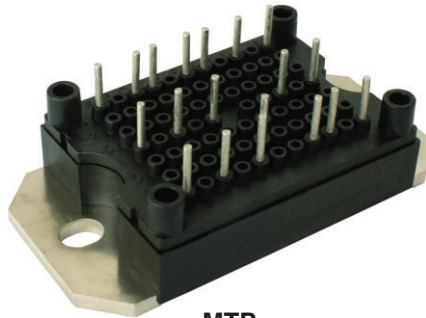


Full Bridge TrenchStop IGBT, MTP Power Modules



MTP
(Package example)

FEATURES

- TrenchStop IGBT technology
- Positive $V_{CE(on)}$ temperature coefficient
- FRED Pt® Gen5 antiparallel diodes with ultrasoft reverse recovery
- Low diode V_F
- Square RBSOA
- Very low stray inductance design for high speed operation
- UL approved file E78996
- Designed and qualified for industrial level
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912



RoHS
COMPLIANT

| PRIMARY CHARACTERISTICS | |
|-------------------------------|-------------------|
| V_{CES} | 600 V |
| I_C at $T_C = 45\text{ °C}$ | 50 A |
| $V_{CE(on)}$ at 50 A | 1.81 V |
| Speed | 30 kHz to 100 kHz |
| Package | MTP |
| Circuit configuration | Full bridge |

BENEFITS

- Optimized for welding, UPS and SMPS applications
- Rugged with ultrafast performance
- Outstanding ZVS and hard switching operation
- Low EMI, requires less snubbing
- Excellent current sharing in parallel operation
- Direct mounting to heatsink
- PCB solderable terminals
- Very low junction to case thermal resistance

| ABSOLUTE MAXIMUM RATINGS | | | | |
|--|------------|--|----------|-------|
| PARAMETER | SYMBOL | TEST CONDITIONS | MAX. | UNITS |
| Collector to emitter breakdown voltage | V_{CES} | | 600 | V |
| Continuous collector current | I_C | $T_C = 25\text{ °C}$ | 55 | A |
| | | $T_C = 80\text{ °C}$ | 41 | |
| Pulsed collector current | I_{CM} | $V_{GE} = 15\text{ V}$ | 115 | |
| Clamped inductive load current | I_{LM} | | 95 | |
| Diode continuous forward current | I_F | $T_C = 25\text{ °C}$ | 54 | |
| | | $T_C = 80\text{ °C}$ | 41 | |
| Diode maximum forward current | I_{FM} | | 250 | |
| Gate to emitter voltage | V_{GE} | | ± 20 | V |
| RMS isolation voltage | V_{ISOL} | Any terminal to case, $t = 1\text{ min}$ | 2500 | |
| Maximum power dissipation (only IGBT) | P_D | $T_C = 25\text{ °C}$ | 144 | W |
| | | $T_C = 80\text{ °C}$ | 91 | |
| Maximum power dissipation (only diode) | P_D | $T_C = 25\text{ °C}$ | 107 | |
| | | $T_C = 80\text{ °C}$ | 68 | |



| ELECTRICAL SPECIFICATIONS ($T_J = 25\text{ }^\circ\text{C}$ unless otherwise noted) | | | | | | |
|---|-------------------------|--|------|------|-----------|----------------------|
| PARAMETER | SYMBOL | TEST CONDITIONS | MIN. | TYP. | MAX. | UNITS |
| Collector to emitter breakdown voltage | $V_{(BR)CES}$ | $V_{GE} = 0\text{ V}, I_C = 0.5\text{ mA}$ | 600 | - | - | V |
| Collector to emitter saturation voltage | $V_{CE(on)}$ | $V_{GE} = 15\text{ V}, I_C = 50\text{ A}$ | - | 1.81 | 2.1 | $V_{CE(on)}$ |
| | | $V_{GE} = 15\text{ V}, I_C = 50\text{ A}, T_J = 125\text{ }^\circ\text{C}$ | - | 2.1 | - | |
| | | $V_{GE} = 15\text{ V}, I_C = 50\text{ A}, T_J = 175\text{ }^\circ\text{C}$ | - | 2.23 | - | |
| Gate threshold voltage | $V_{GE(th)}$ | $V_{CE} = V_{GE}, I_C = 0.5\text{ mA}$ | 2.8 | 4.0 | 5.3 | |
| Temperature coefficient of threshold voltage | $V_{GE(th)}/\Delta T_J$ | $V_{CE} = V_{GE}, I_C = 0.5\text{ mA}$ ($25\text{ }^\circ\text{C}$ to $125\text{ }^\circ\text{C}$) | - | -9.9 | - | mV/ $^\circ\text{C}$ |
| Transconductance | g_{fe} | $V_{CE} = 20\text{ V}, I_C = 50\text{ A}$ | - | 37 | - | S |
| Transfer characteristics | V_{GE} | $V_{CE} = 20\text{ V}, I_C = 50\text{ A}$ | - | 6.4 | - | V |
| Zero gate voltage collector current | $I_{CES}^{(1)}$ | $V_{GE} = 0\text{ V}, V_{CE} = 600\text{ V}, T_J = 25\text{ }^\circ\text{C}$ | - | 0.3 | 40 | μA |
| | | $V_{GE} = 0\text{ V}, V_{CE} = 600\text{ V}, T_J = 125\text{ }^\circ\text{C}$ | - | 40 | - | mA |
| | | $V_{GE} = 0\text{ V}, V_{CE} = 600\text{ V}, T_J = 175\text{ }^\circ\text{C}$ | - | 1.2 | - | |
| Gate to emitter leakage current | I_{GES} | $V_{GE} = \pm 20\text{ V}$ | - | - | ± 200 | nA |

Note

(1) I_{CES} includes also opposite leg overall leakage

| SWITCHING CHARACTERISTICS ($T_J = 25\text{ }^\circ\text{C}$ unless otherwise specified) | | | | | | |
|---|-----------|--|---|------------|------|-------|
| PARAMETER | SYMBOL | TEST CONDITIONS | MIN. | TYP. | MAX. | UNITS |
| Total gate charge (turn-on) | Q_g | $I_C = 50\text{ A}$ $V_{CC} = 520\text{ V}$ $V_{GE} = 15\text{ V}$ | - | 123 | - | nC |
| Gate to emitter charge (turn-on) | Q_{ge} | | - | 20 | - | |
| Gate to collector charge (turn-on) | Q_{gc} | | - | 24 | - | |
| Turn-on switching loss | E_{on} | $V_{CC} = 300\text{ V}, I_C = 50\text{ A}, V_{GE} = 15\text{ V},$ $R_g = 4.7\text{ }\Omega, L = 500\text{ }\mu\text{H}, T_J = 25\text{ }^\circ\text{C}$ | - | 0.37 | - | mJ |
| Turn-off switching loss | E_{off} | | - | 0.23 | - | |
| Total switching loss | E_{tot} | | - | 0.70 | - | |
| Turn-on switching loss | E_{on} | | - | 0.53 | - | |
| Turn-off switching loss | E_{off} | | - | 0.31 | - | |
| Total switching loss | E_{tot} | | - | 0.84 | - | |
| Input capacitance | C_{ies} | $V_{CE} = 25\text{ V}$ $V_{GE} = 0\text{ V}, f = 1\text{ MHz}$ $T_J = 25\text{ }^\circ\text{C}$ | - | 3000 | - | pF |
| Output capacitance | C_{oes} | | - | 50 | - | |
| Reverse transfer capacitance | C_{res} | | - | 11 | - | |
| Reverse bias safe operating area | RBSOA | | $T_J = 175\text{ }^\circ\text{C}, I_C = 95\text{ A}, R_g = 4.7\text{ }\Omega, V_{GE} = 15\text{ V to } 0\text{ V}, V_{CC} = 300\text{ V}, V_p = 600\text{ V}$ | Fullsquare | | |

| DIODE SPECIFICATIONS ($T_J = 25\text{ }^\circ\text{C}$ unless otherwise specified) | | | | | | |
|--|----------|---|------|------|------|-------|
| PARAMETER | SYMBOL | TEST CONDITIONS | MIN. | TYP. | MAX. | UNITS |
| Diode forward voltage drop | V_{FM} | $I_C = 50\text{ A}$ | - | 1.66 | 2.23 | V |
| | | $I_C = 50\text{ A}, T_J = 125\text{ }^\circ\text{C}$ | - | 1.43 | - | |
| | | $I_C = 50\text{ A}, T_J = 175\text{ }^\circ\text{C}$ | - | 1.32 | - | |
| Diode reverse recovery time | t_{rr} | $V_R = 400\text{ V},$ $I_F = 30\text{ A},$ $di/dt = 1000\text{ A}/\mu\text{s}$ | - | 61 | - | ns |
| Diode peak reverse current | I_{rr} | | - | 16 | - | A |
| Diode recovery charge | Q_{rr} | | - | 400 | - | nC |
| Diode reverse recovery time | t_{rr} | $V_R = 400\text{ V},$ $I_F = 30\text{ A},$ $di/dt = 1000\text{ A}/\mu\text{s}, T_J = 125\text{ }^\circ\text{C}$ | - | 68 | - | ns |
| Diode peak reverse current | I_{rr} | | - | 33 | - | A |
| Diode recovery charge | Q_{rr} | | - | 1300 | - | nC |

| THERMAL AND MECHANICAL SPECIFICATIONS | | | | | | |
|---------------------------------------|------------|--|----------|------|------|-------|
| PARAMETER | SYMBOL | TEST CONDITIONS | MIN. | TYP. | MAX. | UNITS |
| Operating junction temperature range | T_J | | -40 | - | 175 | °C |
| Storage temperature range | T_{Stg} | | -40 | - | 150 | |
| Junction to case | IGBT | R_{thJC} | - | - | 1.04 | °C/W |
| | Diode | | | | 1.40 | |
| Case to sink per module | R_{thCS} | Heatsink compound thermal conductivity = 1 W/mK | - | 0.06 | - | |
| Clearance | | External shortest distance in air between 2 terminals | 5.5 | - | - | mm |
| Creepage | | Shortest distance along external surface of the insulating material between 2 terminals | 8 | - | - | |
| Mounting torque | | A mounting compound is recommended and the torque should be checked after 3 hours to allow for the spread of the compound. Lubricated threads. | 3 ± 10 % | | | Nm |
| Weight | | | 66 | | | g |

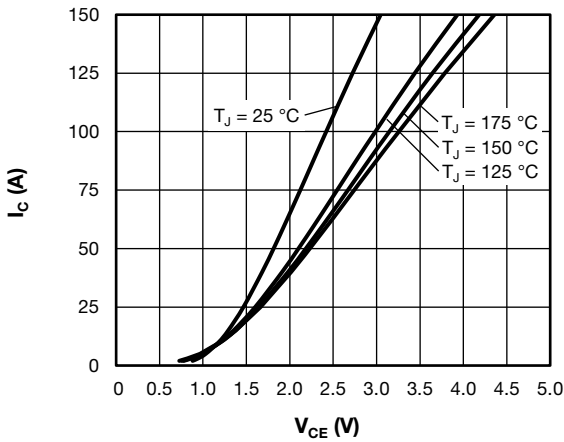


Fig. 1 - Typical Q1 to Q4 IGBT Output Characteristics, $V_{GE} = 15 V$

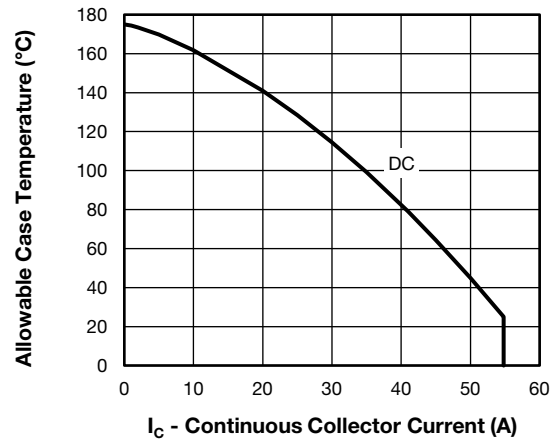


Fig. 3 - Maximum Q1 to Q4 IGBT Continuous Collector Current vs. Case Temperature

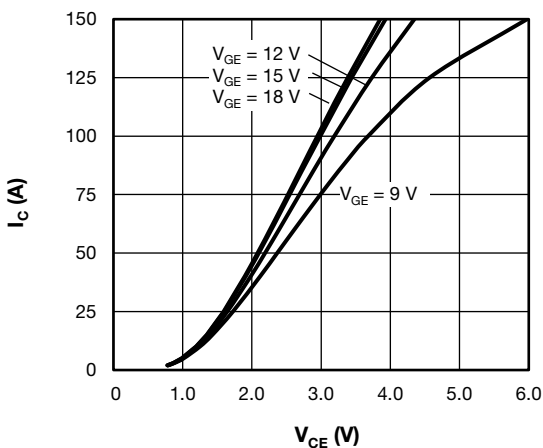


Fig. 2 - Typical Q1 to Q4 IGBT Output Characteristics, $T_J = 125 °C$

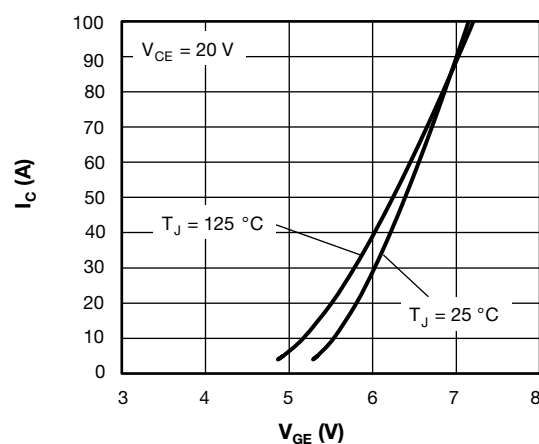


Fig. 4 - Typical Q1 to Q4 IGBT Transfer Characteristics

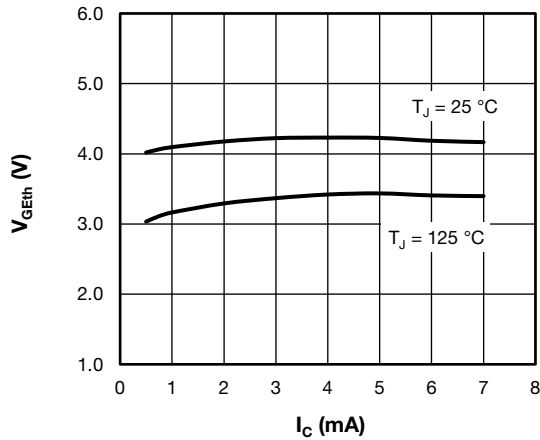


Fig. 5 - Typical Q1 to Q4 IGBT Gate Threshold Voltage

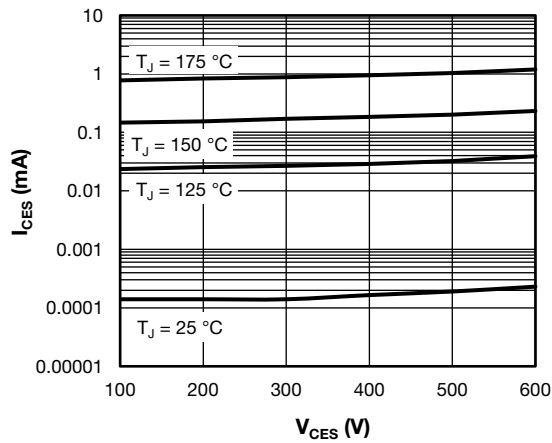


Fig. 6 - Typical Q1 to Q4 IGBT Zero Gate Voltage Collector Current

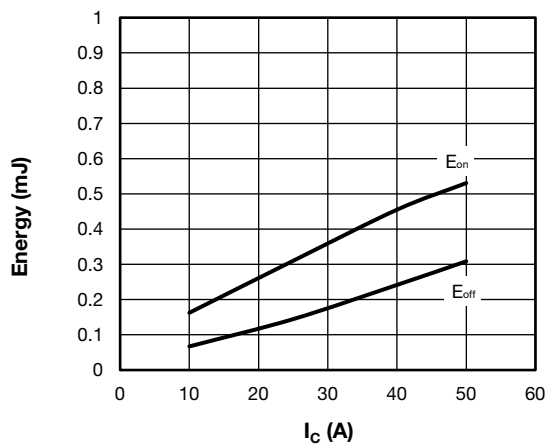


Fig. 7 - Typical Q1 to Q4 IGBT Energy Loss vs. I_C (with Antiparallel Diode)

$T_J = 125\text{ }^\circ\text{C}$, $V_{CC} = 300\text{ V}$, $R_g = 4.7\text{ }\Omega$, $V_{GE} = +15\text{ V}/-15\text{ V}$, $L = 500\text{ }\mu\text{H}$

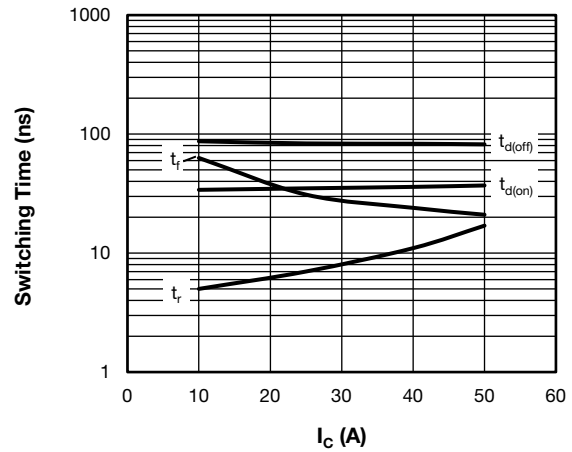


Fig. 8 - Typical Q1 to Q4 IGBT Switching Time vs. I_C (with Antiparallel Diode)

$T_J = 125\text{ }^\circ\text{C}$, $V_{CC} = 300\text{ V}$, $R_g = 4.7\text{ }\Omega$, $V_{GE} = +15\text{ V}/-15\text{ V}$, $L = 500\text{ }\mu\text{H}$

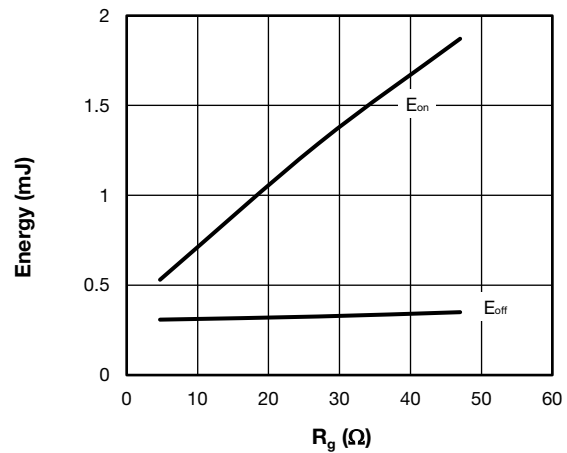


Fig. 9 - Typical Q1 to Q4 IGBT Energy Loss vs. R_g (with Antiparallel Diode)

$T_J = 125\text{ }^\circ\text{C}$, $V_{CC} = 300\text{ V}$, $I_C = 50\text{ A}$, $V_{GE} = +15\text{ V}/-15\text{ V}$, $L = 500\text{ }\mu\text{H}$

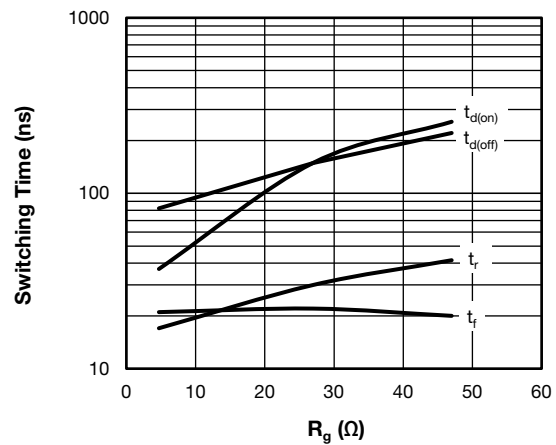


Fig. 10 - Typical Q1 to Q4 IGBT Switching Time vs. R_g (with Antiparallel Diode)

$T_J = 125\text{ }^\circ\text{C}$, $V_{CC} = 300\text{ V}$, $I_C = 50\text{ A}$, $V_{GE} = +15\text{ V}/-15\text{ V}$, $L = 500\text{ }\mu\text{H}$

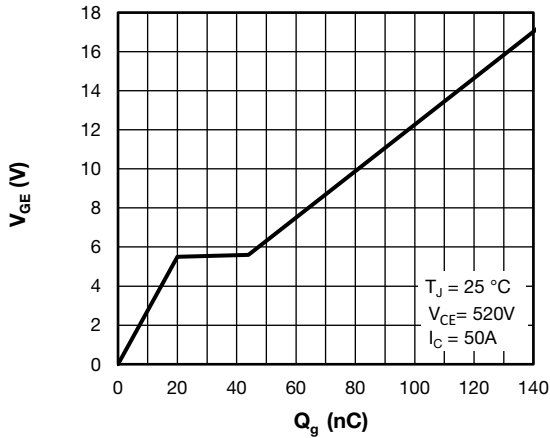


Fig. 11 - Typical Q1 to Q4 IGBT Gate Charge vs. Gate to Emitter Voltage

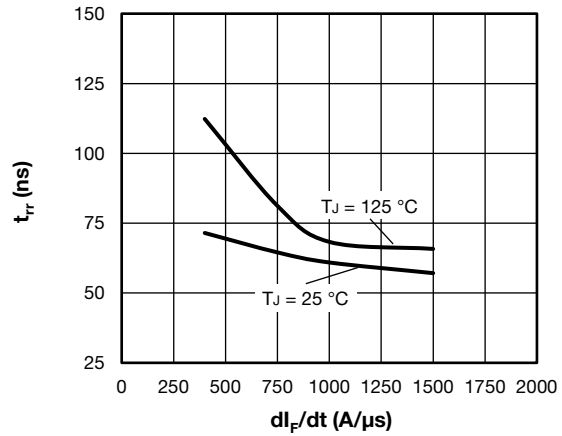


Fig. 14 - Typical D1 to D4 Antiparallel Diode Reverse Recovery Time vs. di_F/dt
 $V_{rr} = 400\text{ V}$, $I_F = 30\text{ A}$

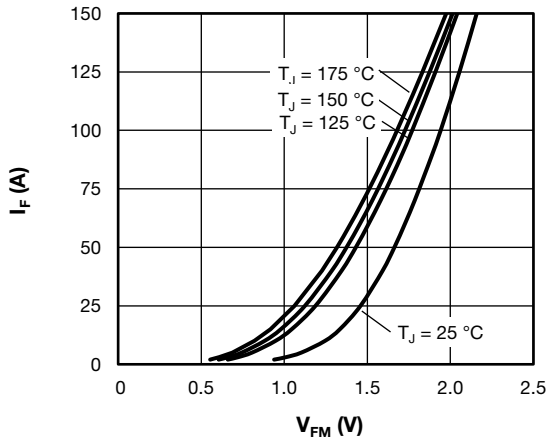


Fig. 12 - Typical D1 to D4 Antiparallel Diode Forward Characteristics

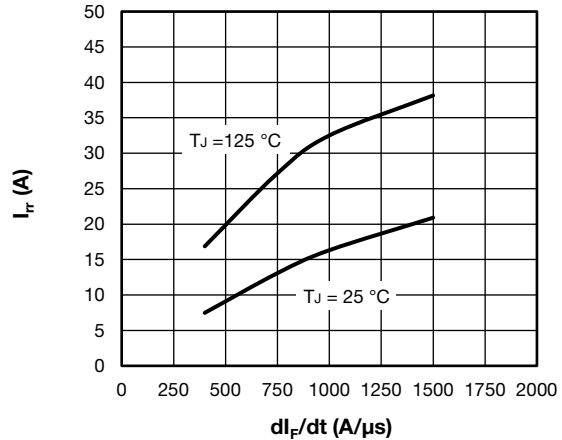


Fig. 15 - Typical D1 to D4 Antiparallel Diode Reverse Recovery Current vs. di_F/dt
 $V_{rr} = 400\text{ V}$, $I_F = 30\text{ A}$

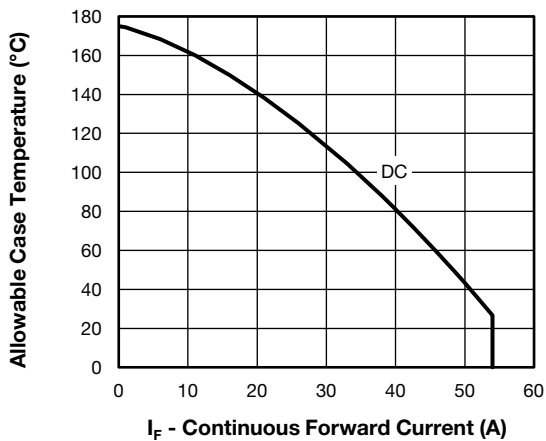


Fig. 13 - Maximum D1 to D4 Antiparallel Diode Continuous Collector Current vs. Case Temperature

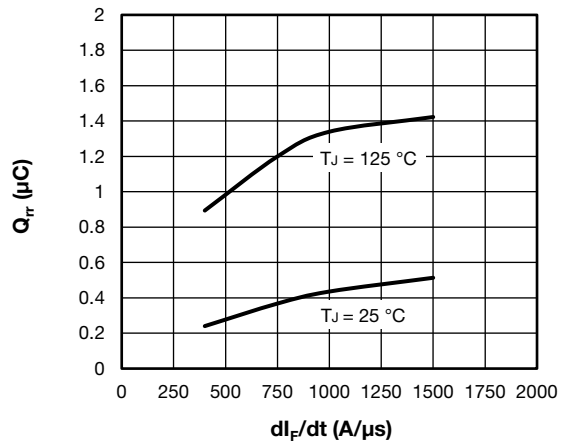


Fig. 16 - Typical D1 to D4 Antiparallel Diode Reverse Recovery Charge vs. di_F/dt
 $V_{rr} = 400\text{ V}$, $I_F = 30\text{ A}$

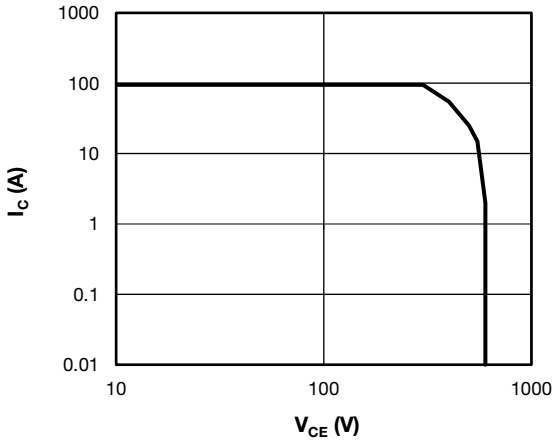


Fig. 17 - Q1 to Q4 IGBT Reverse BIAS SOA
 $T_J = 175\text{ }^\circ\text{C}$, $I_C = 95\text{ A}$, $R_g = 4.7\ \Omega$, $V_{GE} = +15\text{ V/0 V}$, $V_{CC} = 300\text{ V}$,
 $V_p = 600\text{ V}$

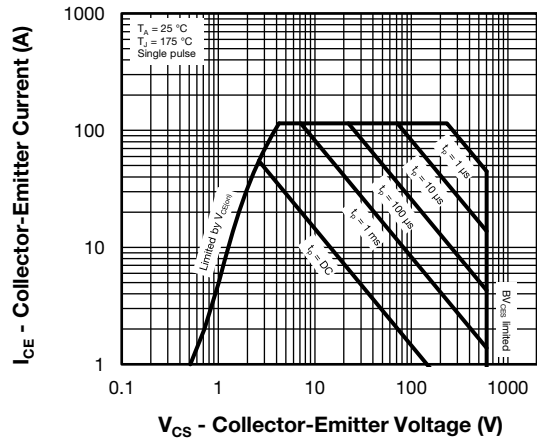


Fig. 18 - Q1 to Q4 IGBT Safe Operating Area

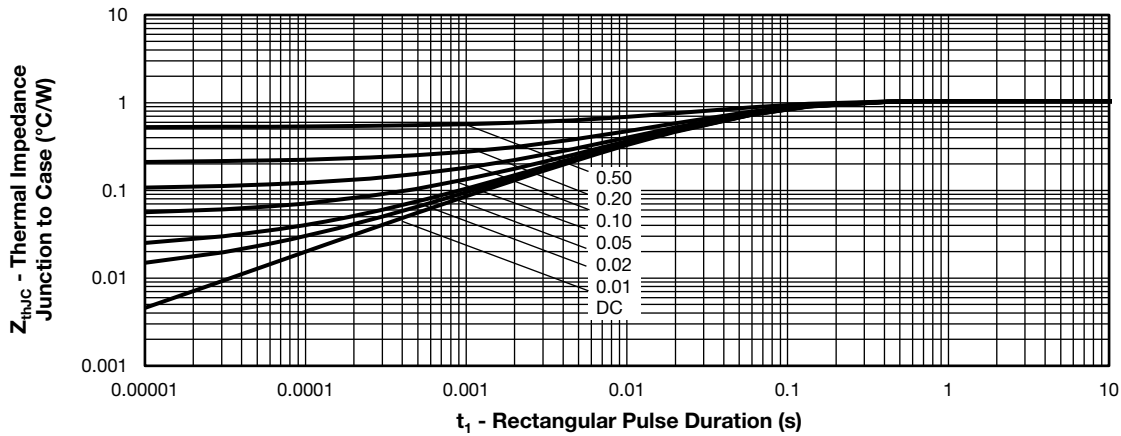


Fig. 19 - Maximum Thermal Impedance Z_{thJC} Characteristics - (Q1 to Q4 PT IGBT)

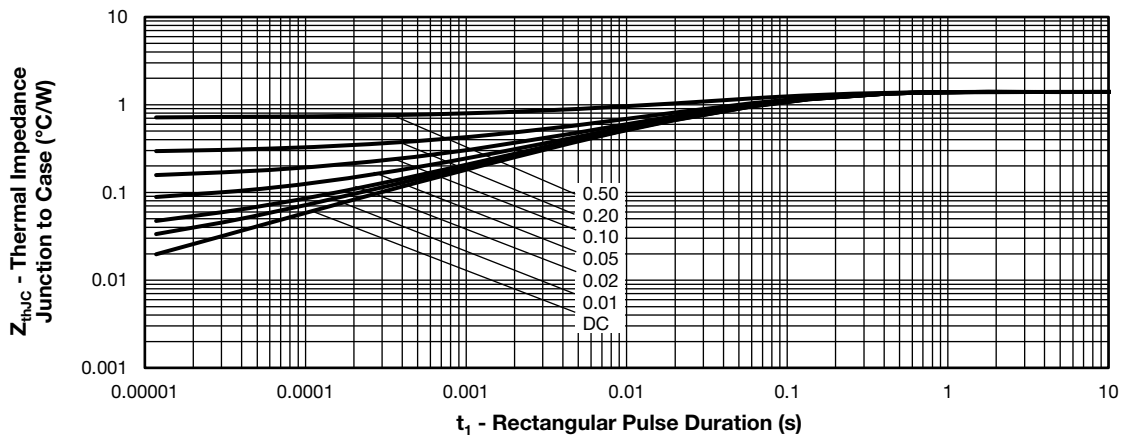


Fig. 20 - Maximum Thermal Impedance Z_{thJC} Characteristics - (D1 to D4 Antiparallel Diode)

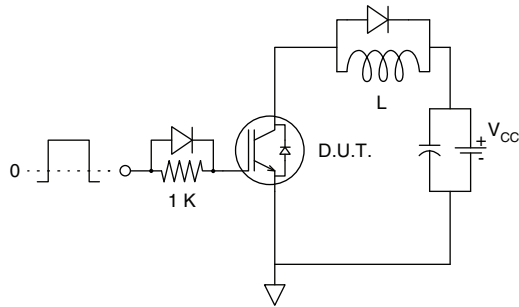


Fig. 21 - Gate Charge Circuit (Turn-Off)

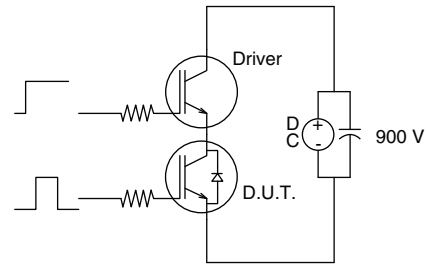


Fig. 23 - S.C. SOA Circuit

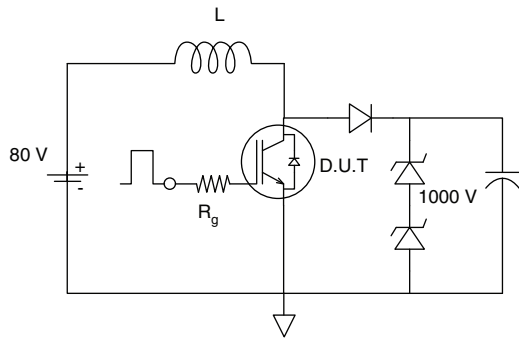


Fig. 22 - RBSOA Circuit

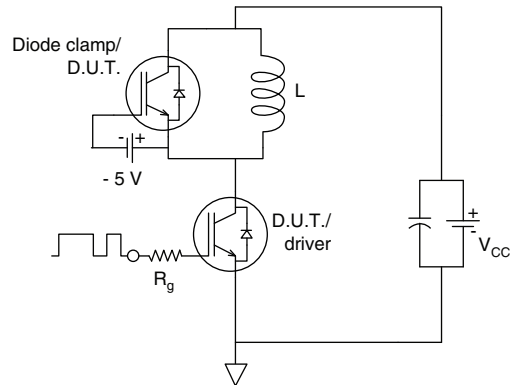


Fig. 24 - Switching Loss Circuit

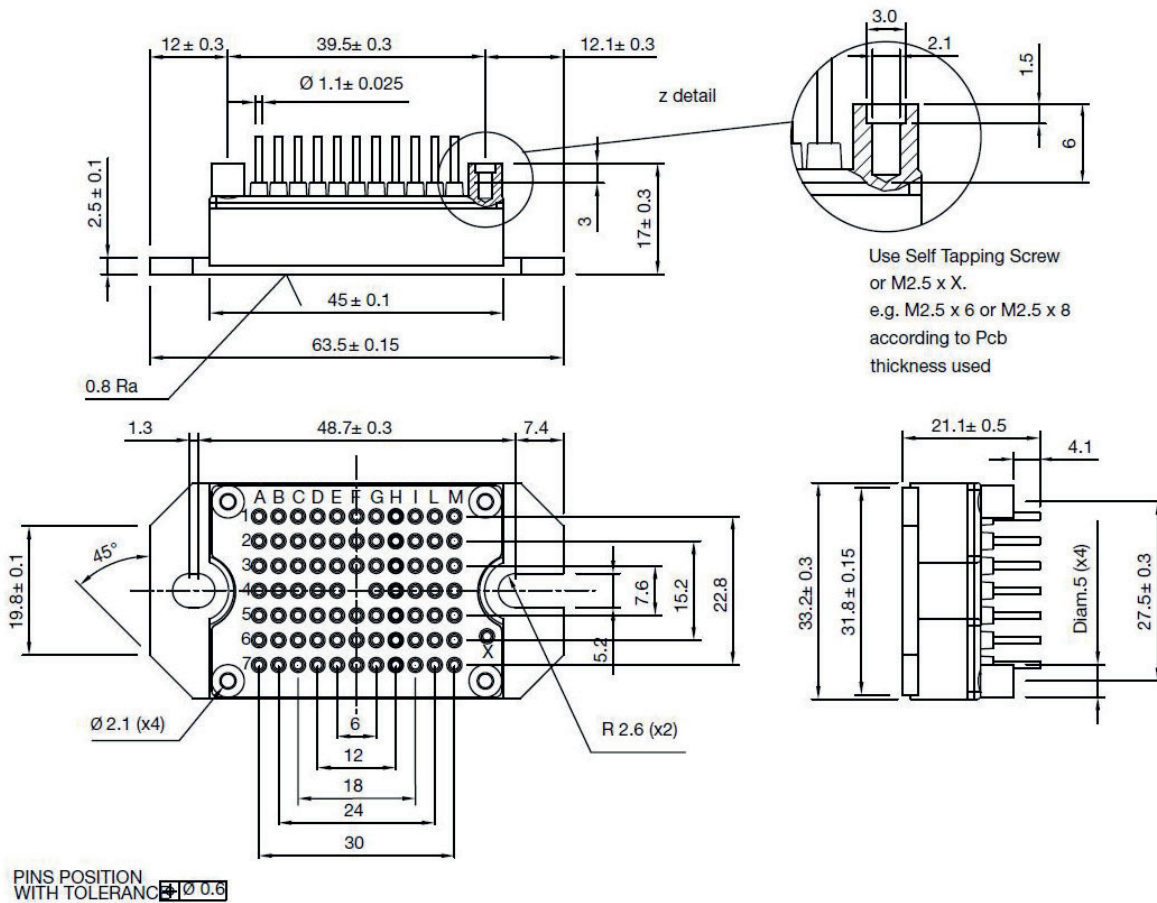
ORDERING INFORMATION TABLE

| | | | | | | | |
|-------------|------------|-----------|-----------|------------|----------|----------|----------|
| Device code | VS- | 50 | MT | 060 | T | F | T |
| | ① | ② | ③ | ④ | ⑤ | ⑥ | ⑦ |

- 1** - Vishay Semiconductors product
- 2** - Current rating (50 = 50 A)
- 3** - Essential part number
- 4** - Voltage code (060 = 600 V)
- 5** - Speed / type (T = trench IGBT)
- 6** - Circuit configuration (F = full bridge)
- 7** - T = thermistor

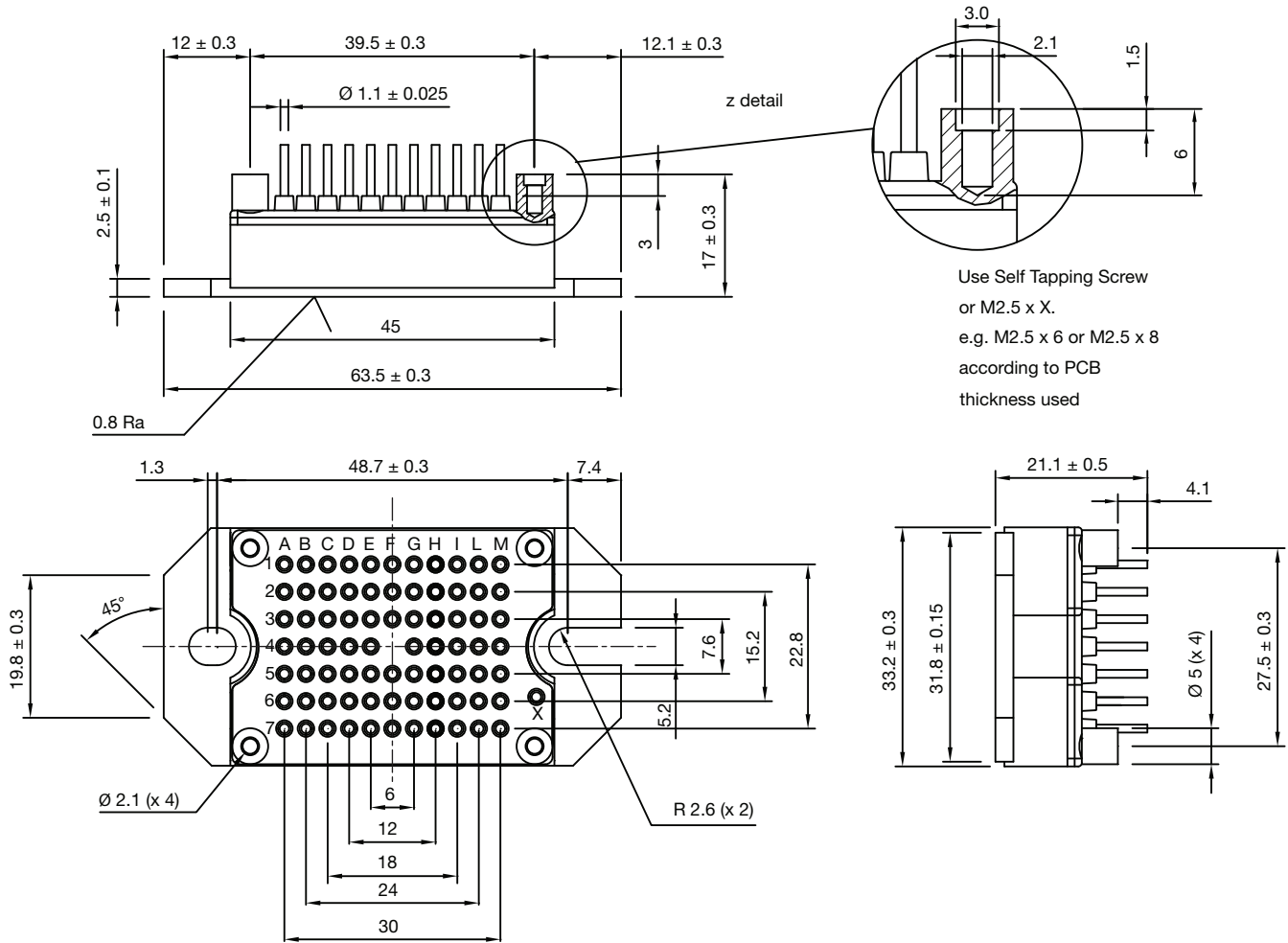
| CIRCUIT CONFIGURATION | | |
|-----------------------|----------------------------|-----------------|
| CIRCUIT | CIRCUIT CONFIGURATION CODE | CIRCUIT DRAWING |
| Full bridge IGBT | F | |

DIMENSIONS in millimeters



MTP - Full Pin

DIMENSIONS in millimeters



Use Self Tapping Screw
or M2.5 x X.
e.g. M2.5 x 6 or M2.5 x 8
according to PCB
thickness used

PINS POSITION
WITH TOLERANCE $\varnothing 0.6$

Tolerance (unless other stated):
 X = ± 0.3
 X.X = ± 0.1
 X.XX = ± 0.03



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