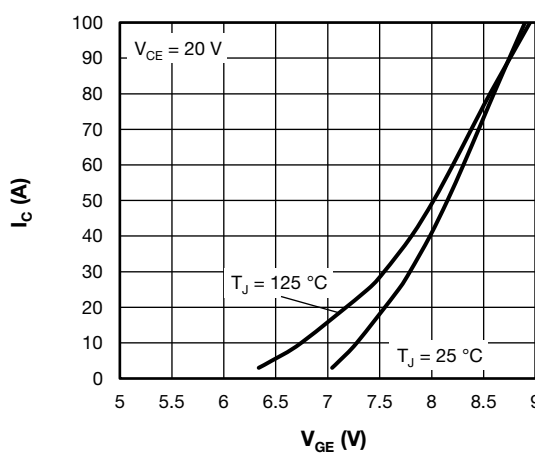


Fig. 4 - Typical Trench IGBT Transfer Characteristics

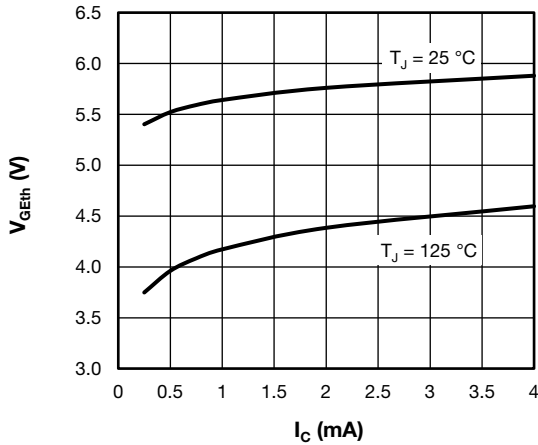


Fig. 5 - Typical Trench IGBT Gate Threshold Voltage

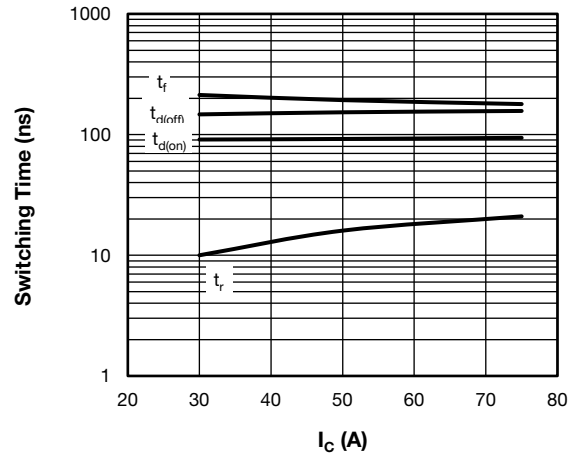


Fig. 8 - Typical Trench IGBT Switching Time vs.  $I_C$   
(with Antiparallel Diode)  
 $T_J = 125\text{ }^\circ\text{C}$ ,  $V_{CC} = 600\text{ V}$ ,  $R_g = 4.7\text{ }\Omega$ ,  $V_{GE} = +15\text{ V}/-15\text{ V}$ ,  $L = 500\text{ }\mu\text{H}$

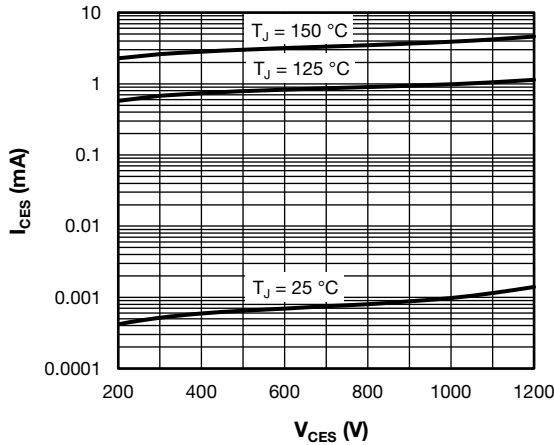


Fig. 6 - Typical Trench IGBT Zero Gate Voltage Collector Current

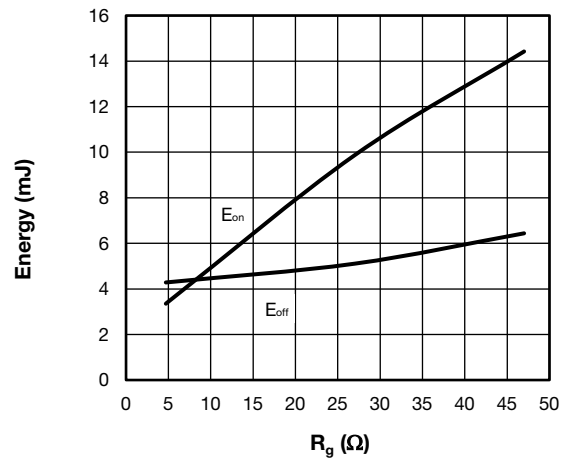


Fig. 9 - Typical Trench IGBT Energy Loss vs.  $R_g$   
(with Antiparallel Diode)  
 $T_J = 125\text{ }^\circ\text{C}$ ,  $V_{CC} = 600\text{ V}$ ,  $I_C = 75\text{ A}$ ,  $V_{GE} = +15\text{ V}/-15\text{ V}$ ,  $L = 500\text{ }\mu\text{H}$

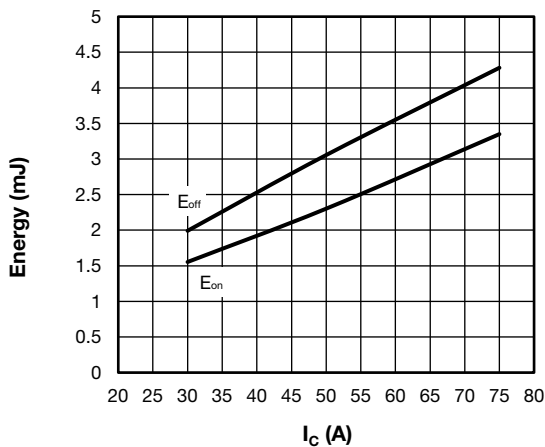


Fig. 7 - Typical Trench IGBT Energy Loss vs.  $I_C$   
(with Antiparallel Diode)  
 $T_J = 125\text{ }^\circ\text{C}$ ,  $V_{CC} = 600\text{ V}$ ,  $R_g = 4.7\text{ }\Omega$ ,  $V_{GE} = +15\text{ V}/-15\text{ V}$ ,  $L = 500\text{ }\mu\text{H}$

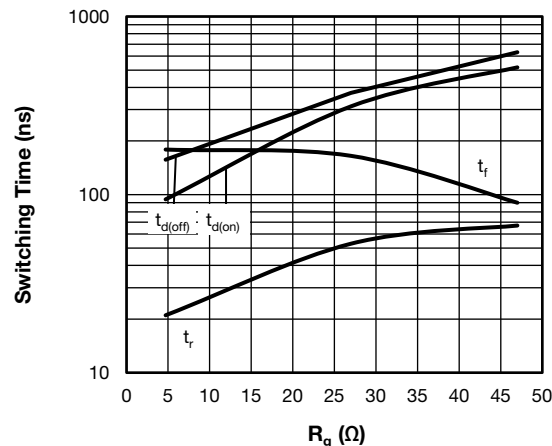


Fig. 10 - Typical Trench IGBT Switching Time vs.  $R_g$   
(with Antiparallel Diode)



$T_J = 125\text{ }^\circ\text{C}$ ,  $V_{CC} = 600\text{ V}$ ,  $I_C = 75\text{ A}$ ,  $V_{GE} = +15\text{ V}/-15\text{ V}$ ,  $L = 500\text{ }\mu\text{H}$

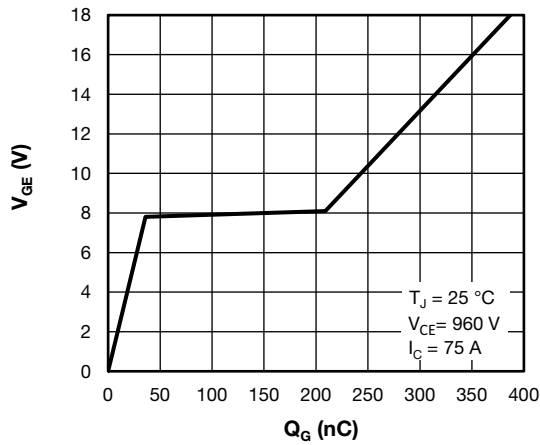


Fig. 11 - Typical Trench IGBT Gate Charge vs. Gate to Emitter Voltage

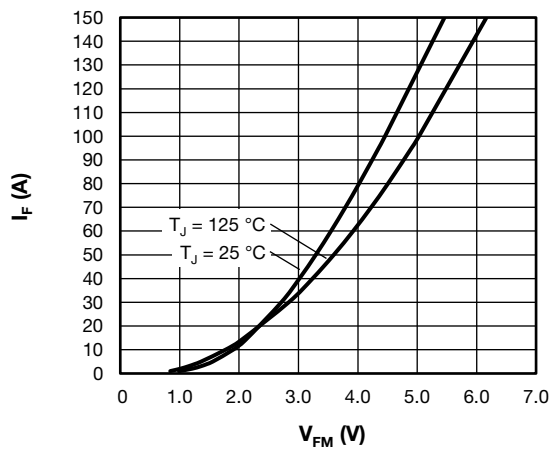


Fig. 12 - Typical Diode Forward Characteristics

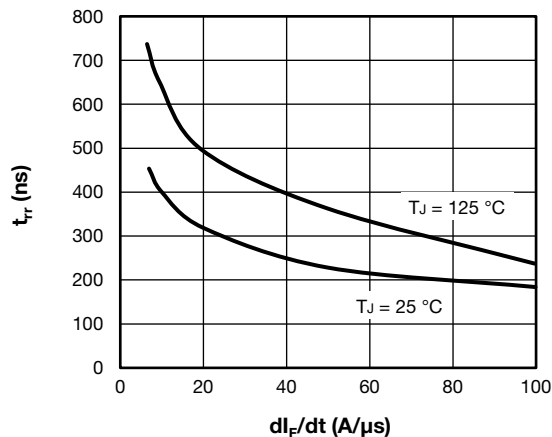


Fig. 13 - Typical Diode Reverse Recovery Time vs.  $di_F/dt$

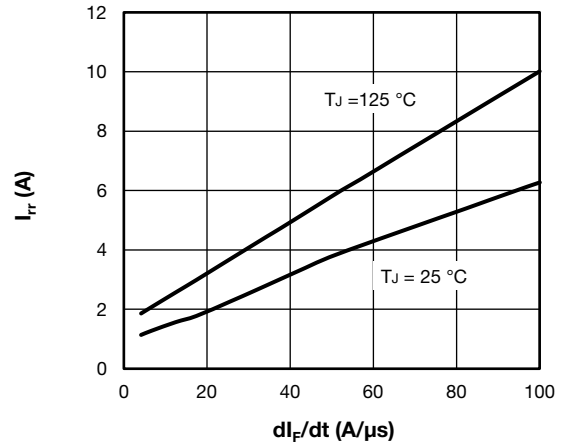


Fig. 14 - Typical Diode Reverse Recovery Current vs.  $di_F/dt$

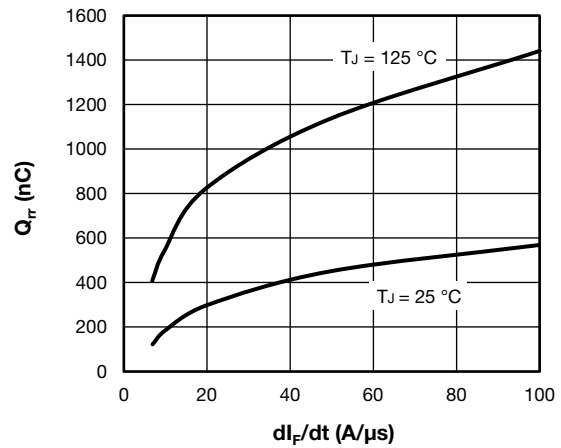


Fig. 15 - Typical Diode Reverse Recovery Charge vs.  $di_F/dt$

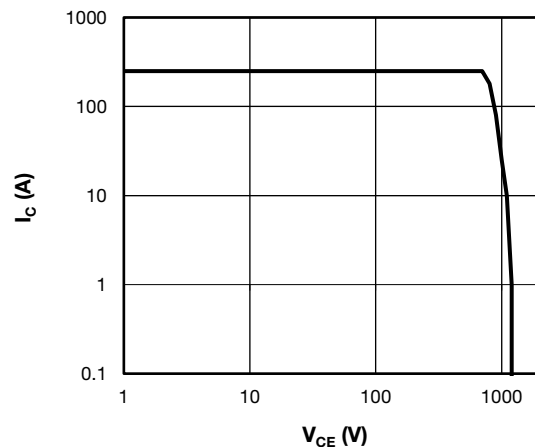


Fig. 16 - Trench IGBT Reverse BIAS SOA  
 $T_J = 150\text{ }^\circ\text{C}$ ,  $I_C = 250\text{ A}$ ,  $R_g = 10\text{ }\Omega$ ,  $V_{GE} = +15\text{ V}/0\text{ V}$ ,  $V_{CC} = 700\text{ V}$ ,  $V_p = 1200\text{ V}$

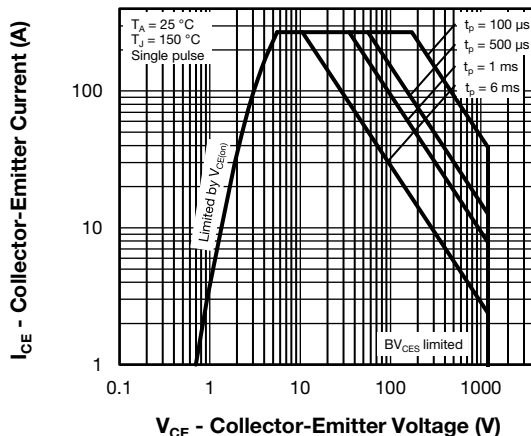


Fig. 17 - Trench IGBT Safe Operating Area

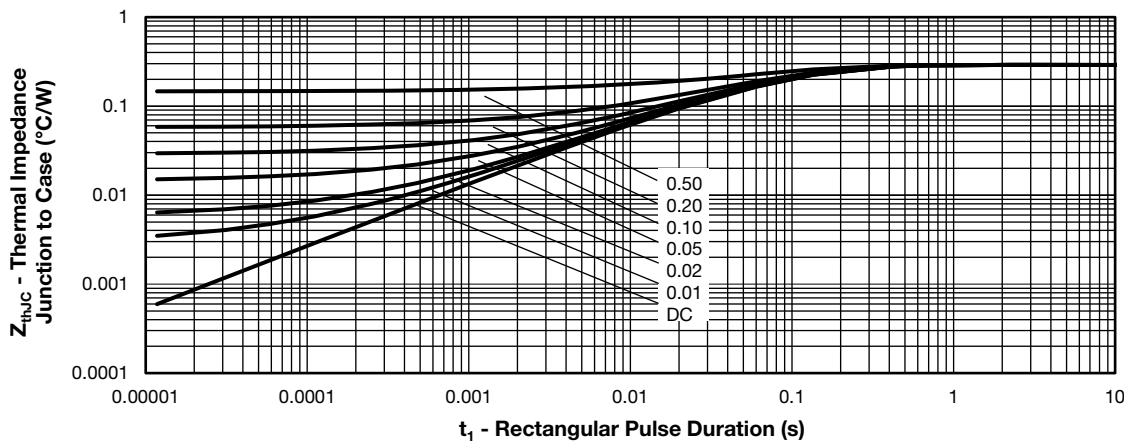


Fig. 18 - Maximum Trench IGBT Thermal Impedance  $Z_{thJC}$  Characteristics

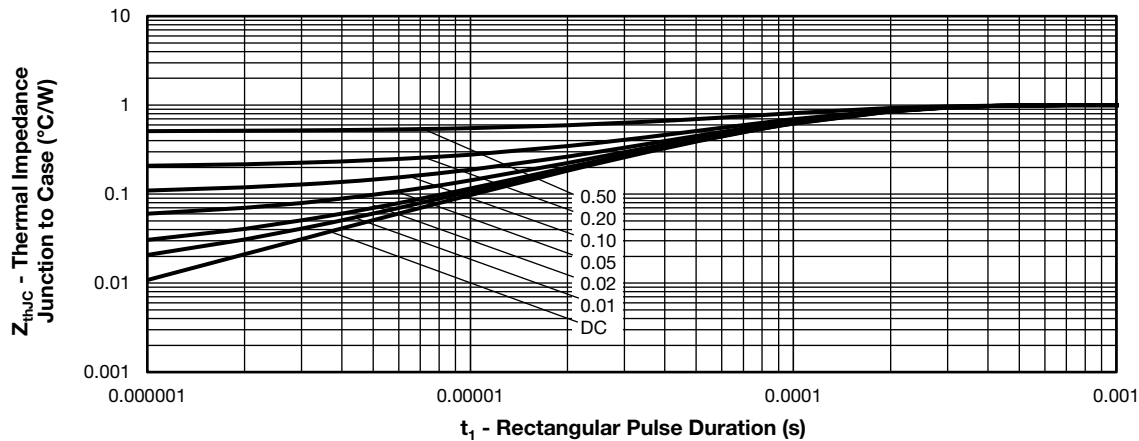


Fig. 19 - Maximum Diode Thermal Impedance  $Z_{thJC}$  Characteristics

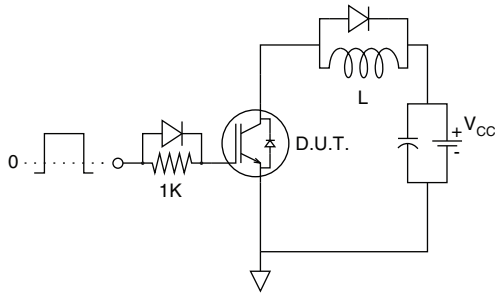


Fig. 20 - Gate Charge Circuit (Turn-Off)

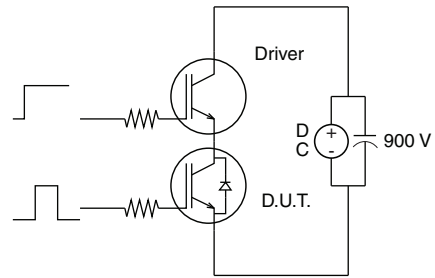


Fig. 22 - S.C. SOA Circuit

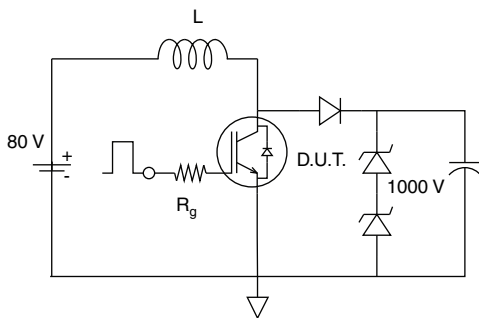


Fig. 21 - RBSOA Circuit

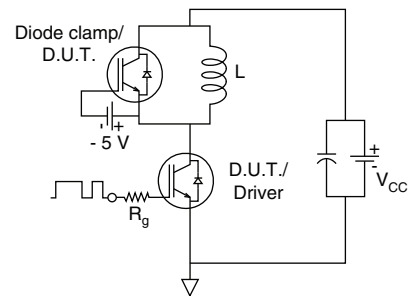


Fig. 23 - Switching Loss Circuit

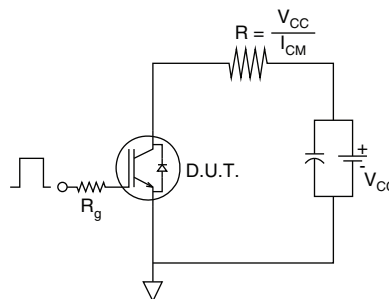


Fig. 24 - Resistive Load Circuit

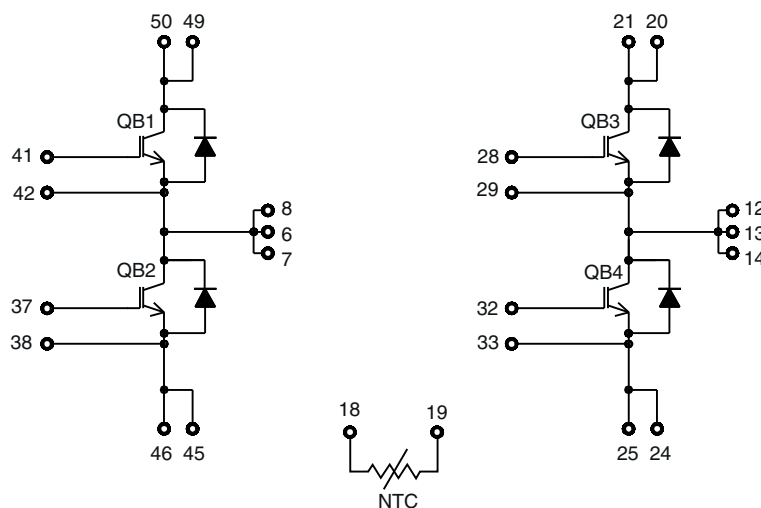


**ORDERING INFORMATION TABLE**

Device code	<b>VS-</b>	<b>G</b>	<b>T</b>	<b>75</b>	<b>Y</b>	<b>F</b>	<b>120</b>	<b>N</b>	<b>T</b>
	①	②	③	④	⑤	⑥	⑦	⑧	⑨

- 1** - Vishay Semiconductors product
- 2** - Insulated gate bipolar transistor (IGBT)
- 3** - T = Trench gate field stop IGBT
- 4** - Current rating (75 = 75 A)
- 5** - Circuit configuration (Y = 4 pack)
- 6** - Package indicator (F = ECONO 2)
- 7** - Voltage rating (120 = 1200 V)
- 8** - Speed/type (N = ultrafast with reduced diode, speed 8 kHz to 60 kHz)
- 9** - NTC Thermistor

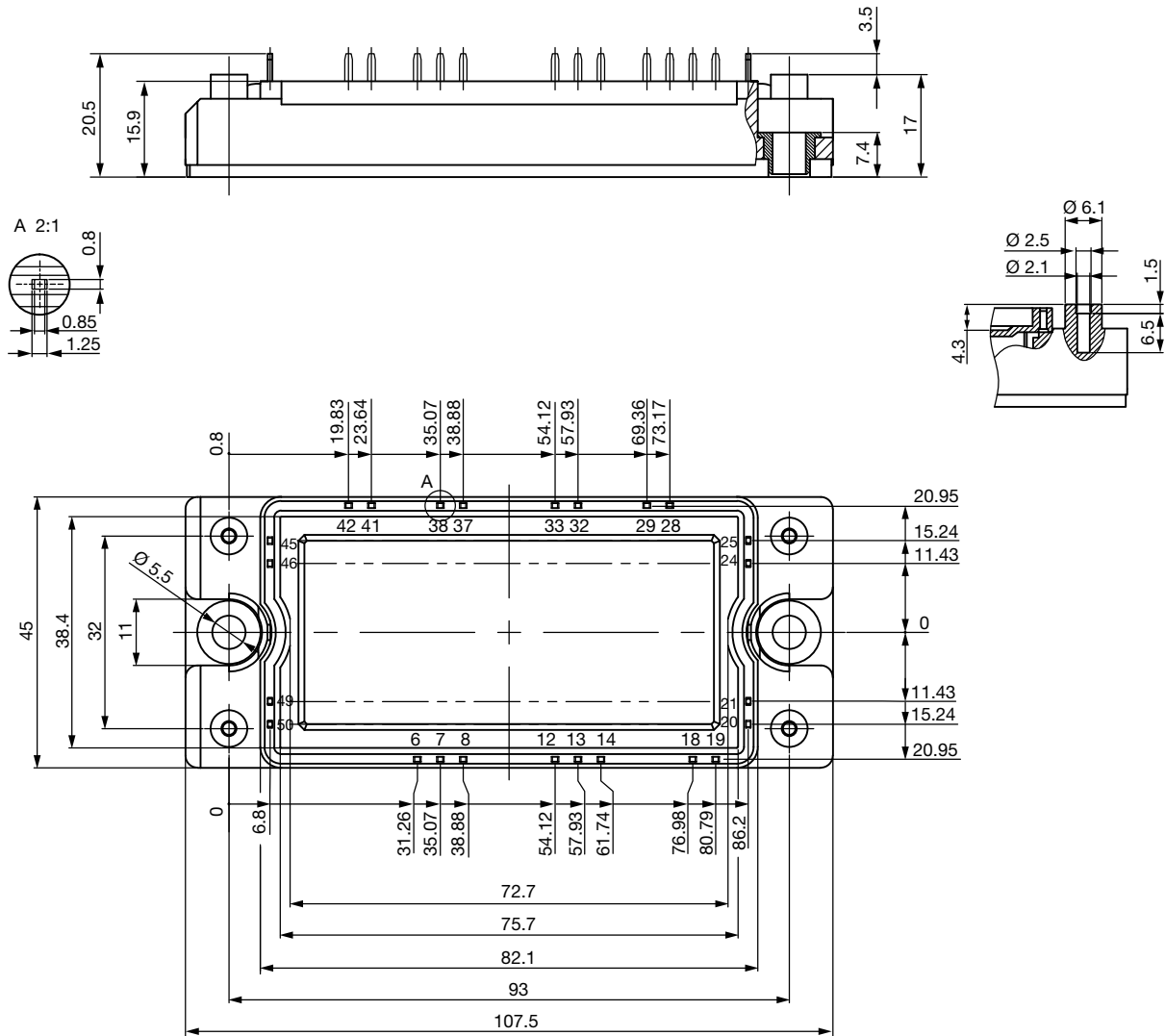
**CIRCUIT CONFIGURATION**







**DIMENSIONS** in millimeters





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